

ILLUSTRATED PARTS BREAKDOWN

LA100

LETTERWRITER/LETTERPRINTER

HOW TO USE THE IPB

GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

MAJOR ASSEMBLY LOCATOR (When Applicable)

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisk items are denoted by two asterisks (**) and immediately follow the related single asterisk item. Additional asterisks are used, as required, to denote further subordination. This system of part identification provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part or assembly is not immediately available.

COLUMN CALLOUT DESCRIPTION

Figure and Item - Indicates the figure number and item number of each part.

Description - Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of this part to the next higher assembly.

DEC Part No. - Lists the Digital part ordering number. A blank in this column indicates a Digital part number was not assigned at the time of publication.

ECO Cut-In - The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified.

Used On Code - Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

Ref Fig No. - A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

PART NUMBER/PART DESCRIPTION SORT SECTION

Parts are sorted both numerically and alphabetically by description, referenced to a location within the IPB, by figure number and item number.

REVISION HISTORY

PRINTING	ECO LEVEL				DATE
2nd Printing	LA100	00007-00024	70-17628	00001-00003	3-OCT-86
	70-17884	00000-00003	70-17863	70-18653-00005	
	70-17870	00000-00003	70-17886	00000-00000	
	70-17867	00001-00011	H7837	00003-00007	
	70-17853	00000-00004	70-17877	00000-00004	
	70-18949	00000-00006	70-18946	00000-00003	
	70-18944	00001-00004	70-18948	00000-00000	
	70-18947	00000-00001	LA10X-FL	00000-00000	
	70-17859	00003-00010	70-16260	00004-00007	
	70-18707	00002-00005	LAX34-LL	00005-00024	
	70-18960	00004-00004	70-17878	00001-00003	
	70-15733	00002-00005	LAX34-JL	00000-00000	
	70-15738	70-15729-00008	LAX34-HL	00000-00000	
	70-15727	00002-00004	LAX34-KL	00014-00024	
	70-17514	00002-00002	70-18653	00000-00000	
	70-17864	70-18653-00007	70-15728	00001-00001	

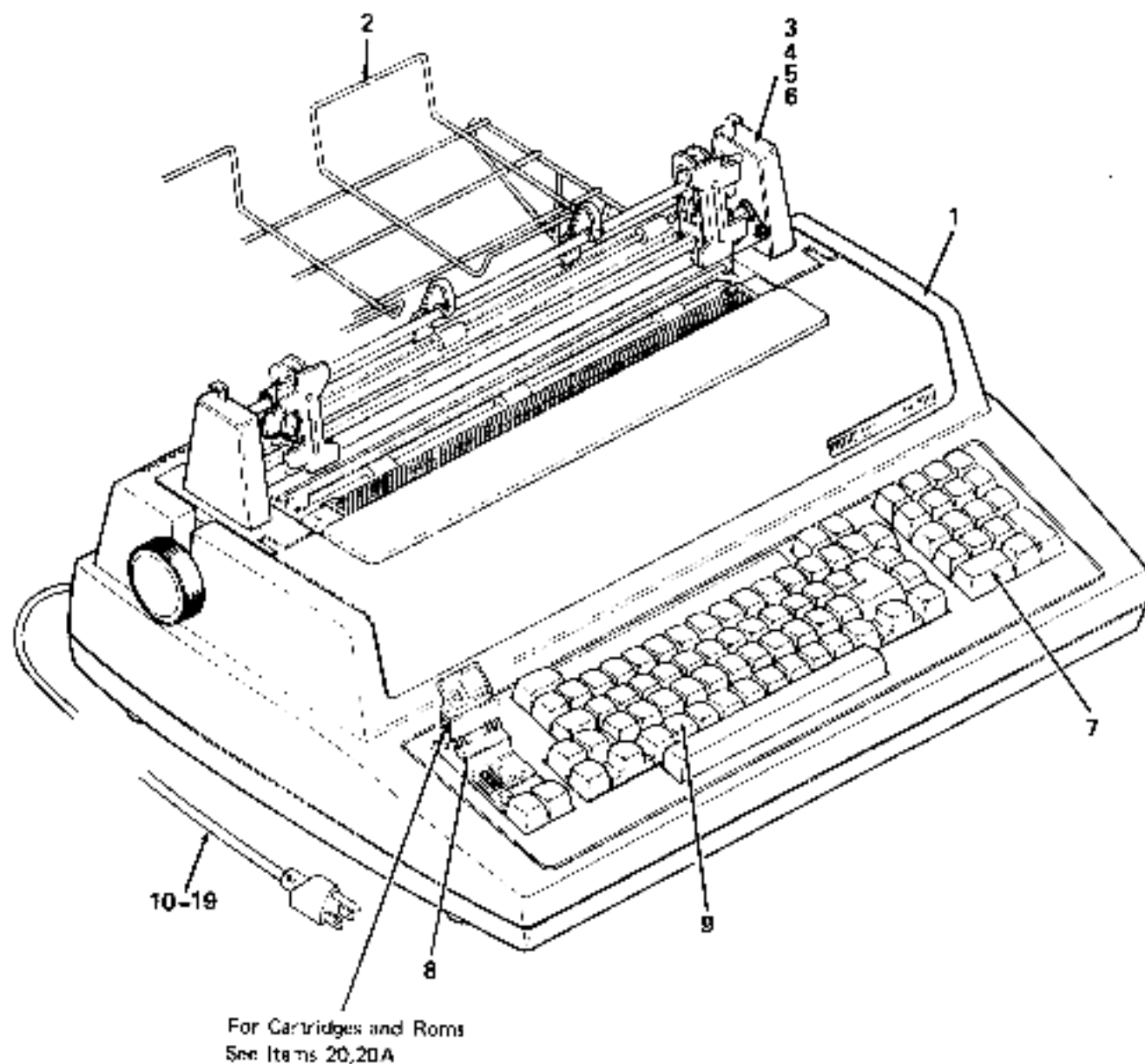
OTHER IPB MANUALS REQUIRED TO SUPPORT THIS OPTION.....

N/A

Sheet 1 of 2

REVISION HISTORY (Cont)

PRINTING	ECD LEVEL	DATE	PAGES AFFECTED
2nd Printing	LA10X-SL	00000-00017	
	LA10X-CL	00003-00004	
	7D-16645	00003-00003	
	7D-16646	00006-00006	
	7D-16647	00003-00003	
	7D-17483	00000-00001	



LA100-01

Figure 1. LA100 Letterwriter (KSR)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LA100 00007	USED ON CODE	REF FIG NO.
1-	LA100 LETTERWRITER (KSR)				
	Code A - Used on Model LA100-AA 120/240V	LA100-AA		A	
	Code B - Used on Model LA100-BA 120/240V	LA100-BA		B	
	Code C - Used on Model LA100-CA 120/240V	LA100-CA		C	
	Code D - Used on Model LA100-AB 120/240V	LA100-AB		D	
	Code E - Used on Model LA100-BB 120/240V	LA100-BB		E	
	Code F - Used on Model LA100-CB 120/240V	LA100-CB		F	
1	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-00		A	3
	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-02		B	3
	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-04		C	3
	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-01		D	3
	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-03		E	3
	*PRINTER MECHANISM/COVER ASSEMBLY	70-17884-05		F	3
2	*Paper Catcher	74-23841-00			
3	*TRACTOR OPTION	LAX10-FL		BCEF	
4	**Tractor Assembly	70-17824-00		BCEF	
5	***TRACTOR OPTION ASSEMBLY	70-16280-00		BCEF	
6	*Modem Cable Assembly	BC27A-10		BCEF	
7	*NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	LAX34-KL		BCEF	16, 30
8	*MULTIPLE FONT OPTION	LA10X-FL		CF	24
9	*INTERNATIONAL CHARACTER KEYCAP OPTION	LAX34-JL		DEF	28
10	*LA100 USER KIT (Consists of items 11 thru 19)	70-18404-00		A,D	
	*LA100 USER KIT (Consists of items 11 thru 19)	70-18404-01		B,C,E,F	
11	**Power Cord Assembly	17-00083-01			
12	**Paper, Pkg. (132 Column) (Not Shown)	74-12103-00			
13	**Ribbon Cartridge (Not Shown)	36-20286-01			
14	**Cable Assembly (Not Shown)	17-00163-01		BCEF	
15	**Loop Back Connector (Not Shown)	12-15336-01			
16	**Label, "Voltage Setting" (Not Shown)	36-16157-00			
17	**Label, "Sprocket Feed" (Not Shown)	36-17326-00			
18	**Label, "FCC" (Not Shown)	36-18307-05			
19	**Users Guide "LA100 KSR" (Not Shown)	EK-LW100-UG			
	Labels (Not Shown)				
	*Label, "Caution"	36-12520-00			
	*Label, "Serial and Power"	36-17874-10			
	*Label, "Warning 120V"	36-17905-03			
	*Label, "FCC"	36-17880-03			
	*Label, "Caution Replace Fuse"	36-17815-01			
	CARTRIDGE/ROM OPTIONS				
20	DOMESTIC CARTRIDGE/ROM OPTIONS				
	*CARTRIDGE and ROM ASSEMBLY "COURIER 10"	LA10X-AA			
	**Cartridge Assembly "Courier 10"	70-1/872-00			
	**Courier 10 Rom Installation Manual	EK-L10AA-IN			

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LA100 00007	USED ON CODE	REF FIG NO.
1-	*CARTRIDGE and ROM ASSEMBLY "Courier 12" **Cartridge Assembly "Courier 12" **Courier 12 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Gothic 12" **Cartridge Assembly "Gothic 12" **Gothic 12 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Orator 10" **Cartridge Assembly "Orator 10" **Orator 10 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Symbols" **Cartridge Assembly "Symbols" **Symbols Rom Installation Manual	LA10X-AB 70-17872-01 EK-L10AB-IN LA10X-AC 70-17872-02 EK-L10AC-IN LA10X-AD 70-17872-03 EK-L10AD-IN LA10X-AE 70-17872-04 EK-L10AE-IN			
20A	FOREIGN CARTRIDGE/ROM OPTIONS				
	*CARTRIDGE and ROM ASSEMBLY "Courier 10" **Cartridge Assembly "Courier 10" **Courier 10 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Courier 12" **Cartridge Assembly "Courier 12" **Courier 12 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Gothic 12" **Cartridge Assembly "Gothic 12" **Gothic 12 Rom Installation Manual *CARTRIDGE and ROM ASSEMBLY "Orator 10" **Cartridge Assembly "Orator 10" **Orator 10 Rom Installation Manual	LA10X-BA 70-17872-05 EK-L10BA-IN LA10X-BB 70-17872-06 EK-L10BB-IN LA10X-BC 70-17872-07 EK-L10BC-IN LA10X-BD 70-17872-08 EK-L10BD-IN			
20B	OTHER OPTIONS AVAILABLE ON THE LA100				
	*LA100 20 m CURRENT LOOP OPTION *LA100 APL CHARACTER KEYCAP OPTION *LA100 PRINTER STAND OPTION *LA100 ROLL PAPER HOLDER **ROLL PAPER HOLDER OPTION ASSEMBLY *PAPER LOW OPTION SWITCH	LA10X-CL LAX34-HL LAX34-SL LAX34-RL 70-15728-00 LAX34-LL			33 29 32 31 26
20C	SUPPLIES USED ON THE LA100:				
	*LA100 RIBBON CARTRIDGES (3) *LA100 RIBBON CARTRIDGES (12) *BOX OF 10 ROLLS OF WHITE BOND PAPER	LA10R-03 LA10RR-12 36-10611-01			

—

.

.

—

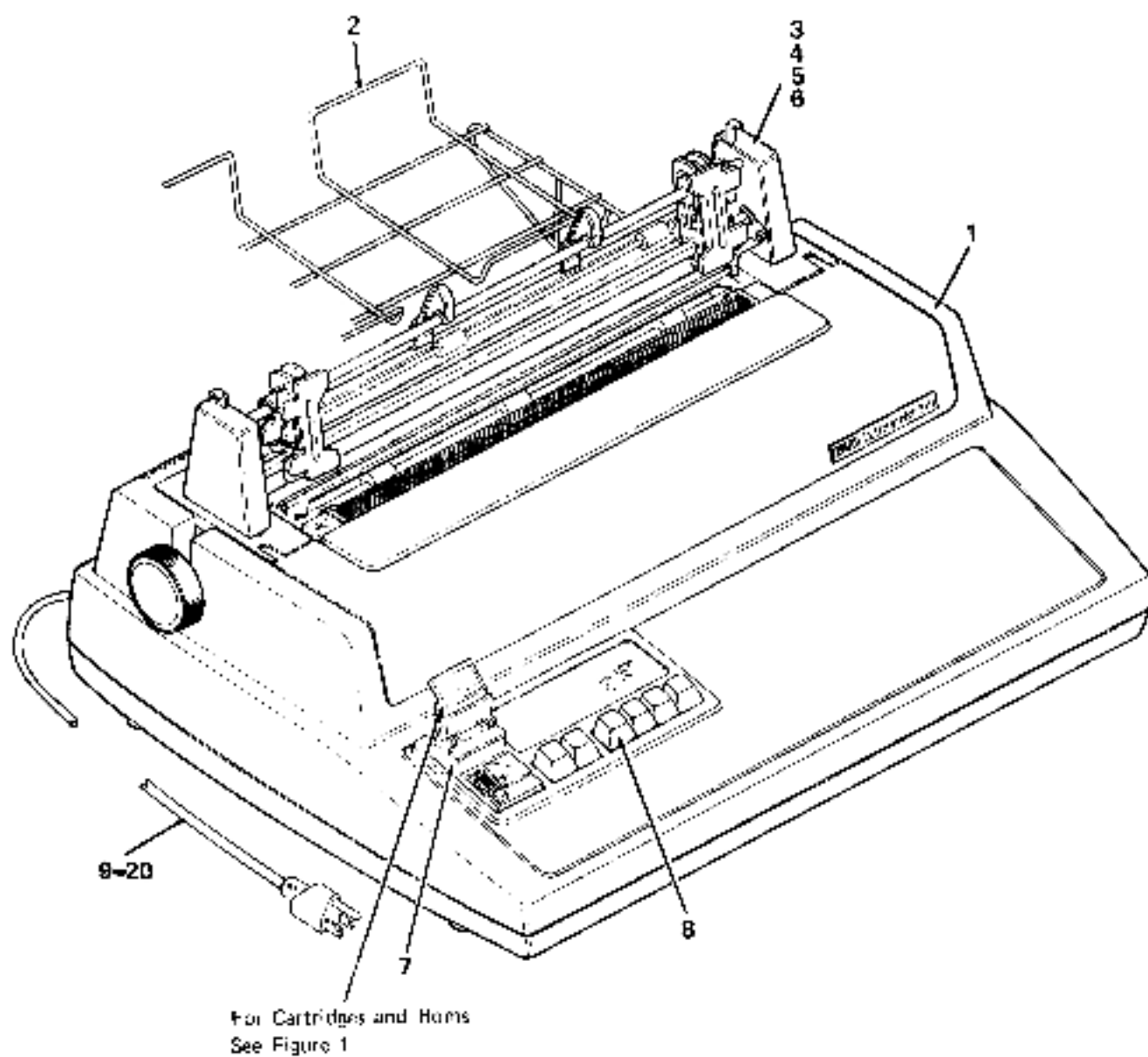
—

—

.

.

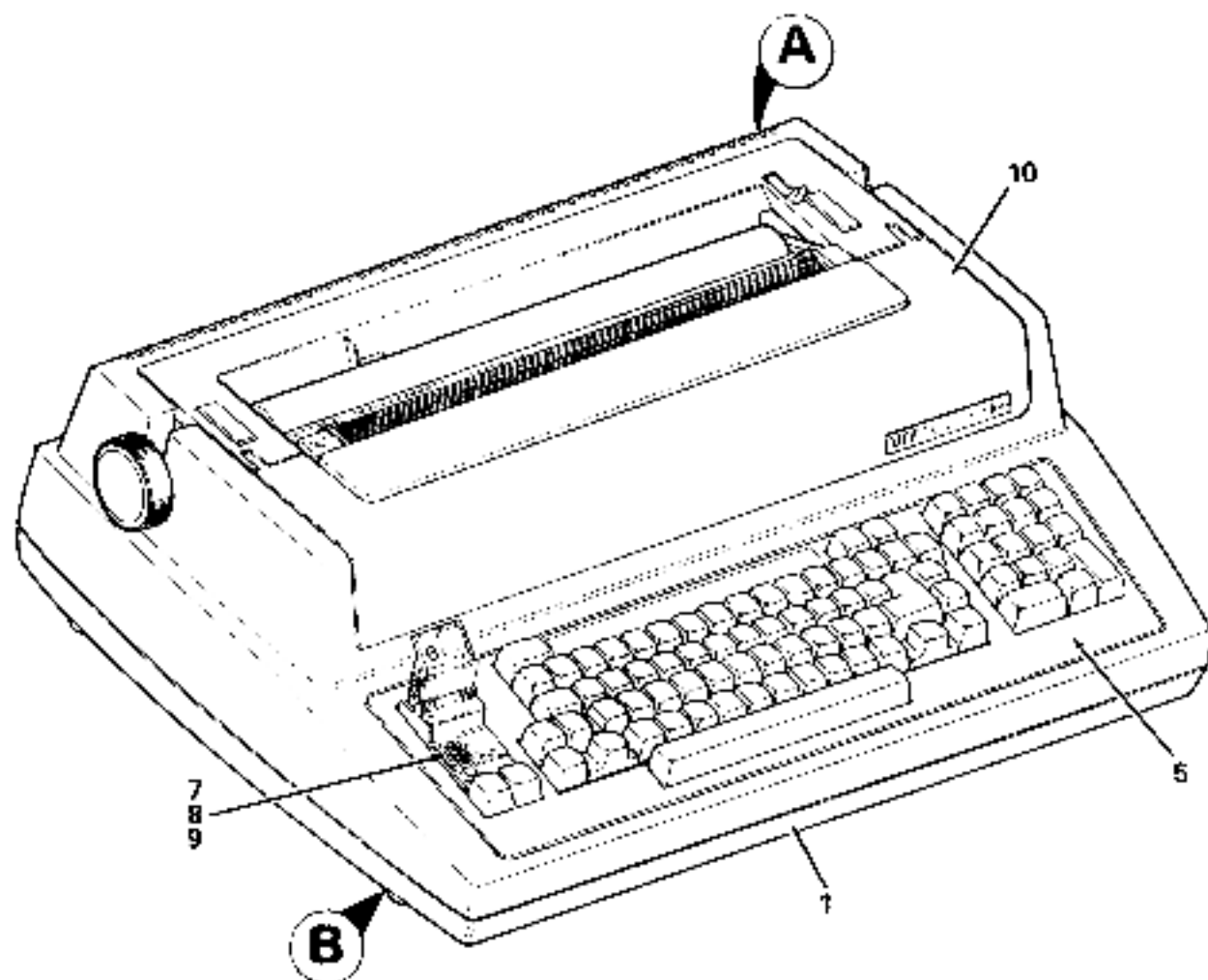
—



LA100-02

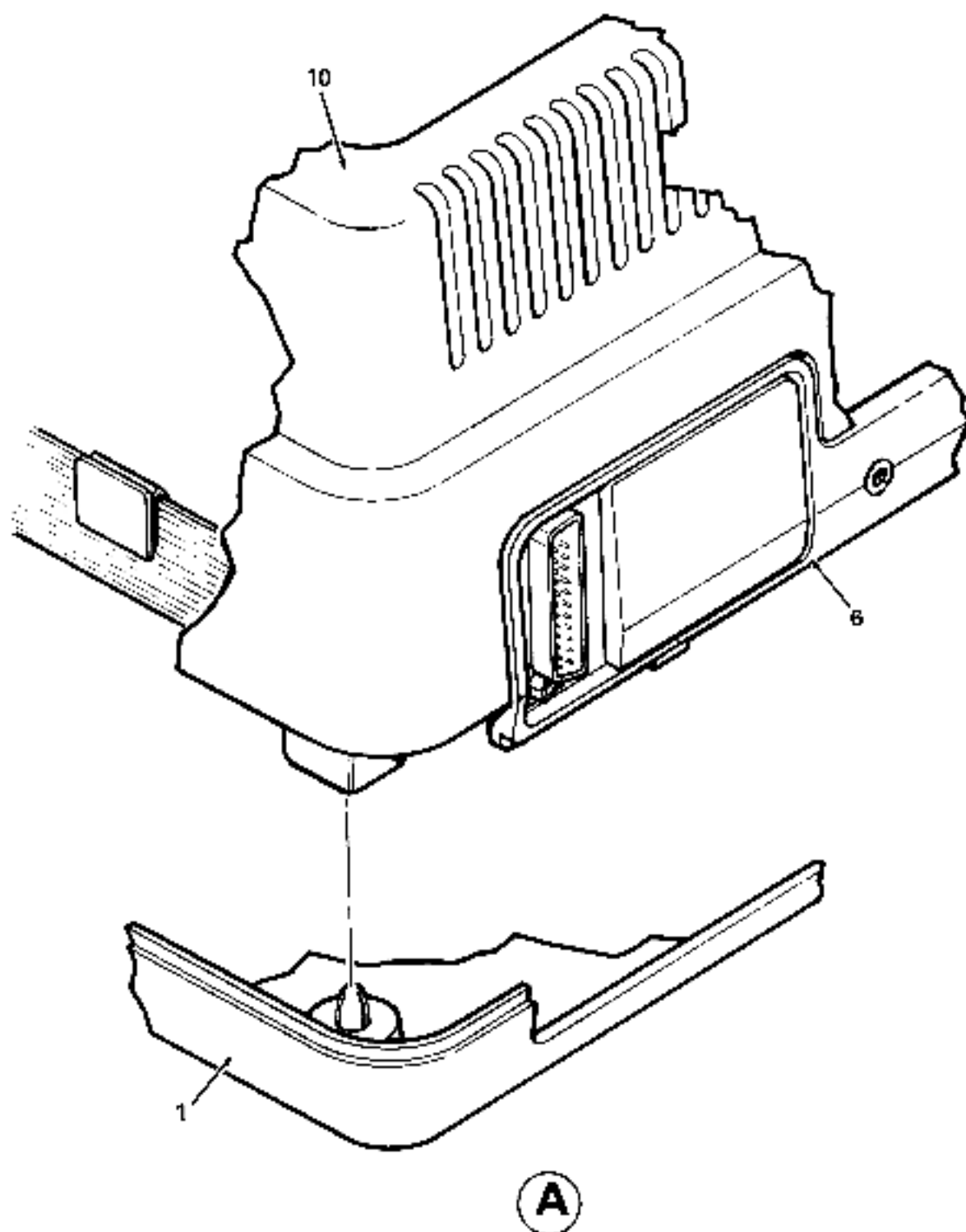
Figure 2, LA100 Letterprinter (RO)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LA100 00007	USED ON CODE	REF FIG NO.
2	LA100 LETTERPRINTER (ROI)				
	Code G — Used on Model LA100-RA	LA100-RA		G	
	Code H — Used on Model LA100-YA	LA100-YA		H	
	Code J — Used on Model LA100-ZA	LA100-ZA		J	
	Code K — Used on Model LA100-RB	LA100-RB		K	
	Code L — Used on Model LA100-YB	LA100-YB		L	
	Code M — Used on Model LA100-ZB	LA100-ZB		M	
	Code N — Used on Model LA100-PC	LA100-PC		N	
1	*PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-00		G,H	4
	*PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-01		K,L	4
	*PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-02		J,N	4
	*PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-03		M	4
2	*Paper Catcher (74-23481-00)	LAX34-SW			
3	*TRACTOR OPTION	LA10X-EL		HJLMN	
4	*Tractor Assembly	70-17624-00		HJLMN	
5	**TRACTOR OPTION ASSEMBLY	70-18760-00		HJLMN	25
6	*Modem Cable Assembly	BC22A-10		HJLMN	
7	*MULTIPLE FONT OPTION	LA10X-FL		JMN	24
8	*INTERNATIONAL CHARACTER KEYCAP OPTION	LAX34-JL		KLM	28
9	*LA100 USERS KIT (ROI) (Consists of items 11 thru 21)	70-18404-02		GK	
	*LA100 USERS KIT (ROI) (Consists of items 11 thru 21)	70-18404-03		HJLM	
	*LA100 USERS KIT (ROI) (Consists of items 11 thru 21)	70-18404-04		N	
10	*Power Cord Assembly	17-00083-11			
11	**Paper, Pkg 132 Column (Not Shown)	H9860-PA			
12	**Ribbon Cartridge (Not Shown)	36-20286-01	See Fig. 1	Item 20C	
13	**Cable Assembly (Not Shown)	17-00163-01		HJLM	
14	**Loop Back Connector (Not Shown)	72-15338-01			
15	*Label, "Voltage Setting" (Not Shown)	36-16157-00			
16	*Label, "Packaging" (Not Shown)	36-17326-00			
17	*Label, "LA100 Switch Instructions" (Not Shown)	36-19291-01			
18	*Label, "Ribbon Adjustment" (Not Shown)	36-18115-01			
19	**LA100 Users Manual (RO) (Not Shown)	EK-LP100-UG			
20	**Label, "FCC" (Not Shown)	36-18307-05		GHJ	
	Labels (Not Shown)				
	*Label, "CAUTION"	36-12520-00			
	*Label, "Serial and Power"	36-17674-10			
	*Label, "WARNING, 120V, 60 HZ"	36-17905-03			
	*Label, "CAUTION REPLACE FUSE"	36-17615-01			



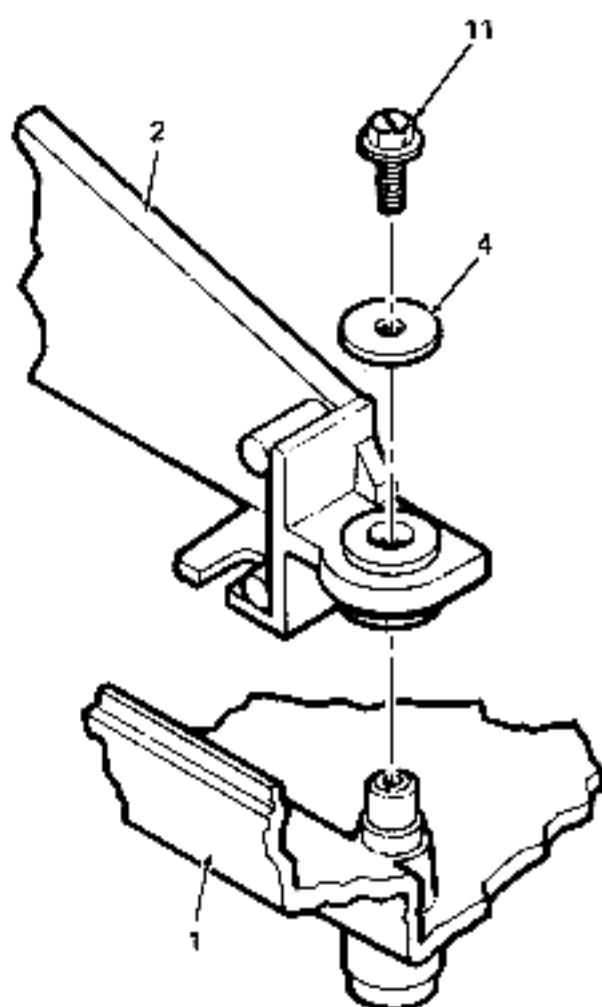
LA100-03

Figure 3. Printer Mechanism/Cover Assembly (KSR) (Sheet 1 of 3)



LA100-03A

Figure 3. Printer Mechanism/Cover Assembly (KSR) (Sheet 2 of 3)

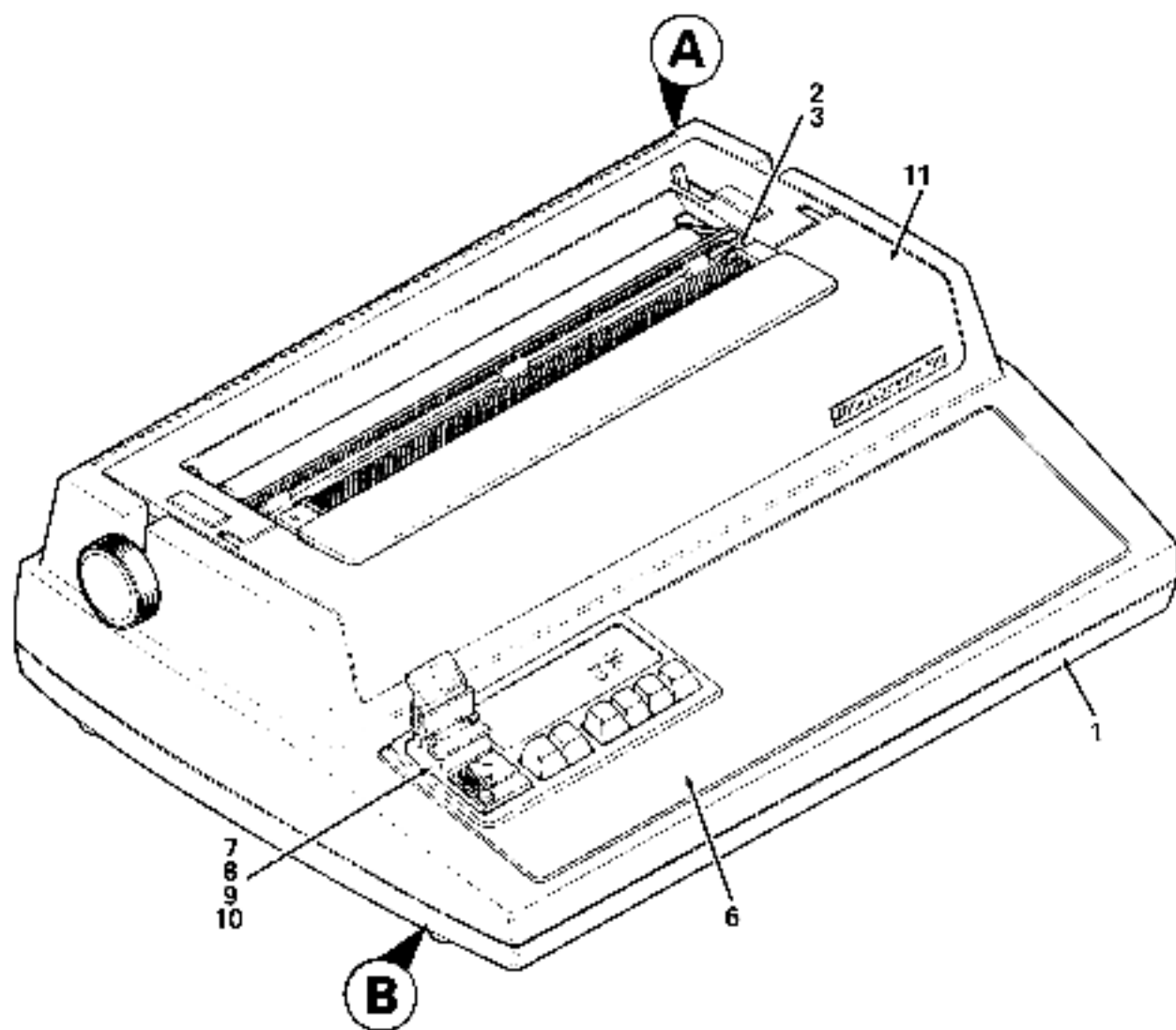


B

LA100-03B

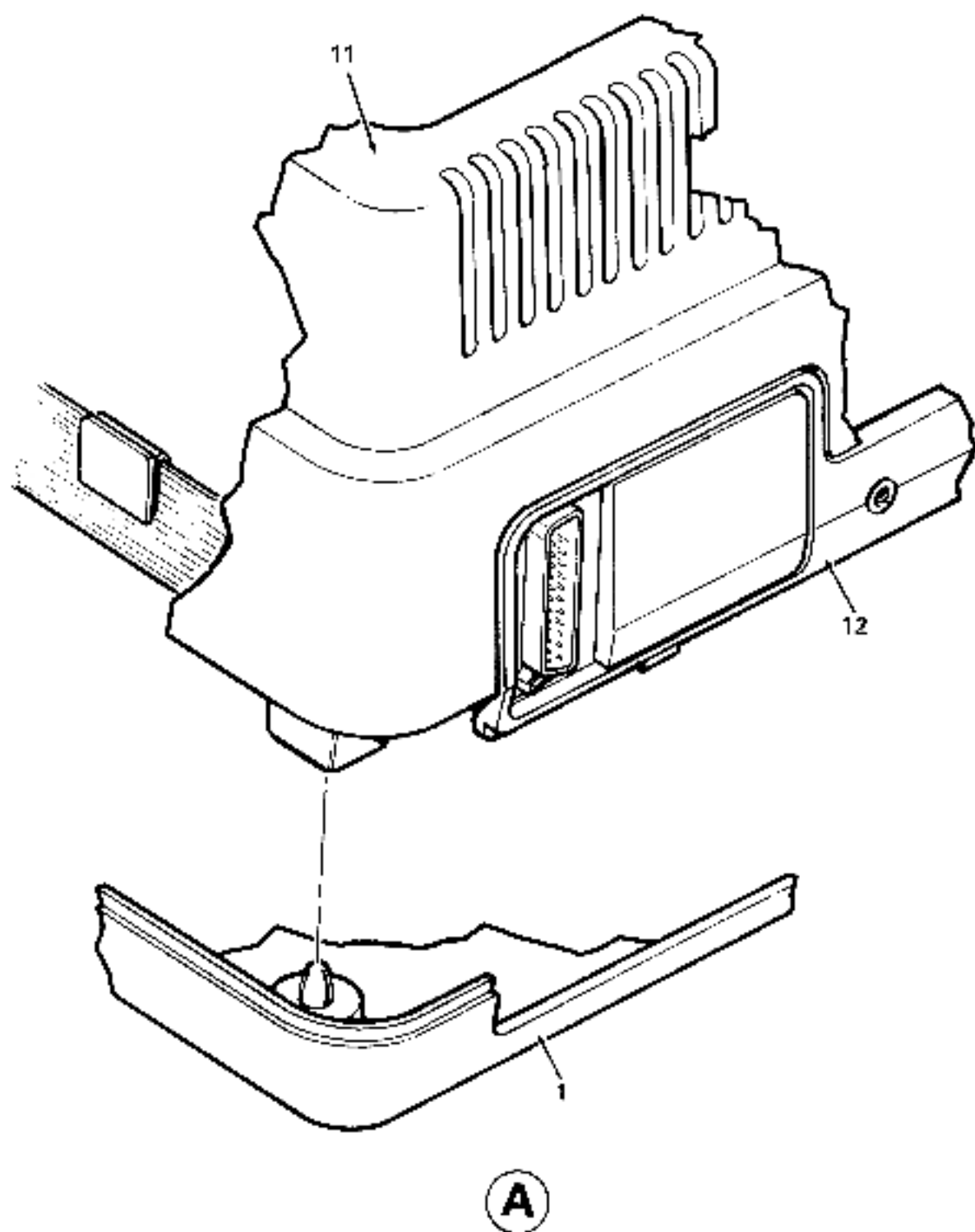
Figure 3. Printer Mechanism/Cover Assembly (KSR) (Sheet 3 of 3)

FIG. 3 ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17884 00000	USED ON CODE	REF FIG NO.
3-	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-00		A	1
	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-01		D	1
	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-02		B	1
	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-03		E	1
	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-04		C	1
	PRINTER MECHANISM/COVER ASSEMBLY	70-17884-05		F	1
1	*BASE HOUSING ASSEMBLY	70-18848-00			23
2	*PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17867-00		ABC	5
	*PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17867-01		DEF	5
3	*Screw, Slotted Hex Hd No. 8-32 x 3/8	90-09679-05			
4	*Washer, Flat No. 8	90-06668-00			
5	*KEYBOARD BEZEL ASSEMBLY (Old Design)	70-17864-00		AD	16
	*KEYBOARD BEZEL ASSEMBLY (New Design)	70-17864-01		BCEF	16
6	*REAR INSERT ASSEMBLY	70-18944-00			8
7	*GUIDE/PANEL ASSEMBLY	70-17483-00		CF	37
8	*Screw, Phil Pan Hd No. 4-40 x 5/16	90-06010-01		CF	
9	*Octal Buffer Gate	19-14213-00		CF	
10	*TOP COVER ASSEMBLY	70-18947-01			9
11	*Screw, Slotted Hex Hd No. 8-32 x 1/2 (added)	90-10015-00	00003		



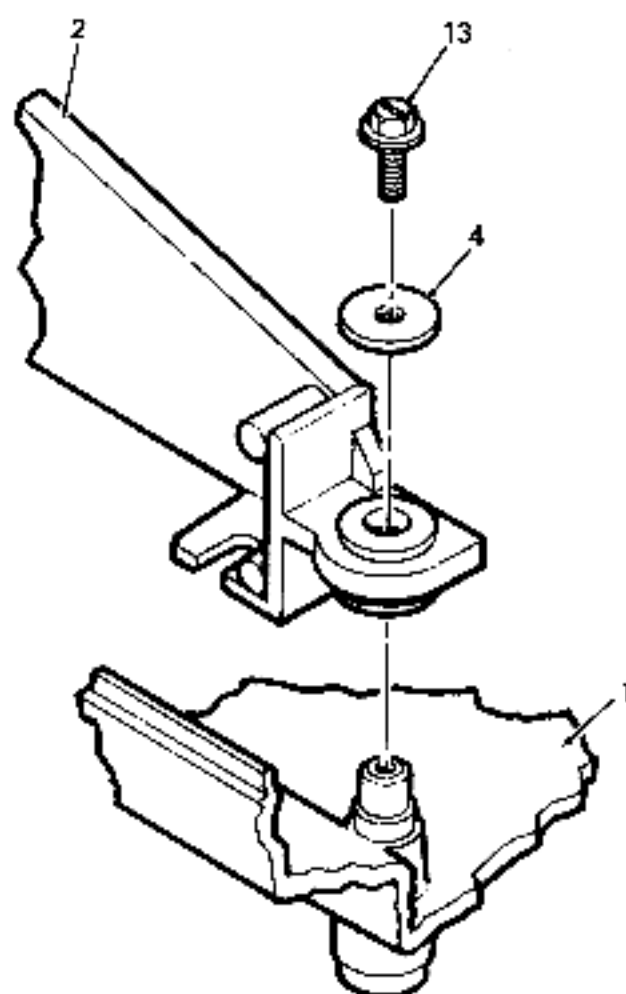
LA100-04

Figure 4. Printer Mechanism/Cover Assembly (RO) (Sheet 1 of 3)



LA100-04A

Figure 4. Printer Mechanism/Cover Assembly (RO) (Sheet 2 of 3)

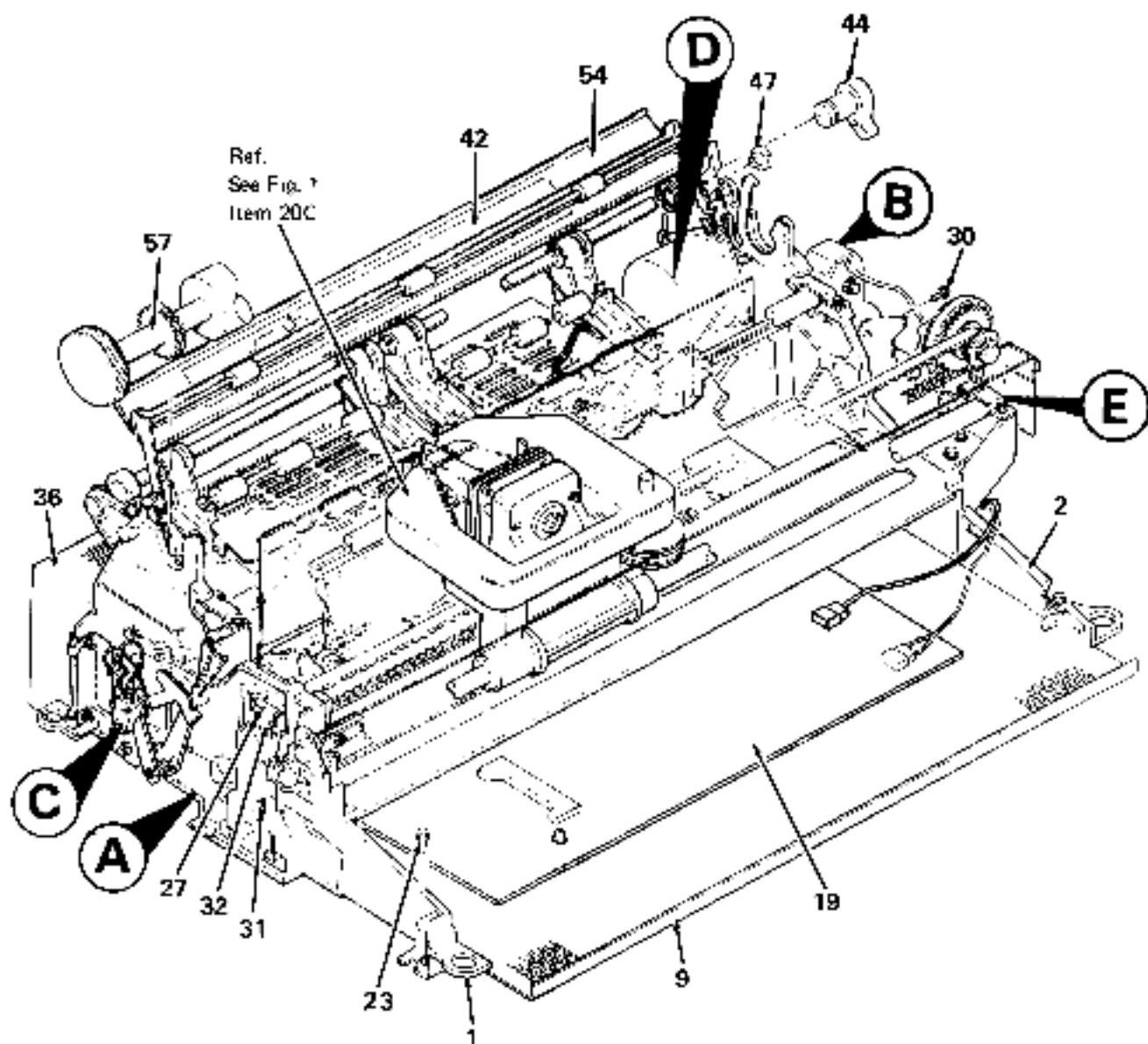


B

LA100-04B

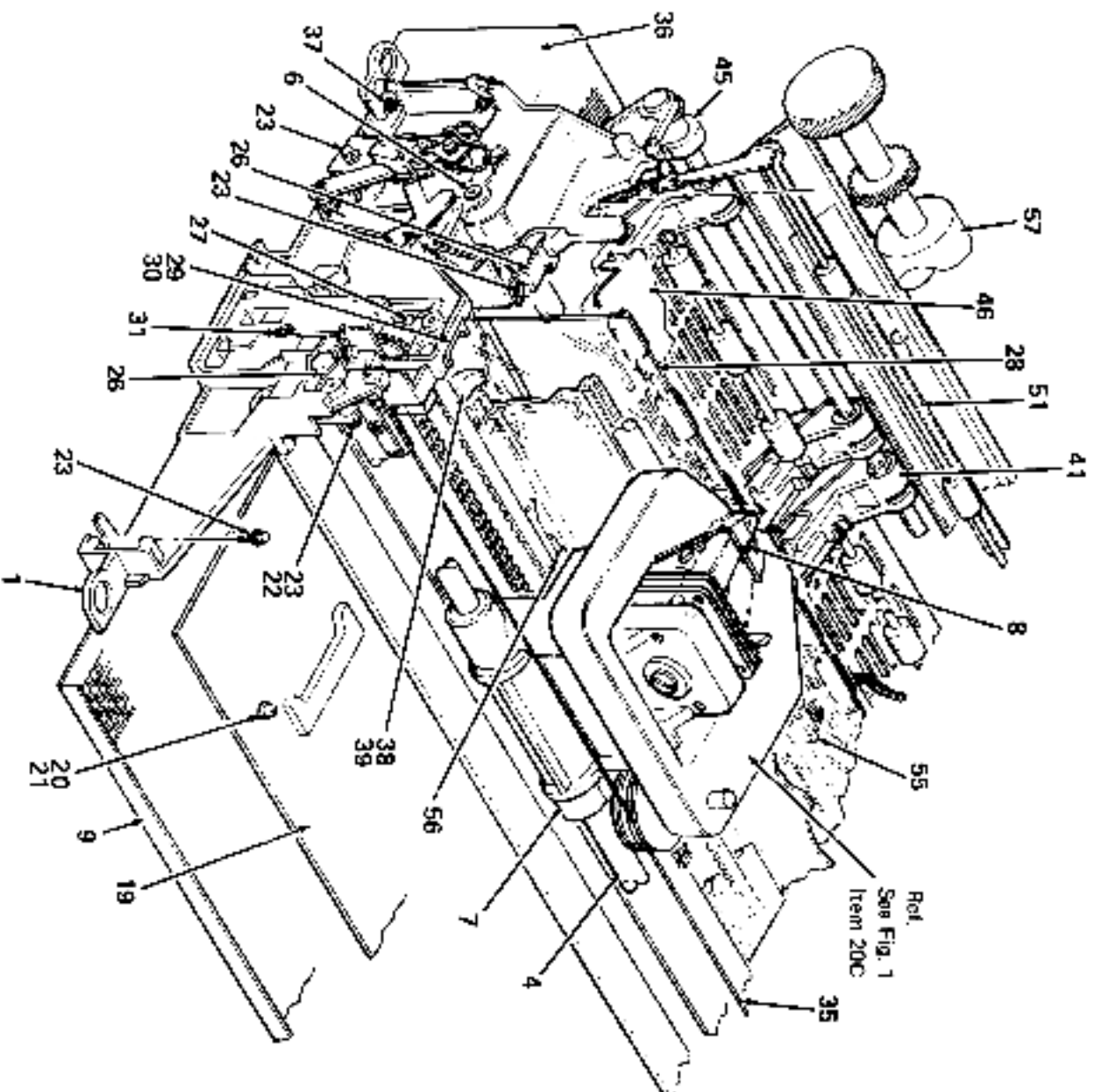
Figure 4. Printer Mechanism/Cover Assembly (RO) (Sheet 3 of 3)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO OUT-IN 70-17870 00000	USED ON CODE	REF FIG NO.
4-	PRINTER MECHANISM/COVER ASSEMBLY (ROI)	70-17870-00		GH	2
	PRINTER MECHANISM/COVER ASSEMBLY (ROI)	70-17870-01		KL	2
	PRINTER MECHANISM/COVER ASSEMBLY (ROI)	70-17870-02		JN	2
	PRINTER MECHANISM/COVER ASSEMBLY (ROI)	70-17870-03		M	2
1	*BASE HOUSING ASSEMBLY	70-18948-00			23
2	*PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17867-00		GHJN	5
	*PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17867-01		KLM	5
3	*Jumper Cable Assembly	70-17849-00		GHJN	
4	*Washer, Flat No. B	90-06668-00			
5	*Screw, Hex Washer Hd No. 8-32 x 3/8	90-09679-05			
6	*KEYBOARD BEZEL ASSEMBLY (ROI)	70-17514-00			15
7	*GUIDE/PANEL ASSEMBLY	70-17463-00		JMN	37
8	*Octal Buffer Gate	18-14213-00		JMN	
9	*Screw, Phil Pan Hd No. 4-40 x 5/16	90-06010-01		JMN	
10	*Plug, Keyboard (See Note)	74-25601-00			
11	*TOP COVER ASSEMBLY	70-17847-00			9
12	*REAR INSERT ASSEMBLY	70-18944-00			8
13	*Screw, Hex Washer Hd No. 8-32 x 1/2 (ladded)	90-06453-01	00003		
	Note: Item 10 shown for Ref. only and will not be used when Items 7, 8, 9 are used.				



LA100-05

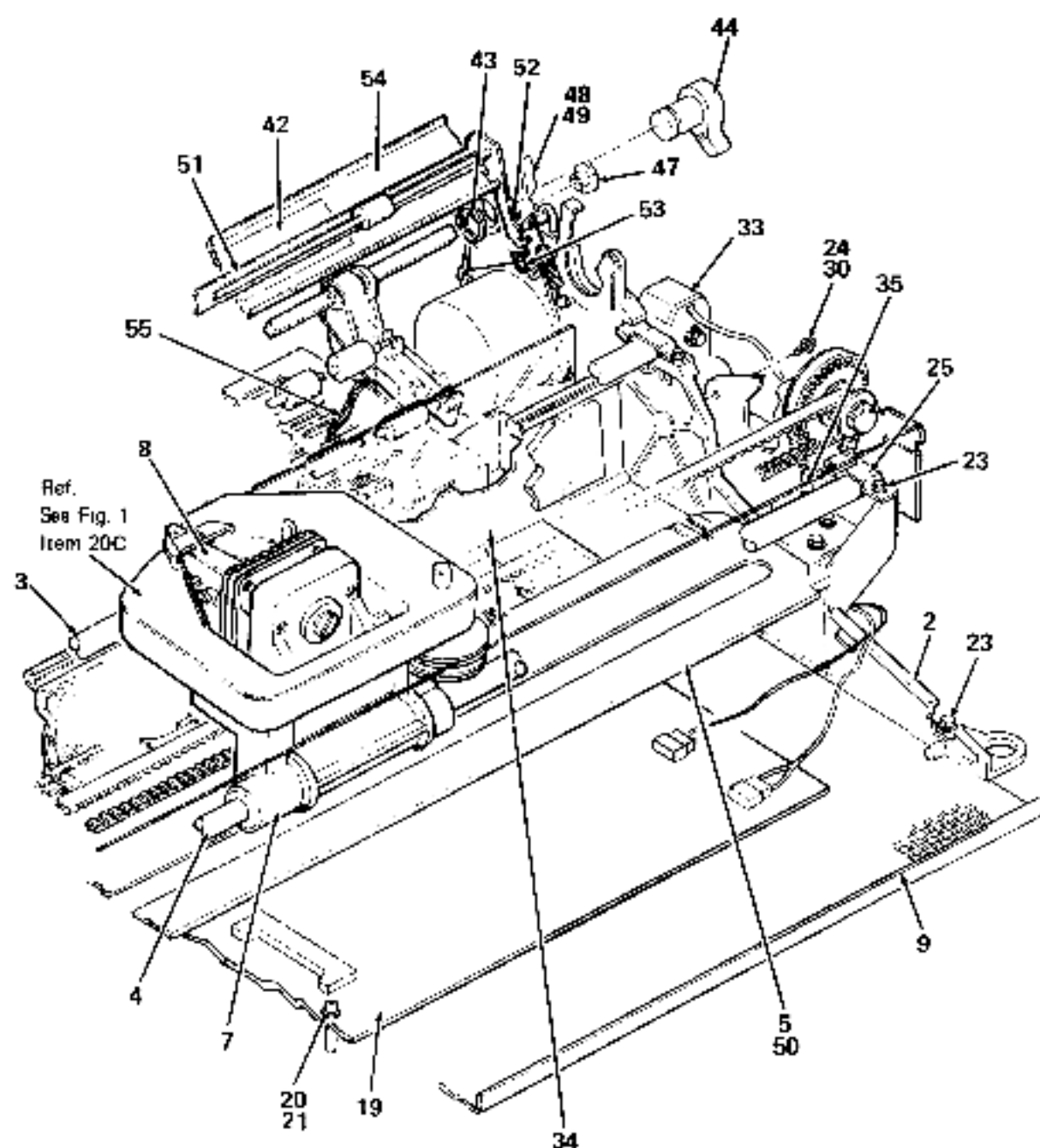
Figure 5. Printer Mechanism Assembly (Sheet 1 of 6)



A

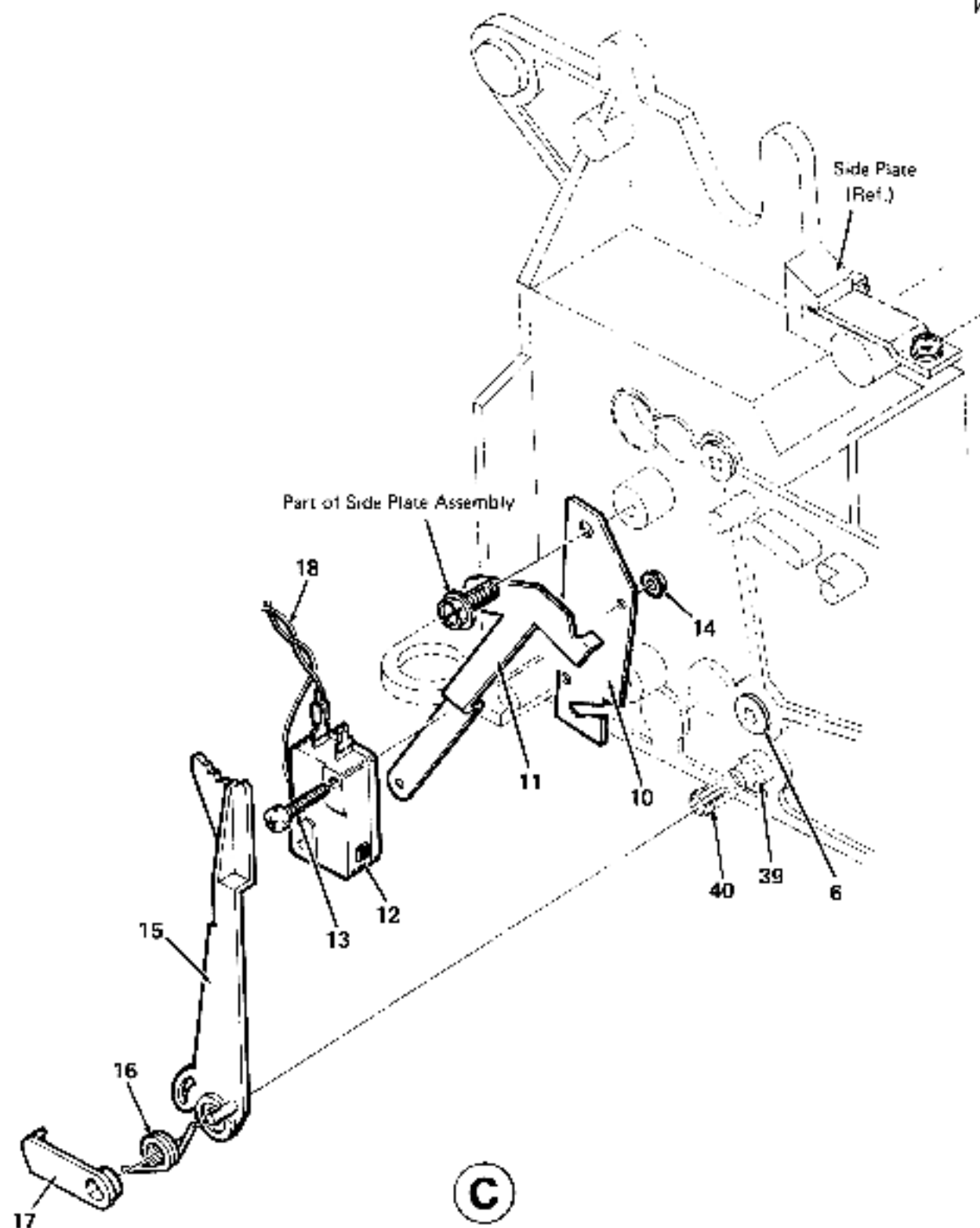
Figure 5A. Printer Mechanism Assembly (Sheet 2 of 6)

LA100-05A

**B**

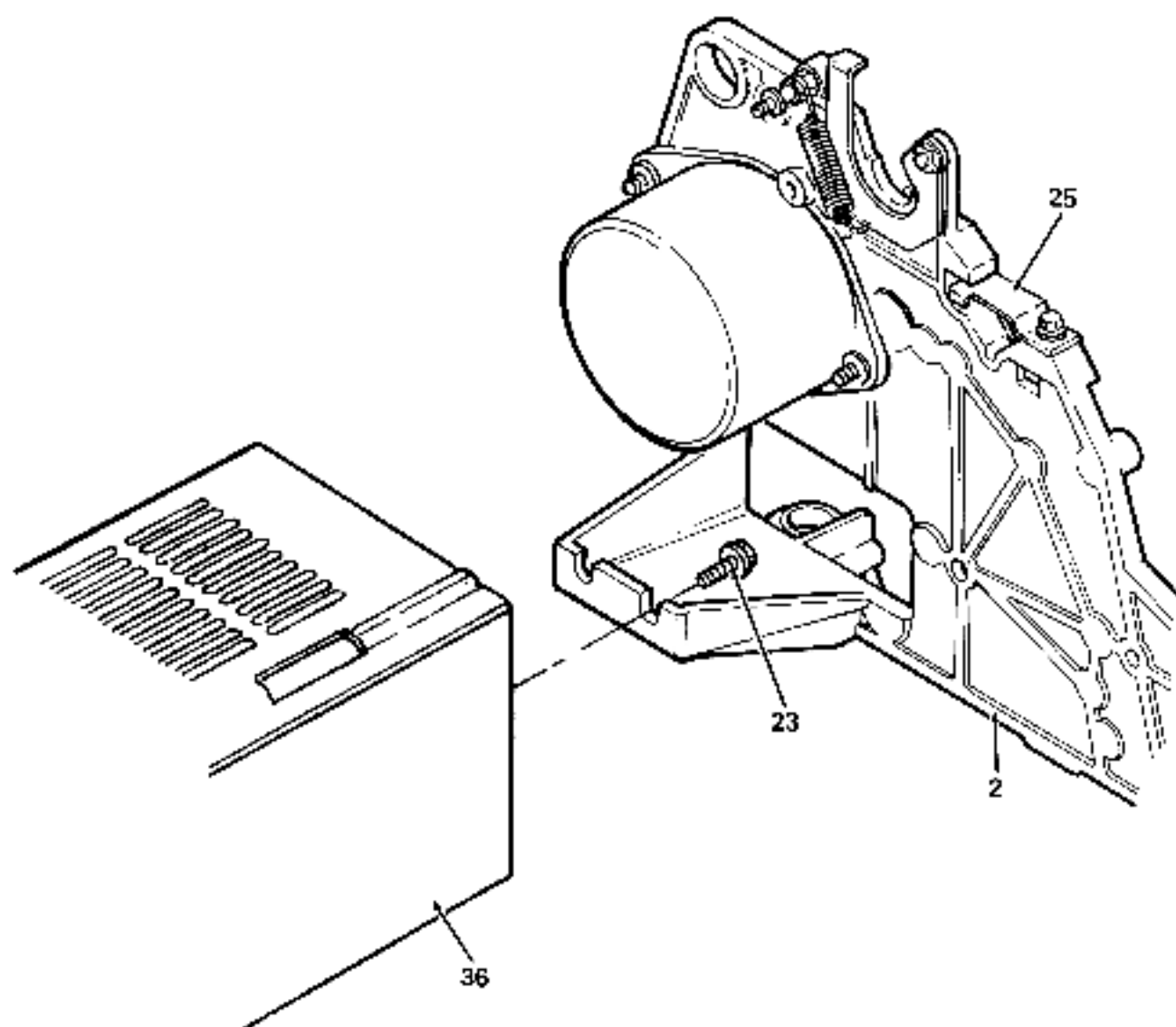
LA100-05B

Figure 5. Printer Mechanism Assembly (Sheet 3 of 6)



LA100-05C

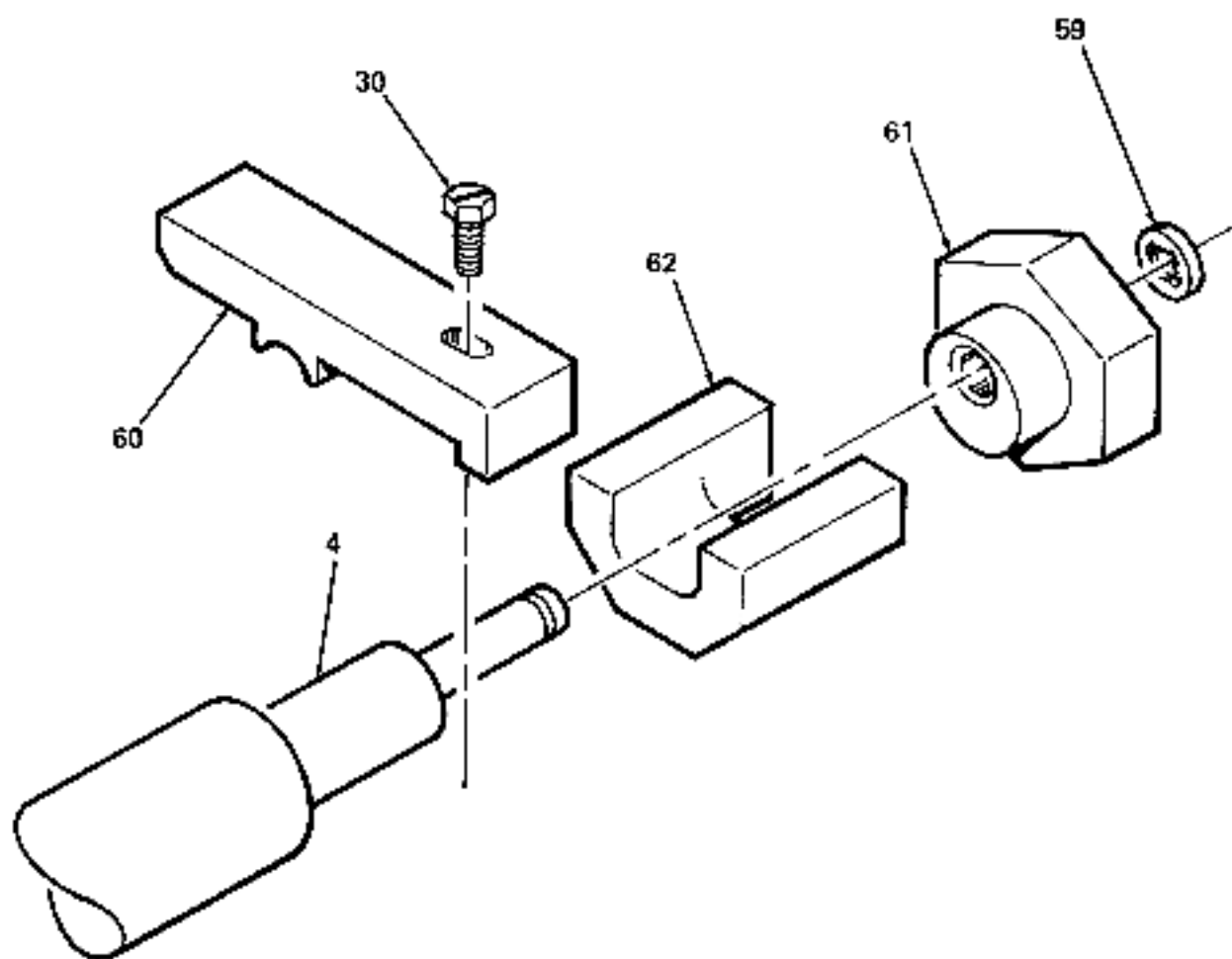
Figure 5. Printer Mechanism Assembly (Sheet 4 of 6)



D

LA100-06D

Figure 5. Printer Mechanism Assembly (Sheet 5 of 6)



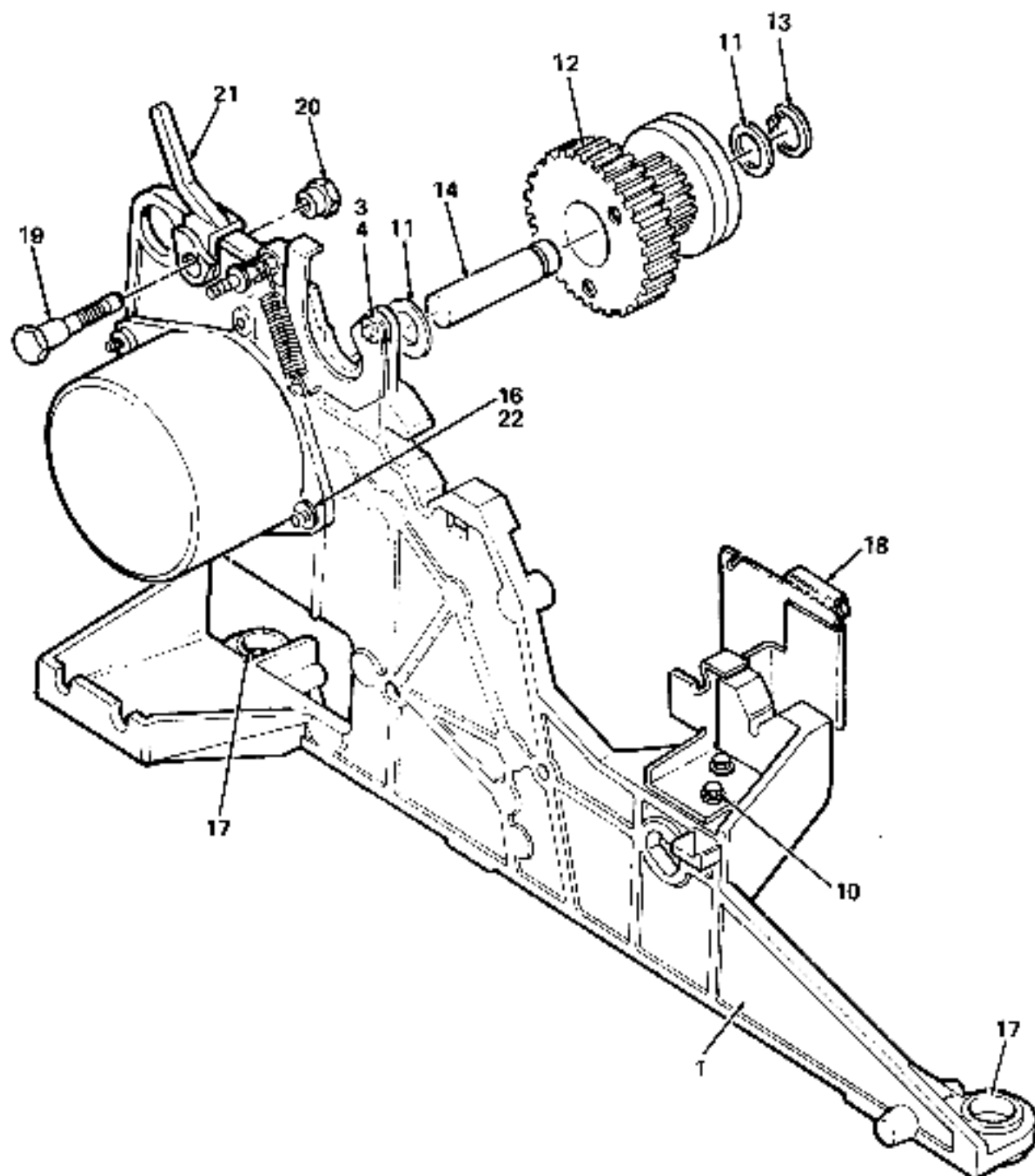
E

LA100-05E

Figure 5. Printer Mechanism Assembly (Sheet 6 of 6)

FIG. & ITEM NO.	DESCRIPTION	N DEC PART NO.	FCO CUT-IN 70-17887 00001	USED ON CODE	REF FIG. NO.
6-	PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17887-00		ABCGHJN	3
	PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17887-01		DEFLKM	4
1	*SIDE PLATE ASSEMBLY (L.H.)	70-18949-00			7
2	*SIDE PLATE ASSEMBLY (R.H.)	70-17853-00			6
3	*Shaft, Carriage (Front)	12-15315-00			
4	*Shaft, Carriage (Rear)	12-15315-01			
5	*Cover Module	70-17876-00			
6	*Screw, Phi Flat Hd No. 8 x 5/16	90-10360-01			
7	*CARRIAGE ASSEMBLY (deleted)	70-17859-00			10
	*CARRIAGE ASSEMBLY (added)	70-17859-01	00010		10
8	*Print Head Assembly (deleted)	70-18409-00			
	*Print Head Assembly (added)	70-19655-01	00010		
9	*BOTTOM PLATE ASSEMBLY	70-18948-00			22
10	*Plate, Switch Support	74-22505-00			
11	*Spring, Dentent Sufferer	74-23005-00			
12	*Switch, Micro	12-16371-00			
13	*Screw, Phi Pan Hd No. 4-10 x 5/8	90-06014-01			
14	*Nut, Kep No. 4-10	90-06557-00			
15	*Lever, Switch Release	12-16304-00			
16	*Spring, Torsion	12-16305-00			
17	*Actuator, Switch	12-16306-00			
18	*Paper Out Cable Assembly (deleted)	70-16713-00			
	*Paper Out Cable Assembly (added)	70-16713-1A	00004		
19	*LA100 Logic Board Assembly (deleted)	54-14256-00		ABCGHJN	
	*LA100 Logic Board Assembly (added)	54-14256-01	00005	ABCGHJN	
	*LA100 Logic Board Assembly (deleted)	54-14256-03		DEFLKM	
	*LA100 Logic Board Assembly (added)	54-14256-02	00005	DEFLKM	
	*LA100 Logic Board Assembly (added)	54-14256-07	54-14256 00017	DEFLKM	
20	*Screw, Phi Pan Hd No. 6-32 x 1/4 (deleted)	90-06020-01			
	*Screw, Phi Pan Hd No. 6-32 x 1/4 (added)	90-06022-01	00006		
21	*Washer, Nylon Flat	90-06707-00			
22	*Washer, External Torx Lock No. 8 (deleted)	90-08072-00	LA100 00020		
23	*Screw, Hex Hd No. 8-32 x 3/8	90-10075-00			
24	*Washer, Flat No. 8	90-06660-00			
25	*Clamp, Carriage Shaft (R.H.)	74-26410-01			
26	*Clamp, Carriage Shaft (L.H.) (deleted)	74-26410-02	LA100 00020		
27	*Spring, Pulley Tension	12-15319-00			
28	*Retainer, Flexure	74-20741-00			
29	*Sleeve, Retainer (deleted)	12-16335-00	00011		
30	*Screw, Hex Washer Hd No. 8-32 x 1/2	90-10075-01			
31	*Spring, Extension	12-15701-00			
32	*Pulley Idler Assembly	70-15735-00			
33	*SERVO MOTOR/ENCODER ASSEMBLY	70-18707-00			11
	*SERVO MOTOR/ENCODER ASSEMBLY (added)	70-18960-00	00007		11A
34	*Module Acoustic Cover Assembly	70-17876-00			
35	*Ribbon Drive Cable Assembly	17-15348-00			
36	*H7837 POWER SUPPLY (deleted)	H7837-00		A M	20

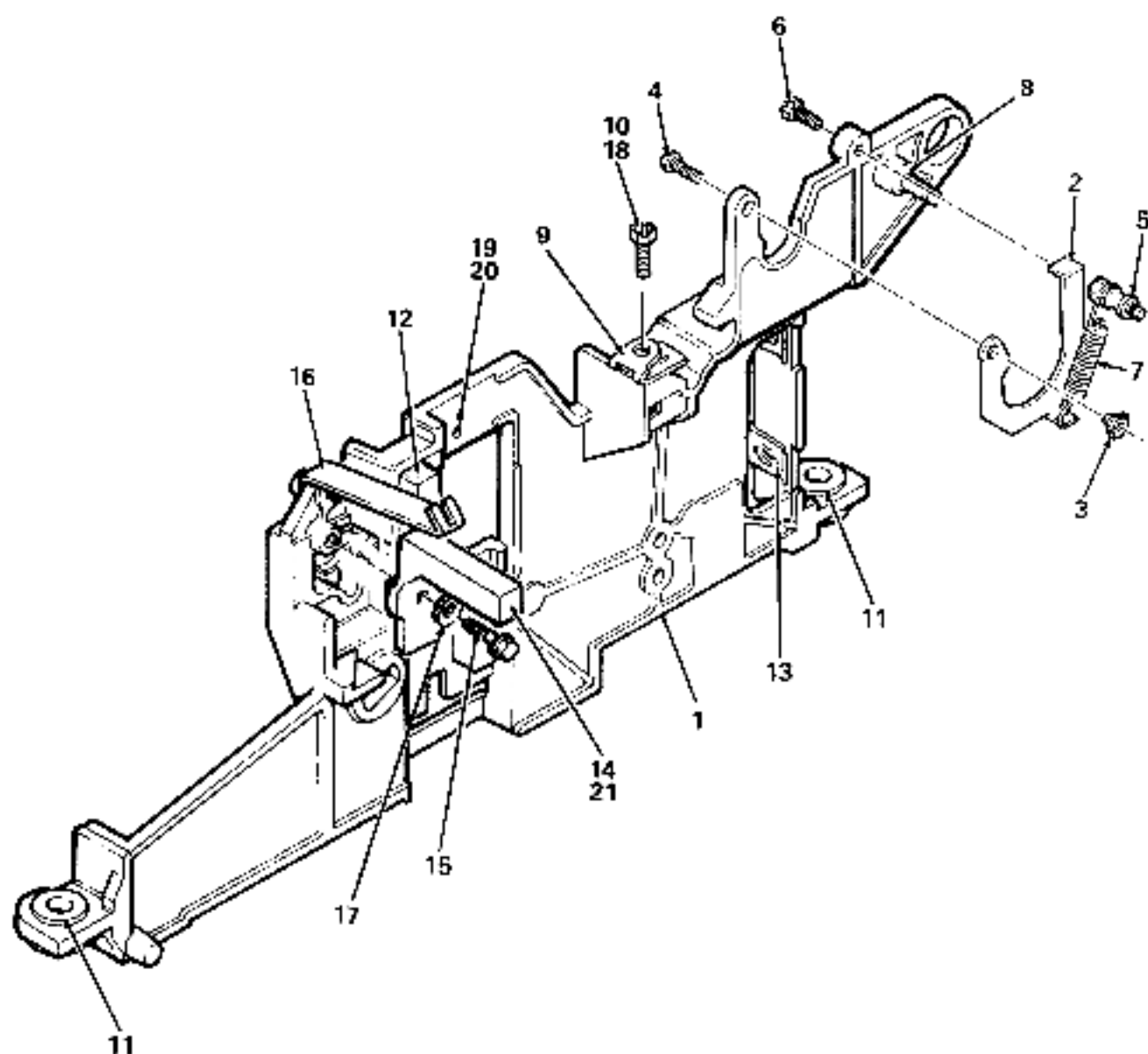
FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17867 00001	USED ON CODE	REF FIG NO.
5-	*H7844 POWER SUPPLY (added)	H7844-00	LA100 00020	A-M	
	*H7846 POWER SUPPLY (added)	30-23682-01			
	*H7837 POWER SUPPLY (deleted)	H7837-01	LA100	N	20
	*H7837 POWER SUPPLY (added)	H7837 AA	00024	N	20
37	*Screw, Hex Washer Hd No. 8-32 5/8	90-10082-01			
38	*Actuator, Paper Out	12-15781-00			
39	*Bearing, Support (deleted)	12-15780-00	00011		
40	*Shaft, Paper Out	12-15782-00			
41	*FRICTION ASSEMBLY	70-15733-01			12
42	*Label, "Paper Load Instruction"	36-18293-01			
43	*Retaining Ring	90-10052-00			
44	*Cam	74-22987-00			
45	*Cap, Rod	12-15506-00			
46	*Guide, Paper	12-15401-00			
47	*Spacer, Lever (deleted)	12-16453-00	LA100 00024		
48	*Lever, Release (deleted)	74-22986-00	LA100 00024		
49	*Screw, Lever (deleted)	12-15152-00	LA100 00024		
50	*Label, "Model/Serial Number"	36-16340-01			
51	*BAIL BAR ASSEMBLY	70-15738-00			13
52	*Retaining Ring	90-09273-00			
53	*Clip, Torsion	12-15561-00			
54	*Deflector, Paper	74-24743-00			
55	*Logic/Power Cable Assembly	70-18388-1E			
56	*Cable Clamp (deleted)	90-10016-00	00011		
57	*PLATEN ASSEMBLY	70-15727-02			14
58	*Anchor, Rear Cable (added)	74-25567-00	00011		
59	*Retaining Ring (added)	90-09257-03	00011		
60	*Clamp, Rear Shaft (added)	74-29048-01	00011		
61	*Cam, Rear Shaft (added)	74-29047-01	00011		
62	*Cradle, Rear Shaft (added)	74-29048-01	00011		



LA100-05

Figure 6. Side Plate Assembly (R.H.)

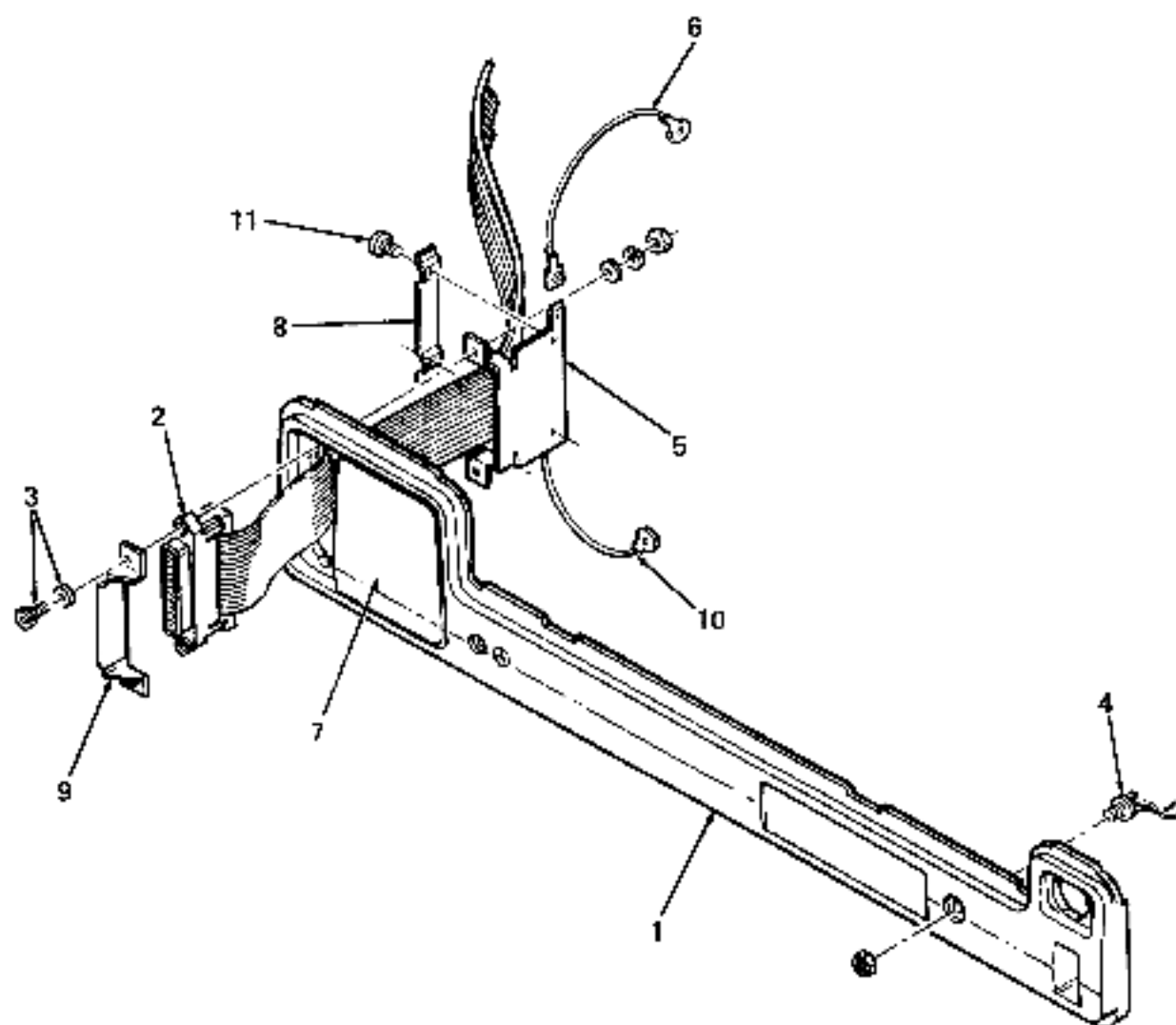
FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	FCO CUT-IN 70-17853 00000	USED ON CODE	REF FIG NO.
6-	SIDE PLATE ASSEMBLY	70-17853-00			5
1	*Plate, R.H. Side	12-15394-01			
2	*Latch, R.H. Platen	12-15512-01			
3	*Spacer, Platen	12-15557-00			
4	*Screw, Phl Flat Hd No. 4-40 x 3/16	90-06010-02			
5	*Spacer, Bail Bar	74-21147-00			
6	*Screw, Sems Hex Hd No. 6-32 x 1/2	90-06453-01			
7	*Spring, Latch	12-16608-00			
8	*Stepper Motor Assembly	12-17474-00			
9	*Bracket, Termination	74-24017-00			
10	*Screw, Hex Hd No. 8-32 x 3/8 Self Tapping	90-10075-00			
11	*Bumper	12-15672-00			
12	*Washer, Flat Nylon	90-09614-00			
13	*Anti Backlash Gear Assembly (deleted)	70-18600-00			
	*Anti Backlash Gear Assembly (added)	70-21225-01	00002		
14	*Retaining Ring (deleted)	90-07785-00			
	*Retaining Ring (added)	90-08137-00	00001		
15	*Pin, Dowel (deleted)	90-00032-11			
	*Pin, Dowel (added)	74-29037-01	00003		
16	*Screw, Sems Hex Hd No. 6-32 x 3/8 (deleted)	90-06453-00	00003		
17	*Grommet	12-15398-00			
18	*Grommet (added)	90-09718-05	00004		
19	*Screw, Lever (added)	12-15453-00	00004		
20	*Spacer, Lever (added)	12-15452-00	00004		
21	*Lever, Release (added)	74-22888-00	00004		
22	*Screw, Sems Hex Hd No. 6-32 x 1/2 (added)	90-06453-01	00004		



LA100-37

Figure 7. Side Plate Assembly (L.H.)

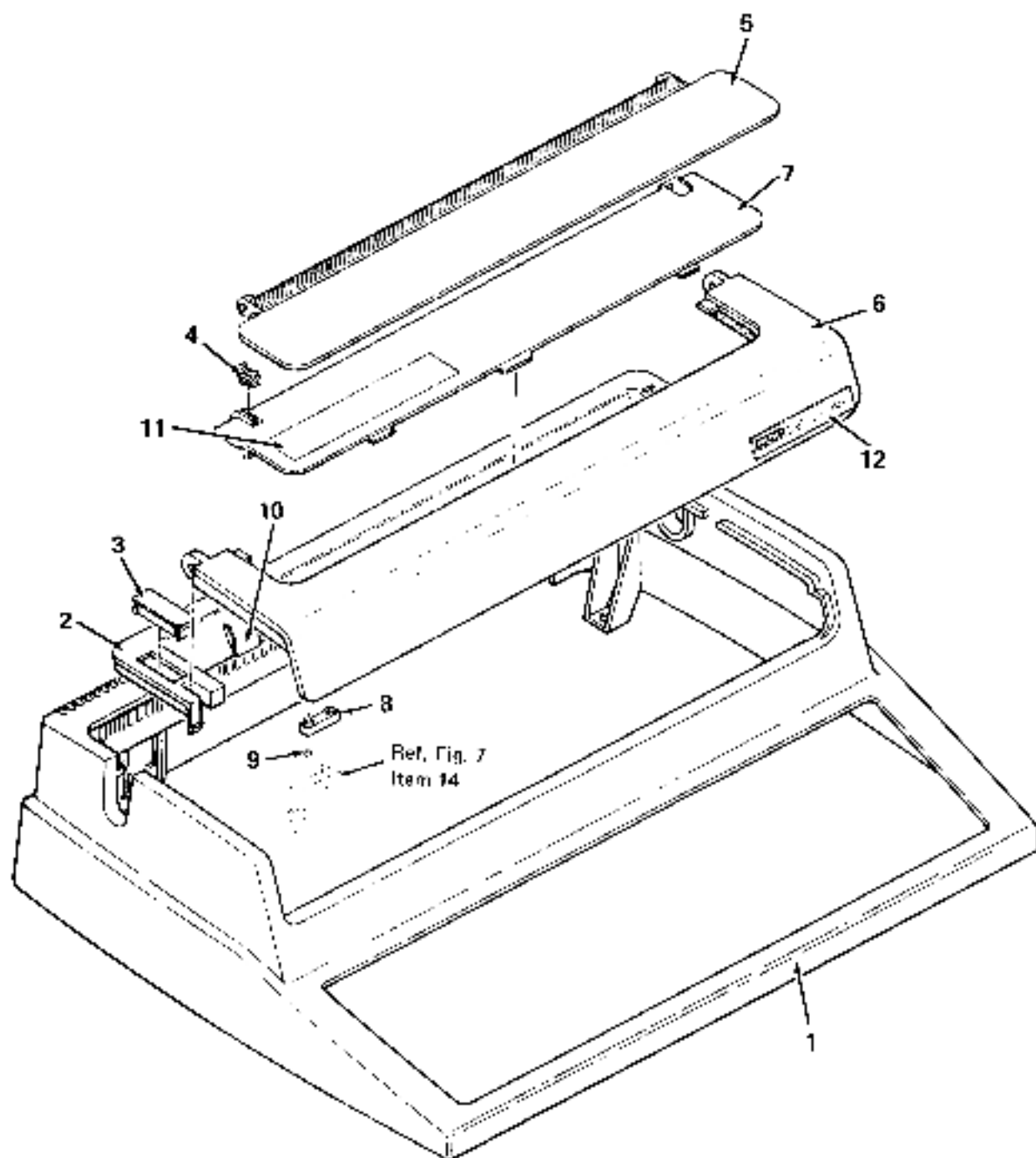
FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CHG-IN 70-18949 00000	USED ON CODE	REF FIG NO.
7--	SIDE PLATE ASSEMBLY	70-18949-00			5
1	*Plate, Side	12-15382-00			
2	*Latch, Platen	12-16512-00			
3	*Spacer, Platen	12-15557-00			
4	*Screw, Phil Pan Hd No. 4-40 x 3/8	90-06010-02			
5	*Spacer, Bail Bar	74-21147-00			
6	*Screw, Slotted Hex Hd No. 8-32 x 1/2	90-06453-01			
7	*Spring, Extension	12-15508-00			
8	*Pin	90-10093-00			
9	*Spring, Grounding	74-27106-01			
10	*Screw, Slotted Hex Hd No. 8-32 x 1/2	90-10075-01			
11	*Grommet	12-15398-00			
12	*Bumper	12-15872-00			
13	*Fastener, Nut	12-15652-00			
14	*INTERLOCK SWITCH ASSEMBLY (deleted)	70-17628-01			17
	*INTERLOCK SWITCH ASSEMBLY (added)	70-17628-04	00006		17
15	*Screw, Phil Pan Hd No. 6-32 x 1/2 (deleted)	90-08800-04			
	*Screw, Phil Pan Hd No. 8-32 x 9/16 (added)	90-08680-02	00004		
16	*Anchor, Cable	74-25568-00			
17	*Washer, Flat (added)	90-08666-00	00003		
18	*Screw, Self-Tap Hex Washer Hd No. 8-32 x 3/8 (added)	90-10075-00	00006		
19	*Anchor, Cable (added)	74-25567-00	00006		
20	*Sleeve, Retainer (added)	12-16336-00	00006		
21	*Clamp, Carriage Shaft (RH) (added)	74-26410-01	00006		
	*Clamp, Carriage Shaft (LH) (added)	74-26410-02	00006		



LA100-08

Figure 8. Rear Insert Assembly

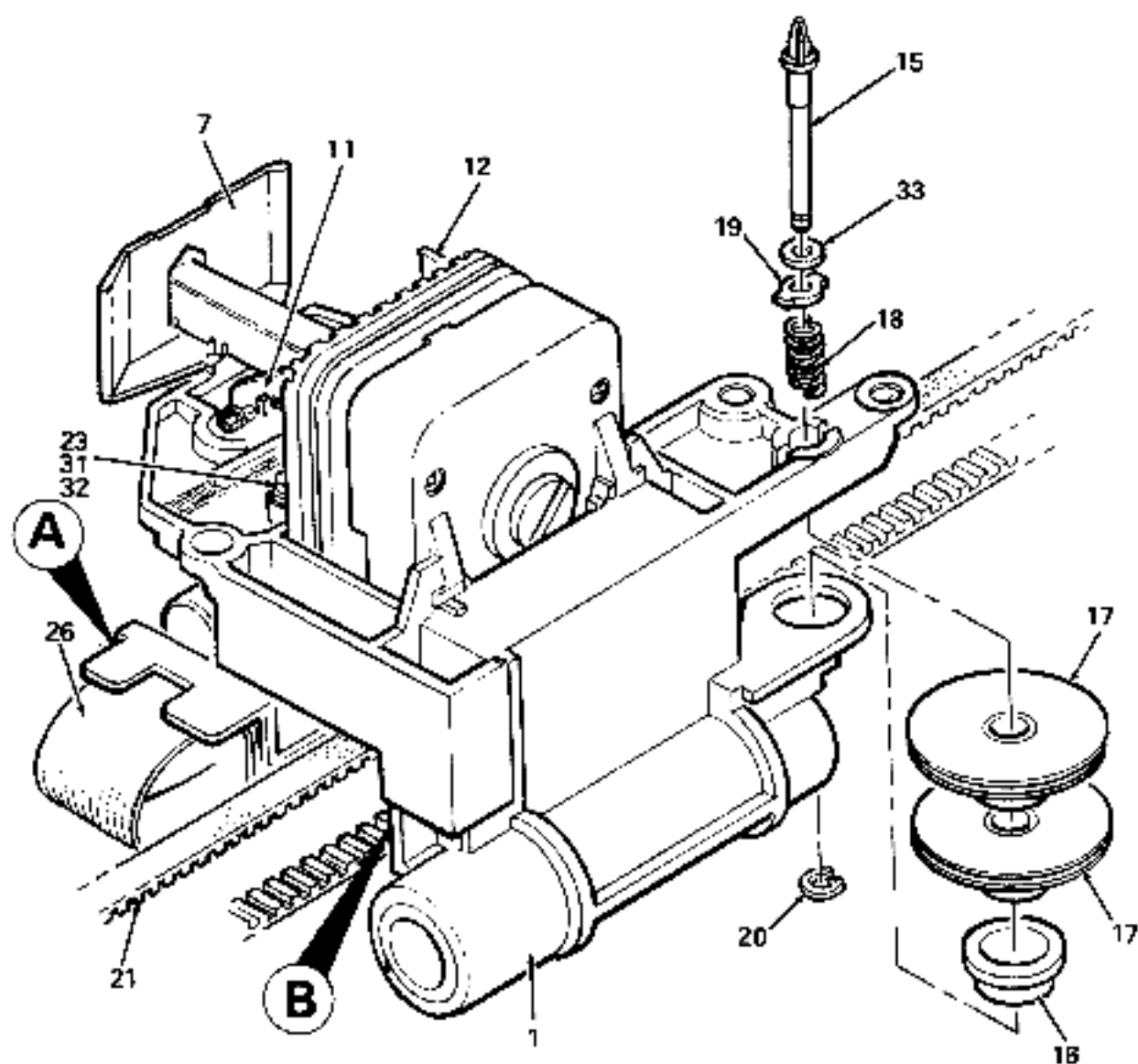
FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-18944 00001	USED ON CODE	REF FIG NO.
8-	REAR INSERT ASSEMBLY	70-18944-00			3,4
1	*Insert, Rear Panel	12-15292-00			
2	*E.I.A. Shielded Cable Assembly (deleted)	70-18977-21			
	*E.I.A. Shielded Cable Assembly (added)	70-18977-20	00002		
3	*Screw, Lock Assembly	90-08451-04			
4	*Receptacle, Cable Assembly (deleted)	70-16279-00			
	*Receptacle, Cable Assembly (added)	70-16279-1C	00002		
5	*Bracket, Connector Grounding (deleted)	74-26240-00			
	*Bracket, Connector Grounding (added)	74-26240-01	00003		
6	*E.I.A. Ground Cable Assembly	70-18978-00			
7	*Plug, Dummy	12-15451-00			
8	*Strap, Bracket Grounding (added)	74-28679-01	00004		
9	*Adapter, Ground (added)	74-28636-01	00004		
10	*Shielded Return Cable Assembly (added)	70-18430-03	00004		
11	*Screw, PHl Pan Hd No. 4-40 x 3/8 (added)	90-06010-01	00004		



LA100-02

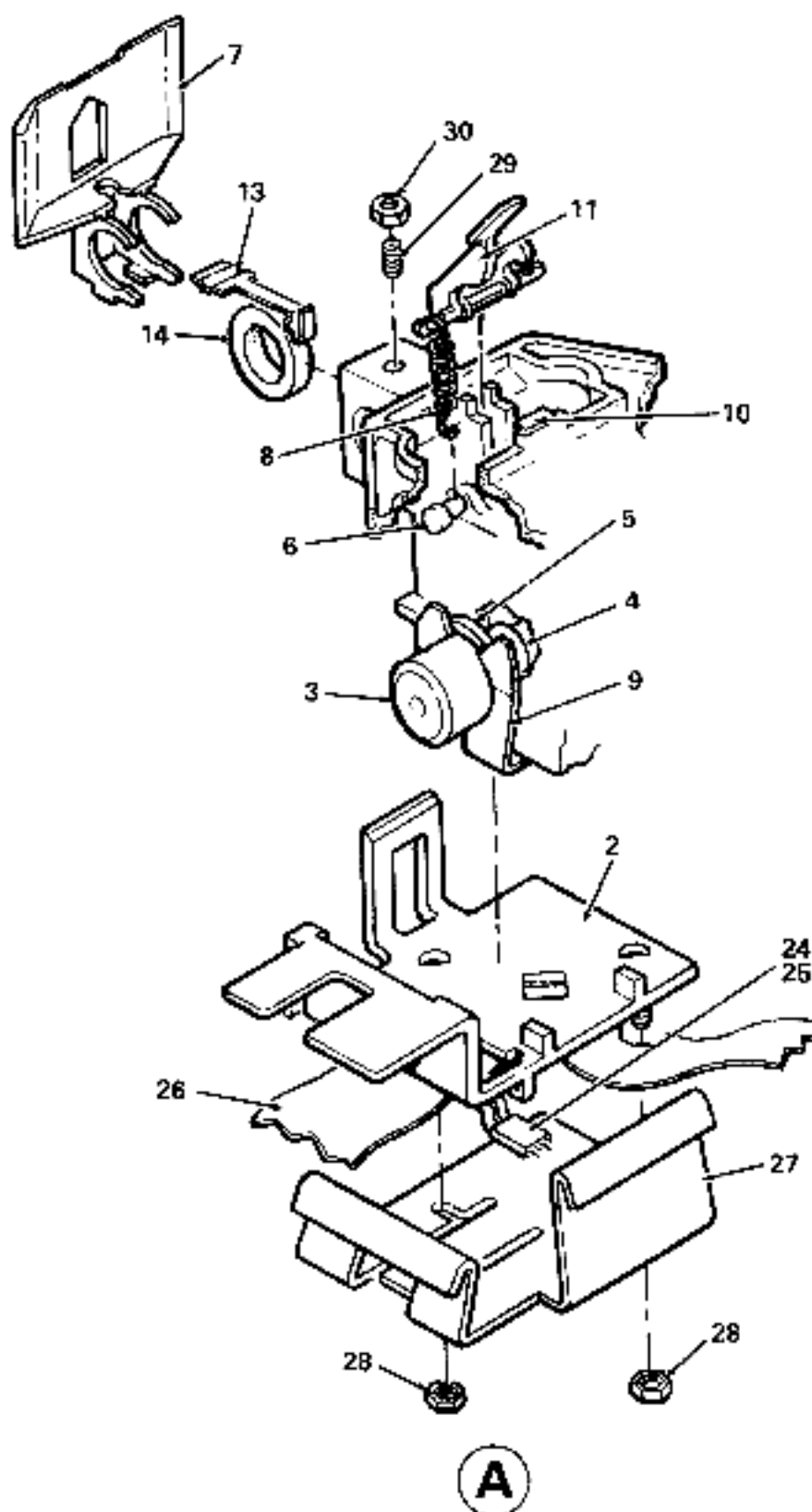
Figure 9. Top Cover Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-18947 00000	USED ON CODE	REF FIG NO.
9-	TOP COVER ASSEMBLY	70 18947-00		A,F	3
	TOP COVER ASSEMBLY	70-18947-01		G,N	4
1	*Cover, Housing	12-15291-00			
2	*Bezel, Top	74 23820-00			
3	*Plug	12 15851-00			
4	*Clip, Reflector Visor	74-23938-00		G,N	
5	*Reflector, Visor	74 23939-00		G,N	
6	*Acoustic Access Cover Assembly	70 17938-00			
7	*Window, Clear	74 23937-00			
8	*Interlock Switch Assembly (deleted)	70 17628-02			17
	*Magnetic Reed Switch Assembly (added)	12 16887-01	00001		
9	*Screw, Phil Pan Hd No. 4-40 x 5/16 (deleted)	90-09800-10			
	*Screw, Phil Pan Hd No. 4-40 x 3/8 (added)	90-10158-00	00001		
10	*Guide, Paper Edge	12-16293-00			
11	*Label, "Ribbon/Adjustment Instruction"	36-18115-01		G,N	
12	*Label, "LETTERWRITER"	74-24088-02		A,F	
	*Label, "LETTERPRINTER"	74-24088-01		G,N	



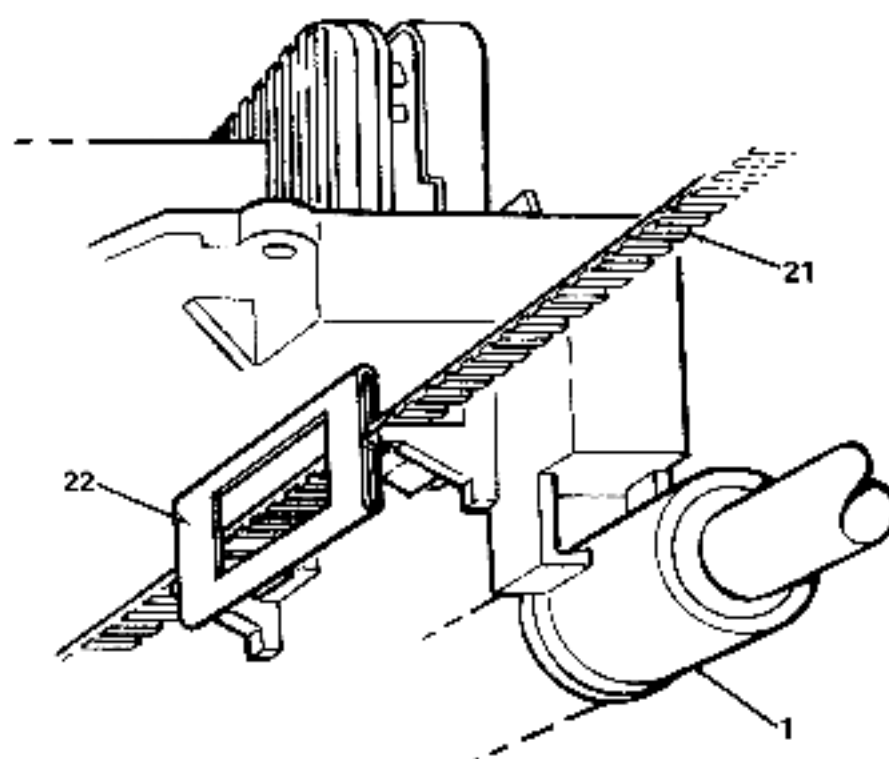
LA100-10

Figure 10. Carriage Assembly (Sheet 1 of 3)



LA100-70A

Figure 10. Carriage Assembly (Sheet 2 of 3)

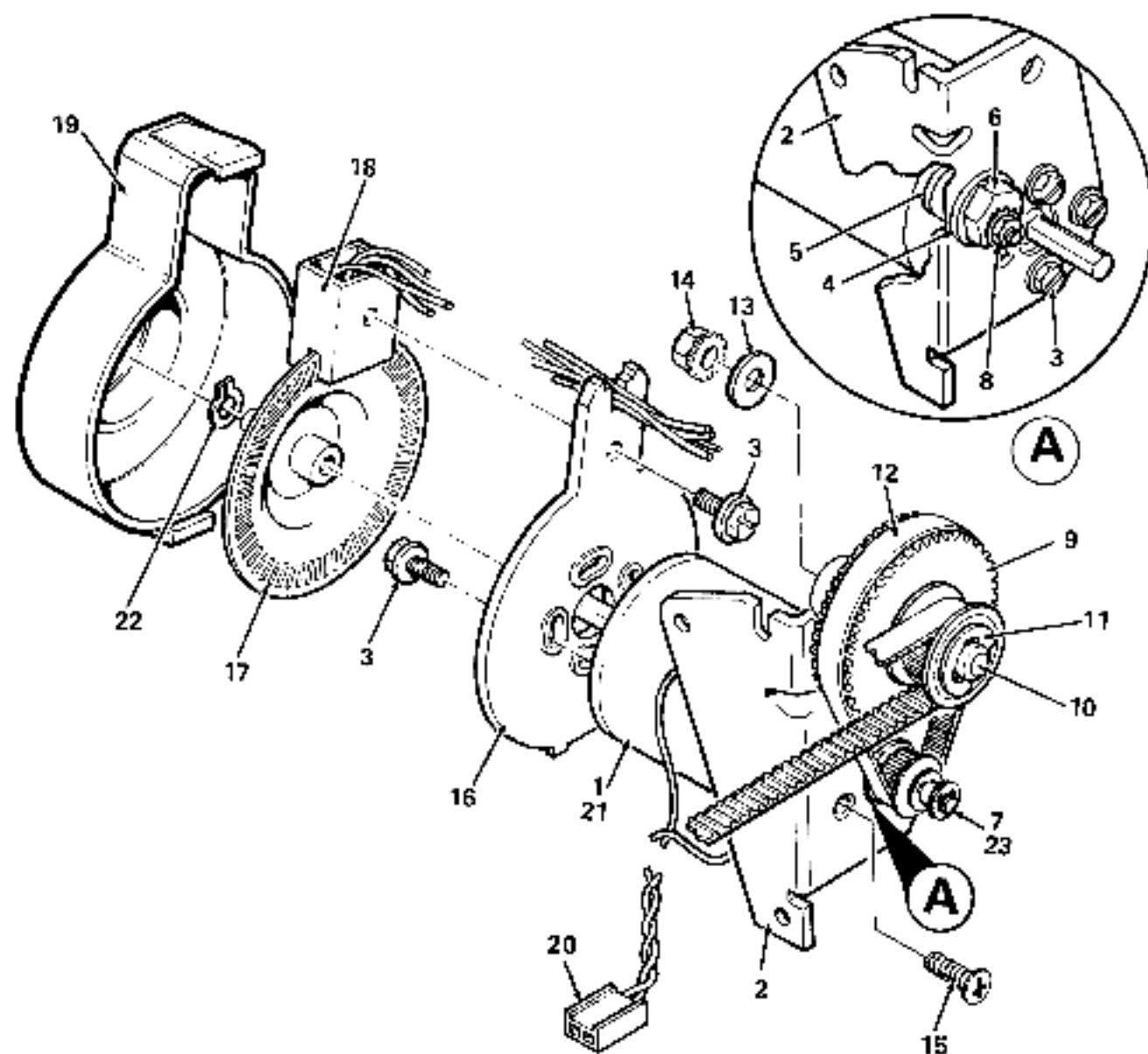


B

LA100-10B

Figure 10. Carriage Assembly (Sheet 3 of 3)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70 17859 00003	USED ON CODE	REF FIG NO.
10	CARRIAGE ASSEMBLY (deleted)	70-17859-00			5
	CARRIAGE ASSEMBLY (added)	70-17859-01	00009		5
1	*Carriage Bearing Assembly (deleted)	70-17858-00			
	*Carriage Bearing Assembly (added)	70-17858-01	00008		
2	*Mount, Head Cable	74-25725-00			
3	*Housing Assembly	70-17583-00			
4	*Actuator Assembly	70-17584-00			
5	*Follower, Solenoid (deleted)	74-25784-00	00005		
6	*Pin, Grooved	90-10093-00			
7	*Paper Guide (deleted)	74-27151-01			
	*Smudge Guard Assembly (added)	70-19659-01	00006		
8	*Spring, Extension (.250 O.D. x .820)	12-20072-01			
9	*Clip, Actuator Retainer	74-29580-01			
10	*Link, Head Lift (deleted)	74-25722-00			
	*Link, Head Lift (added)	70-19651-00	00007		
	*Link, Head Lift (deleted)	70-19651-00			
	*Link, Head Lift (added)	74-25722-00	00010		
11	*Lever, Head Retaining	74-25720-00			
12	*Head Lever Slide Assembly	70-18639-00			
13	*Spring, Front Bearing (deleted)	74-24731-00			
	*Spring, Front Bearing (added)	74-26722-01	00009		
14	*Bearing, Front Carriage (deleted)	74-24722-00			
	*Bearing, Front Carriage (.624 O.D. x .51) (added)	12-20068-01	00009		
15	*Shaft, Ribbon Drive (1/8 in. O.D.) (deleted)	74-24719-01			
	*Shaft, Ribbon Drive (4 MM O.D.) (added)	74-24719-03	00009		
16	*Bearing, Flange	12-18925-00			
17	*Pulley Clutch Assembly (deleted)	70-17795-00			
	*Pulley Clutch Assembly (added)	70-17795-01	00009		
18	*Spring, Compression (.220 O.D. x .34)	12-19391-01			
19	*Retainer, Spring (deleted)	74-25810-00			
	*Retainer, Spring (added)	74-25810-01	00009		
20	*Retaining Ring (deleted)	90-09273-00			
	*Retaining Ring (added)	90-07784-01	00009		
	*Retaining Ring (deleted)	90-07784-01			
	*Retaining Ring (added)	90-10548-01	00009		
21	*Belt, Timing	12-15362-00			
22	*Clip, Belt Spring	74-25885-00			
23	*Screw, Hex Washer Hd No. 6-32 x 1/2 (deleted)	90-09680-04			
	*Screw, Hex Washer Hd No. 6-32 x 3/8 (added)	90-09680-02	00008		
24	*Connector, 4 Pin Housing Universal (deleted)	12-12473-00			
	*Connector, 4 Pin Housing (added)	12-12220-02	00009		
25	*Terminal, Pin Contact	12-12220-00			
26	*Cable Assembly	17-00307-01			
27	*Clamp, Cable	74-25183-00			
28	*Nut, Push-On	90-10311-00			
29	*Screw, Set No. 2-56 x 3/8	90-00044-11			
30	*Nut, Hex No. 2-56	90-06556-00			
31	*Spacer (added)	12-19528-01	00007		
32	*Washer, Flat (added)	90-06556-00	00007		
33	*Washer, Flat (added)	90-08707-00	00007		
	*Washer, Flat (deleted)	90-08707-00			
	*Washer, Flat (added)	12-23648-01	00009		

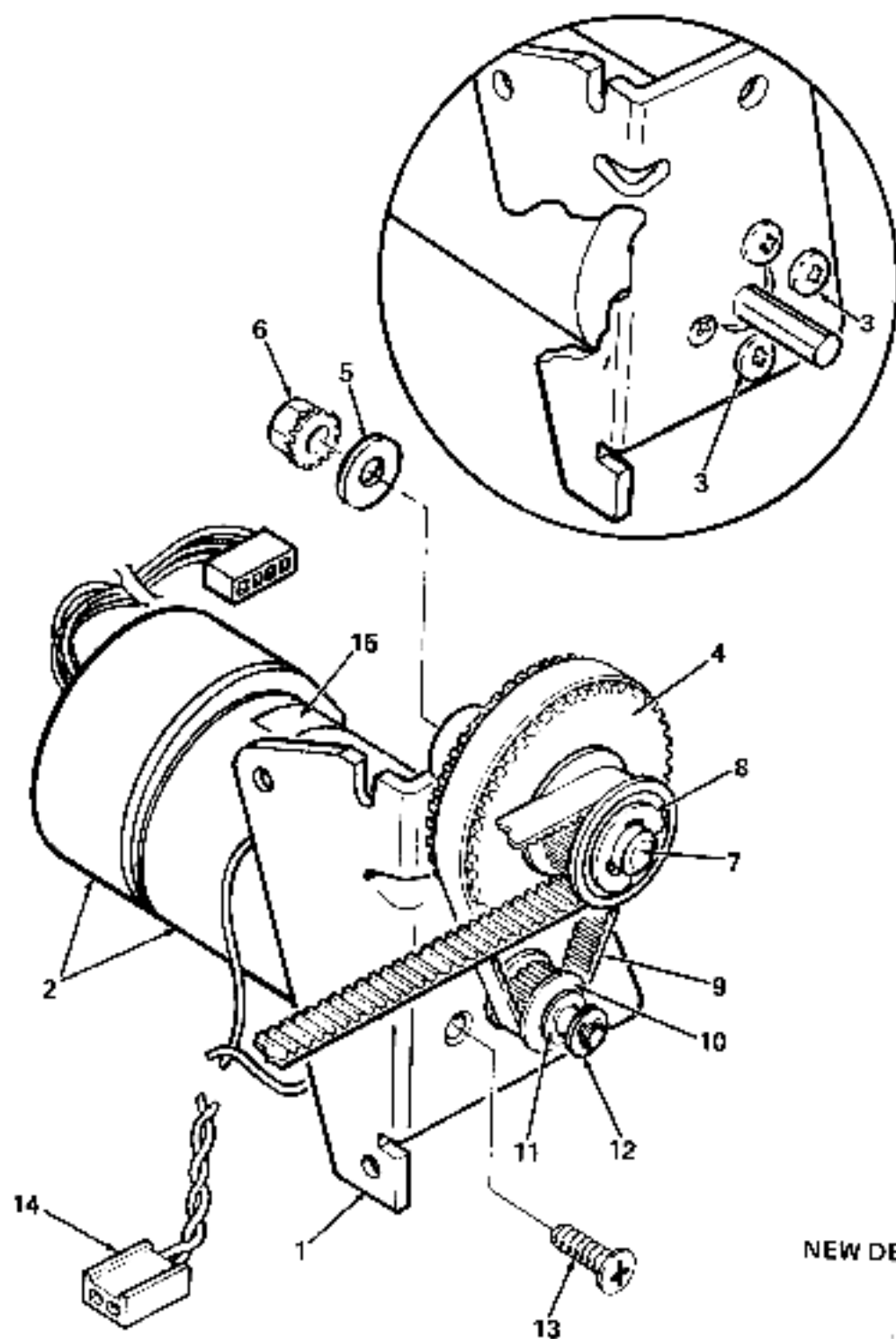


OLD DESIGN

LA100-11

Figure 11. Servo Motor/Encoder Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-18707 00002	USED ON CODE	REF FIG NO.
11-	SERVO MOTOR/ENCODER ASSEMBLY (Old Design) (See Figure 11A For New Design)	70-18707-00			5
1	*Motor, Permanent Magnet	12-16633-00			
2	*Bracket, Motor (deleted)	74-26523-01			
	*Bracket, Motor (added)	74-26523-00	00004		
3	*Screw, Sems Hex Hd No. 6-32 x 3/8	90-06453-00			
4	*Bearing, Sleeve	12-15937-00			
5	*Spacer, Pulley	12-15399-00			
6	*Bushing, Belt Tension	12-16926-00			
7	*Pulley, Drive	74-26523-01			
8	*Nut, Hex No. 8-32	90-06663-00			
9	*Gear Pulley Cluster Assembly	70-16744-00			
10	*Stud, Combination Pulley	12-15397-00			
11	*Ring, Retaining	90-08600-00			
12	*Belt, Timing	12-15915-00			
13	*Washer, Flat	90-06668-00			
14	*Nut, Hex No. 10-32	90-06565-00			
15	*Screw, Phl Pan Hd No. 6-32 5/16	90-06021-02			
16	*Backplate, Encoder	12-15604-00			
17	*Disk, Encoder	12-15589-01			
18	*Encoder, Dual Optical	19-19229-00			
19	*Dust Cap	12-15603-00			
20	*Servo Motor Cable Assembly (deleted)	70-15740-00			
	*Servo Motor Cable Assembly (added)	70-15740-01	00005		
21	*Label, "Serial No." (deleted)	36-13214-00			
	*Label, "Serial No." (added)	36-18497-02	00005		
22	*Retaining Ring	90-08137-00			
23	*Retaining Ring (added)	90-08298-02	00004		



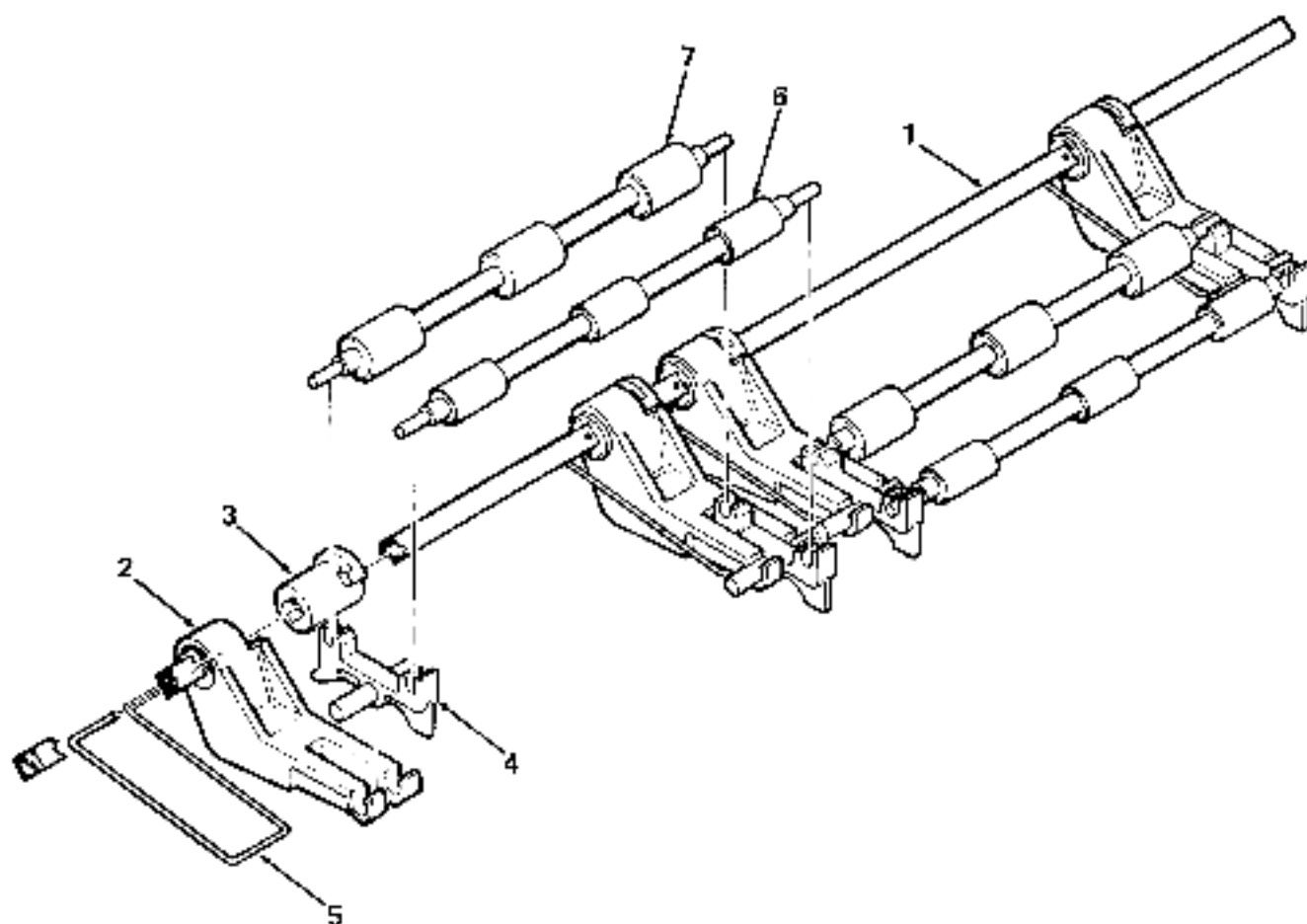
NEW DESIGN

LA105-11A

Figure 11A. Servo Motor/Encoder Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT IN 70-18880 00004	USED ON CODE	REF FIG NO.
11A	SERVO MOTOR/ENCODER ASSEMBLY (New Design)	70-18960-00			5
1	*Bracket, Motor Mounting	74-25972-00			
2	*Motor Encoder, Magnetic	12-19267-00			
3	*Screw, Sems Phil Pan Hd No. 8-32 x 3/8	90-00049-24			
4	*Gear/Pulley Cluster Assembly	70-18599-00			
5	*Washer, Flat	90-06068-00			
6	*Nut, Hex No. 10-32	90-06565-00			
7	*Stud, Combination Pulley	12-15397-00			
8	*Ring, Retaining	90-08500-00			
9	*Belt, Timing	12-15915-00			
10	*Pulley, Drive	74-24736-00			
11	*Ring, Retaining	90-08137-00			
12	*Ring, Retaining	90-08298-00			
13	*Screw, Phil Flat Hd No. 6-32 x 5/16	90-06021-02			
14	*Servo Motor Cable Assembly	70-15740-01			
15	*Label, "Tractor Feed"	36-18497-02			

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-15733 00002	USED ON CODE	REF FIG NO.
12-	FRICTION ASSEMBLY	70-15733-01			5
1	*Shaft, Friction	12-16368-00			
2	*Arm, Rocker	12-15349-00			
3	*Bushing	12-16624-00			
4	*Rocker	12-16365-00			
5	*Spring	12-15561-00			
6	*Front Paper Roller	70-18601-00			
7	*Rear Paper Roller	70-18602-00			



LA34-12

Figure 12. Friction Assembly

1

2

3

4

5

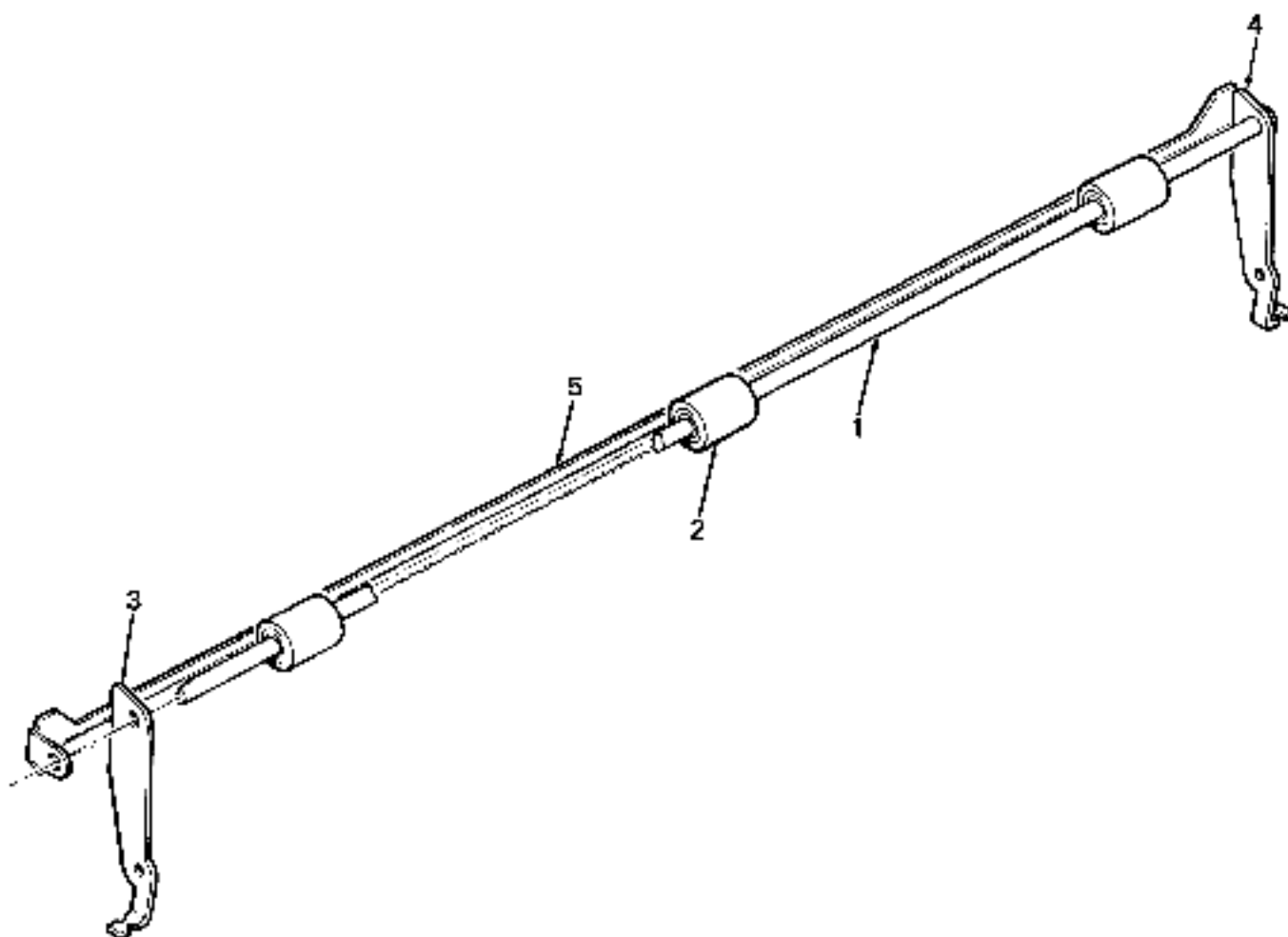
6

7

8

9

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-15729 0000B	USED ON CODE	REF FIG NO.
13-	BAIL BAR ASSEMBLY	70-15738-00			5
1	*Bail Bar	12-15332-00			
2	*Roller Assembly	12-15330-00			
3	*Arm, Bail Bar (L.H.)	12-15331-01			
4	*Arm, Bail Bar (R.H.)	12-15331-00			
5	*Tear Edge	12-15333-00			



LA34-13

Figure 13. Bail Bar Assembly

—

.

.

—

—

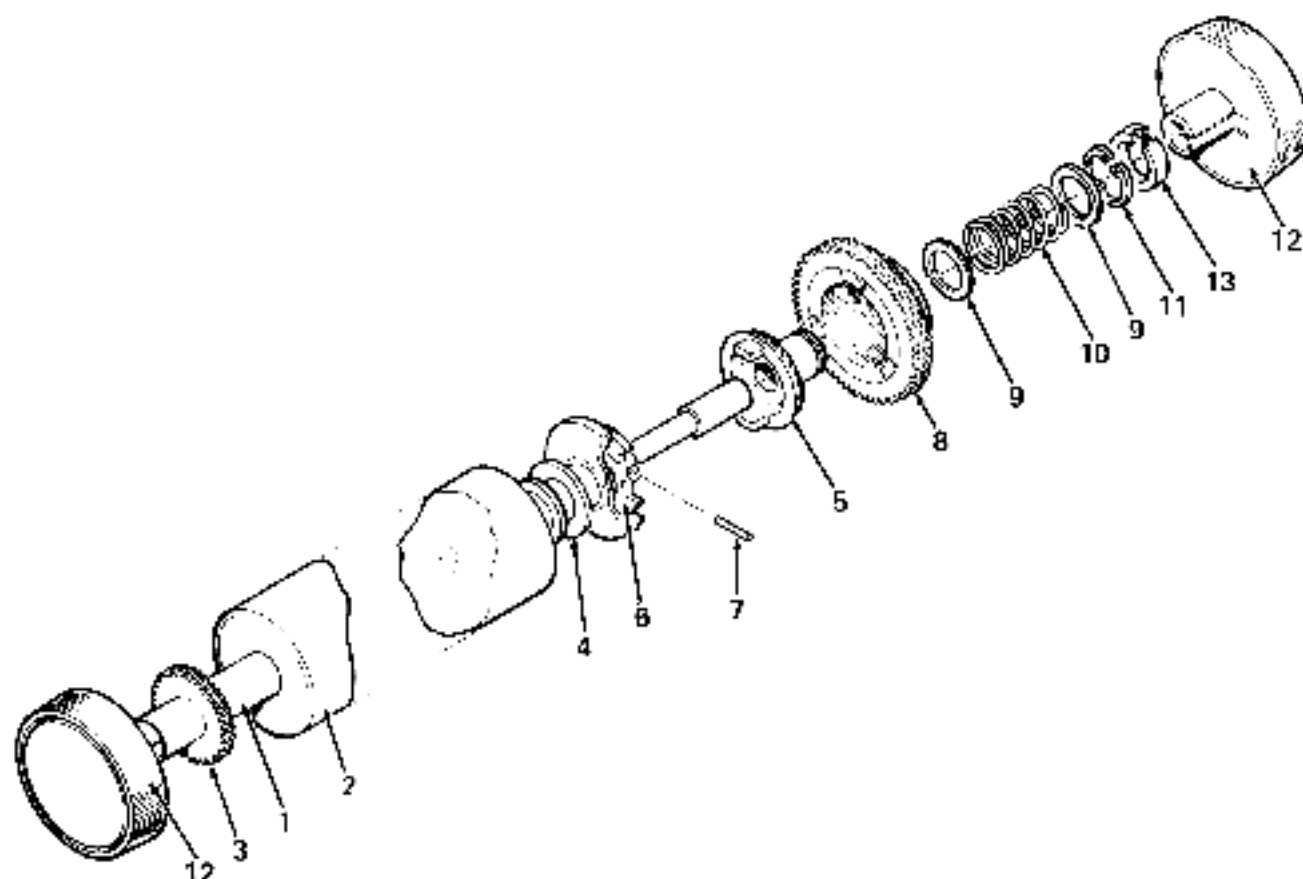
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-15727 00002	USED ON CODE	REF FIG NO.
14-	PLATEN ASSEMBLY	70-15727-02			5
1	*Bearing, Plain	12-15289-01	00004		
2	*Platen Core Sub-Assembly (deleted)	12-15290-00			
	*Platen (added)	12-20076-01			
3	*Gear, Tractor	12-15288-00			
4	*Bearing, Plastic	12-15363-01	00003		
5	*Clutch, Disk	12-15400-00			
6	*Clutch, Hub Paper Drive (deleted)	12-15354-00			
	*Clutch, Hub (added)	12-15354-01			
7	*Roll Pin	90-09324-00			
8	*Clutch Gear	12-16352-00			
9	*Washer, Clutch	12-16562-00			
10	*Spring, Clutch	12-15662-00			
11	*Retaining Ring	90-10050-00			
12	*Platen Knib Assembly	12-15351-00			
13	*Clip, Compression Ring	90-10233-00			



LA34-14

Figure 14. Platen Assembly

1

2

3

4

5

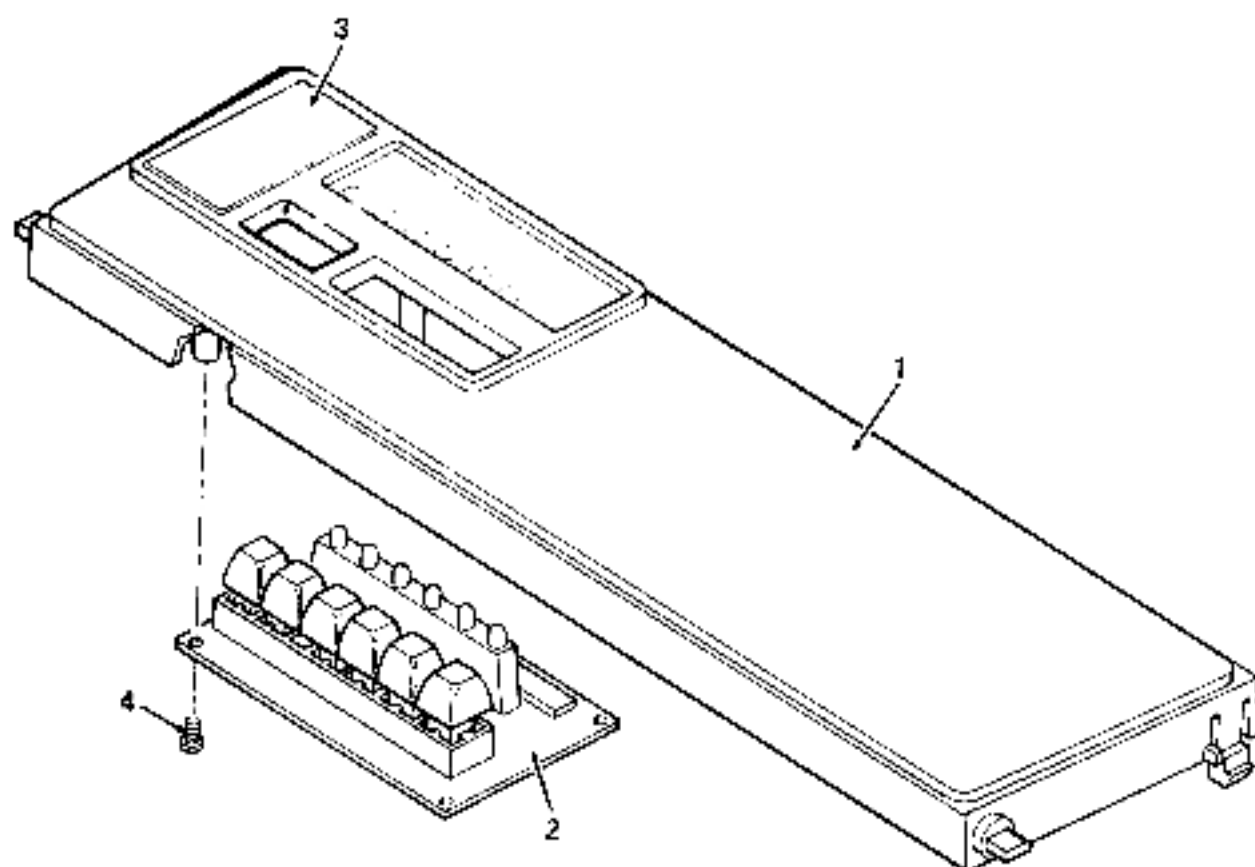
6

7

8

9

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17514 00002	USED ON CODE	REF FIG NO.
15-	KEYBOARD BEZEL ASSEMBLY (RO)	70-17514-00			4
1	*Bezel, Keyboard:	74-23943-00			
2	*KEYBOARD/KEYCAP ASSEMBLY (RO)	70-17886-01			19
3	*Plug, Keyswitch	74-26801-00			
4	*Screw, Hex Washer Hd No. 6 x 32 x 1/4	90-09880-02			
	Label (Not Shown)				
	*Label, "Legend"	36-17590-00			



LA103-15

Figure 15. Keyboard Assembly (RO)

1

2

3

4

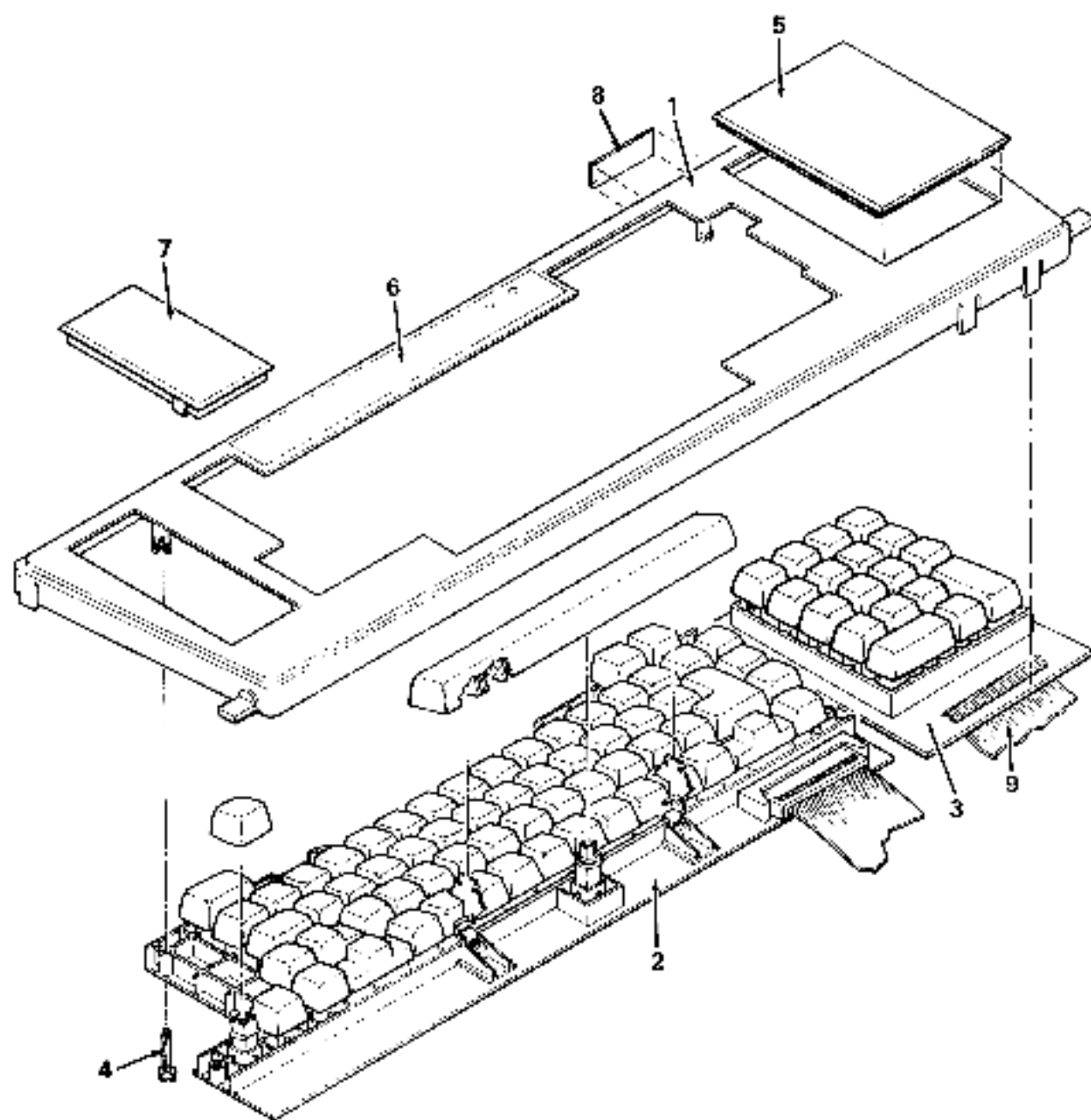
5

6

7

8

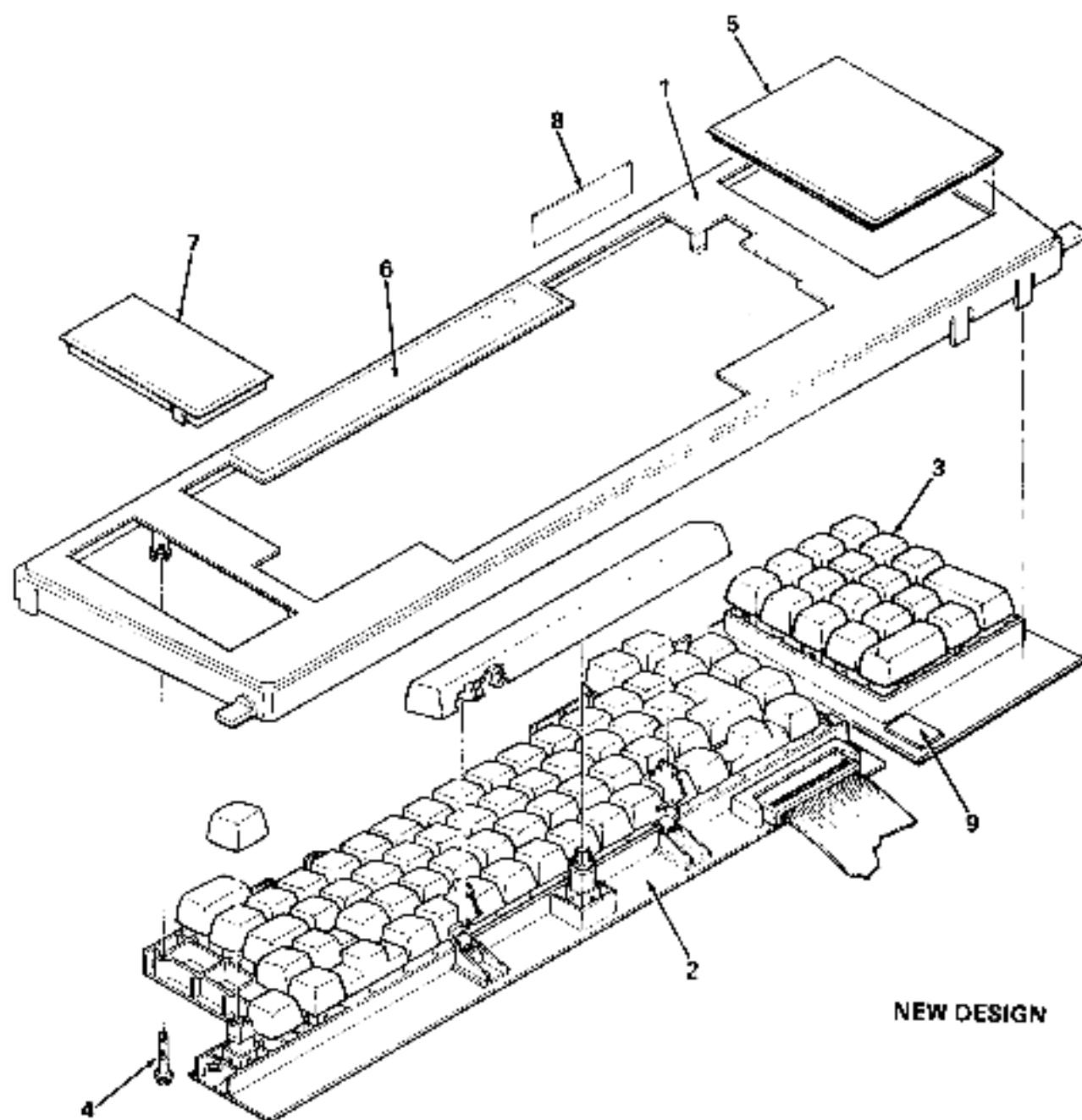
9



OLD DESIGN

LA100-18

Figure 16. Keyboard Bezel Assembly (Sheet 1 of 2)



NEW DESIGN

LA100-16A

Figure 16. Keyboard Bezel Assembly (Sheet 2 of 2)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CU1-IN 70-17864 00001	USED ON CODE	REF FIG NO.
16-	KEYBOARD BEZEL ASSEMBLY (Old Design)	70-17864-00		AD	3
	KEYBOARD BEZEL ASSEMBLY (New Design)	70-17864-01		BCEF	3
1	*Bezel, Keyboard Panel	12-15297-00			
2	*KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	70-17863-00		AD	1R
	*KEYBOARD/KEYCAP ASSEMBLY (New Design) (Added)	70-17863-01	00006	BCEF	1R
3	*NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	LAX34-K1		BCEF	30
	*NUMERIC KEYPAD OPTION ASSEMBLY (New Design) (added)	70-16853-02	70-16853 00005	BCEF	30A
4	*Screw, Hex Hd Self-Tap No. 8 x 1/2 (deleted)	90-10083-00			
	*Screw, Hex Hd Self-Tap No. 6 x 1/2 (added)	90-10087-01	00004		
5	*Cover, Plastic Snap	12-15053-00		AD	
6	*Label, "Legend"	36-15450-02			
7	*Cover, Plastic Snap	74-25601-00			
8	*Label, "Tractor Feed" (added)	36-18497-01	00005		
9	*Cable Assembly (added)	17-00119-02	00005	BCEF	

1

2

3

4

5

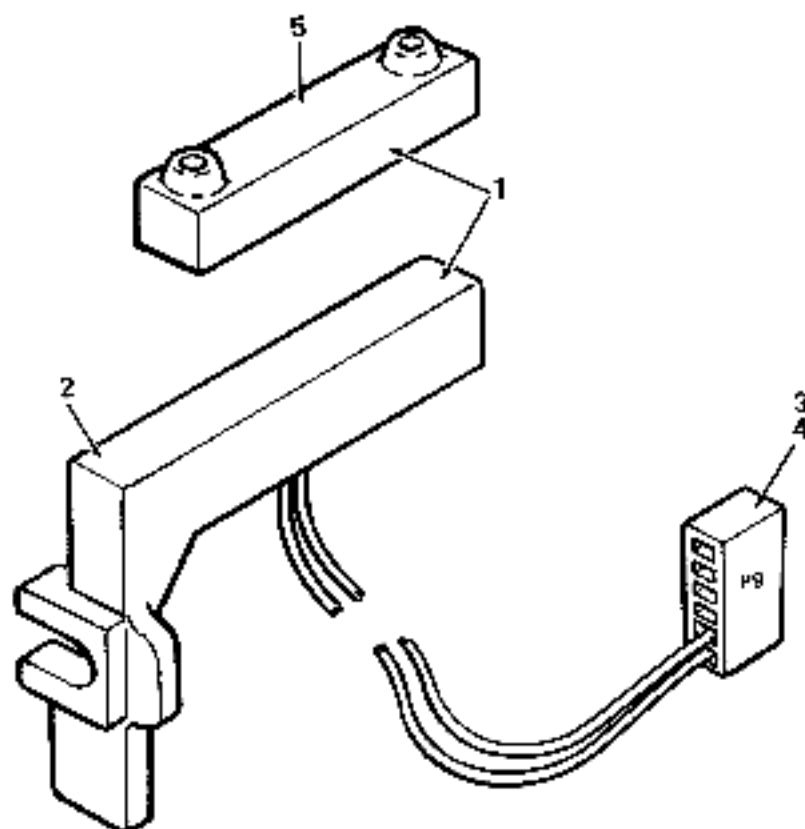
6

7

8

9

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17628 00001	USED ON CODE	REF FIG NO.
17—	INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch & Magnet)	70-17628-00		A	
	INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch w/o Magnet)	70-17628-01		B	7
	INTERLOCK SWITCH ASSEMBLY (4-1/4 in.) (Switch & Magnet) (added)	70-17628-03	00003	C	7
	INTERLOCK SWITCH ASSEMBLY (Magnet only)	70-17628-02		D	9
	INTERLOCK SWITCH ASSEMBLY (4 1/4 in.) (Switch w/o Magnet) (added) (See Note)	70-17628-04	00003	E	
1	*Switch and Magnet (15 in.)	12-16687-00		A	
2	*Switch w/o Magnet (15 in.)	12-16687-01		B	
3	*Connector, (PB) 6 Pin Housing	12-15322-00		ABCE	
4	*Terminal, (PB) Pin Contact	12-14979-01			
5	*Magnet Only	12-16687-02		D	
6	*Switch and Magnet (4 1/4 in.)	12-16687-03		C	
7	*Switch w/o Magnet (4-1/4 in.)	12-16687-04		E	
Note: This Used on Code Applies to this Figure only.					



LA100-17

Figure 17. Interlock Switch Assembly

1

2

3

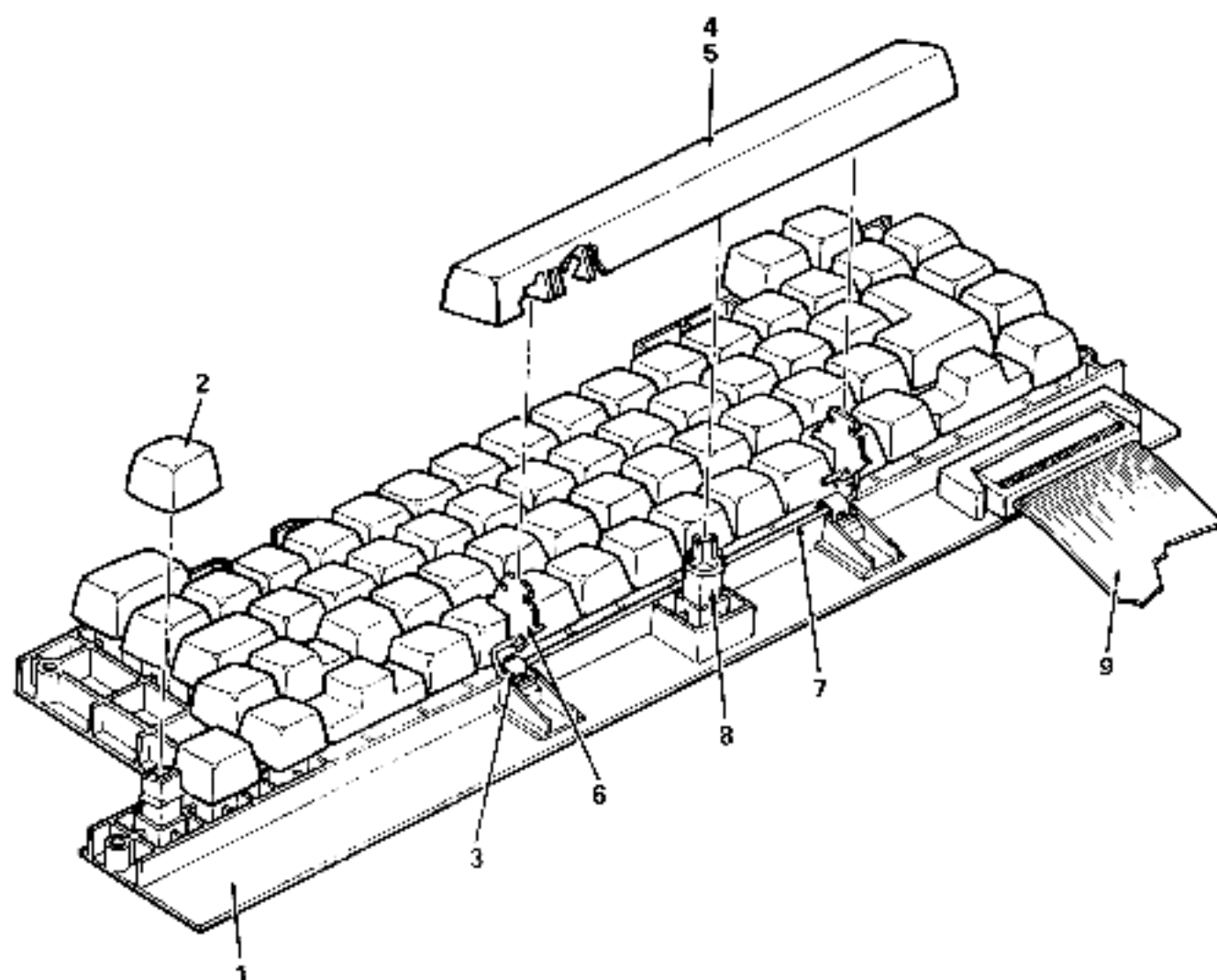
4

5

6

7

8

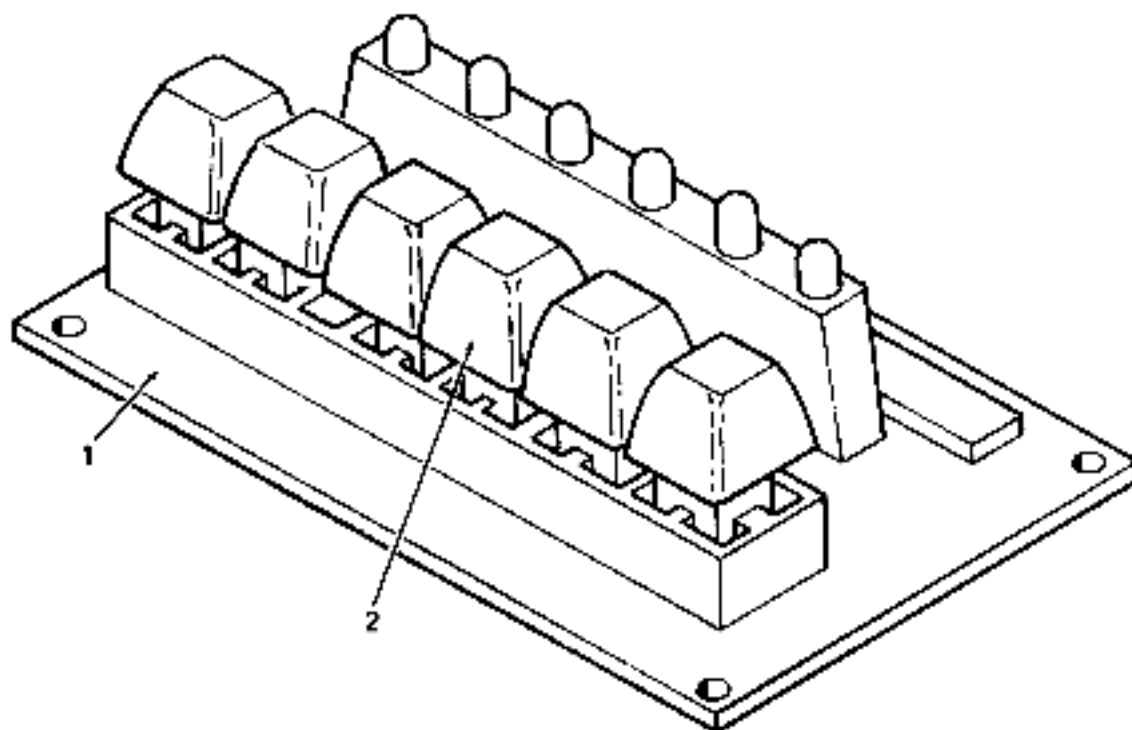


LA100 T8

Figure 18. Keyboard/Keycap Assembly (KSR)

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17863 00000	USED ON CODE	REF FIG NO.
1B-	KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	70-17863-00		AD	16
	KEYBOARD/KEYCAP ASSEMBLY (New Design) (Added)	70-17863-01	00006	BCEF	16
1	*LA34/LA100 Keyboard Module Assembly (deleted)	54-13284-00			
	* Universal Keyboard Module (added)	54-15341-00	70-16653 00005		
2	*Keycap Set	12-17800-85			
3	*Clip, Space Bar Equalizer	74-24180-00			
4	*SPACE BAR ASSEMBLY	70-15050-00			
5	**Bar, Space	12-11857-02			
6	**Bracket, Space Bar	74-20119-00			
7	**Bar, Equalizer	12-11858-00			
8	**Adapter, Tilted	12-11860-00			
9	*Keyboard Cable Assembly	70-15741-0K			

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17888 00000	USED ON CODE	REF FIG NO.
19—	KEYBOARD/KEYCAP ASSEMBLY (RO)	70-17886-01			15
1	*Keyboard Module Assembly	54-14266-00			
2	*Keycap Set	12-17800-64			



LA100-19

Figure 19. Keyboard/Keycap Assembly (RO)

—

.

—

—

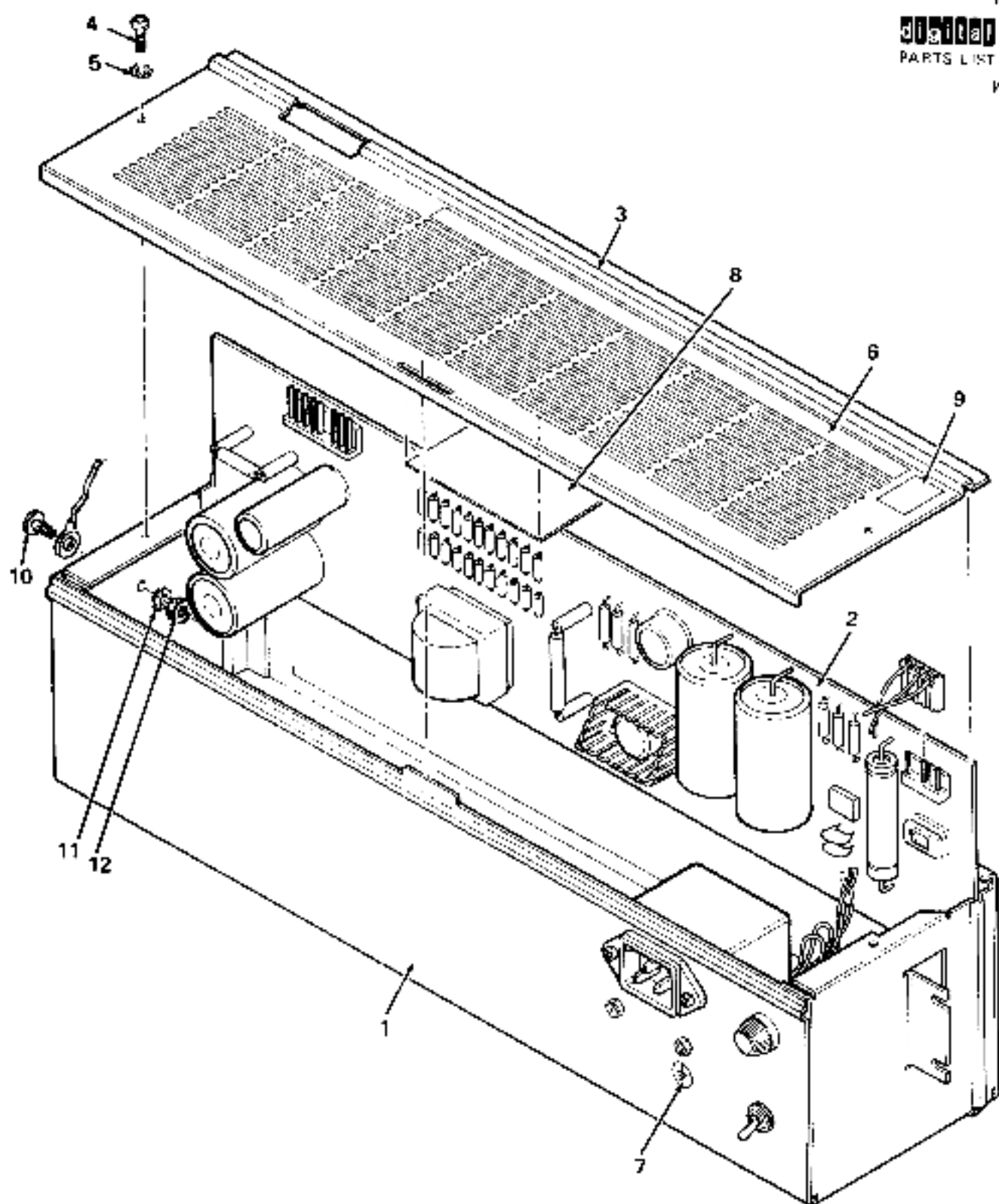
—

—

.

—

—

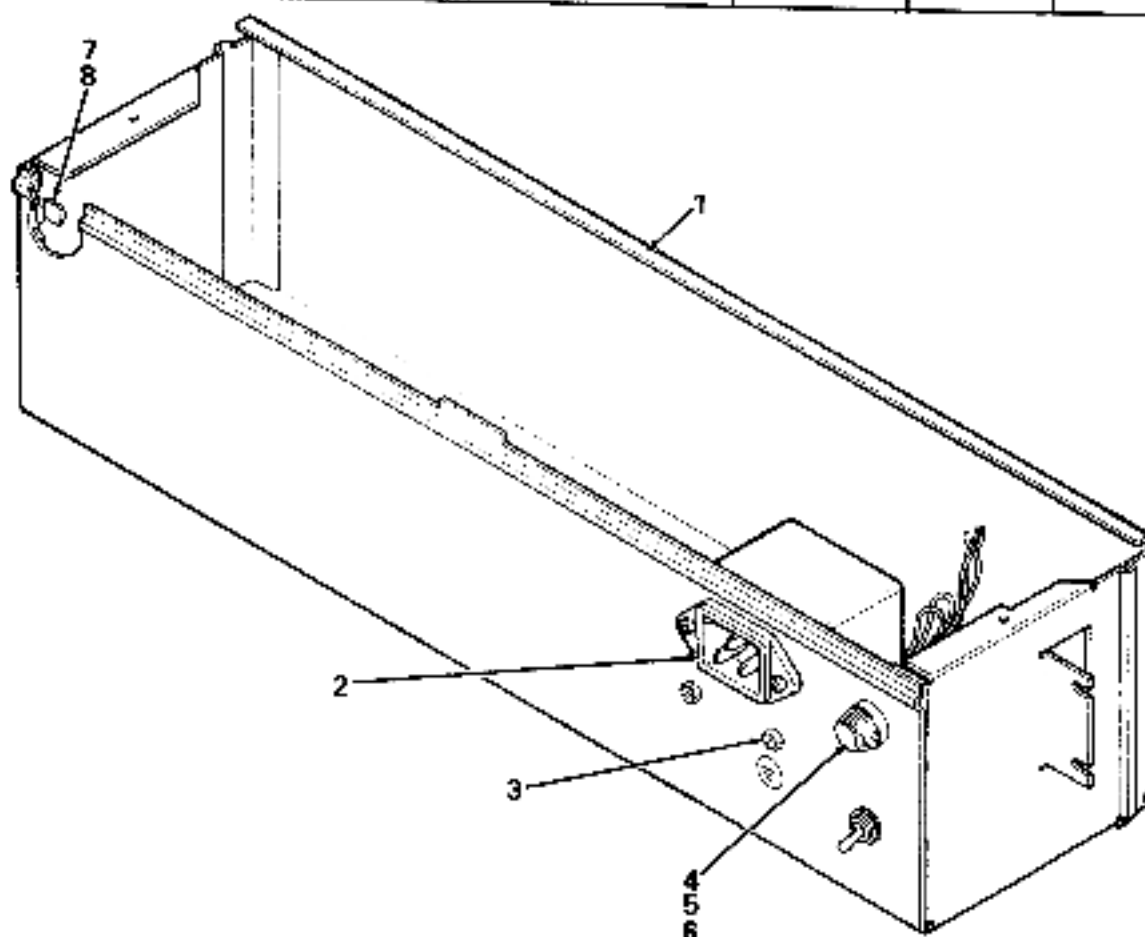


LA100-20

Figure 20, H7B37 Power Supply

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN H7837 00003	USED ON CODE	REF FIG NO.
20	H7837 POWER SUPPLY H7837 POWER SUPPLY (deleted) H7837 POWER SUPPLY (added)	H7837-00 H7837-01 H7837-AA	00005	A -M N N	5 5 5
1	*CHASSIS ASSEMBLY	70-17877-00		A M	21
	*CHASSIS ASSEMBLY	70-17877-01		N	21
2	*LA100 Power Supply Module	54-14243-00		A-M	
	*LA100 Power Supply Module (added)	54-14243-01	00006	N	
3	*Cover	74-20755-00			
4	*Screw, Phil Pan Hd No. 8-32 x 3/8	90-08418-01			
5	*Washer, External Tooth Lock No. 8	90-08151-00			
6	*Label, "DANGER HIGH VOLTAGE"	36-18294-01			
7	*Label, "Ground"	36-12680-02			
8	*Label, "Voltage Setting"	36-18157-00			
9	*Label, Insulator (1-1/2 x 3-1/4)	36-17973-01			
	*Label, Insulator (2-1/4 x 3-1/4)	36-17973-02			
10	*Screw, Sems Hex Hd No. 8-32 x 3/8 (added)	90-09988-08	00007		
11	*Washer, External Tooth Lock No. 8 (added)	90-08072-00	00007		
12	*Nut, Hex Hd No. 8-32 (added)	90-06563-00	00007		

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECD CUT-IN 70-17877 00000	USED ON CODE	REF FIG NO.
21--	CHASSIS ASSEMBLY (See Note) CHASSIS ASSEMBLY (See Note)	70-17877-00 70-17877-01		A B	20 20
1	*Weldment, Chassis	70-18045-00			
2	*LINE FILTER ASSEMBLY	70-17878-00		A	21
	*LINE FILTER ASSEMBLY (deleted)	70-17878-01	00004	B	21
3	*Screw, Sems Sintered Hd No. 6-32 x 3/8	90-09067-00			
4	*Fuse Holder 20A, 300V (deleted)	12-12893-00			
	*Fuse Holder 12A, 250V (deleted)	12-16381-01	00003		
5	*Regular Blow Fuse, 4A, 250V	90-07219-02			
6	*Washer, Internal Tooth Lock	90-08292-00			
7	*Terminal, Tab (deleted)	90-08219-00	00004		
8	*Rivet, (deleted)	90-09000-00	00004		
	Label (Not Shown)				
	*Label, "H7835, 4A, 250V"	36-18721-00			
	NOTE: The Used On Code Applies to this Figure Only.				



LA 100-21

Figure 21. Chassis Assembly

—

.

.

—

—

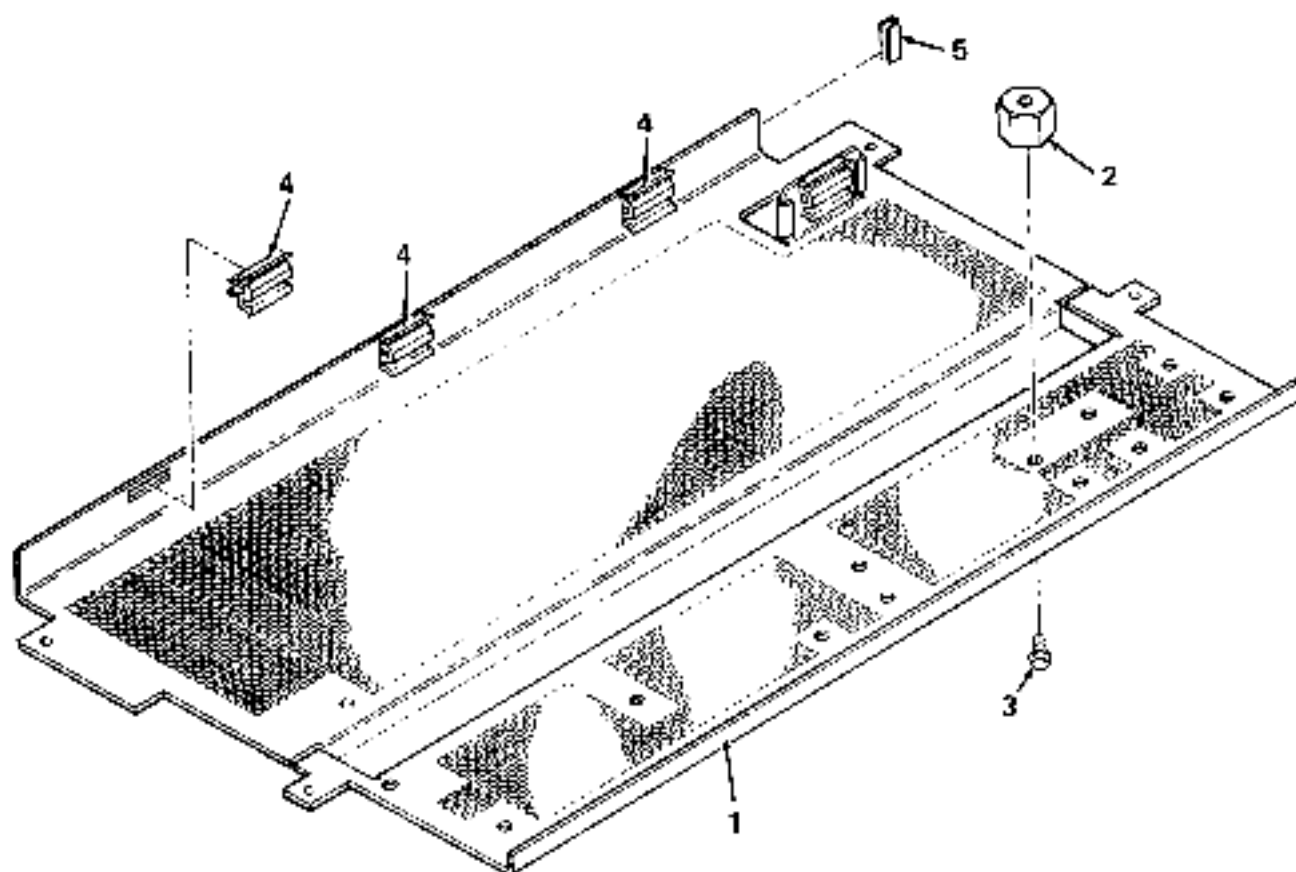
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-18948 00000	USED ON CONF	REF FIG NO.
22-	BOTTOM PLATE ASSEMBLY	70-18946-00			6
1	*Bottom	74-25123-00			
2	*Standoff	74-23971-00			
3	*Screw, Slotted Hex. Hdr. Nm. 6-32 x 3/8	90-06453-00			
4	*Support, Dual P.C. Card	12-15395-00			
5	*Grommet (deleted)	90-09718-03	00002		
	*Grommet (added)	90-09718-03	00003		



1A100-22

Figure 22 Bottom Plate Assembly

—

.

.

—

—

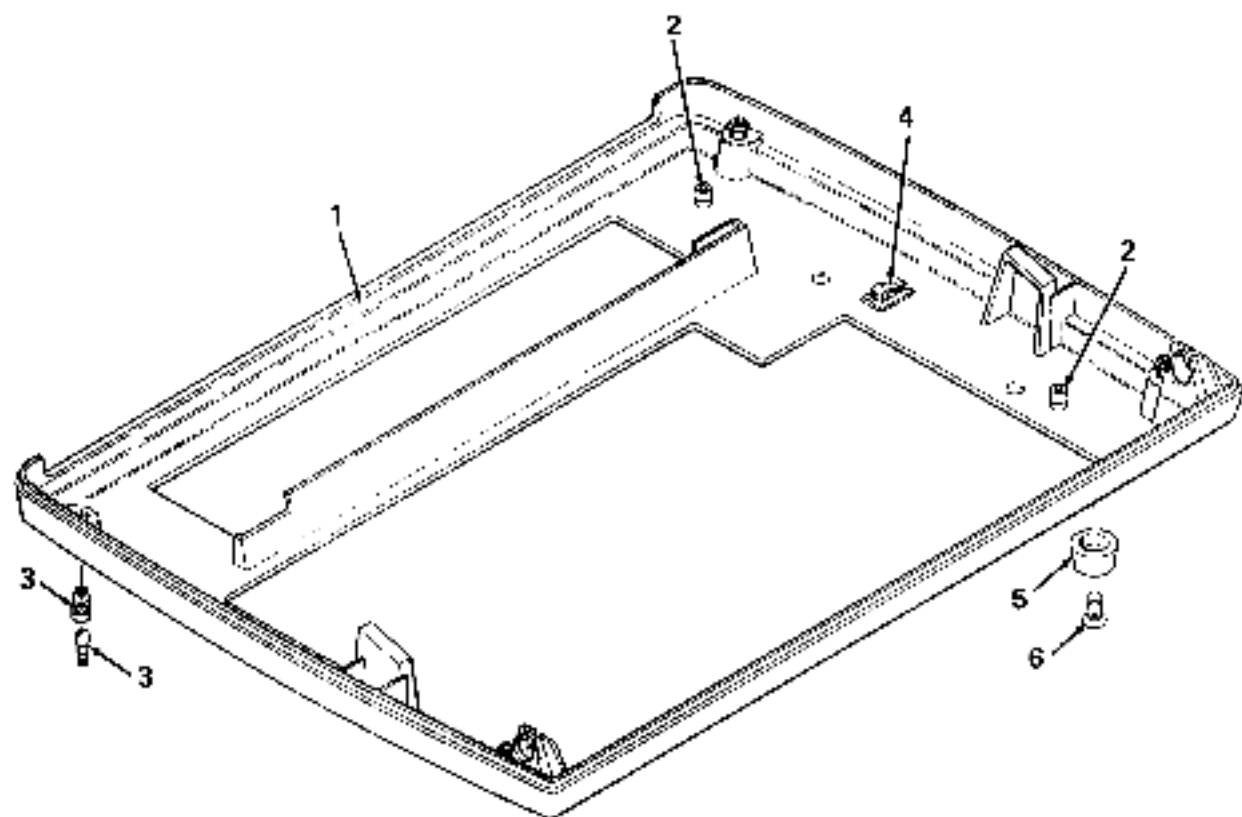
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-18948 00000	USED ON CODE	REF FIG NO.
23—	BASE HOUSING ASSEMBLY	70-18948-00			3/A
1	*Base, Housing	12-15296-01			
2	*Grommet, W/Recessed Head	12-17630-00			
3	*Plunger W/Tamper Proof Head	12-17631-00			
4	*Cable Clamp	90-10016-00			
5	*Bumper, Rubber	12-16470-00			
6	*Screw, Phl Pan Hd No. 1/4-20 X 1/2	90-06056-02			



LA 100-23

Figure 23, Base Housing Assembly

1

2

3

4

5

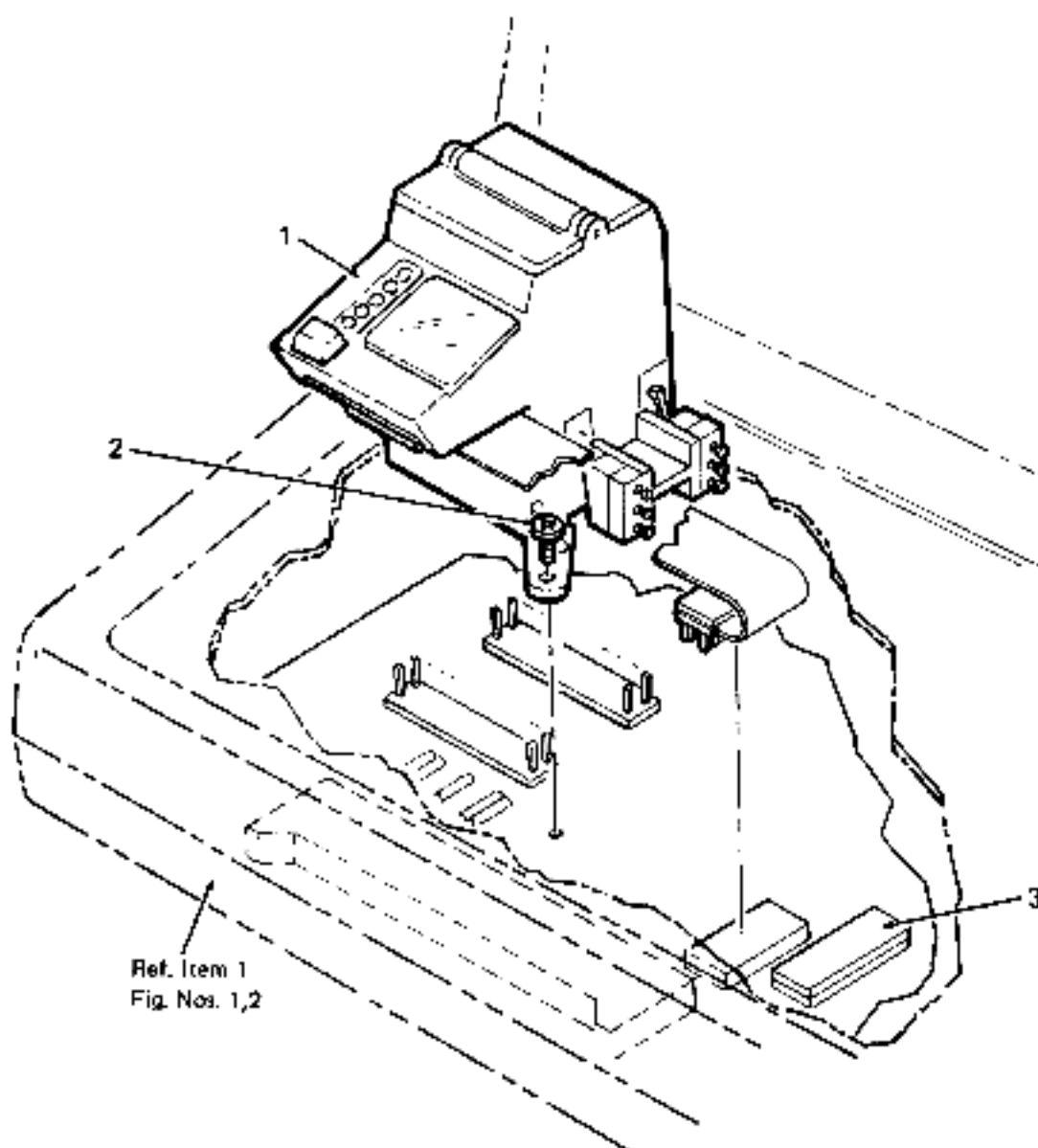
6

7

8

9

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LA10X-FL 00000	USED ON CODE	REF FIG NO.
24—	MULTIPLE FONT OPTION	LA10X-FL		CFJM	1,2
1	*GUIDE/PANEL ASSEMBLY	70-17463-00			37
2	*Screw, Phil Pan Hd No. 4-40 x 1/2	90-06010-01			
3	*Rom, Buffer Gate Circt	18-14213-00			



LA100-24

Figure 24. Multi Font Option

—

.

.

—

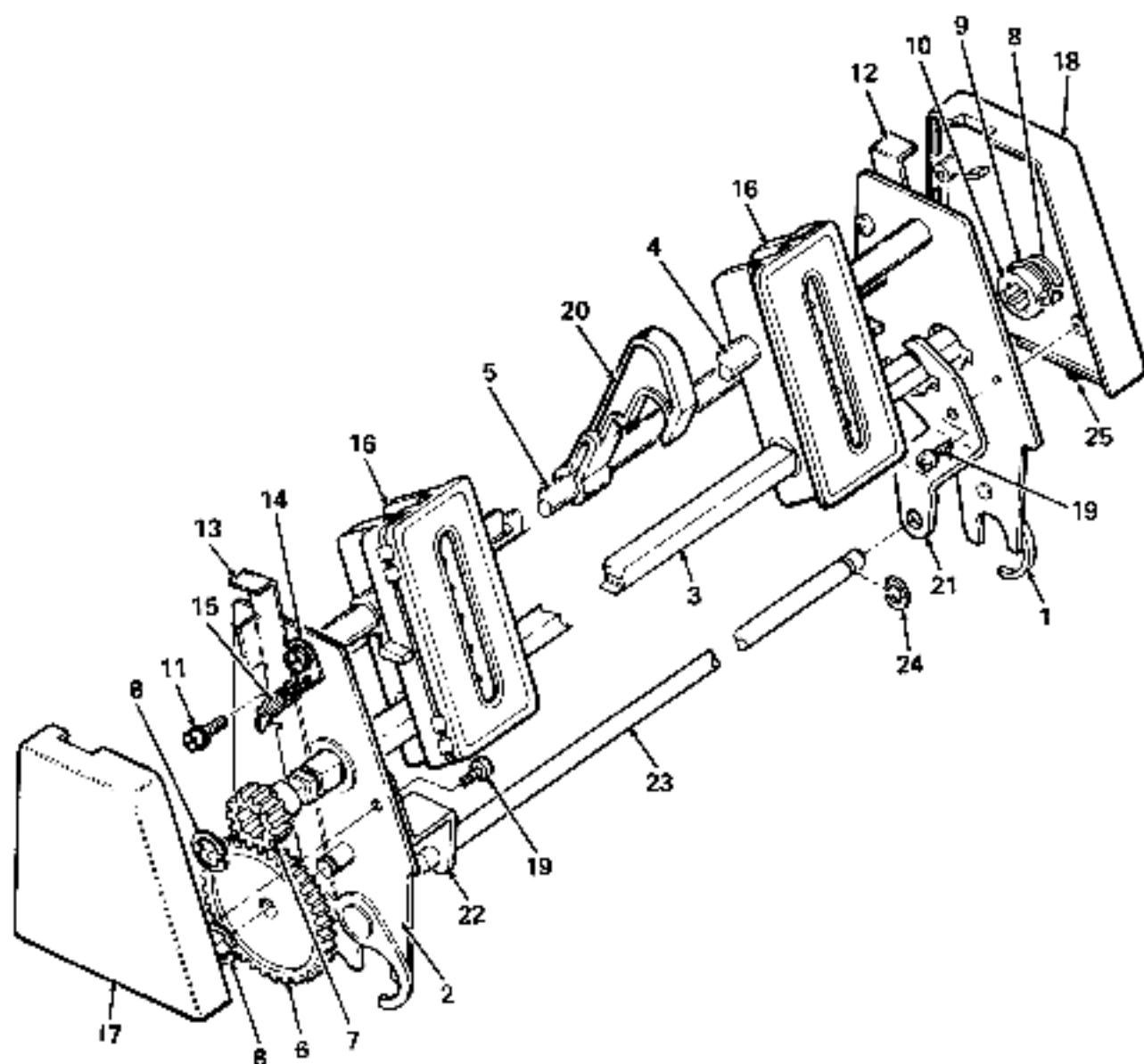
—

—

.

.

—

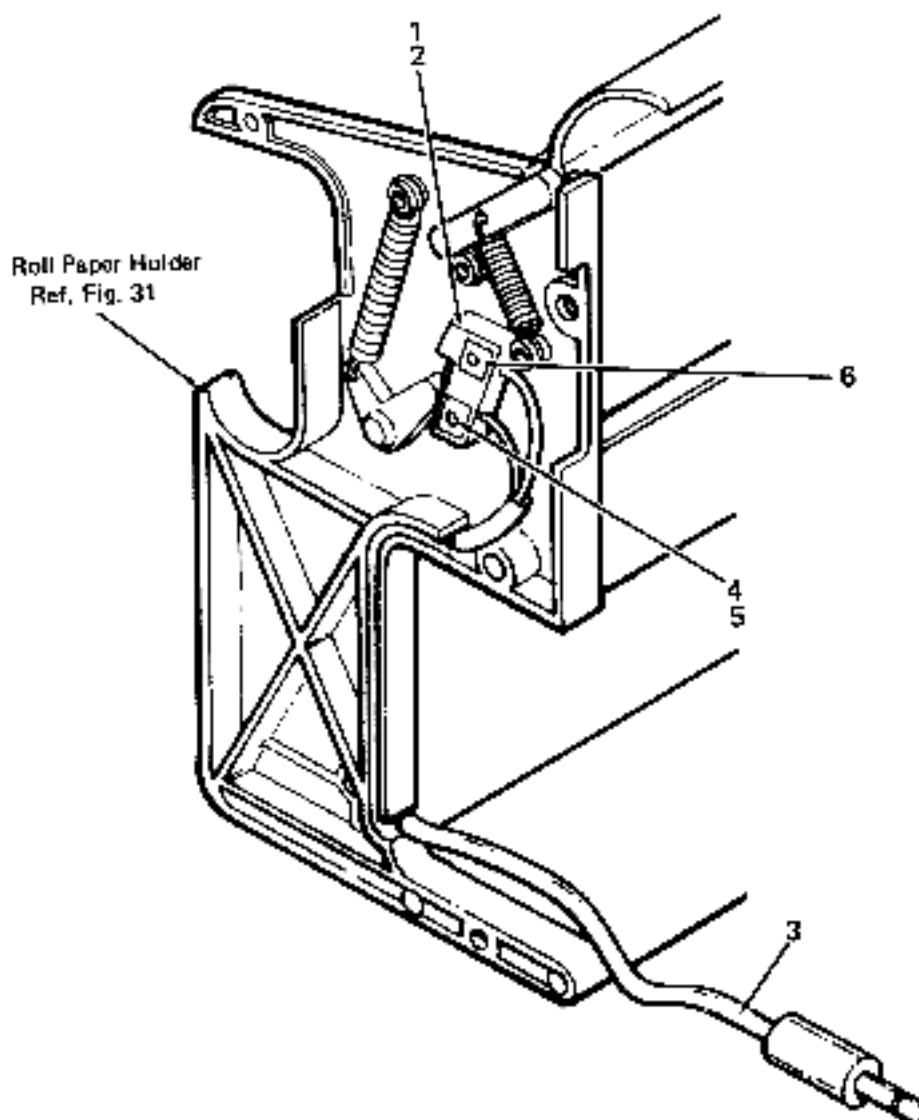


LA100-26

Figure 25. Tractor Option Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-16260 00004	USED ON CODE	REF FIG NO.
26	TRACTOR OPTION ASSEMBLY	70-16260-00		BCEF HJLMN	2
1	*Side Plate Assembly (R.H.)	70-16650-00			
2	*Side Plate Assembly (L.H.)	70-16253-00			
3	*Shaft, Tractor Guide	74-21665-00			
4	*Shaft, Tractor Support	74-21666-00			
5	*Shaft, Round	74-22555-00			
6	*Drive Gear Tractor Assembly	12-16194-00			
7	*Gear, Tractor Idler	12-16193-00			
8	*Retaining Ring	90-09644-00			
9	*Tractor, Support	12-16021-00			
10	*Tractor Bushing Assembly	12-16192-00			
11	*Screw, Slotted Hd Hex No. 6-32 x 5/16	90-09867-00			
12	*Push Rod, Latch (R.H.)	74-21622-00			
13	*Push Rod, Latch (L.H.)	74-21622-01			
14	*Clip, Spring	74-21664-00			
15	*Spring, Extension	90-09279-01			
16	*Tractor (1 Pair)	12-18685-02			
17	*Cap, Tractor (L.H.)	12-16022-00			
18	*Cap, Tractor (R.H.)	12-16023-00			
19	*Screw, Phil Pan Hd No. 6-32 x 3/8	90-09800-12			
20	*Support, Tractor Paper	74-22870-00			
21	*Support, Smudge Bar (R.H.) (deleted)	74-26661-01	00006		
22	*Support, Smudge Bar (L.H.) (deleted)	74-26661-02	00006		
23	*Bar, Smudge (deleted)	74-26662-01	00006		
24	*Retaining Ring (deleted)	90-09717-00	00006		
25	*Bumper, Rubber (deleted)	90-10076-00	00007		

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	FCD CUT-IN LAX34 00005	USED ON CODE	REF FIG NO.
26--	PAPER LOW OPTION SWITCH	LAX34-LL			1
1	*MICRO SWITCH/CABLE ASSEMBLY	74-23320-00			
2	**Switch, Micro	12-15783-00			
3	**Cable	12-15887-00			
4	*Cable Receptacle (See Note) (deleted)	70-16279-00			
	*Cable Receptacle (See Note) (added)	70-16279-2A	00024		
5	*Screw, Phl Flat Hd No. 2-56 x 1/2	90-09230-02			
6	*Nut, Speed	90-10069-00			
Note: This Part is Factory Installed For the LA100					



LA34-22

Figure 26. Paper Low Option Switch

—

—

—

—

—

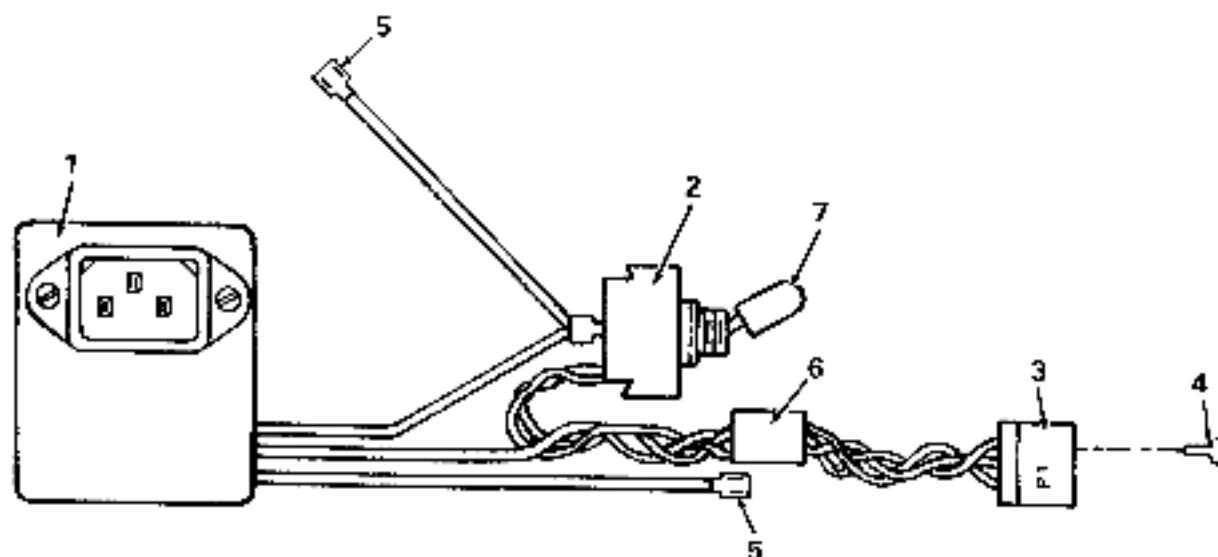
—

—

—

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17878 00001	USED ON CODE	REF FIG NO.
27-	LINE FILTER ASSEMBLY	70-17878-00		A	21
	LINE FILTER ASSEMBLY (added)	70-17878-01	70-17877 00004	B	21
1	*Filter, EMI/RFI 115/250V	12-18413-00			
2	*Switch, Toggle	12-17632-01		A	
	*Switch, Toggle	12-18785-00		B	
3	*Connector, (P1) 5 Pin Mate-N-Lok	12-15308-01			
4	*Terminal, (P1) Socket Contact	12-15588-00			
5	*Terminal, Quick Disconnect	12-17000-00		A	
	*Terminal, Quick Disconnect	12-17000-08		B	
6	*Label, "ID"	36-16073-00			
7	*Cover, Toggle Switch Lever	12-19005-00		B	



LA100-27

Figure 27. Line Filter Assembly

—

—

—

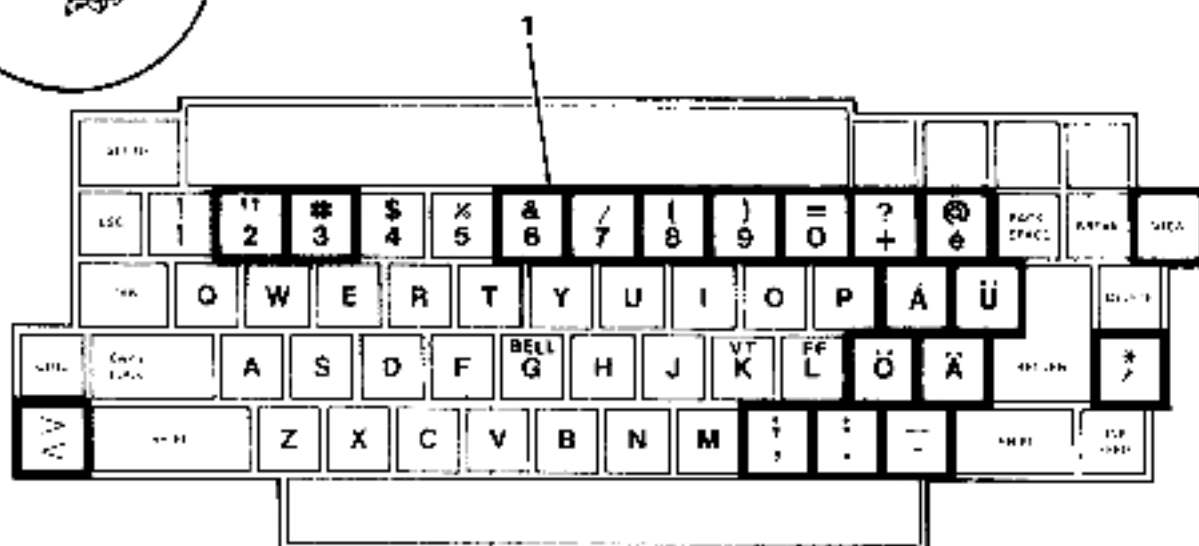
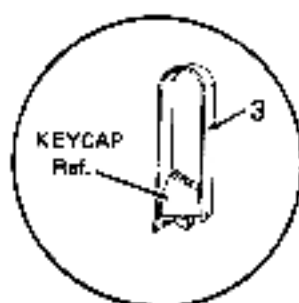
—

—

—

—

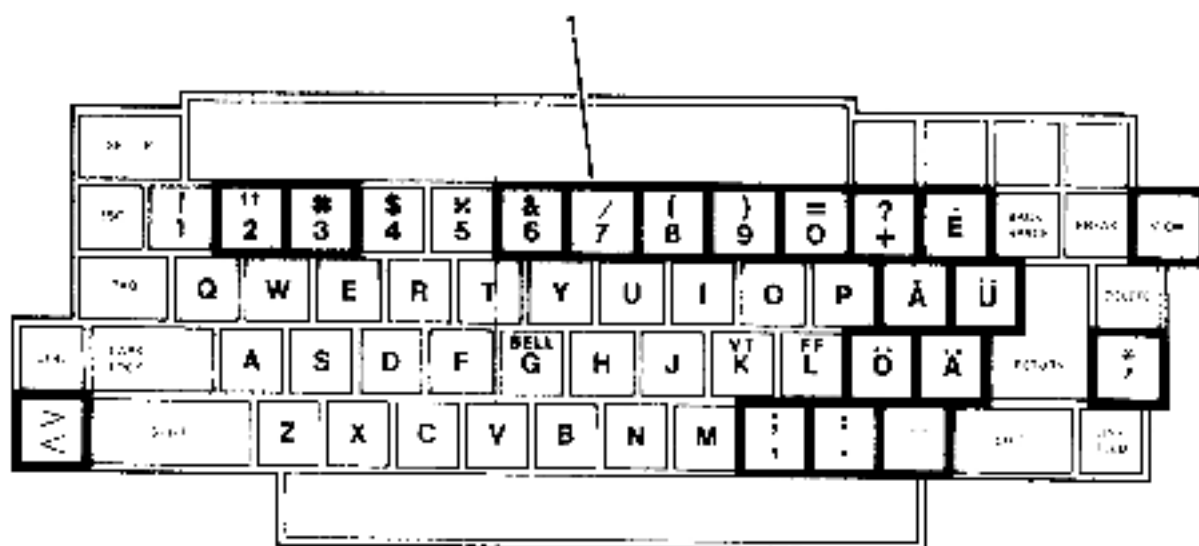
—



☐ DENOTES KEYCAPS WHERE AN ADDITIONAL CHARACTER MUST BE ADDED FOR THIS EUROPEAN LANGUAGE

FINLAND

LA34-28

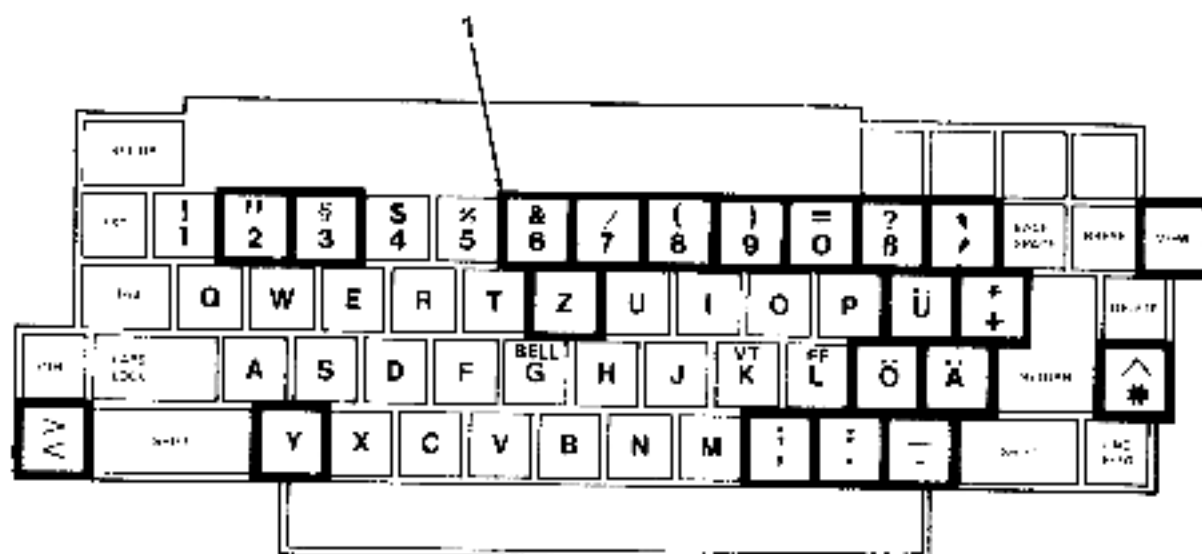


☐ DENOTES KEYCAPS WHERE AN ADDITIONAL CHARACTER MUST BE ADDED FOR THIS EUROPEAN LANGUAGE

SWEDEN

LA34-28A

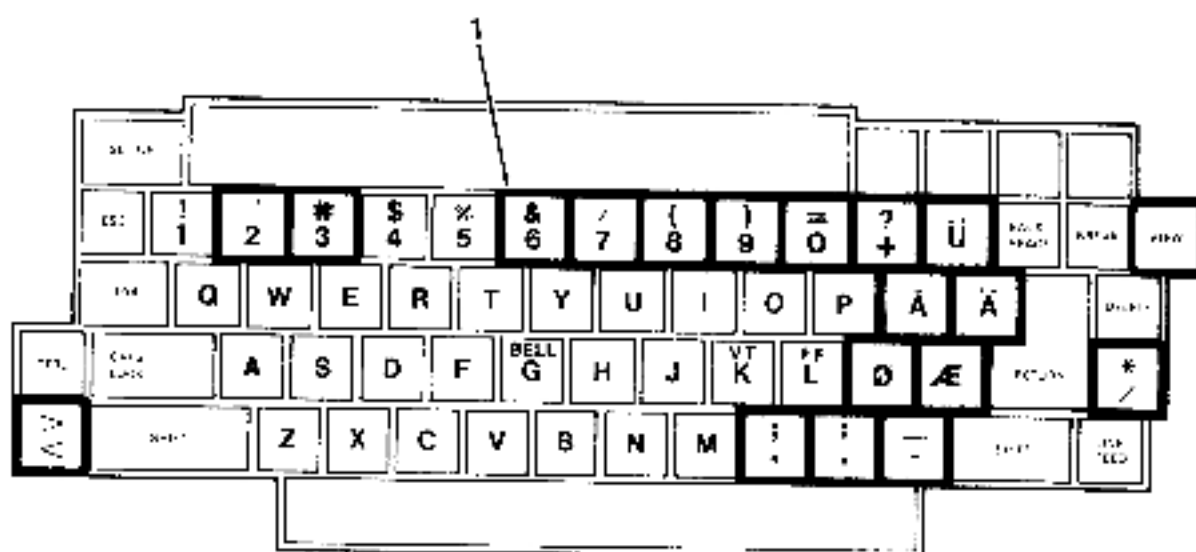
Figure 28. International Character Keycap Option (Sheet 1 of 3)



■ INDICATES KEYCAPS WHICH MUST BE REPLACED FOR THIS EUROPEAN LANGUAGE.

GERMANY

LA34-28B

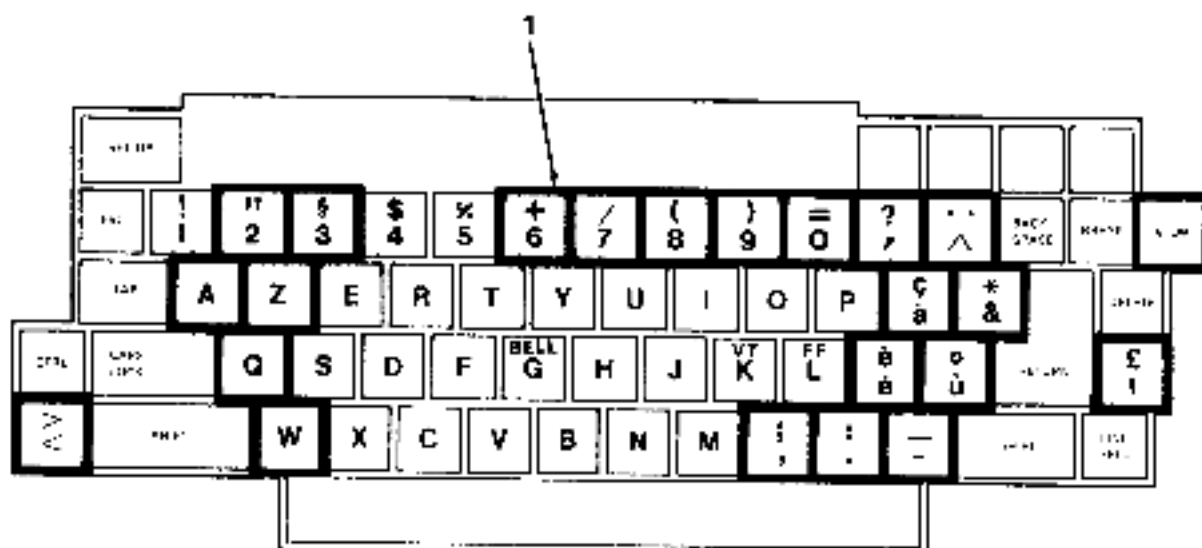


■ INDICATES KEYCAPS WHICH MUST BE REPLACED FOR THIS EUROPEAN LANGUAGE.

NORWAY/DENMARK

LA34-28C

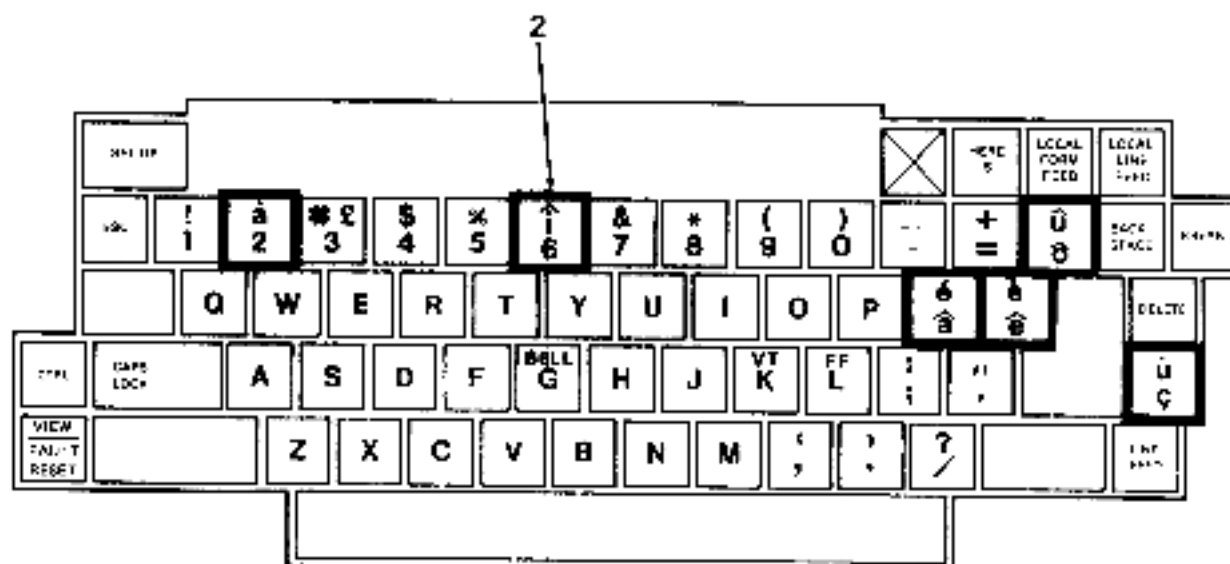
Figure 28. International Character Keycap Option (Sheet 2 of 3)



☐ DENOTES KEYCAPS WHICH MUST BE REPLACED FOR THIS EUROPEAN LANGUAGE

FRANCE

LA34-28D



☐ DENOTES KEYCAPS WHICH MUST BE REPLACED FOR THIS LANGUAGE.

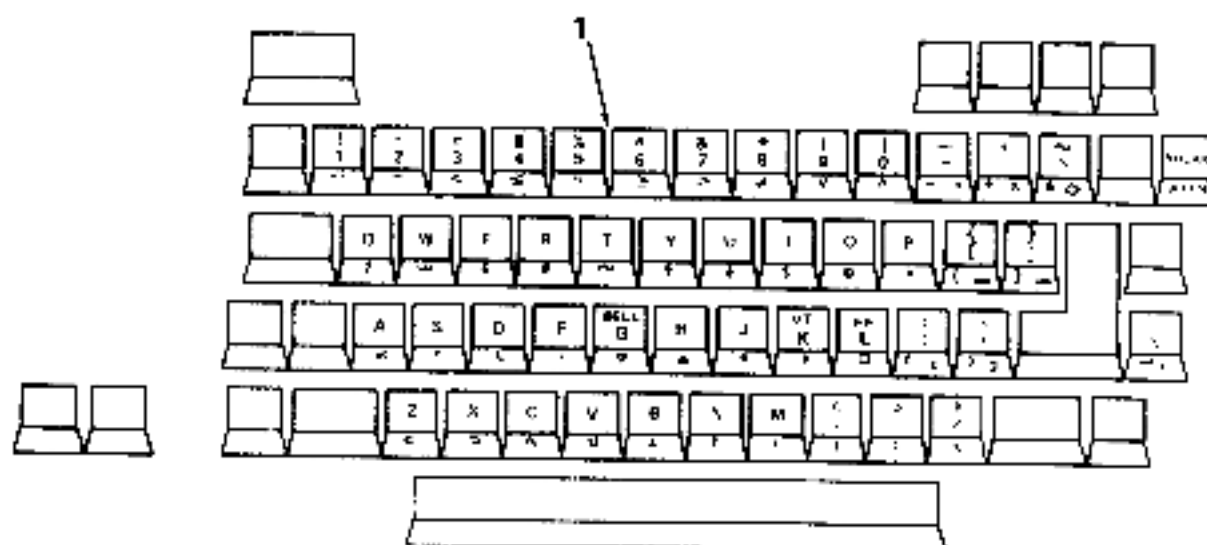
FRENCH/CANADIAN

LA34-28E

Figure 28. International Character Keycap Option (Sheet 3 of 3)

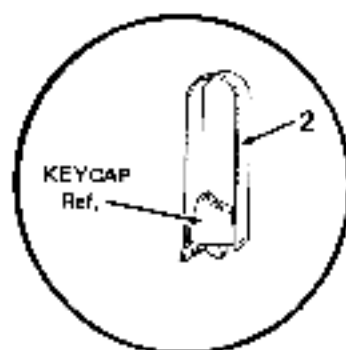
FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LAX34-JL 00000	USED ON CODE	REF FIG NO.
2B-	INTERNATIONAL CHARACTER KEYCAP OPTION (See Note)	LAX34-JL		DEF KLM	1,2
1	*Keycap Set (Finland, Sweden, Norway/Denmark Germany, France)	12-14333-N3			
2	*Keycap Set (French/Canadian)	12-14333-4J			
3	*Puller, Keycap	74-16355-00			
	NOTE: This Option permits the Operator to use the Keyboard in Seven Languages as well as in the standard USASCII Language.				

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LAX34-HL 00000	USED ON CODE	REF FIG NO.
29-	LA100 APL CHARACTER KEYCAP OPTION	LAX34-HL		DE	1
1	*Keycap Set	12-14333-U2			
2	*Puller, Keycap	74-16355-00			



NOTE:

KEYCAPS WITH ILLUSTRATED LEGENDS INDICATE REPLACEMENT LOCATIONS.



LA34-29

Figure 29. LA100 APL Character Keycap Option

—

.

.

—

—

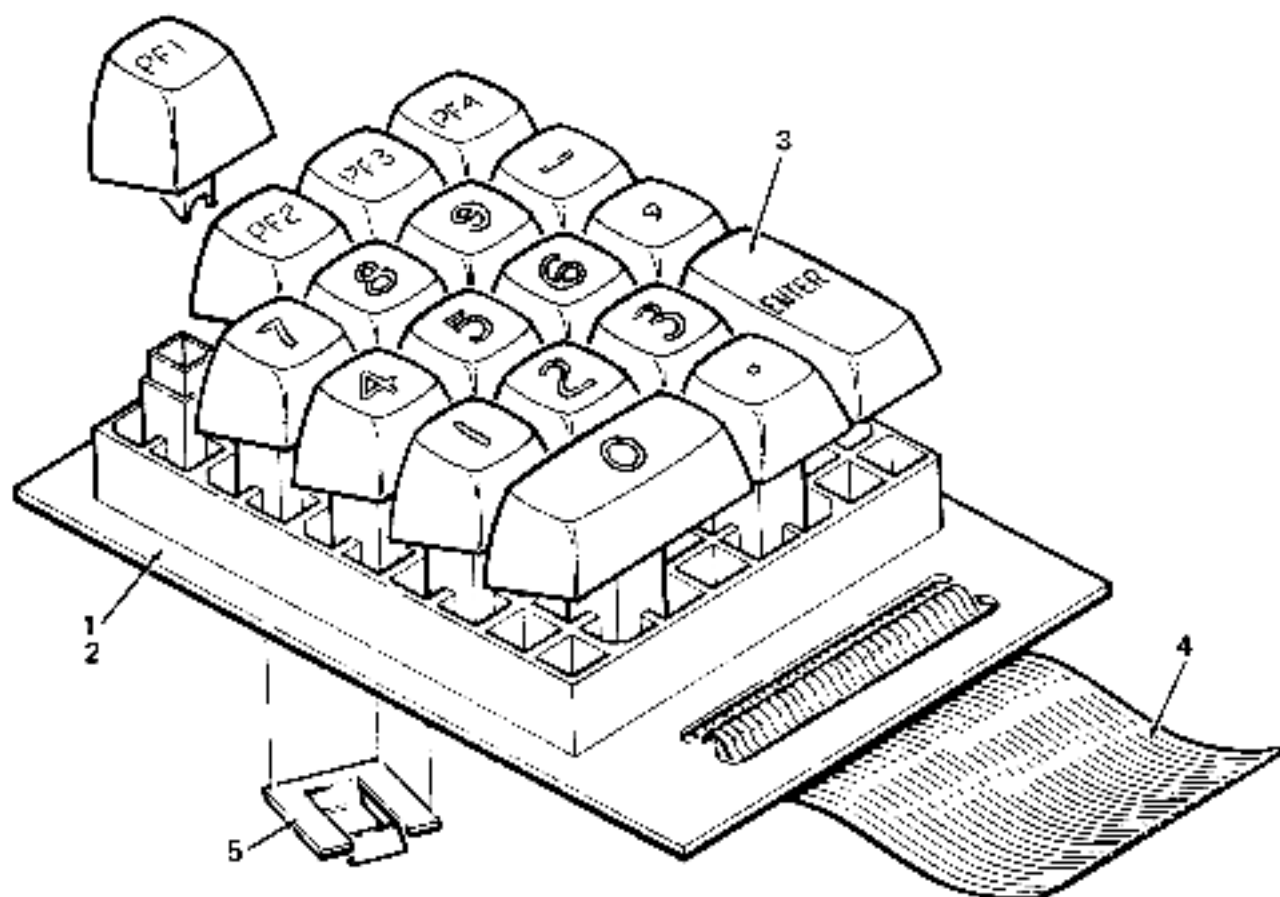
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LAX34-KL 00014	USED ON CODE	REF FIG NO.
30-	NUMERIC KEYPAD OPTION ASSEMBLY (Old Design) (See Figure 30A For New Design)	LAX34-K1		BC&F	1, 16
1	*Numeric Keypad Assembly	70-16653-00			
2	**Numeric Keypad	54-13646-00			
3	**Keycap Set	12-14333-91			
4	**Cable Assembly	70-16561-00			
5	*Cable Clamp	90-10016-00			



OLD DESIGN

LA1001-30

Figure 30. Numeric Keypad Option Assembly

—

.

.

—

—

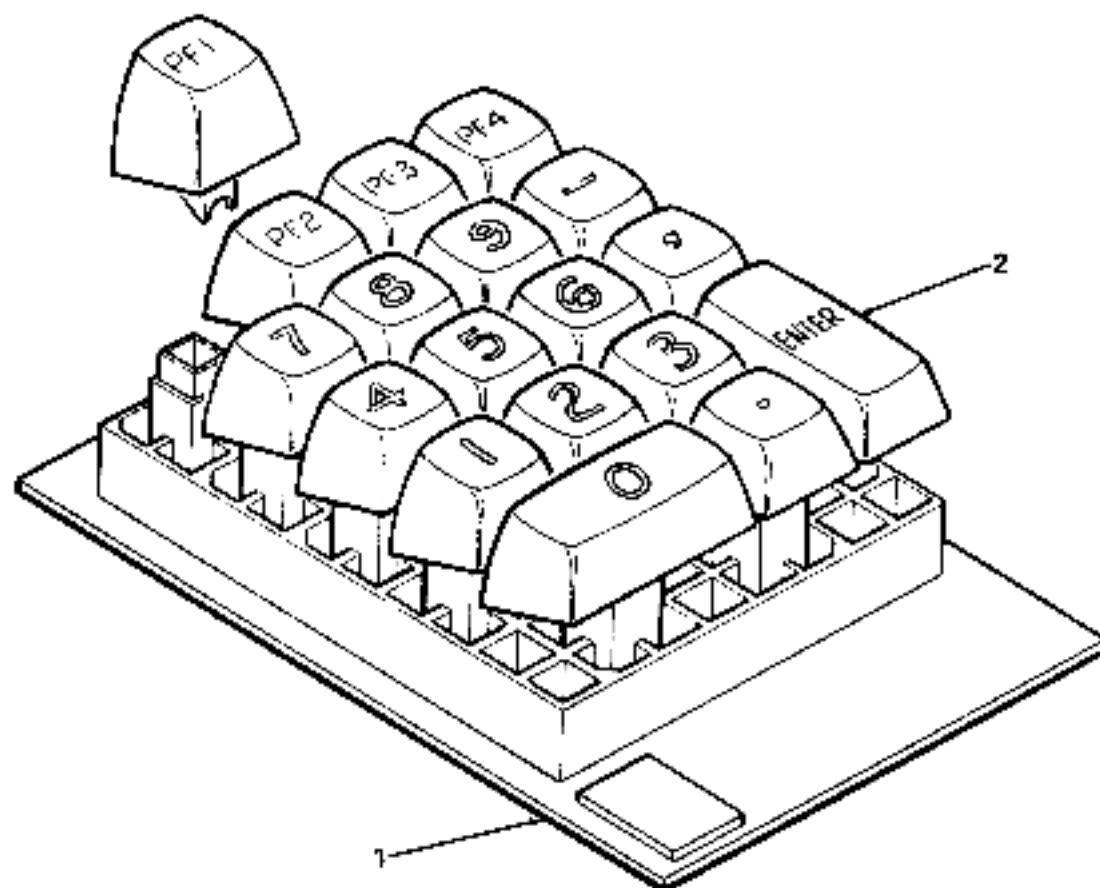
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-16653 00000	USED ON CODE	REF FIG NO.
30A -	NUMERIC KEYPAD OPTION ASSEMBLY (New Design)	70-16653-02		BCLF	1B
1	*Universal Numeric Keypad	54-1533B-00			
2	*Keycap Set	12-14333-91			



NEW DESIGN

1 A101-30A

Figure 30A. Numeric Keypad Option Assembly

1

2

3

4

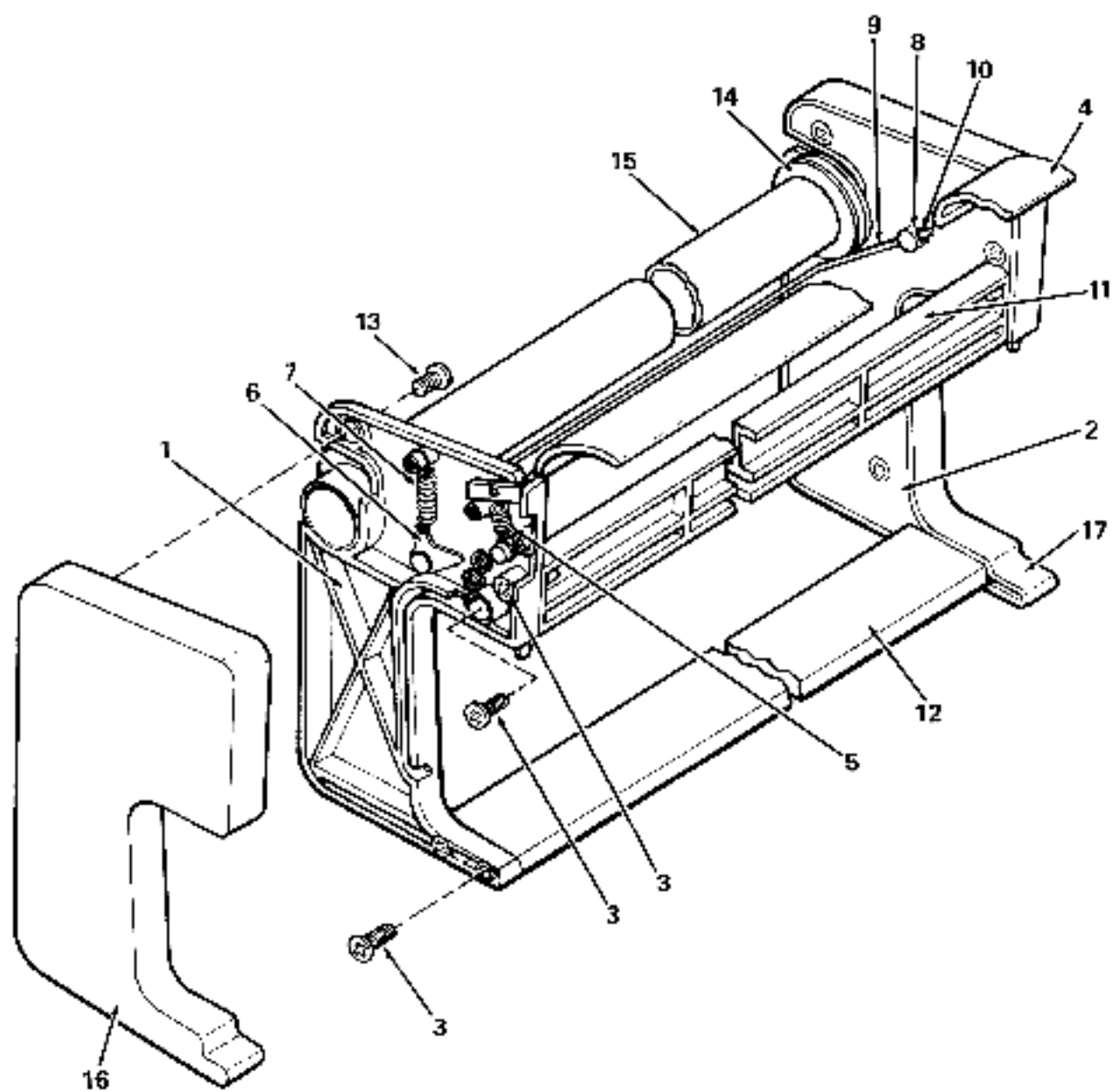
5

6

7

8

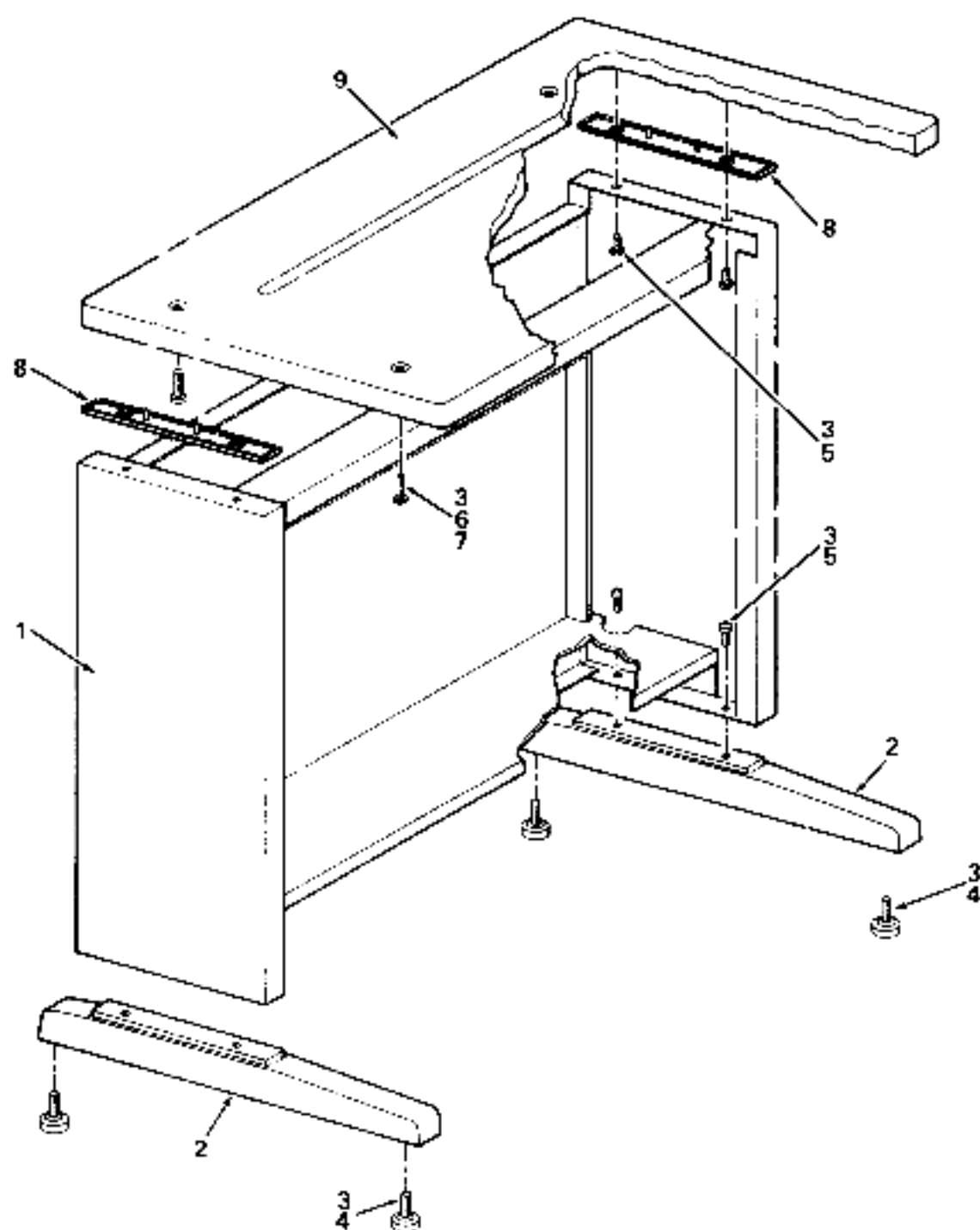
9



LA34-23

Figure 31. Roll Paper Holder Option Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-15728 00001	USED ON CODE	REF FIG NO.
31	ROLL PAPER HOLDER OPTION ASSEMBLY	70-15728-00			1
1	*Cover, Dress (L.H.)	12-15511-00			
2	*Cover, Dress (R.H.)	12-15511-01			
3	*Screw, Flat Phl Hd No. 6-19 x 9/16	12-15740-00			
4	*Bar, Inertia	12-15716-00			
5	*Spring, Extension 3/4 LG x 3/16 OD	12-15760-00			
6	*Cam, Paper Low (L.H.)	12-15507-01			
7	*Spring, Extension 1 LG x 3/16 OD	12-15762-00			
8	*Cam, Paper Low (R.H.)	12-15507-00			
9	*Bar, Paper Low	12-15715-00			
10	*Ring, Retaining	90-08136-00			
11	*Stabilizer, Upper	12-15714-00			
12	*Stabilizer	12-15713-00			
13	*Screw, Flat Phl Hd No. 6-19 x 5/16	12-15740-01			
14	*Retainer, Paper Roll	12-15718-00			
15	*Mandrel, Paper Roll	12-15717-00			
16	*Cap, Left	12-15510-01			
17	*Cap, Right	12-15510-00			

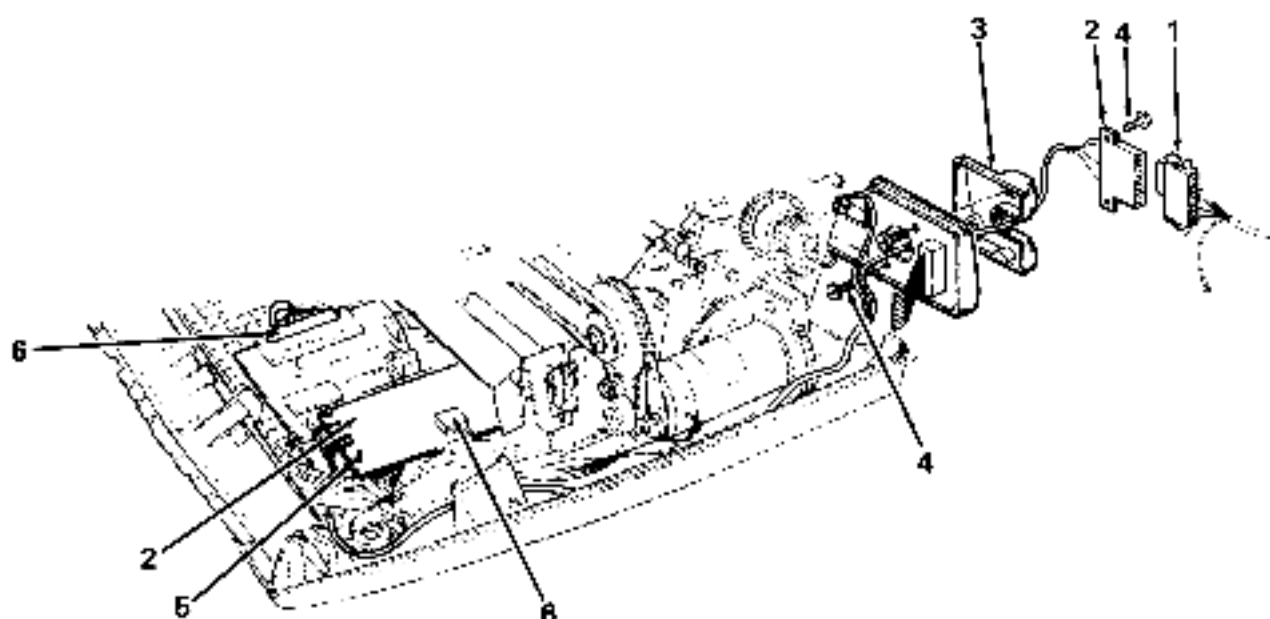


LA34-32

Figure 32. LA100 Printer Stand Option

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LA10X-SL 00000	USED ON CODE	REF FIG NO.
32-	LA100 PRINTER STAND OPTION	LAX34-SL			1
1	*Frame Assembly	70-16623-00			
2	*Casting, Foot	12-16268-01			
3	*HARDWARE OPTION KIT	LAX34-SN			
4	**Foot, Leveler	90-09685 00			
5	**Screw, PH Truss Hd No. 1/4-20 x 5/8	90-06057 03			
6	**Screw, PH Truss Hd No. 1/4-20 x 1-1/4	90-06081-03			
7	**Washer, Flat	90-09025-00			
8	*Spacer,	12-16267-00			
9	*Top, Stand	34 16599-00			

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN LAX34-CL 00003	USED ON CODE	REF FIG NO.
33-	20 mA CURRENT LOOP OPTION	LA10X-CL			1
1	*20mA LOOP INTERFACE CABLE ASSEMBLY	70-16645-25			34
2	*20 mA LOOP CABLE ASSEMBLY (deleted)	70-16646-1L			35
	*20 MA LOOP CABLE ASSEMBLY (added)	70-16646-01	00004		35
3	*Plug, Connector Mounting	12-16214-00			
4	*Screw, Hex Hd No. 6 x 1/4 Self Tapping	80-08880-00			
5	*Standoff, Snap in	80-08870-00			
6	*INTERNAL 20 mA ADAPTER CABLE ASSEMBLY	70-18847-1K			36
7	*Loop Back Connector (Not Shown) (added)	70-18353-00	00004		



LA34-33

Figure 33. LA100 20mA Current Loop Option

1

2

3

4

5

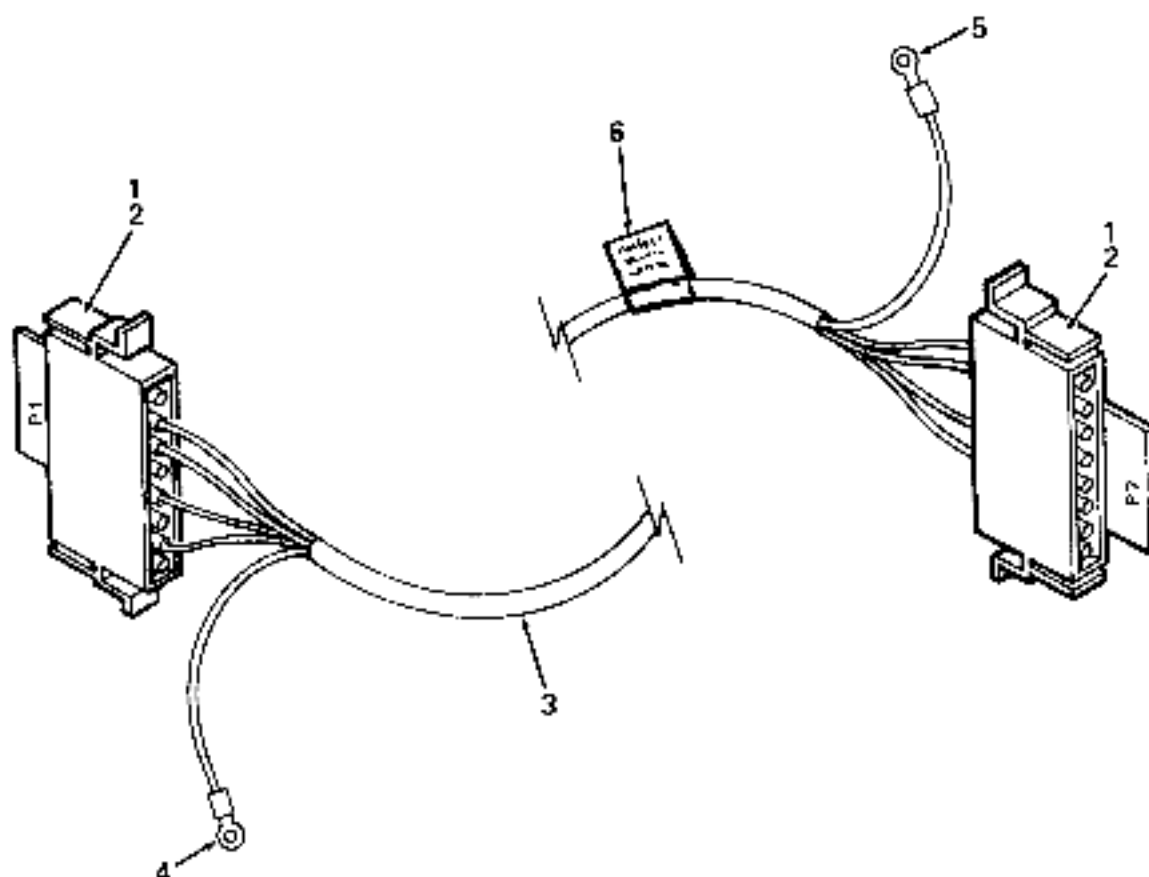
6

7

8

9

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-16645 00003	USED UN CODE	REF FIG NO.
34...	20 mA LOOP INTERFACE CABLE ASSEMBLY	70-16645-25			33
1	*Connector, (P1, P2) Pin Housing, 8 Pin Mate-N-Lok	12-09340-01			
2	*Terminal, (P1, P2) Pin Contact	12-09378-03			
3	*Shielded Cable Assembly	17-00097-00			
4	*Terminal, Ring	90-07928-00			
5	*Terminal, Ring	90-07927-00			
6	*Label, "Cable Identification"	36-16073-00			



LA34-34

Figure 34. 20 mA Loop Interface Cable Assembly

1

2

3

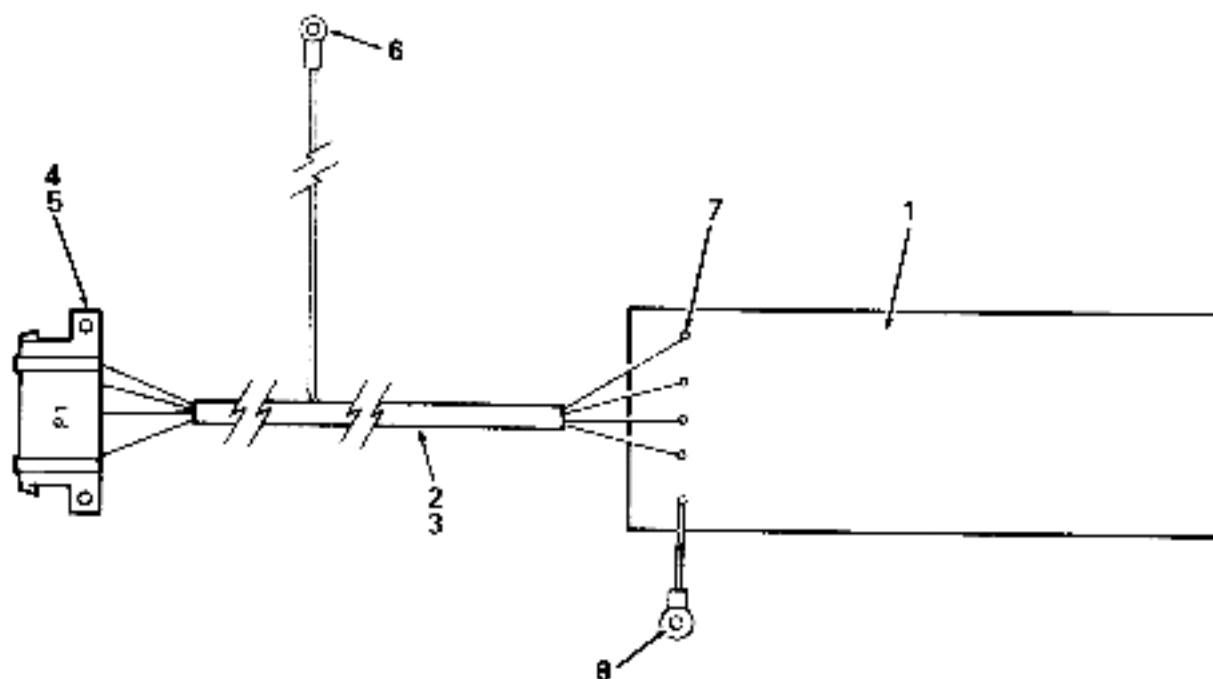
4

5

6

7

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-16646 00004	USED ON CODE	REF FIG NO.
35—	20 mA LOOP CABLE ASSEMBLY (deleted) 20 mA LOOP CABLE ASSEMBLY (added)	70-16646-1L 70-16646-01	LAX34 00030		33 33
1	*20mA Adapter Module	54-13206-00			
2	*20 mA CABLE ASSEMBLY (deleted) *20 mA CABLE ASSEMBLY (added)	70-17631-00 70-17631-1L	LAX34 00030		
3	**Shielded Cable Assembly	17-00097-00			
4	**Connector, (P1) B P n Socket Housing	12-09340-00			
5	**Terminal, (P1) Socket Housing	12-09379-03			
6	**Terminal, Ring	90-07977-00			
7	**Terminal, Quick Disconnect	90-09746-00			
8	*Ground Strap (added) *Ground Strap (deleted) *Ground Strap (added)	70-19649-00 70-19649-00 70-19649-0C	00005 00006		



LA34-35

Figure 35. 20 mA Loop Cable Assembly

—

.

.

—

—

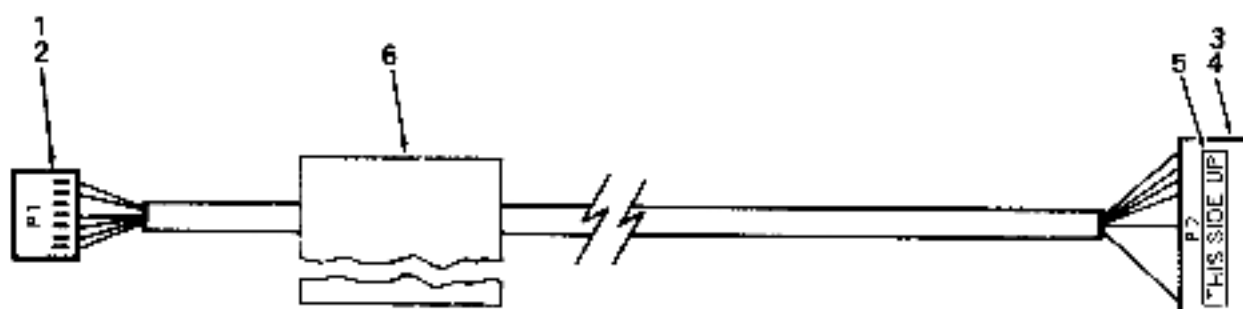
—

.

.

—

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-16647 00003	USED ON CODE	REF FIG NO.
36	INTERNAL 20 mA ADAPTER CABLE ASSEMBLY	70-16647-1K			33
1	*Connector, (P1) 7 Pin Housing	12-15047-01			
2	*Terminal, Pin Contact	12-14979-00			
3	*Connector, (P2) 30 Pin Housing, Latch Type	12-10918-22			
4	*Terminal, Socket Contact	12-10089-07			
5	*Label, "This Side Up"	36-11687-00			
6	*Label, "Cable Identification"	36-16073-00			



LA34-36

Figure 36. Internal 20 mA Adapter Cable Assembly

1

2

3

4

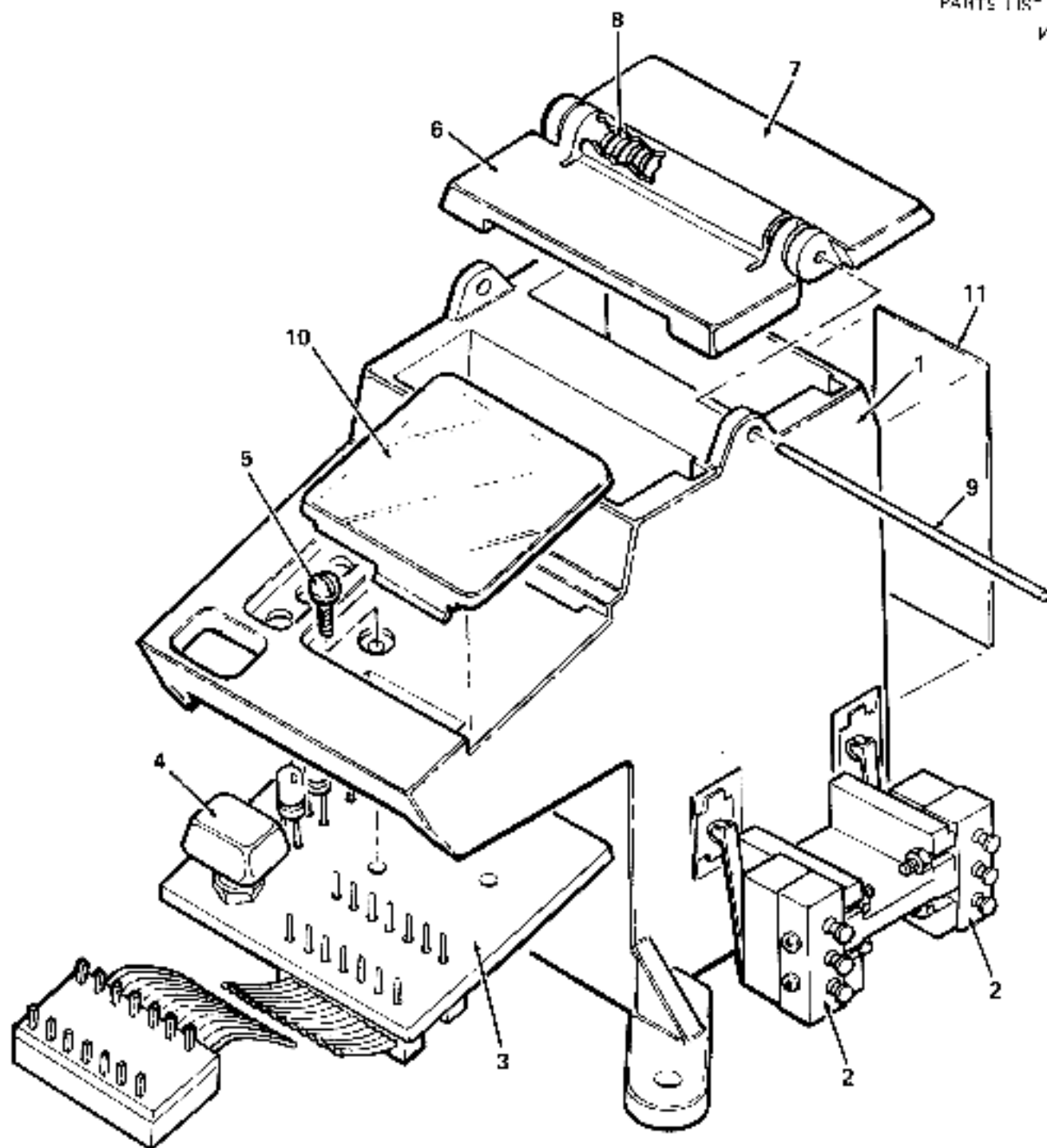
5

6

7

8

9



LA100-37

Figure 37. Guide/Panel Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-17463 00000	USED ON CODE	REF FIG NO.
37-	GUIDE/PANEL ASSMBLY	70-17463-00		CFJMN	3,4
1	* Guide, Cartridge	74-23941-00			
2	* Switch, Micro	74-23947-00			
3	* Font Select Module	64-14326-00			
4	* Cap, Switch	74-23990-00			
5	* Screw, Binder Hd No. 2-56 x 1/2	90-06005-04			
6	* Lid, Front	74-23944-00			
7	* Lid, Back	74-23945-00			
8	* Spring, Tension	74-23946-00			
9	* Axle	74-23947-00			
10	* Window, Font	74-23969-00			
11	* Label, "Tractor Feed" {added}	36-1B497-03	00001		

PART NUMBER/DESCRIPTION SORT



LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
12-09340-00	Connector, (P1) 8 Pin Socket Housing	35	4
12-09340-01	Connector, (P1,P2) 8 Pin Housing	34	1
12-09378-03	Terminal, (P1,P2) Pin Contact	34	2
12-09379-03	Terminal, (P1) Socket Contact	35	5
12-10089-07	Terminal, Socket Contact	36	4
12-10918-22	Connector, (P2) 30 Pin Housing, Latch Type	36	3
12-11857-02	Bar, Space	18	5
12-11858-00	Bar, Equalizer	18	7
12-11860-00	Adapter, Tilted	18	8
12-12220-00	Terminal, Pin Contact	10	25
12-12220-02	Connector, 4 Pin Housing (added)	10	24
12-12473-00	Connector, 4 Pin Housing Universal (deleted)	10	24
12-12893-00	Fuse Holder 20A, 300V (deleted)	21	4
12-14333-4J	Keycap Set (French/Canadian)	28	2
12-14333-91	Keycap Set	30	3
12-14333-91	Keycap Set	30A	2
12-14333-N3	Keycap Set (Finland, Sweden, Norway/Denmark, Germany, France)	28	1
12-14333-U2	Keycap Set	29	1
12-14979-00	Terminal, Pin Contact	36	2
12-14979-01	Terminal, (P6) Pin Contact	17	4
12-15047-01	Connector, (P1) 7 Pin Housing	36	1
12-15053-00	Cover, Plastic Snap	16	5
12-15288-00	Gear, Tractor	14	3
12-15289-01	Bearing, Plain	14	1
12-15290-00	Platen Core Sub-Assembly (deleted)	14	2
12-15291-00	Cover, Housing	9	1
12-15292-00	Insert, Rear Panel	8	1
12-15293-00	Guide, Paper Edge	9	10
12-15296-01	Base, Housing	23	1
12-15297-00	Bezel, Keyboard Panel	16	1
12-15306-01	Connector, (P1) 5 Pin Mate-N-Lok	27	3
12-15315-00	Shaft, Carriage (Front)	5	3
12-15315-01	Shaft, Carriage (Rear)	5	4
12-15319-00	Spring, Pulley Tension	5	27
12-15322-00	Connector, (P9) 6 Pin Housing	17	3
12-15330-00	Roller Assembly	13	2
12-15331-00	Arm, Bail Bar (RH)	13	4
12-15331-01	Arm, Bail Bar (LH)	13	3
12-15332-00	Bail Bar	13	1
12-15333-00	Tear Edge	13	5
12-15336-01	Loop Back Connector (Not Shown)	2	14
12-15336-01	Loop Back Connector (Not Shown)	1	15
12-15348-00	Ribbon Drive Cable Assembly	5	35
12-15349-00	Arm, Rocker	12	2
12-15351-00	Platen Knob Assembly	14	12
12-15352-00	Clutch Gear	14	8
12-15353-01	Bearing, Plastic	14	4
12-15354-00	Clutch, Hub Paper Drive (deleted)	14	6

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
12-15354-C1	Clutch, Hub (added)	14	6
12-15355-00	Rockers	12	4
12-15358-00	Shaft, Friction	12	1
12-15362-00	Belt, Timing	10	21
12-15382-00	Plate, Side	7	1
12-15394-01	Plate, R.H. Side	6	1
12-15395-00	Support, Dual P.C.Card	22	4
12-15397-00	Stud, Combination Pulley	11A	7
12-15397-00	Stud, Combination Pulley	11	10
12-15398-00	Grommet	6	17
12-15398-00	Grommet	7	11
12-15399-00	Spacer, Pulley	11	5
12-15400-00	Clutch, Disk	14	5
12-15401-00	Guide, Paper	5	46
12-15451-00	Plug, Dummy	8	7
12-15452-00	Spacer, Lever (added)	6	20
12-15452-00	Screw, Lever (deleted)	5	49
12-15453-00	Spacer, Lever (deleted)	5	47
12-15453-00	Screw, Lever (added)	6	19
12-15506-00	Cap, Rod	5	45
12-15507-00	Cam, Paper Low (R.H.)	31	8
12-15507-01	Cam, Paper Low (L.H.)	31	6
12-15508-00	Spring, Latch	6	7
12-15508-00	Spring, Extension	7	7
12-15510-00	Cap, Right	31	17
12-15510-C1	Cap, Left	31	16
12-15511-00	Cover, Dress (L.H.)	31	1
12-15511-01	Cover, Dress (R.H.)	31	2
12-15512-00	Latch, Platen	7	2
12-15512-C1	Latch, R.R. Platen	6	2
12-15524-00	Bushing	12	3
12-15551-00	Spring	12	5
12-15552-00	Spring, CLUTCH	14	10
12-15557-00	Spacer, Platen	7	3
12-15557-00	Spacer, Platen	6	3
12-15561-00	Clip, Torsion	5	53
12-15562-00	Washer, Clutch	14	9
12-15588-00	Terminal, (P1) Socket Contact	27	4
12-15589-01	Disk, Encoder	11	17
12-15603-00	Dust Cap	11	19
12-15604-00	Backplate, Encoder	11	16
12-15633-00	Motor, Permanent Magnet	11	1
12-15651-00	Plug	9	3
12-15652-00	Fastener, Nut	7	13
12-15667-00	Cable	26	3
12-15672-00	Bumper	7	12
12-15672-00	Bumper	6	11
12-15701-00	Spring, Extension	5	31
12-15713-00	Stabilizer	31	12
12-15714-00	Stabilizer, Upper	31	11

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
12-15715-00	Bar, Paper Low	31	9
12-15716-00	Bar, Inertia	31	4
12-15717-00	Mandrel, Paper Roll	31	15
12-15718-00	Retainer, Paper Roll	31	14
12-15740-00	Screw, Flat Phl Hd No.6-19x9/16	31	3
12-15740-01	Screw, Flat Phl Hd No.6-19x5/16	31	13
12-15760-00	Spring, Extension 3/4 LG x 3/16 OD	31	5
12-15762-00	Spring, Extension 3/4 LG x 3/16 OD	31	7
12-15780-00	Bearing, Support (deleted)	5	39
12-15781-00	Actuator, Paper Out	5	38
12-15782-00	Shaft, Paper Out	5	40
12-15783-00	Switch, Micro	26	2
12-15915-00	Belt, Timing	11A	9
12-15915-00	Belt, Timing	11	12
12-15926-00	Bushing, Belt Tension	11	6
12-15937-00	Bearing, Sleeve	11	4
12-16021-00	Tractor, Support	25	9
12-16022-00	Cap, Tractor (LH)	25	17
12-16023-00	Cap, Tractor (RH)	25	18
12-16192-00	Tractor Bushing Assembly	25	10
12-16193-00	Gear, Tractor Idler	25	7
12-16194-00	Drive Gear Tractor Assembly	25	6
12-16214-00	Plug, Connector Mounting	33	3
12-16267-00	Spacer	32	8
12-16268-01	Castings, Font	32	2
12-16304-00	Lever, Switch Release	5	15
12-16305-00	Spring, Torsion	5	16
12-16306-00	Actuator, Switch	5	17
12-16335-00	Sleeve, Retainer (deleted)	5	29
12-16335-00	Sleeve, Retainer (added)	7	20
12-16371-00	Switch, Micro	5	12
12-16391-01	Fuse Holder 12A, 250V (added)	21	4
12-16470-00	Bumper, Rubber	23	5
12-16687-00	Switch and Magnet (15 in.)	17	1
12-16687-01	Switch w/o Magnet (15 in.)	17	2
12-16687-01	Magnetic Reed Switch Assembly(added)	9	8
12-16687-02	Magnet Only	17	5
12-16687-03	Switch and Magnet (4 1/4 in.)	17	6
12-16687-04	Switch w/o Magnet (4 1/4 in.)	17	7
12-17000-00	Terminal, Quick Disconnect	27	5
12-17000-09	Terminal, Quick Disconnect	27	5
12-17474-00	Stepper Motor Assembly	6	8
12-17630-00	Grommet, W/Recessed Head	23	2
12-17631-00	Plunger W/Tamper Proof Head	23	3
12-17632-01	Switch, Toggle	27	2
12-17800-64	Keycap Set	19	2
12-17800-65	Keycap Set	18	2
12-18413-00	Filter, EMI/RFI 115/250V	27	1
12-18685-02	Tractor (1 Pair)	25	16
12-18785-00	Switch, Toggle	27	2

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
12-18925-00	Bearing, Flange	10	16
12-19005-00	Cover, Toggle Switch Lever	27	7
12-19267-00	Motor Encoder, Magnetic	11A	2
12-19391-01	Spring, Compression (.220 O.D. x .34)	10	18
12-19528-01	Spacer (added)	10	31
12-20069-01	Bearing, Front Carriage (.624 OD x .5) (added)	10	14
12-20072-01	Spring, Extension (.250 O.D. x .820)	10	8
12-20076-00	Platen (added)	14	2
12-23648-01	Washer, Plat (added)	10	33
17-00083-01	Power Cord Assembly	1	11
17-00083-11	Power Cord Assembly	2	10
17-00097-00	Shielded Cable Assembly	34	3
17-00097-00	Shielded Cable Assembly	35	3
17-00119-02	Cable Assembly (added)	16	9
17-00163-01	Cable Assembly (Not Shown)	2	13
17-00163-01	Cable Assembly (Not Shown)	1	14
17-00307-01	Cable Assembly	10	26
19-14213-00	Rom, Buffer Gate Octal	24	3
19-14213-00	Octal Buffer Gate	4	8
19-14213-00	Octal Buffer Gate	3	9
19-19229-00	Encoder, Dual Optical	11	18
30-23682-00	H7846 POWER SUPPLY (added)	5	N/A
30-23682-01	H7846 POWER SUPPLY (added)	5	N/A
34-16599-00	Top, Stand	32	9
36-11567-00	Label, "This Side Up"	36	5
36-12520-00	Label, "CAUTION"	2	Not Shown
36-12520-00	Label, "Caution"	1	Not Shown
36-12680-02	Label, "Ground"	20	7
36-13214-00	Label, "Serial No." (deleted)	11	21
36-15450-02	Label, "Legend"	16	6
36-16073-00	Label, "ID"	27	6
36-16073-00	Label, "Cable Identification"	34	6
36-16073-00	Label, "Cable Identification"	36	6
36-16157-00	Label, "Voltage Setting"	20	8
36-16157-00	Label, "Voltage Setting" (Not Shown)	2	15
36-16157-00	Label, "Voltage Setting" (Not Shown)	1	16
36-16340-01	Label, "Model/Serial Number"	3	50
36-16611-01	BOX OF 10 ROLLS OF WHITE BOND PAPER	1	Not Shown
36-16721-00	Label, "H7835, 4A 250V"	21	Not Shown
36-17326-00	Label, "Packaging" (Not Shown)	2	16
36-17326-00	Label, "Sprocket Feed" (Not Shown)	1	17
36-17590-00	Label, "Legend"	15	Not Shown
36-17615-01	Label, "Caution Replace Fuse"	1	Not Shown

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
36-17615-01	Label, "CAUTION REPLACE FUSE"	2	Not Shown
36-17674-10	Label, "Serial and Power"	1	Not Shown
36-17674-10	Label, "Serial and Power"	2	Not Shown
36-17880-03	Label, "PCC"	1	Not Shown
36-17905-03	Label, "WARNING, 120V, 60HZ"	2	Not Shown
36-17905-03	Label, "Warning 120V"	1	Not Shown
36-17973-01	Label, Insulator (11-1/2x3-1/4)	20	9
36-17973-02	Label, Insulator (2-1/4x3-1/4)	20	9
36-18115-01	Label, "Ribbon/Adjustment Instruction"	9	11
36-18115-01	Label, "Ribbon Adjustment" (Not Shown)	2	18
36-18293-01	Label, "Paper Load Instruction"	5	42
36-18294-01	Label, "DANGER HIGH VOLTAGE"	20	6
36-18307-05	Label, "PCC" (Not Shown)	1	18
36-18307-05	Label, "PCC" (Not Shown)	2	20
36-18497-01	Label, "Tractor Feed" (added)	16	8
36-18497-02	Label, "Tractor Feed"	11A	15
36-18497-02	Label, "Serial No." (added)	11	21
36-18497-03	Label, "Tractor Feed" (added)	37	11
36-19291-01	Label, "LA100 Switch Instructions" (Not Shown)	2	17
36-20285-01	Ribbon Cartridge (Not Shown)	2	12
36-20285-01	Ribbon Cartridge (Not Shown)	1	13
54-13206-00	20mA Adapter Module	35	1
54-13284-00	LA34/LA100 Keyboard Module Assembly (deleted)	18	1
54-13646-00	Numeric Keypad	30	2
54-14243-00	LA100 Power Supply Module	20	2
54-14243-01	LA100 Power Supply Module (added)	20	2
54-14256-00	LA100 Logic Board Assembly (deleted)	5	19
54-14256-01	LA100 Logic Board Assembly (added)	5	19
54-14256-02	LA100 Logic Board Assembly (added)	5	19
54-14256-03	LA100 Logic Board Assembly (deleted)	5	19
54-14256-07	LA100 Logic Board Assembly (added)	5	19
54-14266-00	Keyboard Module Assembly	19	1
54-14326-00	Font Select Module	37	3
54-15339-00	Universal Numeric Keypad	30A	1
54-15341-00	Universal Keyboard Module (added)	18	1
70-15050-00	SPACE BAR ASSEMBLY	18	4
70-15727-02	PLATEN ASSEMBLY	14	N/A
70-15727-02	PLATEN ASSEMBLY	5	57
70-15728-00	ROLL PAPER HOLDER OPTION ASSEMBLY	31	N/A
70-15728-00	ROLL PAPER HOLDER OPTION ASSEMBLY	1	Not Shown
70-15733-01	FRICTION ASSEMBLY	12	N/A
70-15733-01	FRICTION ASSEMBLY	5	41
70-15735-00	Pulley Idler Assembly	5	32
70-15738-00	BAIL BAR ASSEMBLY	13	N/A
70-15738-00	BAIL BAR ASSEMBLY	5	51
70-15740-00	Servo Motor Cable Assembly (deleted)	11	20

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
70-15740-01	Servo Motor Cable Assembly (added)	11	20
70-15740-01	Servo Motor Cable Assembly	11A	14
70-15741-0K	Keyboard Cable Assembly	18	9
70-15744-00	Gear Pulley Cluster Assembly	11	9
70-16045-00	Weldment, Chassis	21	1
70-16253-00	Side Plate Assembly(L.H.)	25	2
70-16260-00	TRACTOR OPTION ASSEMBLY	25	N/A
70-16260-00	TRACTOR OPTION ASSEMBLY	2	5
70-16260-00	TRACTOR OPTION ASSEMBLY	1	5
70-16279-00	Cable Receptacle (See Note) (deleted)	26	4
70-16279-00	Receptacle, Cable Assembly (deleted)	8	4
70-16279-12	Receptacle, Cable Assembly (added)	8	4
70-16279-2A	Cable Receptacle (See Note) (added)	26	4
70-16561-00	Cable Assembly	30	4
70-16623-00	Frame Assembly	32	1
70-16645-25	20mA INTERFACE CABLE ASSEMBLY	33	1
70-16645-25	20mA LOOP INTERFACE CABLE ASSEMBLY	34	N/A
70-16646-01	20mA LOOP CABLE ASSEMBLY (added)	35	N/A
70-16646-01	20mA LOOP CABLE ASSEMBLY (added)	33	2
70-16646-1L	20mA LOOP CABLE ASSEMBLY (deleted)	33	2
70-16646-1L	20mA LOOP CABLE ASSEMBLY (deleted)	35	N/A
70-16647-1K	INTERNAL 20mA ADAPTER CABLE ASSEMBLY	36	N/A
70-16647-1K	INTERNAL 20mA ADAPTER CABLE ASSEMBLY	33	6
70-16650-00	Side Plate Assembly(R.H.)	25	1
70-16653-00	Numeric Keypad Assembly	30	1
70-16653-02	NUMERIC KEYPAD OPTION ASSEMBLY (New Design added)	16	3
70-16653-02	NUMERIC KEYPAD OPTION ASSEMBLY (New Design)	30A	N/A
70-16713-00	Paper Out Cable Assembly (deleted)	5	18
70-16713-1A	Paper Out Cable Assembly (added)	5	18
70-17463-00	GUIDE/PANEL ASSEMBLY	37	N/A
70-17463-00	GUIDE/PANEL ASSEMBLY	24	1
70-17463-00	GUIDE/PANEL ASSEMBLY	4	7
70-17463-00	GUIDE/PANEL ASSEMBLY	3	7
70-17514-00	KEYBOARD BEZEL ASSEMBLY (RO)	15	N/A
70-17514-00	KEYBOARD BEZEL ASSEMBLY (RC)	4	6
70-17563-00	Housing Assembly	10	3
70-17564-00	Actuator Assembly	10	4
70-17624-00	Tractor Assembly	2	4
70-17624-00	Tractor Assembly	1	4
70-17628-00	INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch & Magnet)	17	N/A
70-17628-01	INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch w/o Magnet)	17	N/A
70-17628-01	INTERLOCK SWITCH ASSEMBLY (deleted)	7	14
70-17628-02	INTERLOCK SWITCH ASSEMBLY (Magnet only)	17	N/A
70-17628-02	Interlock Switch Assembly (deleted)	9	8
70-17628-03	INTERLOCK SWITCH ASSEMBLY (4 1/4 in.) (Switch & Magnet) (added)	17	N/A

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
70-17628-04	INTERLOCK SWITCH ASSEMBLY (4 1/4 in.) (Switch w/o Magnet) (added)	17	N/A
70-17628-04	INTERLOCK SWITCH ASSEMBLY (added)	7	14
70-17631-00	20mA CABLE ASSEMBLY (deleted)	35	2
70-17631-1L	20mA CABLE ASSEMBLY (added)	35	2
70-17795-00	Pulley Clutch Assembly (deleted)	10	17
70-17795-01	Pulley Clutch Assembly (added)	10	17
70-17847-00	TDP COVER ASSEMBLY	4	11
70-17849-00	Jumper Cable Assembly	4	3
70-17853-00	SIDE PLATE ASSEMBLY (RH)	5	2
70-17853-00	SIDE PLATE ASSEMBLY (RH)	6	N/A
70-17858-00	Carriage Bearing Assembly (deleted)	10	1
70-17858-01	Carriage Bearing Assembly (added)	10	1
70-17859-00	CARRIAGE ASSEMBLY (deleted)	10	N/A
70-17859-00	CARRIAGE ASSEMBLY (deleted)	5	7
70-17859-01	CARRIAGE ASSEMBLY (added)	10	N/A
70-17859-01	CARRIAGE ASSEMBLY (added)	5	7
70-17863-00	KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	18	N/A
70-17863-00	KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	16	2
70-17863-01	KEYBOARD/KEYCAP ASSEMBLY (KSR) (New Design) (Added)	18	N/A
70-17863-01	KEYBOARD/KEYCAP ASSEMBLY (New Design Added)	16	2
70-17864-00	KEYBOARD BEZEL ASSEMBLY (Old Design)	16	N/A
70-17864-00	KEYBOARD BEZEL ASSEMBLY (Old Design)	3	5
70-17864-01	KEYBOARD BEZEL ASSEMBLY (New Design)	16	N/A
70-17864-01	KEYBOARD BEZEL ASSEMBLY (New Design)	3	5
70-17867-00	PRINTER MECHANISM ASSEMBLY (DOMESTIC)	3	2
70-17867-00	PRINTER MECHANISM ASSEMBLY (DOMESTIC)	4	2
70-17867-00	PRINTER MECHANISM ASSEMBLY (DOMESTIC)	5	N/A
70-17867-01	PRINTER MECHANISM ASSEMBLY (FOREIGN)	5	N/A
70-17867-01	PRINTER MECHANISM ASSEMBLY (FOREIGN)	4	2
70-17867-01	PRINTER MECHANISM ASSEMBLY (FOREIGN)	3	2
70-17870-00	PRINTER MECHANISM/COVER ASSEMBLY (RO)	4	N/A
70-17870-00	PRINTER MECHANISM/COVER ASSEMBLY (RO)	2	1
70-17870-01	PRINTER MECHANISM/COVER ASSEMBLY (RO)	2	1
70-17870-01	PRINTER MECHANISM/COVER ASSEMBLY (RO)	4	N/A
70-17870-02	PRINTER MECHANISM/COVER ASSEMBLY (RO)	2	1
70-17870-02	PRINTER MECHANISM/COVER ASSEMBLY (RO)	4	N/A
70-17870-03	PRINTER MECHANISM/COVER ASSEMBLY (RO)	2	1
70-17870-03	PRINTER MECHANISM/COVER ASSEMBLY (RO)	4	N/A
70-17872-00	Cartridge Assembly "Courier 10"	1	Not Shown
70-17872-01	Cartridge Assembly "Courier 12"	1	Not Shown
70-17872-02	Cartridge Assembly "Gothic 12"	1	Not Shown
70-17872-03	Cartridge Assembly "Orator 10"	1	Not Shown
70-17872-04	Cartridge Assembly "Symbols"	1	Not Shown
70-17872-05	Cartridge Assembly "Courier 10"	1	Not Shown
70-17872-06	Cartridge Assembly "Courier 12"	1	Not Shown
70-17872-07	Cartridge Assembly "Gothic 12"	1	Not Shown
70-17872-08	Cartridge Assembly "Orator 10"	1	Not Shown
70-17876-00	Cover Module	5	5

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
70-17876-00	Module Acoustic Cover Assembly	5	34
70-17877-00	CHASSIS ASSEMBLY	21	N/A
70-17877-00	CHASSIS ASSEMBLY	20	1
70-17877-01	CHASSIS ASSEMBLY	21	N/A
70-17877-01	CHASSIS ASSEMBLY	20	1
70-17878-00	LINE FILTER ASSEMBLY	21	2
70-17878-00	LINE FILTER ASSEMBLY	27	N/A
70-17878-01	LINE FILTER ASSEMBLY (added)	21	2
70-17878-01	LINE FILTER ASSEMBLY	27	N/A
70-17884-00	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17884-00	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-01	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-01	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17884-02	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-02	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17884-03	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17884-03	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-04	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17884-04	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-05	PRINTER MECHANISM/COVER ASSEMBLY	1	1
70-17884-05	PRINTER MECHANISM/COVER ASSEMBLY	3	N/A
70-17886-01	KEYBOARD/KEYCAP ASSEMBLY	13	2
70-17886-01	KEYBOARD/KEYCAP ASSEMBLY (RO)	19	N/A
70-17938-00	Acoustic AccessCover Assembly	9	6
70-18353-00	Loop Back Connector (Not Shown) (added)	33	7
70-18388-1E	Logic/Power Cable Assembly	5	55
70-18404-00	LA100 USER KIT	1	10
70-18404-01	LA100 USER KIT	1	10
70-18404-02	LA100 USERS KIT (RO)	2	9
70-18404-03	LA100 USERS KIT (RO)	2	9
70-18404-04	LA100 USERS KIT (RO)	2	9
70-18409-00	Print Head Assembly (deleted)	5	8
70-18430-03	Shielded Return Cable Assembly (added)	8	10
70-18599-00	Gear/Pulley Cluster Assembly	11A	4
70-18600-00	Anti Backlash Gear Assembly (deleted)	6	13
70-18601-00	Front Paper Roller	12	6
70-18602-00	Rear Paper Roller	12	7
70-18639-00	Head Lever Slide Assembly	10	12
70-18707-00	SERVO MOTOR/ENCODER ASSEMBLY (Old Design)	11	N/A
70-18707-00	SERVO MOTOR/ENCODER ASSEMBLY	5	33
70-18944-00	REAR INSERT ASSEMBLY	4	12
70-18944-00	REAR INSERT ASSEMBLY	8	N/A
70-18944-00	REAR INSERT ASSEMBLY	3	6
70-18946-00	BOTTOM PLATE ASSEMBLY	22	N/A
70-18946-00	BOTTOM PLATE ASSEMBLY	5	9
70-18947-00	TOP COVER ASSEMBLY	9	N/A
70-18947-01	TOP COVER ASSEMBLY	9	N/A
70-18947-01	TOP COVER ASSEMBLY	3	10
70-18948-00	BASE HOUSING ASSEMBLY	23	N/A
70-18948-00	BASE HOUSING ASSEMBLY	3	1

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
70-18948-00	BASE HOUSING ASSEMBLY	4	1
70-18949-00	SIDE PLATE ASSEMBLY (LH)	5	1
70-18949-00	SIDE PLATE ASSEMBLY	7	N/A
70-18960-00	SERVO MOTOR ENCODER ASSEMBLY (New Design)	11A	N/A
70-18960-00	SERVO MOTOR/ENCODER ASSEMBLY (added)	5	33
70-18977-2D	E.I.A. Shielded Cable Assembly(added)	8	2
70-18977-2L	E.I.A. Shielded Cable Assembly(deleted)	8	2
70-18978-00	E.I.A. Ground Cable Assembly	8	6
70-19649-00	Ground Strap (deleted)	35	8
70-19649-00	Ground Strap (added)	35	8
70-19649-0C	Ground Strap (added)	35	8
70-19651-00	Link, Head Lift (deleted)	10	10
70-19651-00	Link, Head Lift (added)	10	10
70-19655-01	Print Head Assembly (added)	5	8
70-19659-01	Smudge Guard Assembly (added)	10	7
70-21225-01	Anti Backlash Gear Assembly(added)	6	13
74-12103-00	Paper, Pkg. (132 Column) ((Not Shown)	1	12
74-16355-00	Puller, Keycap	28	3
74-16355-00	Puller, Keycap	29	2
74-20119-00	Bracket, Space Bar	18	6
74-20741-00	Retainer, Flexure	5	28
74-20755-00	Cover	20	3
74-21147-00	Spacer, Bail Bar	6	5
74-21147-00	Spacer, Bail Bar	7	5
74-21622-00	Push Rod, Latch (RH)	25	12
74-21622-01	Push Rod, Latch(LH)	25	13
74-21664-00	Clip, Spring	25	14
74-21665-00	Shaft, Tractor Guide	25	3
74-21666-00	Shaft, Tractor Support	25	4
74-22505-00	Plate, Switch Support	5	10
74-22555-00	Shaft, Round	25	5
74-22870-00	Support, Tractor Paper	25	20
74-22886-00	Lever, Release (added)	6	21
74-22986-00	Lever, Release (deleted)	5	48
74-22987-00	Cam	5	44
74-23005-00	Spring, Dentent Stiffner	5	11
74-23320-00	MICRO SWITCH/CABLE ASSEMBLY	26	1
74-23820-00	Bezel, Top	9	2
74-23841-00	Paper Catcher	1	2
74-23937-00	Window, Clear	9	7
74-23938-00	Clip, Reflector Visor	9	4
74-23939-00	Reflector, Visor	9	5
74-23941-00	Guide, Cartridge	37	1
74-23943-00	Bezel, Keyboard	15	1
74-23944-00	Lid, Front	37	6
74-23945-00	Lid, Back	37	7
74-23946-00	Spring, Tension	37	8

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
74-23947-00	Axle	37	9
74-23947-00	Switch, Micro	37	2
74-23969-00	Window, Font	37	10
74-23971-00	Standoff	22	2
74-23990-00	Cap, Switch	37	4
74-24017-00	Bracket, Termination	6	9
74-24088-01	Label, "LETTERPRINTER"	9	12
74-24088-02	Label, "LETTERWRITER"	9	12
74-24160-00	Clip, Space Bar Equalizer	18	3
74-24719-01	Shaft, Ribbon Drive (1/8 in. O.D.) (deleted)	10	15
74-24719-03	Shaft, Ribbon Drive (4 MM O.D.) (added)	10	15
74-24722-00	Bearing, Front Carriage (deleted)	10	14
74-24731-00	Spring, Front Bearing (deleted)	10	13
74-24735-00	Pulley, Drive	11A	10
74-24743-00	Deflector, Paper	5	54
74-25123-00	Bottom	22	1
74-25183-00	Clamp, Cable	10	27
74-25567-00	Anchor, Cable (added)	7	19
74-25567-00	Anchor, Rear Cable (added)	5	58
74-25568-00	Anchor, Cable	7	16
74-25601-00	Cover, Plastic Snap	16	7
74-25601-00	Plug, Keyswitch	15	3
74-25601-00	Plug, Keyboard (See Note)	4	10
74-25720-00	Lever, Head Retaining	10	11
74-25722-00	Link, Head Lift (added)	10	10
74-25722-00	Link, Head Lift (deleted)	10	10
74-25725-00	Mount, Head Cable	10	2
74-25784-00	Follower, Solenoid (deleted)	10	5
74-25810-00	Retainer, Spring (deleted)	10	19
74-25810-01	Retainer, Spring (added)	10	19
74-25865-00	Clip, Belt Spring	10	22
74-25972-00	Bracket, Motor Mounting	11A	1
74-26240-00	Bracket, Connector Grounding (deleted)	8	5
74-26240-01	Bracket, Connector Grounding (added)	8	5
74-26410-01	Clamp, Carriage Shaft (RH) (added)	7	21
74-26410-01	Clamp, Carriage Shaft (R.H.)	5	25
74-26410-02	Clamp, Carriage Shaft (LH) (added)	7	21
74-26410-02	Clamp, Carriage Shaft (L.H.) (deleted)	5	26
74-26523-00	Bracket, Motor (added)	11	2
74-26523-01	Pulley, Drive	11	7
74-26523-01	Bracket, Motor (deleted)	11	2
74-26661-01	Support, Smudge Bar (RH) (deleted)	25	21
74-26661-02	Support, Smudge Bar (LH) (deleted)	25	22
74-26662-01	Bar, Smudge (deleted)	25	23
74-26722-01	Spring, Front Bearing (added)	10	13
74-27106-01	Spring, Grounding	7	9
74-27151-01	Paper Guide (deleted)	10	7
74-28636-01	Adapter, Ground (added)	8	9
74-28679-01	Strap, Bracket Grounding (added)	8	8
74-29037-01	Pin, Dowel (added)	6	15

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
74-29046-01	Clamp, Rear Shaft (added)	5	60
74-29047-01	Cam, Rear Shaft (added)	5	61
74-29048-01	Cradle, Rear Shaft (added)	5	62
74-29580-01	Clip, Actuator Retainer	10	9
90-00032-11	Pin, Dowel (deleted)	6	15
90-00044-11	Screw, Set No.2-56x3/8	10	29
90-00049-24	Screw, Sems Phl Pan Hd No. 6-32x3/8	11A	3
90-06005-04	Screw, Binder Hd No.2-56x1/2	37	5
90-06010-01	Screw, Phl Pan Hd No.4-40x1/2	24	2
90-06010-01	Screw, Phl Pan Hd No.4-40x1/2	3	8
90-06010-01	Screw, Phl Pan Hd No.4-40x5/16	4	9
90-06010-01	Screw, Phl Pan Hd No.4-40x3/8 (added)	8	11
90-06010-02	Screw, Phl Flat Hd No.4-40x3/16	6	4
90-06010-02	Screw, Phl Pan Hd No.4-40x3/8	7	4
90-06014-01	Screw, Phl Pan Hd No.4-40x5/8	5	13
90-06020-01	Screw, Phl Pan Hd No.6-32x1/4 (deleted)	5	20
90-06021-02	Screw, Phl Flat Hd No.6-32x5/16	11A	13
90-06021-02	Screw, Phl Pan Hd No.6-32x5/16	11	15
90-06022-01	Screw, Phl Pan Hd No.6-32x1/4 (added)	5	20
90-06056-02	Screw, Phl Pan Hd No.1/4-20x1/2	23	6
90-06057-03	Screw, Phl Truss Hd No.1/4-20x5/8	32	5
90-06061-03	Screw, Phl Truss Hd No.1/4-20x1 1/4	32	6
90-06418-01	Screw, Phl Pan Hd No.8-32x3/8	20	4
90-06453-00	Screw, Hex Slotted Hd No.6-32x3/8	22	3
90-06453-00	Screw, Sems Hex Hd No.6-32x3/8 (deleted)	6	16
90-06453-00	Screw, Sems Hex Hd No.6-32x3/8	11	3
90-06453-01	Screw, Slotted Hex Hd No.6-32x1/2	7	6
90-06453-01	Screw, Hex Washer Hd No.8-32x1/2 (added)	4	13
90-06453-01	Screw, Sems Hex Hd No.6-32x1/2	6	6
90-06453-01	Screw, Sems Hex Hd No.6-32x1/2 (added)	6	22
90-06555-00	Nut, Hex No.2-56	10	30
90-06557-00	Nut, Kap No.4-40	5	14
90-06563-00	Nut, Hex Hd No.8-32 (added)	20	12
90-06563-00	Nut, Hex No.8-32	11	8
90-06565-00	Nut, Hex No. 10-32	11A	6
90-06565-00	Nut, Hex No.10-32	11	14
90-06656-00	Washer, Flat (added)	10	32
90-06660-00	Washer, Flat No.8	5	24
90-06666-00	Washer, Flat (added)	7	17
90-06668-00	Washer, Flat	11A	5
90-06668-00	Washer, Flat No.8	3	4
90-06668-00	Washer, Flat No.8	4	4
90-06668-00	Washer, Flat	11	13
90-06707-00	Washer, Nylon Flat	5	21
90-06707-00	Washer, Flat (deleted)	10	33
90-06707-00	Washer, Flat (added)	10	33
90-07219-02	Regular Blow Fuse, 4A, 250V	21	5
90-07784-01	Retaining Ring (deleted)	10	20
90-07784-01	Retaining Ring (added)	10	20

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
90-07785-00	Retaining Ring (deleted)	6	14
90-07927-00	Terminal, Ring	35	6
90-07927-00	Terminal, Ring	34	5
90-07928-00	Terminal, Ring	34	4
90-08072-00	Washer, External Tooth Lock No.8 (added)	20	11
90-08072-00	Washer, External Tooth Lock No.8 (deleted)	5	22
90-08136-00	Ring, Retaining	31	10
90-08137-00	Retaining Ring	11	22
90-08137-00	Ring, Retaining	11A	11
90-08137-00	Retaining Ring (added)	6	14
90-08151-00	Washer, External Tooth Lock No. 8	20	5
90-08219-00	Terminal, Tab (deleted)	21	7
90-08292-00	Washer, Internal Tooth Lock	21	6
90-08298-00	Ring, Retaining	11A	12
90-08298-02	Retaining Ring (added)	11	23
90-08451-04	Screw, Lock Assembly	8	3
90-08500-00	Ring, Retaining	11A	8
90-08500-00	Ring, Retaining	11	11
90-09000-00	Rivet (deleted)	21	8
90-09025-00	Washer, Flat	32	7
90-09230-02	Screw, Phl Flat Hd No.2-56x1/2	26	5
90-09257-03	Retaining Ring (added)	5	59
90-09273-00	Retaining Ring (deleted)	10	20
90-09273-00	Retaining Ring	5	52
90-09279-01	Spring, Extension	25	15
90-09324-00	Roll Pin	14	7
90-09614-00	Washer, Flat Nylon	6	12
90-09644-00	Retaining Ring	25	8
90-09670-00	Standoff, Snap in	33	5
90-09679-05	Screw, Slotted Hex Hd No.8-32x3/8	3	3
90-09679-05	Screw, Hex Washer Hd No.8-32x3/8	4	5
90-09680-00	Screw, Hex Hd No.6x1/4 Self Tapping	33	4
90-09680-02	Screw, Hex Washer Hd No.6x32x1/4	15	4
90-09680-02	Screw, Hex Washer Hd No.6-32x3/8 (added)	10	23
90-09680-02	Screw, Phl Pan Hd No.6-32x9/16 (added)	7	15
90-09680-04	Screw, Hex Washer Hd No.6-32x1/2 (deleted)	10	23
90-09685-00	Foot, Leveler	32	4
90-09717-00	Retaining Ring (deleted)	25	24
90-09718-03	Grommet (added)	22	5
90-09718-03	Grommet (deleted)	22	5
90-09718-05	Grommet (added)	6	18
90-09746-00	Terminal, Quick Disconnect	35	7
90-09800-04	Screw, Phl Pan Hd No.6-32x1/2 (deleted)	7	15
90-09800-10	Screw, Phl Pan Hd No.4-40x5/16 (deleted)	9	9
90-09800-12	Screw, Phl Pan Hd No.6-32x3/8	25	19
90-09967-00	Screw, Slotted Hd Hex No.6-32x5/16	25	11
90-09967-00	Screw, Sems Slotted Hd No.6-32x3/8	21	3
90-09988-08	Screw, Sems Hex Hd No.8-32x3/8 (added)	20	10

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
90-10015-00	Screw, Slotted Hex Hd No.8-32x1/2 (added)	3	11
90-10016-00	Cable Clamp	30	5
90-10016-00	Cable Clamp	23	4
90-10016-00	Cable Clamp (deleted)	5	56
90-10050-00	Retaining Ring	14	11
90-10052-00	Retaining Ring	5	43
90-10069-00	Nut, Speed	26	6
90-10075-00	Screw, Self-Tap Hex Washer Hd No. 8-32 x 3/8 (added)	7	18
90-10075-00	Screw, Hex Hd No.8-32x3/8 Self Tapping	6	10
90-10075-00	Screw, Hex Hd No.8-32x3/8	5	23
90-10075-01	Screw, Slotted Hex Hd No.8-32x1/2	7	10
90-10075-01	Screw, Hex Washer Hd No.8-32x1/2	5	30
90-10076-00	Bumper, Rubber (deleted)	25	25
90-10082-01	Screw, Hex Washer Hd No.8-32-5/8	5	37
90-10083-00	Screw, Hex Hd Self Tap No.8x1/2 (deleted)	16	4
90-10093-00	Pin	7	8
90-10093-00	Pin, Grooved	10	6
90-10097-01	Screw, Hex Hd Self Tap No.6x1/2 (added)	16	4
90-10158-00	Screw, Phl Pan Hd No.4-40x3/8 (added)	9	9
90-10233-00	Clip, Compression Ring	14	13
90-10311-00	Nut, Push-On	10	28
90-10360-01	Screw, Phl Flat Hd No.8x5/16	5	6
90-10546-01	Retaining Ring (added)	10	20
BC22A-10	Modem Cable Assembly	1	6
BC22A-10	Modem Cable Assembly	2	6
EK-L10AA-IN	Courier 10 Rom Installation Manual	1	Not Shown
EK-L10AB-IN	Courier 12 Rom Installation Manual	1	Not Shown
EK-L10AC-IN	Gothic 12 Rom Installation Manual	1	Not Shown
EK-L10AD-IN	Orator 10 Rom Installation Manual	1	Not Shown
EK-L10AE-IN	Symbols Rom Installation Manual	1	Not Shown
EK-L10BA-IN	Courier 10 Rom Installation Manual	1	Not Shown
EK-L10BB-IN	Courier 12 Rom Installation Manual	1	Not Shown
EK-L10BC-IN	Gothic 12 Rom Installation Manual	1	Not Shown
EK-L10BD-IN	Orator 10 Rom Installation Manual	1	Not Shown
EK-LP100-UG	LA100 Users Manual (RO) (Not Shown)	2	19
EK-LW100-UG	Users Guide "LA100 KSR" (Not Shown)	1	19
H7837-00	H7837 POWER SUPPLY	20	N/A
H7837-00	H7837 POWER SUPPLY (deleted)	5	36
H7837-01	H7837 POWER SUPPLY (deleted)	20	N/A
H7837-01	H7837 POWER SUPPLY (deleted)	5	N/A
H7837-AA	H7837 POWER SUPPLY (added)	20	N/A
H9850-PA	Paper, Pkg 132 Column (Not Shown)	2	11

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
LA100-AA	Model LA100-AA 120/240V	1	N/A
LA100-AB	Model LA100-AB 120/240V	1	N/A
LA100-BA	Model LA100-BA 120/240V	1	N/A
LA100-BB	Model LA100-BB 120/240V	1	N/A
LA100-CA	Model LA100-CA 120/240V	1	N/A
LA100-CB	Model LA100-CB 120/240V	1	N/A
LA100-PC	Model LA100-PC	2	N/A
LA100-RA	Model LA100-RA	2	N/A
LA100-RB	Model LA100-RB	2	N/A
LA100-YA	Model LA100-YA	2	N/A
LA100-YB	Model LA100-YB	2	N/A
LA100-2A	Model LA100-2A	2	N/A
LA100-ZB	Model LA100-ZB	2	N/A
LA100-C3	LA100 RIBBON CARTRIDGES (3)	1	Not Shown
LA100-12	LA100 RIBBON CARTRIDGES (12)	1	Not Shown
LA10X-AA	CARTRIDGE and ROM ASSEMBLY "COURIER 10"	1	Not Shown
LA10X-AB	CARTRIDGE and ROM ASSEMBLY "Courier 12"	1	Not Shown
LA10X-AC	CARTRIDGE and ROM ASSEMBLY "Gothic 12"	1	Not Shown
LA10X-AD	CARTRIDGE and ROM ASSEMBLY "Orator 10"	1	Not Shown
LA10X-AE	CARTRIDGE and ROM ASSEMBLY "Symbols"	1	Not Shown
LA10X-BA	CARTRIDGE and ROM ASSEMBLY "Courier 10"	1	Not Shown
LA10X-BB	CARTRIDGE and ROM ASSEMBLY "Courier 12"	1	Not Shown
LA10X-BC	CARTRIDGE and ROM ASSEMBLY "Gothic 12"	1	Not Shown
LA10X-BD	CARTRIDGE and ROM ASSEMBLY "Orator 10"	1	Not Shown
LA10X-CL	20mA CURRENT LOOP OPTION	33	N/A
LA10X-CL	LA100 20m CURRENT LOOP OPTION	1	Not Shown
LA10X-EL	TRACTOR OPTION	2	3
LA10X-FL	MULTIPLE FONT OPTION	24	N/A
LA10X-FL	MULTIPLE FONT OPTION	2	7
LA10X-FL	MULTIPLE FONT OPTION	1	8
LAX10-EL	TRACTOR OPTION	1	3
LAX34-HL	LA100 APL CHARACTER KEYCAP OPTION	29	N/A
LAX34-HL	LA100 APL CHARACTER KEYCAP OPTION	1	Not Shown
LAX34-JL	INTERNATIONAL CHARACTER KEYCAP OPTION	28	N/A
LAX34-JL	INTERNATIONAL CHARACTER KEYCAP OPTION	2	8
LAX34-JL	INTERNATIONAL CHARACTER KEYCAP OPTION	1	9
LAX34-KL	NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	30	N/A
LAX34-KL	NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	16	3
LAX34-KL	NUMERIC KEYPAD OPTION (Old Design)	1	7
LAX34-LL	PAPER LOW OPTION SWITCH	26	N/A
LAX34-LL	PAPER LOW OPTION SWITCH	1	Not Shown
LAX34-RL	LA100 ROLL PAPER HOLDER	1	Not Shown
LAX34-SL	PRINTER STAND OPTION	32	N/A
LAX34-SL	LA100 PRINTER STAND OPTION	1	Not Shown
LAX34-SN	HARDWARE OPTION KIT	32	3
LAX34-SW	Paper Catcher (74-23481-00)	2	2

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART NUMBER

PART NO.	DESCRIPTION	FIG. NO.	ITEM
N/A	LA100 LETTERWRITER (KSR)	1	N/A
N/A	FOREIGN CARTRIDGE/ROM OPTIONS	1	20A
N/A	OTHER OPTIONS AVAILABLE ON THE LA100	1	20B
N/A	SUPPLIES USED ON THE LA100	1	20C
N/A	LA100 LETTERPRINTER (RO)	2	N/A
N/A	DOMESTIC CARTRIDGE/ROM OPTIONS	1	20

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.



LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
20mA CURRENT LOOP OPTION	LA10X-CL	33	N/A
20mA Adapter Module	54-13206-00	35	1
20mA CABLE ASSEMBLY (added)	70-17631-1L	35	2
20mA CABLE ASSEMBLY (deleted)	70-17631-00	35	3
20mA INTERFACE CABLE ASSEMBLY	70-16645-25	33	1
20mA LOOP CABLE ASSEMBLY (added)	70-16646-01	35	N/A
20mA LOOP CABLE ASSEMBLY (added)	70-16646-01	33	2
20mA LOOP CABLE ASSEMBLY (deleted)	70-16646-1L	35	N/A
20mA LOOP CABLE ASSEMBLY (deleted)	70-16646-1L	33	2
20mA LOOP INTERFACE CABLE ASSEMBLY	70-16645-25	34	N/A
Acoustic AccessCover Assembly	70-17938-00	9	6
Actuator Assembly	70-17564-00	10	4
Actuator, Paper Cut	12-15781-00	5	38
Actuator, Switch	12-16306-00	5	17
Adapter, Ground (added)	74-28646-01	8	9
Adapter, Tilted	12-11860-00	18	8
Anchor, Cable (added)	74-25567-00	7	19
Anchor, Rear Cable (added)	74-25567-00	3	58
Anchor, Cable	74-25568-00	7	16
Anti Backlash Gear Assembly (added)	70-21225-01	6	13
Anti Backlash Gear Assembly (deleted)	70-18600-00	6	13
Arm, Bail Bar (LH)	12-15331-01	13	3
Arm, Bail Bar (RH)	12-15331-00	13	4
Arm, Rocker	12-15349-00	12	2
Axle	74-23947-00	37	9
Backplate, Encoder	12-15604-00	11	16
Bail Bar	12-15332-00	13	1
BAIL BAR ASSEMBLY	70-15738-00	13	N/A
BAIL BAR ASSEMBLY	70-15738-00	5	51
Bar, Inertia	12-15716-00	31	4
Bar, Paper Low	12-15715-00	31	9
Bar, Equalizer	12-11858-00	18	7
Bar, Smudge (deleted)	74-26662-01	25	23
Bar, Space	12-11857-02	18	5
BASE HOUSING ASSEMBLY	70-18948-00	23	N/A
BASE HOUSING ASSEMBLY	70-18948-00	1	1
BASE HOUSING ASSEMBLY	70-18948-00	4	1
Base, Housing	12-15296-01	23	1
Bearing, Flange	12-18025-00	10	16
Bearing, Front Carriage (.624 OD x .15) (added)	12-20069-01	10	14
Bearing, Front Carriage (deleted)	74-24722-00	10	14
Bearing, Plain	12-15289-01	14	1
Bearing, Plastic	12-15353-01	14	4
Bearing, Sleeve	12-15937-00	11	4
Bearing, Support (deleted)	12-15780-00	5	39
Belt, Timing	12-15915-00	11A	9
Belt, Timing	12-15362-00	10	21

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Belt, Timing	12-15915-00	11	12
Bezel, Keyboard	74-23943-00	15	1
Bezel, Keyboard Panel	12-15297-00	16	1
Bezel, Top	74-23820-00	9	2
Bottom	74-25123-00	22	1
BOTTOM PLATE ASSEMBLY	70-18946-00	22	N/A
BOTTOM PLATE ASSEMBLY	70-18946-00	5	9
BOX OF 10 ROLLS OF WHITE BOND PAPER	36-16611-01	1	Not Shown
Bracket, Motor Mounting	74-25972-00	11A	1
Bracket, Connector Grounding (added)	74-26240-01	8	5
Bracket, Connector Grounding (deleted)	74-26240-00	8	5
Bracket, Motor (added)	74-26523-00	11	2
Bracket, Motor (deleted)	74-26523-01	11	2
Bracket, Space Bar	74-20119-00	18	6
Bracket, Termination	74-24017-00	6	9
Bumper	12-15672-00	7	12
Bumper	12-15672-00	6	11
Bumper, Rubber	12-16470-00	23	5
Bumper, Rubber (deleted)	90-10076-00	25	25
Bushing	12-15524-00	12	3
Bushing, Belt Tension	12-15926-00	11	6
Cable	12-15667-00	26	3
Cable Assembly	70-16561-00	30	4
Cable Assembly	17-00307-01	10	26
Cable Assembly (added)	17-00119-02	16	9
Cable Assembly (Not Shown)	17-00163-01	1	14
Cable Assembly (Not Shown)	17-00163-01	2	13
Cable Clamp	90-10016-00	30	5
Cable Clamp	90-10016-00	23	4
Cable Clamp (deleted)	90-10016-00	5	56
Cable Receptacle (See Note) (added)	70-16279-2A	26	4
Cable Receptacle (See Note) (deleted)	70-16279-00	26	4
Cam	74-22987-00	5	44
Cam, Paper Low (L.H.)	12-15507-01	31	6
Cam, Paper Low (R.H.)	12-15507-00	31	8
Cam, Rear Shaft (added)	74-29047-01	5	61
Cap, Left	12-15510-01	31	16
Cap, Right	12-15510-00	31	17
Cap, Rod	12-15506-00	5	45
Cap, Switch	74-23990-00	37	4
Cap, Tractor (LH)	12-16022-00	25	17
Cap, Tractor (RH)	12-16023-00	25	18
CARRIAGE ASSEMBLY (added)	70-17859-01	10	N/A
CARRIAGE ASSEMBLY (added)	70-17859-01	5	7
CARRIAGE ASSEMBLY (deleted)	70-17859-00	10	N/A
CARRIAGE ASSEMBLY (deleted)	70-17859-00	5	7
Carriage Bearing Assembly (added)	70-17858-01	10	1
Carriage Bearing Assembly (deleted)	70-17858-00	10	1
CARTRIDGE and ROM ASSEMBLY "COURIER 10"	LA10X-AA	1	Not Shown

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
CARTRIDGE and ROM ASSEMBLY "Courier 10"	LA10X-BA	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Courier 12"	LA10X-BB	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Courier 12"	LA10X-AB	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Gothic 12"	LA10X-BC	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Gothic 12"	LA10X-AC	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Orator 10"	LA10X-AD	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Orator 10"	LA10X-BD	1	Not Shown
CARTRIDGE and ROM ASSEMBLY "Symbols"	LA10X-AE	1	Not Shown
Cartridge Assembly "Courier 10"	70-17872-05	1	Not Shown
Cartridge Assembly "Courier 10"	70-17872-00	1	Not Shown
Cartridge Assembly "Courier 12"	70-17872-06	1	Not Shown
Cartridge Assembly "Courier 12"	70-17872-01	1	Not Shown
Cartridge Assembly "Gothic 12"	70-17872-02	1	Not Shown
Cartridge Assembly "Gothic 12"	70-17872-07	1	Not Shown
Cartridge Assembly "Orator 10"	70-17872-08	1	Not Shown
Cartridge Assembly "Orator 10"	70-17872-03	1	Not Shown
Cartridge Assembly "Symbols"	70-17872-04	1	Not Shown
Casting, Foot	12-16268-01	32	2
CHASSIS ASSEMBLY	70-17877-00	20	1
CHASSIS ASSEMBLY	70-17877-01	21	N/A
CHASSIS ASSEMBLY	70-17877-00	21	N/A
CHASSIS ASSEMBLY	70-17877-01	20	1
Clamp, Carriage Shaft (LH) (added)	74-26410-02	7	21
Clamp, Carriage Shaft (RH) (added)	74-26410-01	7	21
Clamp, Cable	74-25183-00	10	27
Clamp, Carriage Shaft (L.H.) (deleted)	74-26410-02	5	26
Clamp, Carriage Shaft (R.H.)	74-26410-01	5	25
Clamp, Rear Shaft (added)	74-29046-01	5	60
Clip, Actuator Retainer	74-29580-01	10	9
Clip, Belt Spring	74-25865-00	10	22
Clip, Compression Ring	90-10233-00	14	13
Clip, Reflector Visor	74-23938-00	9	4
Clip, Space Bar Equalizer	74-24160-00	18	3
Clip, Spring	74-21664-00	25	14
Clip, Torsion	12-15561-00	5	53
Clutch Gear	12-15352-00	14	8
Clutch, Disk	12-15400-00	14	5
Clutch, Hub (added)	12-15354-01	14	6
Clutch, Hub Paper Drive (deleted)	12-15354-00	14	6
Connector, (P1) 7 Pin Housing	12-15047-01	36	1
Connector, (P2) 30 Pin Housing, Latch Type	12-10918-22	36	3
Connector, (P1) 5 Pin Mate-N-Lok	12-15306-01	27	3
Connector, (P1) 8 Pin Socket Housing	12-09340-00	35	4
Connector, (P1,P2) 8 Pin Housing	12-09340-01	34	1
Connector, (P9) 6 Pin Housing	12-15322-00	17	3
Connector, 4 Pin Housing (added)	12-12220-02	10	24
Connector, 4 Pin Housing Universal (deleted)	12-12473-00	10	24
Courier 10 Rom Installation Manual	EK-L10BA-IN	1	Not Shown
Courier 10 Rom Installation Manual	EK-L10AA-IN	1	Not Shown

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Courier 12 Rom Installation Manual	EK-L10BB-IN	1	Not Shown
Courier 12 Rom Installation Manual	EK-L10AB-IN	1	Not Shown
Cover	74-20755-00	20	3
Cover Module	70-17876-00	5	5
Cover, Dress (L.H.)	12-15511-00	31	1
Cover, Dress (R.H.)	12-15511-01	31	2
Cover, Housing	12-15291-00	9	1
Cover, Plastic Snap	74-25601-00	16	7
Cover, Plastic Snap	12-15053-00	16	5
Cover, Toggle Switch Lever	12-19005-00	27	7
Cradle, Rear Shaft (added)	74-29048-01	5	62
Deflector, Paper	74-24743-00	5	54
Disk, Encoder	12-15589-01	11	17
DOMESTIC CARTRIDGE/ROM OPTIONS	N/A	1	20
Drive Gear Tractor Assembly	12-16194-00	25	6
Dust Cap	12-15603-00	11	19
E.I.A. Shielded Cable Assembly (added)	70-18977-2D	8	2
E.I.A. Shielded Cable Assembly (deleted)	70-18977-2L	8	2
E.I.A. Ground Cable Assembly	70-18978-00	8	6
Encoder, Dual Optical	19-19229-00	11	18
Fastener, Nut	12-15652-00	7	13
Filter, EMI/RFI 115/250V	12-18413-00	27	1
Follower, Solenoid (deleted)	74-25784-00	10	5
Font Select Module	54-14326-00	37	3
Foot, Leveler	90-09685-00	32	4
FOREIGN CARTRIDGE/ROM OPTIONS	N/A	1	20A
Frame Assembly	70-16623-00	32	1
FRICTION ASSEMBLY	70-15733-01	12	N/A
FRICTION ASSEMBLY	70-15733-01	5	41
Front Paper Roller	70-18601-00	12	6
Fuse Holder 12A, 250V (added)	12-16391-01	21	4
Fuse Holder 20A, 300V (deleted)	12-12893-00	21	4
Gear Pulley Cluster Assembly	70-15744-00	11	9
Gear, Tractor Idler	12-16193-00	25	7
Gear, Tractor	12-15288-00	14	3
Gear/Pulley Cluster Assembly	70-18599-00	11A	4
Gothic 12 Rom Installation Manual	EK-L10BC-IN	1	Not Shown
Gothic 12 Rom Installation Manual	EK-L10AC-IN	1	Not Shown
Grommet	12-15398-00	7	11
Grommet	12-15398-00	6	17
Grommet (added)	90-09718-03	22	5
Grommet (added)	90-09718-05	6	18
Grommet (deleted)	90-09718-03	22	5
Grommet, W/Recessed Head	12-17630-00	23	2
Ground Strap (added)	70-19649-00	35	8
Ground Strap (added)	70-19649-00	35	8

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Ground Strap (deleted)	70-19649-00	35	8
Guide, Cartridge	74-23941-00	37	1
Guide, Paper	12-15403-00	5	46
Guide, Paper Edge	12-15293-00	9	10
GUIDE/PANEL ASSEMBLY	70-17463-00	24	1
GUIDE/PANEL ASSEMBLY	70-17463-00	37	N/A
GUIDE/PANEL ASSEMBLY	70-17463-00	4	7
GUIDE/PANEL ASSEMBLY	70-17463-00	3	7
H7837 POWER SUPPLY	H7837-00	20	N/A
H7837 POWER SUPPLY (added)	H7837-AA	20	N/A
H7837 POWER SUPPLY (deleted)	H7837-01	20	N/A
H7837 POWER SUPPLY (deleted)	H7837-01	5	N/A
H7837 POWER SUPPLY (deleted)	H7837-00	5	16
H7846 POWER SUPPLY (added)	30-23682-00	5	N/A
H7846 POWER SUPPLY (added)	30-23682-01	5	N/A
HARDWARE OPTION KIT	LAX34-SN	32	3
Head Lever Slide Assembly	70-18639-00	10	12
Housing Assembly	70-17563-00	10	3
Insert, Rear Panel	12-15292-00	8	1
INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch & Magnet)	70-17628-00	17	N/A
INTERLOCK SWITCH ASSEMBLY (15 in.) (Switch w/o Magnet)	70-17628-01	17	N/A
INTERLOCK SWITCH ASSEMBLY (4 1/4 in.) (Switch & Magnet) (added)	70-17628-03	17	N/A
INTERLOCK SWITCH ASSEMBLY (4 1/4 in.) (Switch w/o Magnet) (added)	70-17628-04	17	N/A
INTERLOCK SWITCH ASSEMBLY (added)	70-17628-04	7	14
INTERLOCK SWITCH ASSEMBLY (deleted)	70-17628-01	7	14
INTERLOCK SWITCH ASSEMBLY (Magnet only)	70-17628-02	17	N/A
Interlock Switch Assembly (deleted)	70-17628-02	9	8
INTERNAL 20mA ADAPTER CABLE ASSEMBLY	70-16647-1K	36	N/A
INTERNAL 20mA ADAPTER CABLE ASSEMBLY	70-16647-1K	33	6
INTERNATIONAL CHARACTER KEYCAP OPTION	LAX34-JL	28	N/A
INTERNATIONAL CHARACTER KEYCAP OPTION	LAX34-JL	2	8
INTERNATIONAL CHARACTER KEYCAP OPTION	LAX34-JL	1	9
Jumper Cable Assembly	70-17849-00	4	3
KEYBOARD/KEYCAP ASSEMBLY	70-17885-01	15	2
KEYBOARD BEZEL ASSEMBLY (New Design)	70-17864-01	16	N/A
KEYBOARD BEZEL ASSEMBLY (New Design)	70-17864-01	3	5
KEYBOARD BEZEL ASSEMBLY (Old Design)	70-17864-00	16	N/A
KEYBOARD BEZEL ASSEMBLY (Old Design)	70-17864-00	3	5
KEYBOARD BEZEL ASSEMBLY (RO)	70-17514-00	15	N/A
KEYBOARD BEZEL ASSEMBLY (RO)	70-17514-00	4	6
Keyboard Cable Assembly	70-15741-0R	18	9
Keyboard Module Assembly	54-14266-00	19	1

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
KEYBOARD/KEYCAP ASSEMBLY (KSR) (New Design) (Added)	70-17863-01	18	N/A
KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	70-17863-00	18	N/A
KEYBOARD/KEYCAP ASSEMBLY (KSR) (Old Design)	70-17863-00	16	2
KEYBOARD/KEYCAP ASSEMBLY (New Design Added)	70-17863-01	16	2
KEYBOARD/KEYCAP ASSEMBLY (RO)	70-17886-01	19	N/A
Keycap Set	12-14333-02	29	1
Keycap Set	12-14333-91	30A	2
Keycap Set	12-17800-65	18	2
Keycap Set	12-14333-91	30	3
Keycap Set	12-17800-64	19	2
Keycap Set (Finland, Sweden, Norway/Denmark, Germany, France)	12-14333-N3	28	1
Keycap Set (French/Canadian)	12-14333-4J	28	2
LA100 20m CURRENT LOOP OPTION	LA10X-CL	1	Not Shown
LA100 APL CHARACTER KEYCAP OPTION	LAX34-HL	29	N/A
LA100 APL CHARACTER KEYCAP OPTION	LAX34-HL	1	Not Shown
LA100 LETTERPRINTER (RO)	N/A	2	N/A
LA100 LETTERWRITER (KSR)	N/A	1	N/A
LA100 Logic Board Assembly (added)	54-14256-01	5	19
LA100 Logic Board Assembly (added)	54-14256-07	5	19
LA100 Logic Board Assembly (added)	54-14256-02	5	19
LA100 Logic Board Assembly (deleted)	54-14256-03	5	19
LA100 Logic Board Assembly (deleted)	54-14256-00	5	19
LA100 Power Supply Module	54-14243-00	20	2
LA100 Power Supply Module (added)	54-14243-01	20	2
LA100 PRINTER STAND OPTION	LAX34-SL	1	Not Shown
LA100 RIBBON CARTRIDGES (12)	LA10R-12	1	Not Shown
LA100 RIBBON CARTRIDGES (3)	LA10R-03	1	Not Shown
LA100 ROLL PAPER HOLDER	LAX34-RL	1	Not Shown
LA100 USER KIT	70-18404-01	1	10
LA100 USER KIT	70-18404-00	1	10
LA100 USERS KIT (RO)	70-18404-03	2	9
LA100 USERS KIT (RO)	70-18404-04	2	9
LA100 USERS KIT (RO)	70-18404-02	2	9
LA100 Users Manual (RO) (Not Shown)	EK-LP100-UG	2	19
LA34/LA100 Keyboard Module Assembly (deleted)	54-11284-00	18	1
Label, "Cable Identification"	36-16073-00	36	6
Label, "PCC" (Not Shown)	36-18307-05	1	18
Label, "H7835,4A 250V"	36-16721-00	21	Not Shown
Label, "Sprocket Feed" (Not Shown)	36-17326-00	1	17
Label, "This Side Up"	36-11567-00	36	5
Label, "Tractor Feed"	36-18497-02	11A	15
Label, "Cable Identification"	36-16073-00	34	6
Label, "Caution Replace Fuse"	36-17615-01	1	Not Shown

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Label, "CAUTION REPLACE FUSE"	36-17615-01	2	Not Shown
Label, "Caution"	36-12520-00	1	Not Shown
Label, "CAUTION"	36-12520-00	2	Not Shown
Label, "DANGER HIGH VOLTAGE"	36-18294-01	20	6
Label, "PCC"	36-17880-03	1	Not Shown
Label, "PCC" (Not Shown)	36-18307-05	2	20
Label, "Ground"	36-12680-02	20	7
Label, "ID"	36-16073-00	27	6
Label, "LA100 Switch Instructions" (Not Shown)	36-19291-01	2	17
Label, "Legend"	36-15450-02	16	6
Label, "Legend"	36-17590-00	15	Not Shown
Label, "LETTERPRINTER"	74-24088-01	9	12
Label, "LETTERWRITER"	74-24088-02	9	12
Label, "Model/Serial Number"	36-16340-01	5	50
Label, "Packaging" (Not Shown)	36-17326-00	2	16
Label, "Paper Load Instruction"	36-18293-01	5	42
Label, "Ribbon Adjustment" (Not Shown)	36-18115-01	2	18
Label, "Ribbon/Adjustment Instruction"	36-18115-01	9	11
Label, "Serial and Power"	36-17674-10	1	Not Shown
Label, "Serial and Power"	36-17674-10	2	Not Shown
Label, "Serial No." (added)	36-18497-02	11	21
Label, "Serial No." (deleted)	36-13214-00	11	21
Label, "Tractor Feed" (added)	36-18497-03	37	11
Label, "Tractor Feed" (added)	36-18497-01	16	8
Label, "Voltage Setting"	36-16157-00	20	8
Label, "Voltage Setting" (Not Shown)	36-16157-00	2	15
Label, "Voltage Setting" (Not Shown)	36-16157-00	1	16
Label, "Warning 120V"	36-17905-03	1	Not Shown
Label, "WARNING 120V, 60HZ"	36-17905-03	2	Not Shown
Label, Insulator (1-1/2x3-1/4)	36-17973-01	20	9
Label, Insulator (2-1/4x3-1/4)	36-17973-02	20	9
Latch, Platen	12-15512-00	7	2
Latch, R.H. Platen	12-15512-01	6	2
Lever, Head Retaining	74-25720-00	10	11
Lever, Release (added)	74-22886-00	6	21
Lever, Release (deleted)	74-22986-00	5	48
Lever, Switch Release	12-16304-00	5	15
Lid, Back	74-23945-00	37	7
Lid, Front	74-23944-00	37	6
LINE FILTER ASSEMBLY	70-17878-00	21	2
LINE FILTER ASSEMBLY	70-17878-01	27	N/A
LINE FILTER ASSEMBLY	70-17878-00	27	N/A
LINE FILTER ASSEMBLY (added)	70-17878-01	21	2
Link, Head Lift (added)	70-19651-00	10	10
Link, Head Lift (added)	74-25722-00	10	10
Link, Head Lift (deleted)	70-19651-00	10	10
Link, Head Lift (deleted)	74-25722-00	10	10
Logic/Power Cable Assembly	70-18388-1E	5	55
Loop Back Connector (Not Shown)	12-15336-01	1	15

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Loop Back Connector (Not Shown)	12-15336-01	2	14
Loop Back Connector (Not Shown) (added)	70-18353-00	33	7
Magnet Only	12-16687-02	17	5
Magnetic Reed Switch Assembly (added)	12-16687-01	9	8
Mandrel, Paper Roll	12-15717-00	31	15
MICRO SWITCH/CABLE ASSEMBLY	74-23320-00	26	1
Model LA100-AA 120/240V	LA100-AA	1	N/A
Model LA100-AB 120/240V	LA100-AB	1	N/A
Model LA100-BA 120/240V	LA100-BA	1	N/A
Model LA100-BB 120/240V	LA100-BB	1	N/A
Model LA100-CA 120/240V	LA100-CA	1	N/A
Model LA100-CS 120/240V	LA100-CS	1	N/A
Model LA100-PC	LA100-PC	2	N/A
Model LA100-RA	LA100-RA	2	N/A
Model LA100-RB	LA100-RB	2	N/A
Model LA100-YA	LA100-YA	2	N/A
Model LA100-YB	LA100-YB	2	N/A
Model LA100-ZA	LA100-ZA	2	N/A
Model LA100-ZB	LA100-ZB	2	N/A
Modem Cable Assembly	8C22A-10	1	6
Modem Cable Assembly	8C22A-10	2	6
Module Acoustic Cover Assembly	70-17876-00	5	34
Motor Encoder, Magnetic	12-19267-00	11A	2
Motor, Permanent Magnet	12-15633-00	11	1
Mount, Head Cable	74-25725-00	10	2
MULTIPLE FONT OPTION	LA10X-FL	24	N/A
MULTIPLE FONT OPTION	LA10X-FL	2	7
MULTIPLE FONT OPTION	LA10X-FL	1	8
Numeric Keypad	54-13646-00	30	2
Numeric Keypad Assembly	70-16653-00	30	1
NUMERIC KEYPAD OPTION (Old Design)	LAX34-KL	1	7
NUMERIC KEYPAD OPTION ASSEMBLY (New Design added)	70-16653-02	16	3
NUMERIC KEYPAD OPTION ASSEMBLY (New Design)	70-16653-02	30A	N/A
NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	LAX34-KL	30	N/A
NUMERIC KEYPAD OPTION ASSEMBLY (Old Design)	LAX34-KL	16	3
Nut, Hex No. 10-32	90-06565-00	11A	6
Nut, Hex Hd No. 8-32 (added)	90-06563-00	20	12
Nut, Hex No. 10-32	90-06565-00	11	14
Nut, Hex No. 2-56	90-06555-00	10	30
Nut, Hex No. 8-32	90-06563-00	11	8
Nut, Kap No. 4-40	90-06557-00	5	14
Nut, Push-On	90-10311-00	10	28
Nut, Speed	90-10069-00	26	6

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Octal Buffer Gate	19-14213-00	3	9
Octal Buffer Gate	19-14213-00	4	8
Orator 10 Rom Installation Manual	EK-L10AD-IN	1	Not Shown
Orator 10 Rom Installation Manual	EK-L10BD-IN	1	Not Shown
OTHER OPTIONS AVAILABLE ON THE LA100	N/A	1	20B
Paper Catcher	74-23841-00	1	2
Paper Catcher (74-23841-00)	LAX34-SW	2	2
Paper Guide (deleted)	74-27151-01	10	7
PAPER LOW OPTION SWITCH	LAX34-LE	26	N/A
PAPER LOW OPTION SWITCH	LAX34-LE	1	Not Shown
Paper Out Cable Assembly (added)	70-16713-1A	5	18
Paper Out Cable Assembly (deleted)	70-16713-00	5	18
Paper, Pkg 132 Column (Not Shown)	H9850-PA	2	11
Paper, Pkg. (132 Column) (Not Shown)	74-12103-00	1	12
Pin	90-10093-00	7	8
Pin, Dowel (added)	74-29037-01	6	15
Pin, Dowel (deleted)	90-00032-11	6	15
Pin, Grooved	90-10093-00	10	6
Plate, R.H. Side	12-15394-01	6	1
Plate, Side	12-15382-00	7	1
Plate, Switch Support	74-22505-00	5	10
Platen (added)	12-20076-00	14	2
PLATEN ASSEMBLY	70-15727-02	14	N/A
PLATEN ASSEMBLY	70-15727-02	5	57
Platen Core Sub-Assembly (deleted)	12-15290-00	14	2
Platen Knob Assembly	12-15351-00	14	12
Plug	12-15651-00	9	3
Plug, Dummy	12-15451-00	8	7
Plug, Connector Mounting	12-16214-00	33	3
Plug, Keyboard (See Note)	74-25601-00	4	10
Plug, Keyswitch	74-25601-00	15	3
Plunger W/Tamper Proof Head	12-17631-00	23	3
Power Cord Assembly	17-00083-01	1	11
Power Cord Assembly	17-00083-11	2	10
Print Head Assembly (added)	70-19655-01	5	8
Print Head Assembly (deleted)	70-18409-00	5	8
PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17867-00	3	2
PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17867-00	4	2
PRINTER MECHANISM ASSEMBLY (DOMESTIC)	70-17867-00	5	N/A
PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17867-01	3	2
PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17867-01	4	2
PRINTER MECHANISM ASSEMBLY (FOREIGN)	70-17867-01	5	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-05	1	1
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-00	1	1
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-02	1	1
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-05	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-04	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-02	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-04	1	1

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-01	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-03	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-00	3	N/A
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-03	1	1
PRINTER MECHANISM/COVER ASSEMBLY	70-17884-01	1	1
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-01	2	1
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-02	4	N/A
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-00	4	N/A
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-01	4	N/A
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-03	2	1
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-03	4	N/A
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-00	2	1
PRINTER MECHANISM/COVER ASSEMBLY (RO)	70-17870-02	2	1
PRINTER STAND OPTION	LAX34-SL	32	N/A
Puller, Keycap	74-16355-00	28	3
Puller, Keycap	74-16355-00	29	2
Pulley Clutch Assembly (added)	70-17795-01	10	17
Pulley Clutch Assembly (deleted)	70-17795-00	10	17
Pulley Idler Assembly	70-15735-00	5	32
Pulley, Drive	74-24735-00	11A	10
Pulley, Drive	74-26523-01	11	7
Push Rod, Latch (RH)	74-21622-00	25	12
Push Rod, Latch (LH)	74-21622-01	25	13
REAR INSERT ASSEMBLY	70-18944-00	8	N/A
REAR INSERT ASSEMBLY	70-18944-00	4	12
REAR INSERT ASSEMBLY	70-18944-00	3	6
Rear Paper Roller	70-18602-00	12	7
Receptacle, Cable Assembly (added)	70-16279-1E	8	4
Receptacle, Cable Assembly (deleted)	70-16279-00	8	4
Reflector, Visor	74-23939-00	9	5
Regular Blow Fuse, 4A, 250V	90-07219-02	21	5
Retainer, Paper Roll	12-15715-00	31	14
Retainer, Spring (deleted)	74-25810-00	10	19
Retainer, Flexure	74-20741-00	5	28
Retainer, Spring (added)	74-25810-01	10	19
Retaining Ring	90-09644-00	25	8
Retaining Ring	90-08137-00	11	22
Retaining Ring	90-10050-00	14	11
Retaining Ring	90-10052-00	5	43
Retaining Ring	90-09273-00	5	52
Retaining Ring (added)	90-10546-01	10	20
Retaining Ring (added)	90-08298-02	11	23
Retaining Ring (added)	90-09257-03	5	59
Retaining Ring (added)	90-08137-00	6	14
Retaining Ring (added)	90-07784-01	10	20
Retaining Ring (deleted)	90-09717-00	25	24
Retaining Ring (deleted)	90-07784-01	10	20
Retaining Ring (deleted)	90-09273-00	10	20
Retaining Ring (deleted)	90-07785-00	6	14

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Ribbon Cartridge (Not Shown)	36-20285-01	2	12
Ribbon Cartridge (Not Shown)	36-20285-01	1	13
Ribbon Drive Cable Assembly	12-15348-00	5	35
Ring, Retaining	90-08136-00	31	10
Ring, Retaining	90-08500-00	11A	8
Ring, Retaining	90-08137-00	11A	11
Ring, Retaining	90-08298-00	11A	12
Ring, Retaining	90-08500-00	11	11
Rivet (deleted)	90-09000-00	21	8
Rocker	12-15355-00	12	4
ROLL PAPER HOLDER OPTION ASSEMBLY	70-15728-00	31	N/A
ROLL PAPER HOLDER OPTION ASSEMBLY	70-15728-00	1	Not Shown
Roll Pin	90-09324-00	14	7
Roller Assembly	12-15330-00	13	2
Rom, Buffer Gate Octal	19-14213-00	24	3
Screw, Flat Phl Hd No.6-19x5/16	12-15740-01	31	13
Screw, Flat Phl Hd No.6-19x9/16	12-15740-00	31	3
Screw, Phl Flat Hd No.6-32x5/16	90-06021-02	11A	13
Screw, Self-Tap Hex Washer Hd No. 8-32 x 3/8 (added)	90-10075-00	7	18
Screw, Sems Hex Hd No.6-32x1/2 (added)	90-06453-01	6	22
Screw, Sems Phl Pan Hd No. 6-32x3/8	90-00049-24	11A	3
Screw, Slotted Hd Hex No. 6-32x5/16	90-09967-00	25	11
Screw, Binder Hd No.2-56x1/2	90-06005-04	37	5
Screw, Hex Hd No.6x1/4 Self Tapping	90-09680-00	33	4
Screw, Hex Hd No.8-32x3/8	90-10075-00	5	23
Screw, Hex Hd No.8-32x3/8 Self Tapping	90-10075-00	6	10
Screw, Hex Hd Self Tap No.6x1/2 (added)	90-10097-01	16	4
Screw, Hex Hd Self Tap No.8x1/2 (deleted)	90-10083-00	16	4
Screw, Hex Slotted Hd No.6-32x3/8	90-06453-00	22	3
Screw, Hex Washer Hd No.6-32x1/2 (deleted)	90-09680-04	10	23
Screw, Hex Washer Hd No.6-32x3/8 (added)	90-09680-02	10	23
Screw, Hex Washer Hd No.6x32x1/4	90-09680-02	15	4
Screw, Hex Washer Hd No.8-32-5/8	90-10082-01	5	37
Screw, Hex Washer Hd No.8-32x1/2	90-10075-01	5	30
Screw, Hex Washer Hd No.8-32x1/2 (added)	90-06453-01	4	13
Screw, Hex Washer Hd No.8-32x3/8	90-09679-05	4	5
Screw, Lever (added)	12-15453-00	6	19
Screw, Lever (deleted)	12-15452-00	5	49
Screw, Lock Assembly	90-08451-04	8	3
Screw, Phl Flat Hd No.2-56x1/2	90-09230-02	26	5
Screw, Phl Flat Hd No.4-40x3/16	90-06010-02	6	4
Screw, Phl Flat Hd No.8x5/16	90-10360-01	5	6
Screw, Phl Pan Hd No.1/4-20x1/2	90-06056-02	23	6
Screw, Phl Pan Hd No.4-40x1/2	90-06010-01	24	2
Screw, Phl Pan Hd No.4-40x1/2	90-06010-01	3	8
Screw, Phl Pan Hd No.4-40x3/8	90-06010-02	7	4
Screw, Phl Pan Hd No.4-40x3/8 (added)	90-10158-00	9	9
Screw, Phl Pan Hd No.4-40x3/8 (added)	90-06010-01	8	11

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Screw, Phl Pan Hd No.4-40x5/16	90-06010-01	4	9
Screw, Phl Pan Hd No.4-40x5/16(deleted)	90-09800-10	9	9
Screw, Phl Pan Hd No.4-40x5/8	90-06014-01	5	13
Screw, Phl Pan Hd No.6-32x1/2(deleted)	90-09800-04	7	15
Screw, Phl Pan Hd No.6-32x1/4 (added)	90-06022-01	5	20
Screw, Phl Pan Hd No.6-32x1/4(deleted)	90-06020-01	5	20
Screw, Phl Pan Hd No.6-32x3/8	90-09800-12	25	19
Screw, Phl Pan Hd No.6-32x5/16	90-06021-02	11	15
Screw, Phl Pan Hd No.6-32x9/16(added)	90-09680-02	7	15
Screw, Phl Pan Hd No.8-32x3/8	90-06418-01	20	4
Screw, Phl Truss Hd No.1/4-20x1 1/4	90-06061-03	32	6
Screw, Phl Truss Hd No.1/4-20x5/8	90-06057-03	32	5
Screw, Sems Hex Hd No.6-32x1/2	90-06453-01	6	6
Screw, Sems Hex Hd No.6-32x3/8	90-06453-00	11	3
Screw, Sems Hex Hd No.6-32x3/8(deleted)	90-06453-00	6	16
Screw, Sems Hex Hd No.8-32x3/8 (added)	90-09988-08	20	10
Screw, Sems Slotted Hd No.6-32x3/8	90-09967-00	21	3
Screw, Set No.2-56x3/8	90-00044-11	10	29
Screw, Slotted Hex Hd No.6-32x1/2	90-06453-01	7	6
Screw, Slotted Hex Hd No.8-32x1/2	90-10075-01	7	10
Screw, Slotted Hex Hd No.8-32x1/2(added)	90-10015-00	3	11
Screw, Slotted Hex Hd No.8-32x3/8	90-09679-05	3	3
SERVO MOTOR/ENCODER ASSEMBLY (added)	70-18960-00	5	33
Servo Motor Cable Assembly	70-15740-01	11A	14
Servo Motor Cable Assembly (added)	70-15740-01	11	20
Servo Motor Cable Assembly (deleted)	70-15740-00	11	20
SERVO MOTOR/ENCODER ASSEMBLY	70-18707-00	5	33
SERVO MOTOR/ENCODER ASSEMBLY (Old Design)	70-18707-00	11	N/A
SERVO MOTOR ENCODER ASSEMBLY (New Design)	70-18960-00	11A	N/A
Shaft, Ribbon Drive (4 MM O.D.)(added)	74-24719-03	10	15
Shaft, Round	74-22555-00	25	5
Shaft, Tractor Guide	74-21665-00	25	3
Shaft, Carriage (Front)	12-15315-00	5	3
Shaft, Carriage (Rear)	12-15315-01	5	4
Shaft, Friction	12-15358-00	12	1
Shaft, Paper Out	12-15782-00	5	40
Shaft, Ribbon Drive (1/8 in. O.D.) (deleted)	74-24719-01	10	15
Shaft, Tractor Support	74-21666-00	25	4
Shielded Cable Assembly	17-00097-00	35	3
Shielded Cable Assembly	17-00097-00	34	3
Shielded Return Cable Assembly(added)	70-18430-03	8	10
SIDE PLATE ASSEMBLY	70-18949-00	7	N/A
SIDE PLATE ASSEMBLY (LH)	70-18949-00	5	1
SIDE PLATE ASSEMBLY (RH)	70-17853-00	6	N/A
SIDE PLATE ASSEMBLY (RH)	70-17853-00	5	2
Side Plate Assembly(L.H.)	70-16253-00	25	2
Side Plate Assembly(R.H.)	70-16650-00	25	1
Sleeve, Retainer (added)	12-16335-00	7	20
Sleeve, Retainer (deleted)	12-16335-00	5	29
Smudge Guard Assembly (added)	70-19659-01	10	7

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
SPACE BAR ASSEMBLY	70-15050-00	18	4
Spacer (added)	12-19528-01	10	31
Spacer	12-16267-00	32	8
Spacer, Bail Bar	74-21147-00	7	5
Spacer, Bail Bar	74-21147-00	6	5
Spacer, Lever (added)	12-15452-00	6	20
Spacer, Lever (deleted)	12-15453-00	5	47
Spacer, Platen	12-15557-00	7	3
Spacer, Platen	12-15557-00	6	3
Spacer, Pulley	12-15399-00	11	3
Spring	12-15551-00	12	5
Spring, Extension 3/4 LG x 3/16 OD	12-15762-00	31	7
Spring, Extension 3/4 LG x 3/16 OD	12-15760-00	31	5
Spring, Front Bearing (deleted)	74-24731-00	10	13
Spring, CLUTCH	12-15552-00	14	10
Spring, Compression (.220 O.D. x .34)	12-19391-01	10	18
Spring, Dentent Stiffner	74-23005-00	5	11
Spring, Extension	90-09279-01	25	15
Spring, Extension	12-15508-00	7	7
Spring, Extension	12-15701-00	5	31
Spring, Extension (.250 O.D. x .820)	12-20072-01	10	8
Spring, Front Bearing (added)	74-26722-01	10	13
Spring, Grounding	74-27106-01	7	9
Spring, Latch	12-15508-00	6	7
Spring, Pulley Tension	12-15319-00	5	27
Spring, Tension	74-23946-00	37	8
Spring, Torsion	12-16305-00	5	16
Stabilizer	12-15713-00	31	12
Stabilizer, Upper	12-15714-00	31	11
Standoff	74-23971-00	22	2
Standoff, Snap in	90-09670-00	33	5
Stepper Motor Assembly	12-17474-00	6	8
Strap, Bracket Grounding (added)	74-28679-01	8	8
Stud, Combination Pulley	12-15397-00	11A	7
Stud, Combination Pulley	12-15397-00	11	10
SUPPLIES USED ON THE LA100	N/A	1	20C
Support, Tractor Paper	74-22870-00	25	20
Support, Dual P.C. Card	12-15395-00	22	4
Support, Smudge Bar (LH) (deleted)	74-26661-02	25	22
Support, Smudge Bar (RH) (deleted)	74-26661-01	25	21
Switch and Magnet (15 in.)	12-16687-00	17	1
Switch and Magnet (4 1/4 in.)	12-16687-03	17	6
Switch w/o Magnet (15 in.)	12-16687-01	17	2
Switch w/o Magnet (4 1/4 in.)	12-16687-04	17	7
Switch, Micro	12-15783-00	26	2
Switch, Micro	12-16371-00	5	12
Switch, Toggle	12-18785-00	27	2
Switch, Micro	74-23947-00	37	2
Switch, Toggle	12-17632-01	27	2
Symbols Rom Installation Manual	EK-L10AE-IN	1	Not Shown

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Tear Edge	12-15333-00	13	5
Terminal, Pin Contact	12-14979-00	36	2
Terminal, Pin Contact	12-12220-00	10	25
Terminal, Quick Disconnect	12-17000-09	27	5
Terminal, Socket Contact	12-10089-07	36	4
Terminal, (P1) Socket Contact	12-09379-03	35	5
Terminal, (P1) Socket Contact	12-15588-00	27	4
Terminal, (P1,P2) Pin Contact	12-09378-03	34	2
Terminal, (P6) Pin Contact	12-14979-01	17	4
Terminal, Quick Disconnect	90-09746-00	35	7
Terminal, Quick Disconnect	12-17000-00	27	5
Terminal, Ring	90-07927-00	35	6
Terminal, Ring	90-07927-00	34	5
Terminal, Ring	90-07928-00	34	4
Terminal, Tab (deleted)	90-08219-00	21	7
TOP COVER ASSEMBLY	70-18947-01	9	N/A
TOP COVER ASSEMBLY	70-18947-00	9	N/A
TOP COVER ASSEMBLY	70-18947-01	3	10
TOP COVER ASSEMBLY	70-17847-00	4	11
Top, Stand	34-16599-00	32	9
TRACTOR OPTION	LA10X-EL	2	3
Tractor (1 Pair)	12-18685-02	25	16
Tractor Assembly	70-17624-00	2	4
Tractor Assembly	70-17624-00	1	4
Tractor Bushing Assembly	12-16192-00	25	10
TRACTOR OPTION	LAX10-EL	1	3
TRACTOR OPTION ASSEMBLY	70-16260-00	25	N/A
TRACTOR OPTION ASSEMBLY	70-16260-00	1	5
TRACTOR OPTION ASSEMBLY	70-16260-00	2	5
Tractor, Support	12-16021-00	25	9
Universal Keyboard Module (added)	54-15341-00	18	1
Universal Numeric Keypad	54-15339-00	30A	1
Users Guide "LA100 KSR" (Not Shown)	EK-LW100-UG	1	19
Washer, External Tooth Lock No. 8	90-08151-00	20	5
Washer, External Tooth Lock No.8 (deleted)	90-08072-00	5	22
Washer, Flat	90-06668-00	11A	5
Washer, Flat (added)	12-23648-01	10	33
Washer, Flat (added)	90-06666-00	7	17
Washer, Clutch	12-15562-00	14	9
Washer, External Tooth Lock No.8 (added)	90-08072-00	20	11
Washer, Flat	90-09025-00	32	7
Washer, Flat	90-06668-00	11	13
Washer, Flat (added)	90-06707-00	10	33
Washer, Flat (added)	90-06656-00	10	32
Washer, Flat (deleted)	90-06707-00	10	33
Washer, Flat No. 8	90-06668-00	4	4
Washer, Flat No.8	90-06660-00	5	24
Washer, Flat No.8	90-06668-00	3	4

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

LA100 SORT BY DEC PART DESCRIPTION

DESCRIPTION	DEC PART NO.	FIG. NO.	ITEM
Washer, Flat Nylon	90-09614-00	6	12
Washer, Internal Tooth Lock	90-08292-00	21	6
Washer, Nylon Flat	90-06707-00	5	21
Weldment, Chassis	70-16045-00	21	1
Window, Clear	74-23937-00	9	7
Window, Pont	74-23969-00	37	10

*** NOTE ***

When the description includes "added" or "deleted", ALWAYS refer to the figure parts list for the latest related part description.

ILLUSTRATED PARTS BREAKDOWN COMMENT SHEET

Any and all comments and suggestions for correcting errors and/or additional information to improve this manual will be reviewed and researched for possible use when this manual is revised and/or reprinted. Enter your comments and suggestions in the form provided below and return to Technical Documentation.

MODEL **LA100**
Letterwriter/Letterprinter

PUBLICATION NO. **EK-LA100-IP-002**

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

FIGURE NO. _____ ITEM NO. _____
CHANGE FROM _____
CHANGE TO _____

ADDITIONAL COMMENT(S)

Please describe your position. _____

Name _____ Organization _____

Street _____ Department _____

City _____ State _____ Zip or Country _____

----- Fold Here -----

----- Do Not Tear -- Fold Here and Staple -----

digital



No Postage
Necessary
if Mailed in the
United States

BUSINESS REPLY MAIL

FIRST CLASS PERMIT NO 33 WAYNARD, MA.

POSTAGE WILL BE PAID BY ADDRESSEE

Digital Equipment Corporation
Educational Services Development and Publishing
129 Parker Street, PK03-2/H31
Maynard, MA 01754

