

DRAWING DIRECTORY

CUSTOMER PRINT SET INDEX

THIS IS PRINT SET

x				
---	--	--	--	--

SEQUENCE

SEQUENCE

DRAWING DIRECTORY
MODEM CONTROL
ASYNCHRONOUS MODEM CNTL
CABLE MODEM INTERCONNECTING
TEST CONNECTOR
ACCEPTANCE PROCEDURE / TEST
ACCESSORY LIST
ENGINEERING SPECIFICATION
MODEM CABLE

B-DD-KL8-M
A-PL-KL8-M-0
E-CS-M8653-0-1
D-UA-BC08T-0-0
C-UA-7008952-0-0
A-SP-KL8-M-2
A-AL-KL8-M-3
A-SP-KL8-M-1
D-UA-BC05C-25-0

UNIT VARIATIONS

PRINT SET TYPE

VARIATION

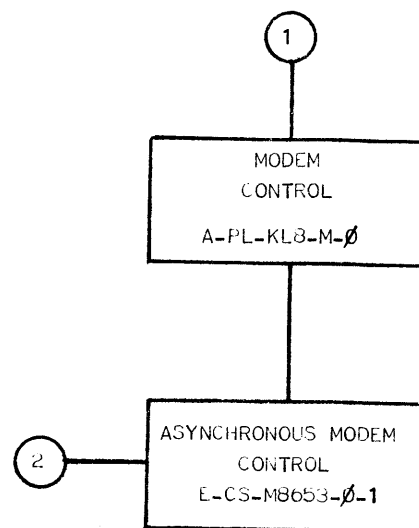
TITLE

KL8-M

MODEM CONTROL

REVISIONS		
DATE	CHG. NO.	REV
10/13	KL 8M-2	A

[illegible]



TITLE	SHEET	OF	SIZE	CODE	NUMBER	REV
MODEM CONTROL	2	OF	B	DD	KL8-M	A

DIGITAL EQUIPMENT CORPORATION

MAYNARD, MASSACHUSETTS

PARTS LIST

QUANTITY / VARIATION

MADE BY P.MARCOTTE

CHECKED

SECTION

DATE 5/8/72

DATE _____

1

ENG

PROD

ISSUED SECT.

DATE 6-16-72

DATE 6-16-72

1

ITEM NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
1	...	...	...	...	...
2	...	...	...	...	...
3	...	...	...	...	...
4	...	...	...	...	...
5	...	...	...	...	...
6	...	...	...	...	...
7	...	...	...	...	...
8	...	...	...	...	...
9	...	...	...	...	...
10	...	...	...	...	...
11	...	...	...	...	...
12	...	...	...	...	...
13	...	...	...	...	...
14	...	...	...	...	...
15	...	...	...	...	...
16	...	...	...	...	...
17	...	...	...	...	...
18	...	...	...	...	...
19	...	...	...	...	...
20	...	...	...	...	...
21	...	...	...	...	...
22	...	...	...	...	...
23	...	...	...	...	...
24	...	...	...	...	...
25	...	...	...	...	...
26	...	...	...	...	...
27	...	...	...	...	...
28	...	...	...	...	...
29	...	...	...	...	...
30	...	...	...	...	...
31	...	...	...	...	...
32	...	...	...	...	...
33	...	...	...	...	...
34	...	...	...	...	...
35	...	...	...	...	...
36	...	...	...	...	...
37	...	...	...	...	...
38	...	...	...	...	...
39	...	...	...	...	...
40	...	...	...	...	...
41	...	...	...	...	...
42	...	...	...	...	...
43	...	...	...	...	...
44	...	...	...	...	...
45	...	...	...	...	...
46	...	...	...	...	...
47	...	...	...	...	...
48	...	...	...	...	...
49	...	...	...	...	...
50	...	...	...	...	...
51	...	...	...	...	...
52	...	...	...	...	...
53	...	...	...	...	...
54	...	...	...	...	...
55	...	...	...	...	...
56	...	...	...	...	...
57	...	...	...	...	...
58	...	...	...	...	...
59	...	...	...	...	...
60	...	...	...	...	...
61	...	...	...	...	...
62	...	...	...	...	...
63	...	...	...	...	...
64	...	...	...	...	...
65	...	...	...	...	...
66	...	...	...	...	...
67	...	...	...	...	...
68	...	...	...	...	...
69	...	...	...	...	...
70	...	...	...	...	...
71	...	...	...	...	...
72	...	...	...	...	...
73	...	...	...	...	...
74	...	...	...	...	...
75	...	...	...	...	...
76	...	...	...	...	...
77	...	...	...	...	...
78	...	...	...	...	...
79	...	...	...	...	...
80	...	...	...	...	...
81	...	...	...	...	...
82	...	...	...	...	...
83	...	...	...	...	...
84	...	...	...	...	...
85	...	...	...	...	...
86	...	...	...	...	...
87	...	...	...	...	...
88	...	...	...	...	...
89	...	...	...	...	...
90	...	...	...	...	...
91	...	...	...	...	...
92	...	...	...	...	...
93	...	...	...	...	...
94	...	...	...	...	...
95	...	...	...	...	...
96	...	...	...	...	...
97	...	...	...	...	...
98	...	...	...	...	...
99	...	...	...	...	...
100	...	...	...	...	...

DWG NO. / PART NO.

DESCRIPTION

1

E-CS-M8653-0-1

ASYNCHRONOUS MODEM CONTROL

2

D-UA-BC08T-0-0

CABLE MODEM INTERCONNECTING

3

C-UA-7008952-0-0

TEST CONNECTOR

4

D-UA-BC05C-0-0

MODEM CABLE

TITLE

MODEM CONTROL FOR KL8'S

ASSY NO.

SHEET 1 OF 1

SIZE	CODE
------	------

A PL

	DIST.	(2)
--	-------	-----

NUMBER

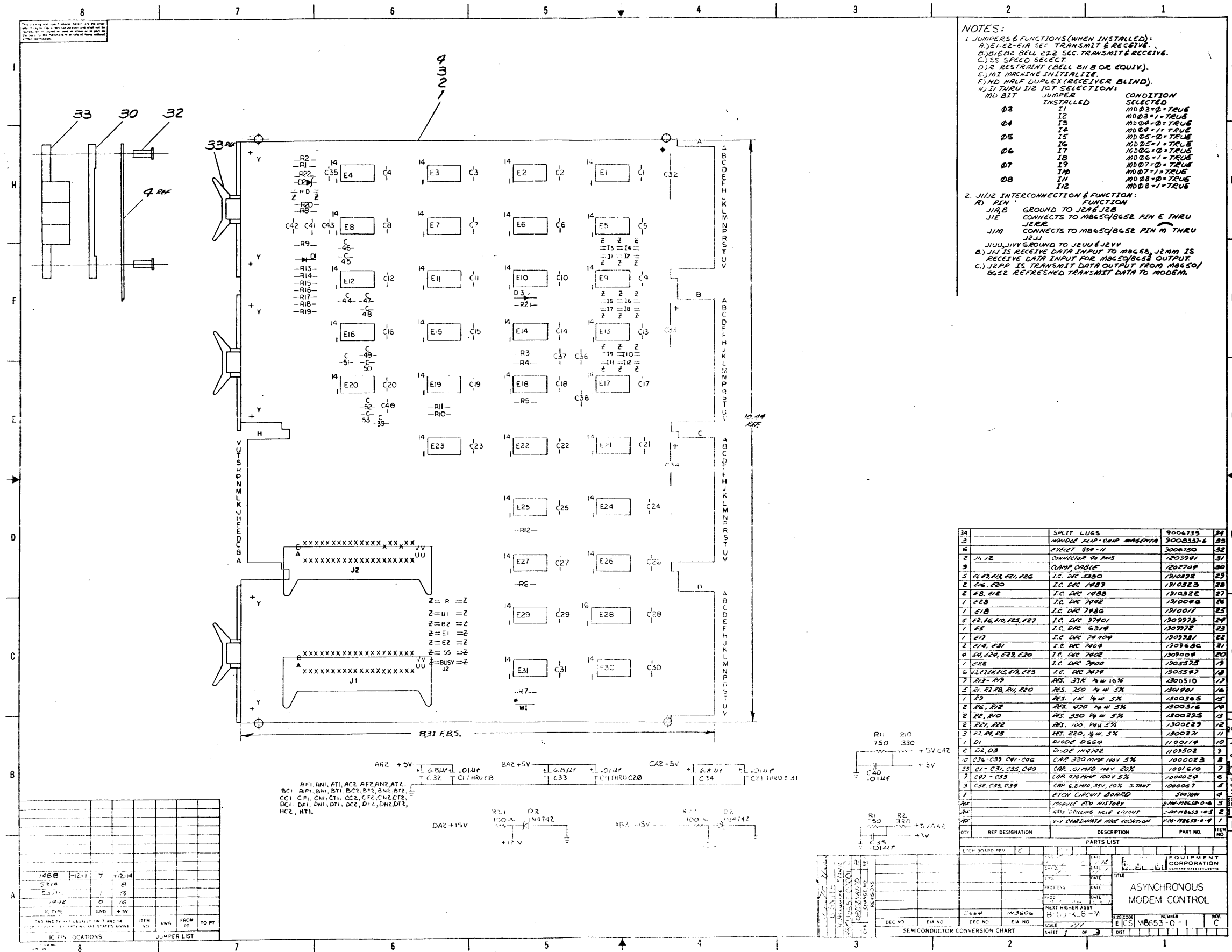
KL8-M-0

REV.

A

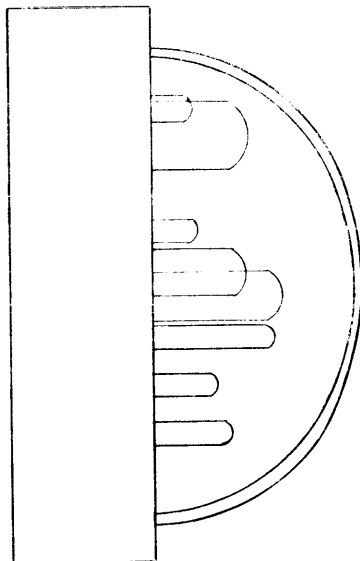
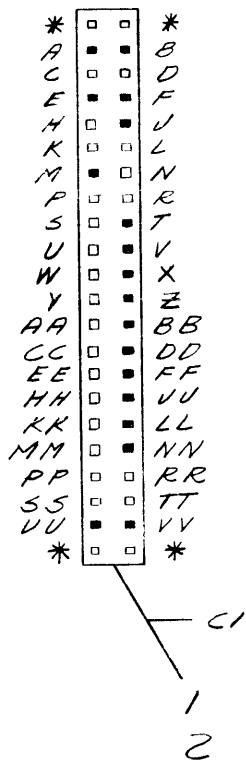
EC	NO.
----	-----

KL8M-
00002



reproduced or copied or used in whole or in part as the basis for the manufacture or sale of items without written permission.

ITEM NO.	DESCRIPTION		FROM		TO		WIRE LENGTH
	AWG	COLOR	CONNECTION	WITH	CONNECTION	WITH	
3	26	YEL	CI-E	2	CI-M	2	2"
			CI-F		CI-U		
			CI-T		CI-V		
			CI-V		CI-Z		
			CI-X		CI-BB		
			CI-BB		CI-DD		
			CI-FF		CI-VV		
3		YEL	CI-LL		CI-NN		2"
4		BLK	CI-A		CI-UU		5"
4	26	BLK	CI-B	2	CI-VV	2	5"



A/R	WIRE 26AWG. STRANDED BLK	9107636-00	4
A/R	WIRE 26AWG STRANDED YEL	9107636-44	3
IB	BERG PIN (47706)	1210089-6	2
I	BERG 40 PIN HOUSING	1210090-0	1

QTY.	DESCRIPTION	PART NO.	ITEM NO.
------	-------------	----------	----------

PARTS LIST

UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED
DIMENSION IN INCHES

TOLERANCES
DECIMALS FRACTIONS ANGLES
± .005 ± 1/64 ± 0°30'

FINAL SURFACE QUALITY
REMOVE BURRS AND BREAK SHARP CORNERS

MATERIAL

FINISH

DRN. *S. M. Smith* DATE 5-10-72

CHK'D. *S. M. Smith* DATE

ENG. DATE 5-11-72

PROJ. ENG. DATE

PROD. DATE 5-12-72

FIRST USED ON
A-FL-KLB-M-Ø

SCALE NONE

SHEET 1 OF 1

digital EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

TITLE
TEST CONNECTOR

SIZE CODE C UA NUMBER 7008952-0-0 REV. A

REVISIONS

CHK	CHANGE NO.	REV.
2	KL6M-CCCC	A

2-8-72

R. SMITH

This drawing and all other drawings are the property of Digital Equipment Corporation and shall not be reproduced or copied or used in whole or in part as the basis for the manufacture or sale of items without written permission.

DIGITAL EQUIPMENT CORPORATION
MAYNARD, MASSACHUSETTS

ENGINEERING SPECIFICATION

DATE 6/16/72

TITLE KL8-M ACCEPTANCE AND TEST PROCEDURE

REVISIONS

REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
A	UPDATE PER ECO	KL8M 00001	SMITH	10/72	<i>Smith</i>	11-72

ENG	Bob Smith	APPD	<i>W. J. Smith</i>	SIZE	CODE	NUMBER	REV
				A	SP	KL8-M-2	A

DEC FORM NO.
DRA 107

SHEET 1 OF 4

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE KL8-M ACCEPTANCE AND TEST PROCEDURE

1.0 Acceptance and Test Procedure

1.1 The following procedure provides the method to test and accept the KL8-M Asynchronous Modem Control.

1.1.1 The KL8-M component parts are:

- A. M8653 module
- B. 7008952 test connector
- C. BC08T cable

1.1.2 The KL8-M software consists of:

- A. KL8-M print set
- B. MAINDEC-08-DHKLA (offline)
- C. MAINDEC-08-DHKLB (Online)

1.1.3 Test configuration requirements:

A. Hardware for KL8-M

- 1. PDP8/E/M/F with 4K of memory and a teletype
- 2. KL8-M (to be tested) and KL8-E
- *3. PDP8/E/M/F with 4K of memory and teletype
- *4. KL8-M (known good) and KL8-E
- *5. Two Bell 103 modems

B. Software for KL8-M

- 1. MAINDEC-08-DHKLA (Offline)
- 2. MAINDEC-08-DHKLB (Online)

1.2 Detailed Test Procedure

1.2.1 The Maindec diagnostics will accept any IOT codes.
(The standard KL8-M IOT code is 6420.)

1.2.2 The following is the Offline Test Procedure:

Step 1. Assemble the hardware

A. If testing only the KL8-M, install test connector 7008952 in J1.

DEC FORM NO DEC 16-(381)-1022-N370
DRA 108

SHEET 2 OF 4

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE KL8-M ACCEPTANCE AND TEST PROCEDURE

B. If testing the KL8-M in a systems environment, install test connector 7008952 in J1 and BC08T in J2 to the appropriate KL8/E/F. (P2 to KL8-M, P1 to KL8E/F.)

Step 2. Load MAINDEC DHKLA and operate as indicated in the diagnostic procedure.

Step 3. A valid test is a minimum of three passes error free. A sample of KL8-M's should be heat and cold tested.

*1.2.3 The following is the Online Test Procedure:

Step 1. Assemble the hardware as in paragraph 1.2.2 with the exception of the test connector 7008952. Instead install either a BC01V or BC05C cable in J1 (cable type is dependent upon the type of cable shipped with KL8/E/F). Refer to Figure 1.

Step 2. Load MAINDEC-DHKLB and operate as indicated in the diagnostic procedure.

A. Be sure receiver is in Auto Answer Mode and transmitter in Talk Mode.

B. Call the receiver. When the receiver answers with a tone, depress Data button.

Step 3. A valid test is a minimum of three passes in full data test mode with no errors. In the event of data errors, the KL8-E, KL8-M, cables or telephone line could be at fault.

*To be used in the field only if equipment is available.

SIZE
ACODE
SPNUMBER
KL8-M-2REV
A

ENGINEERING SPECIFICATION

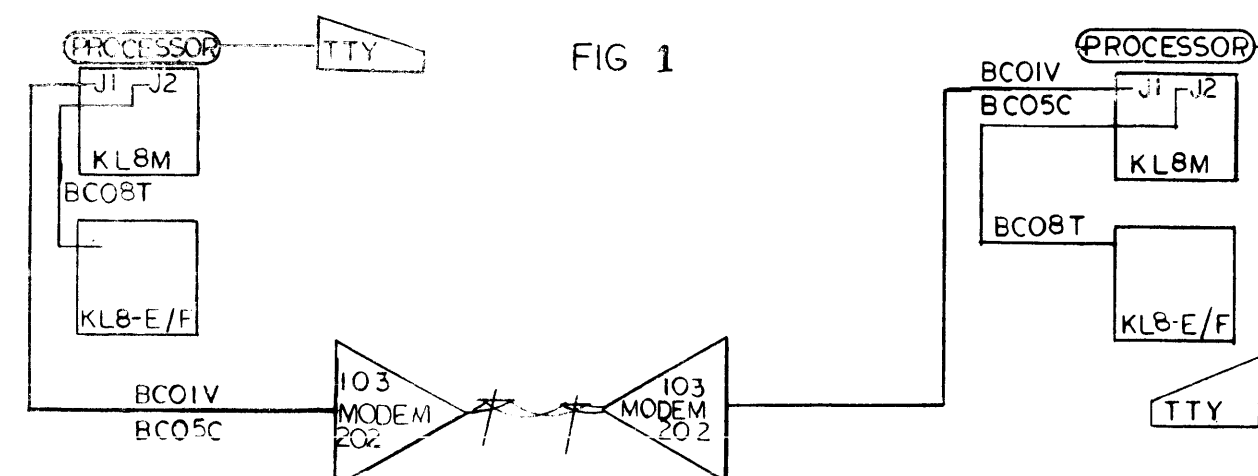
CONTINUATION SHEET

TITLE KL8-M ACCEPTANCE AND TEST PROCEDURE

APPENDIX A

JUMPER TABLE

TITLE	FUNCTION
I1 - I12	IOT Code Jumpers. Even numbered I jumper installed indicates the appropriate bit on a one. (Standard IOT set 6420.) Odd numbered I jumper installed indicates the appropriate bit on a zero. (Only one jumper per bit should be installed.)
HD	Half duplex or receiver blind
B1, B2	#Bell 202 compatible secondary receive and transmit leads.
E1, E2	EIA compatible secondary receive and transmit leads.
SS	Speed select
Busy	Busy indicator (for use with Bell 811B and equiv. modems)
R	Restraint indicator (for use with Bell 811B and equiv. modems)
MI	#Machine initialize #Standard configuration

SIZE
ACODE
SPNUMBER
KL8-M-2REV
A

This drawing and specifications, herein, are the property of Digital Equipment Corporation and shall not be reproduced or copied or used in whole or in part as the basis for the manufacture or sale of items without written permission.

DIGITAL EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS						
ENGINEERING SPECIFICATION				DATE 6/19/72		
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M						
REVISIONS						
REV	DESCRIPTION	CHG NO	ORIG	DATE	APPD BY	DATE
A	UPDATE PER ECO	KL8M-00002	SMITH	10/72	R.M. Smith	11-72
NOTE: KL8E/F IS A PREREQUISITE.						
ENG R.M. Smith APPD R.M. Smith						
SIZE A		CODE SP	NUMBER KL8-M-1		REV A	

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M			
TABLE OF CONTENTS			
1.0 Description			
1.1 General Description			
1.2 General Specifications			
1.3 Physical Description			
2.0 Specifications			
2.1 Modem Interface			
2.2 Device Codes			
2.3 Options			
2.4 Power Consumption			
2.5 Interrupt Functions			
3.0 Programming			
3.1 Bit Assignments			
3.1.1 Control Word			
3.1.2 Status Word			
3.2 Instructions			
3.2.1 Summary			
3.2.2 Detailed			
4.0 Miscellaneous			
4.1 Level Conversion			
4.2 Test Connector			
4.3 Application Notes			
4.3.1 Bell 811B			
Appendices			
A RS232-C Electrical Specifications			
B PDP8/E Communications Pinning Assignments			
C RS232C Interface Pin Assignments			
D RS232C to CCITT Conversion Chart			
SIZE A		CODE SP	NUMBER KL8-M-1
REV A			

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ASYNCHRONOUS MODEM CONTROL KL8-M

1.0 Description

1.1 General Description

The KL8-M is a single line modem control interface for the PDP8/E. It is designed to be used in conjunction with the KL8-E or KL8-F series of asynchronous control interfaces (data only).

The KL8-M provides the necessary control functions to interface to Bell 103A/F/E/G/H, 202C/D, 811B modems and Datel/GPO modems or equivalent. The interface levels are EIA/CCITT compatible for data set operation.

1.2 General Specifications

1.2.1 The KL8-M, under program control, with the KL8-E or KL8-F series provides auto answering, carrier phase transition detection, speed selection, re-straint or secondary receive phase transition detection, secondary transmit channel, "Busy" generation, and a choice of secondary receive and transmit output pins - EIA (RS232C) or Bell 202C/D - allowing maximum flexibility in choice of modem. Additionally the necessary control leads (Request to Send, Data Terminal Ready and Interface Enable) are under program control. Time Share systems may exercise the option of eliminating the machine initialize function simply by removing the appropriate jumper thus insuring the ability to determine the state of the KL8-M after a power failure.

1.3 Physical Description

The KL8-M is contained on a single 8 $\frac{1}{4}$ " quad module that plugs into the PDP8/E OMNIBUS and a BC08T cable.

2.0 Specifications

2.1 Modem Interface: Designed to accomodate Bell 103A/F/E/H/G, 202C/D, and 811B or Datel/GPO Modem 1A or equivalents. Level conversion is either TTL by using the "H" connector

ENGINEERING SPECIFICATION

CONTINUATION SHEET

TITLE ASYNCHRONOUS MODEM CONTROL KL8-M

pins or EIA by using I/O connector J1. Additionally jumpers are provided for signals or levels peculiar to certain modems. See Section 4.0 for details.

2.2 Device Codes: The M8653 is jumper programmable for any 6XX0 - 6XX7 instruction set. 6420 is the standard IOT set.

2.3 Options: The options for implementing the KL8-M are:

KL8-EA	Asynchronous Control
KL8-PA	Double-Buffered Asynchronous Control

2.4 Power Consumption:

2.4.1 M8653	+5V	400	MA
	-15V	37	MA
	+15V	40	MA

2.5 Interrupt Functions: Interrupts are generated by the following conditions:

- a) Carrier phase shift
- b) Ring indicator
- c) Clear to send phase shift
- d) Secondary receive phase shift

3.0 Programming

3.1 Bit Assignments and/or Functions

3.1.1 Control Word
(Assertion = 1 = True)

AC00 Enable - Enables the Modem Control Interrupt Circuitry

AC01 Request to Send - Indicates a Request to Transmit Data (Circuit CA)

AC02 Data Terminal Ready - Indicates the Data Terminal (Business Machine - PDP8/E) is ready to receive data. (For U.K. modems this is connect data set to line.)

AC03 Speed Select - When asserted puts a "Control On" signal to the line (Circuit CH/CI)

SIZE	CODE	NUMBER	REV
A	SP	KL8-M-1	A

SIZE	CODE	NUMBER	REV
A	SP	KL8-M-1	A

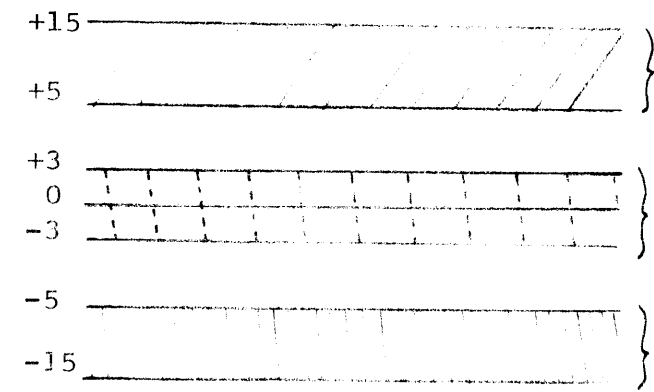
ENGINEERING SPECIFICATION		digital		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M					
3.1.2 Status Word (Assertion = 1 = True) AC00 <u>Enable</u> - Interrupt Circuitry Enabled AC01 <u>Request to Send</u> - Request to Send is being generated (CA) AC02 <u>Data Terminal Ready</u> - Business machine is ready to receive data (Circuit CD) AC03 <u>Speed Select</u> - Indicates the state of CH/CI circuit AC04 <u>Secondary Transmit</u> - Indicates the state of the secondary transmit circuit (SBA) AC05 Carrier indicates the state of the carrier interrupt circuit AC06 <u>Secondary Receive</u> - Indicates the state of the secondary receive data interrupt circuit AC07 <u>Clear to Send</u> - Indicates the state of the clear to send interrupt circuit AC08 <u>Data Set Status</u> - Indicates condition of the data set status circuit (CC) AC09 <u>Carrier State</u> - Indicates state of carrier line AC10 <u>Secondary Receive State</u> - Indicates state of secondary receive line AC11 <u>Clear to Send State</u> - Indicates the state of the clear to send line					
		SIZE A	CODE SP	NUMBER KL8-M-1	REV A

ENGINEERING SPECIFICATION		digital		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M					
3.2 Instructions 3.2.1 Summary of KL8-M Instructions and their Function 6XX0 - MCCI - Clear Modem Interface 6XX1 - MCLC - Load Control Word 6XX2 - MCST - Load Secondary Transmit 6XX3 - MCRF - Skip on a Ring Flag 6XX4 - MCSS - Skip on Clear to Send Transition 6XX5 - MCSC - Skip on Carrier Transition 6XX6 - MCSR - Skip on Secondary Receive Transition 6XX7 - MCRS - Read Status 3.2.2 Detailed Instruction Description Clear Interface 6XX0 MCCI initializes the inter- face. It sets all modem con- trol signals to the EIA/CCITT control off state (Mark Hold). Load Control 6XX1 MCLC transfers the contents of AC00-AC03 to the control register. (AC00) Interface Enable allows program interrupts. (AC01) Request to Send acti- vates the Request to Send signal to the modem. (AC02) Data Terminal Ready permits the modem to enter the data mode. (AC03) Speed Select activates the signal rate selection circuitry of the modem (if the modem is equipped with this circuitry). Load Secondary Transmit 6XX2 MCST transfers the contents of AC04 to the secondary transmit circuit of the modem.					
		SIZE A	CODE SP	NUMBER KL8-M-1	REV A

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M			
Skip on Ring Flag 6XX3		MCRF causes a skip if the ring flag is set. Also it clears the ring flip-flop. The ring flag is set on the leading edge of the ring signal.	
Skip on Clear to Send Flag 6XX4		MCSS causes a skip if the Clear to Send flag is set. It also clears the flag.	
Skip on Carrier Flag 6XX5		MCSC causes a skip if the carrier flag is set. It also clears the flag.	
Skip on Secondary Receive Flag 6XX6		MCSR causes a skip if the secondary receive flag is set. It also clears the flag.	
Read Status 6XX7		MCRS clears the AC and transfers the contents of the Modem Control status register to the AC.	
		The AC vs Status is as follows:	
AC00		Enable	
AC01		Request to Send	
AC02		Terminal Ready	
AC03		Speed Select	
AC04		Secondary Transmit	
AC05		Carrier Flag	
AC06		Secondary Receive Flag	
AC07		Clear to Send Flag	
AC08		Data Set Status	
AC09		Carrier State	
AC10		Secondary Receive State	
AC11		Clear to Send State	
SIZE A		CODE SP	NUMBER KL8-M-1
		REV A	

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M			
4.0 Miscellaneous			
4.1 Level Conversion Applications			
4.1.1 The EIA/CCITT levels from the KL8-E or KL8-F series asynchronous controllers are converted to TTL and with the KL8-M signals, also TTL, are available at the "H" connector.			
All modem signals originating at the KL8-E, KL8-F, or KL8-M are converted to EIA/CCITT levels on the modem control interface.			
4.2 The test connector is DEC Part #7008952. The KL8-M diagnostics are MAINDEC-08-DHKLA (OFFLINE) MAINDEC-08-DHKLB (ONLINE)			
4.3 Application Notes			
4.3.1 The Bell 811B modem requires a signal (busy) to indicate the 811B is in the Transmit mode. A jumper is provided for use with the 811B, thus allowing Request to Send to Control the "busy" signal.			
Additionally the 811B generates a signal indicating when its data buffers from the business machine are full. This signal (restraint) can be monitored by the secondary receive channel of the modem control of the KL8-F.			
4.4 Test Connector Wiring			
See drawing number C-UA-7008952-0-0.			
SIZE A		CODE SP	NUMBER KL8-M-1
		REV A	

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM CONTROL KL8-M			
4.5 Jumper Functions			
(When installed, the function associated is selected)			
Jumper	Function		
I1 - I12	Device Code Selection		
E1 + E2	EIA Secondary Receive & Transmit Channels		
B1 + B2	Bell 202C/D Secondary Receive & Transmit Channels (on conn pins 11 (TX) and 12 (RX))		
M1	Selection of Machine Clear		
Busy	Bell 811B Modem Busy Generation		
R	Bell 811B Modem Restraint Signal Detection		
SIZE A		CODE SP	NUMBER KL8-M-1
REV A			

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM INTERFACE KL8-M			
APPENDIX A			
RS-232-C Electrical Specifications			
Driver output logic levels with 3K to 7K load	15 volts > V _{oh} > 5V -5 volts > V _{ol} > -15V		
Driver output voltage with open circuit	V _o < 25 volts		
Driver output impedance with power off	Z _o > 300 ohms		
Output short circuit current	I _o < 5 amps		
Driver slew rate	dv/dt < 30 volts/usec.		
Receiver input impedance	7K ohms > R _{in} > 3K ohms		
Receiver input voltage	±15V compatible w/driver		
Receiver output with open circuit input	Mark		
Receiver output with 300 ohms to gnd on input	Mark		
Receiver output with +3 volt input	Space		
Receiver output with -3 volt input	Mark		
			
Logic "0" = Space = Control On			
Transition Region			
Logic "1" = Mark = Control Off			
SIZE A		CODE SP	NUMBER KL8-M-1
REV A			

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM INTERFACE KL8-M			
APPENDIX B			
PDBS/E Data Communications Signal and Function Assignments with EIA Pin Equivalent			
Signal Name	J1	"H"	EIA
Signal Ground	VV	HC2	7
Frame Ground	B	HT1	1
Clear to Send	T	HK2	5
Receive Data	J	HF2	3
Interlock/Data Set Ready	Z	HN2	6
Serial Clock Transmit*	N	HH2	15
Serial Clock Receive*	R	HJ2	17
Carrier/AGC	BB	HP2	8
Ring	X	HM2	22
Send Data	F	HE2	2
Terminal Ready	DD	HR2	20
Send Request	V	HL2	4
External Timing Out1	L	HH1	24
Secondary Transmit	FF	HJ2	14
Secondary Receive	JJ	HH2	16
202 Secondary Transmit	LL	HJ2	11
202 Secondary Receive	NN	HH2	12
Busy	C	HL2	25
Data Signal Rate	RR	HS2	23
Restraint	R	HH2	17
*SCR is redefined as restraint for 811B or equivalent applications.			
1Request to send is also used to indicate a busy condition to 811B or equivalent.			
SIZE	CODE	NUMBER	REV
A	SP	KL8-M-I	A

DEC FORM NO 16-1022
DRA 108

SHEET 11 OF 13

ENGINEERING SPECIFICATION		CONTINUATION SHEET	
TITLE ASYNCHRONOUS MODEM INTERFACE KL8-M			
APPENDIX C			
Pin Number	Circuit	Description	
1	AA	Protective Ground	
2	BA	Transmitted Data	
3	BB	Received Data	
4	CA	Request to Send	
5	CB	Clear to Send	
6	CC	Data Set Ready	
7	AB	Signal Ground (Common Return)	
8	CF	Received Line Signal Detector	
9	--	(Reserved for Data Set Testing)	
10	--	(Reserved for Data Set Testing)	
11	--	Unassigned	
12	SCF	Sec. Rec'd Line Sig. Detector	
13	SCB	Sec. Clear to Send	
14	SBA	Secondary Transmitted Data	
15	DB	Transm. Signal Element Timing (DCE Source)	
17	DD	Received Signal Element Timing (DCE Source)	
18		Unassigned	
19	SCA	Secondary Request to Send	
20	CD	Data Terminal Ready	
21	CG	Signal Quality Detector	
22	CE	Ring Indicator	
23	CH/CI	Data Signal Rate Selector (DTE/DCE Source)	
24	DA	Transmit Signal Element Timing (DTE/DCE Source)	
25		Unassigned	
EIA RS-232-C Interface Pin Assignments			
SIZE	CODE	NUMBER	REV
A	SP	KL8-M-I	A

DEC FORM NO 16-1022
DRA 108

SHEET 12 OF 13

ENGINEERING SPECIFICATION

digital

CONTINUATION SHEET

TITLE ASYNCHRONOUS MODEM INTERFACE KL8- M.

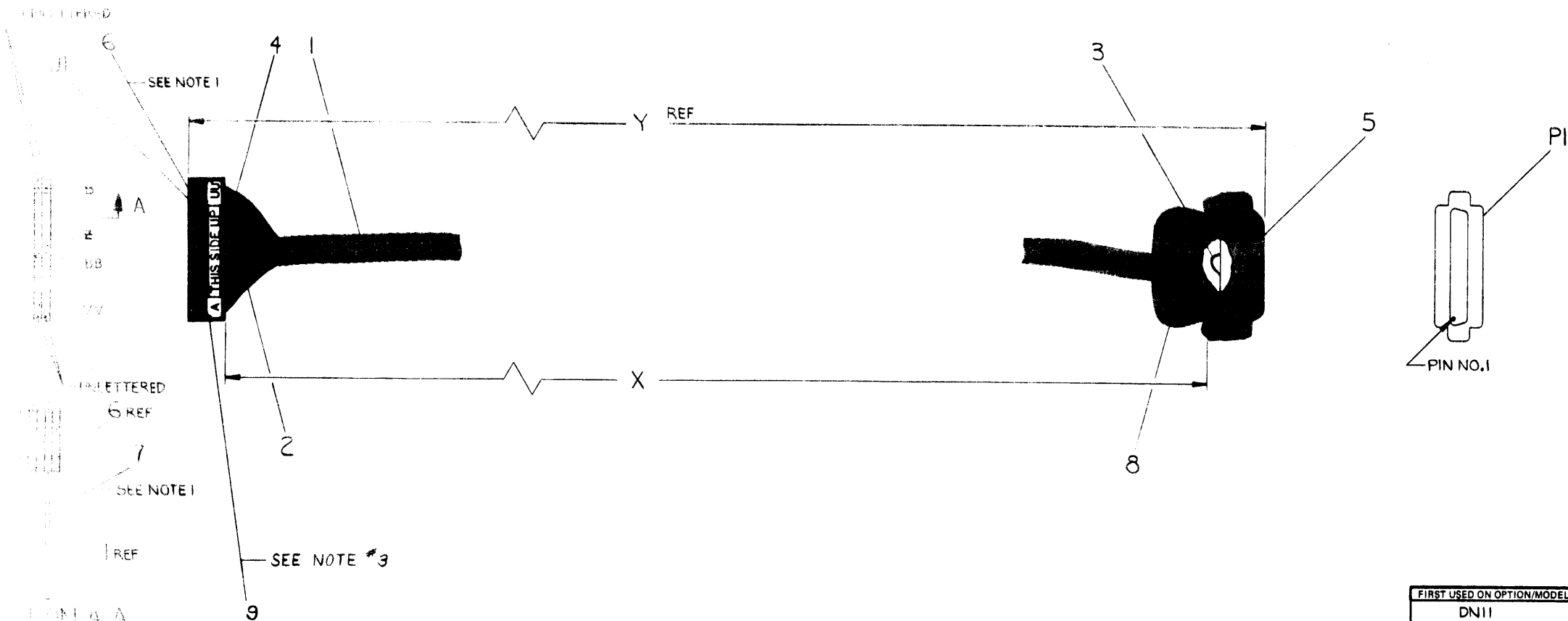
APPENDIX D

Inter- Change Circuit	CCITT Equivalent	Description
AA	101	Protective Ground
AB	102	Signal Ground/Common Return
BA	103	Transmitted Data
BB	104 ,	Received Data
CA	105	Request to Send
CB	106	Clear to Send
CC	107	Data Set Ready
CD	108.2	Data Terminal Ready
CE	125	Ring Indicator
CF	109	Received Line Signal Detector
CG	110	Signal Quality Detector
CH	111	Data Signal Rate Selector (DTE)
CI	112	Data Signal Rate Selector (DCE)
DA	113	Transmitter Signal Element Timing (DTE)
DB	114	Transmitter Signal Element Timing (DCE)
DD	115	Receiver Signal Element Timing (DCE)
SBA	118	Secondary Transmitted Data
SSB	119	Secondary Received Data
SCA	120	Secondary Request to Send
SCB	121	Secondary Clear to Send
SCF	122	Secondary Received Line Signal Detector

EIA (RS-232-C) to Equivalent CCITT

SIZE	CODE	NUMBER	REV
A	SP	KL8-M-I	A

WIRE TABLE												LEGEND			NOTES:	
FROM						TO						NUMBER	VARIATION		1. MANUFACTURING SHOULD USE MACHINE CRIMPER TOOL FOR CRIMPING PINS (ITEM #7) MUST BE HT68 FROM BERG ELECT 2. ONLY DEC PART #1210090-0-0 MAY BE USED AS J1. 3. PLACE ITEM #9 ("THIS SIDE UP" STICKER) ON LETTERED SIDE OF ITEM #6 (BERG HOUSING) AS SHOWN.	
COLOR	CONNECTION	WITH	CONNECTION	WITH	ITEM NO.	DESCRIPTION	FROM	WITH	CONNECTION	WITH	TO		DIM X	DIM Y (PRELUT)		
BLU/WHT	PI-1		J1-VV		1	22	RED/BRN		PI-16		J1-NN	BC05C-25	25'±3"	25'1.8"		
WHT/BLU	PI-2		J1-F				SLA		PI-17		J1-R	BC05C-50	50'±2%	50'1.8"		
ORN/WHT	PI-3		J1-J				RED/SLA		PI-18		J1-U					
WHT/ORN	PI-4		J1-V				BLU/BLK		PI-19		J1-P					
GRN/WHT	PI-5		J1-T				BLK/BLU		PI-20		J1-DD					
WHT/GRN	PI-6		J1-Z				ORN/BLK		PI-21		J1-MM					
BRN/WHT	PI-7		J1-UU				BLK/ORN		PI-22		J1-X					
WHT/BRN	PI-8		J1-BB				GRN/BLK		PI-23		J1-RR					
SLA/WHT	PI-9		J1-Y				BRN/RED		PI-24		J1-L					
WHT/SLA	PI-10		J1-W				RED/ORN		PI-25		J1-C					
BLU/RED	PI-11		J1-FF				BLK		PI-1	4	J1-A					
RED/BLU	PI-12		J1-JJ			1	22	BLK	PI-7	4	J1-B					
ORN/RED	PI-13		J1-D			3	26	BLK	PI-1		PI-7					
SLA/RED	PI-14		J1-LL			2	26	RED	J1-E		J1-M					
22	SLA/GRN	PI-15	J1-N													



QTY.	DESCRIPTION	PART NO.	ITEM NO.
1	LABEL, THIS SIDE UP	3611567	9
1	HOOD, #DB51226-1 CINCH	1205005	8
29	SOCKET, #HT-68	1210009-5	7
1	HOUSING, #20303 BERG	1210090-0-0	6
1	PLUG, #DB-25P CINCH	1205006	5
A/R	TUBING, #22 AWG TEF BLK	9107256-00	4
A/R	WIRE, #26 AWG STRD TEF BLK	9107636-00	3
A/R	WIRE, #26 AWG STRD TEF RED	9107636-22	2
A/R	CABLE, 25 CONDUCTOR	9107736	1

FIRST USED ON OPTION/MODEL		PARTS LIST	
DN11		digital EQUIPMENT CORPORATION MAYNARD, MASSACHUSETTS	
UNLESS OTHERWISE SPECIFIED DIMENSION IN INCHES. TOLERANCES		TITLE CABLE, MODEM BC05C	
DECIMALS	ANGLES	SIZE CODE	NUMBER
.XXX - .005	±0° 30'	DUA	BC05C-0-0
.XX - .02			
X - .1			
REMOVE BURRS AND BREAK SHARP CORNERS. SURFACE QUALITY			
MATERIAL			
FINISH			
SHEET 1 OF 1			