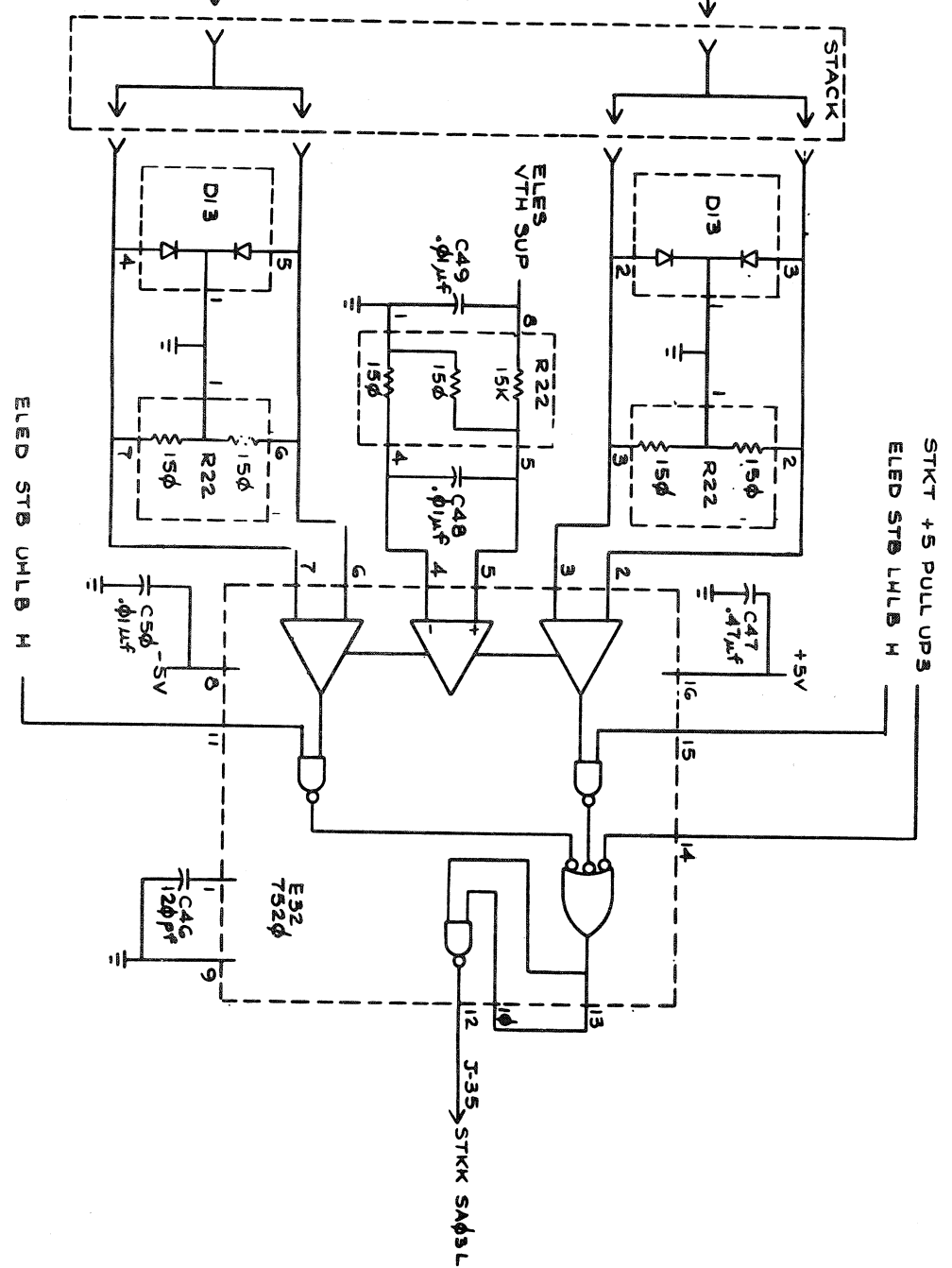




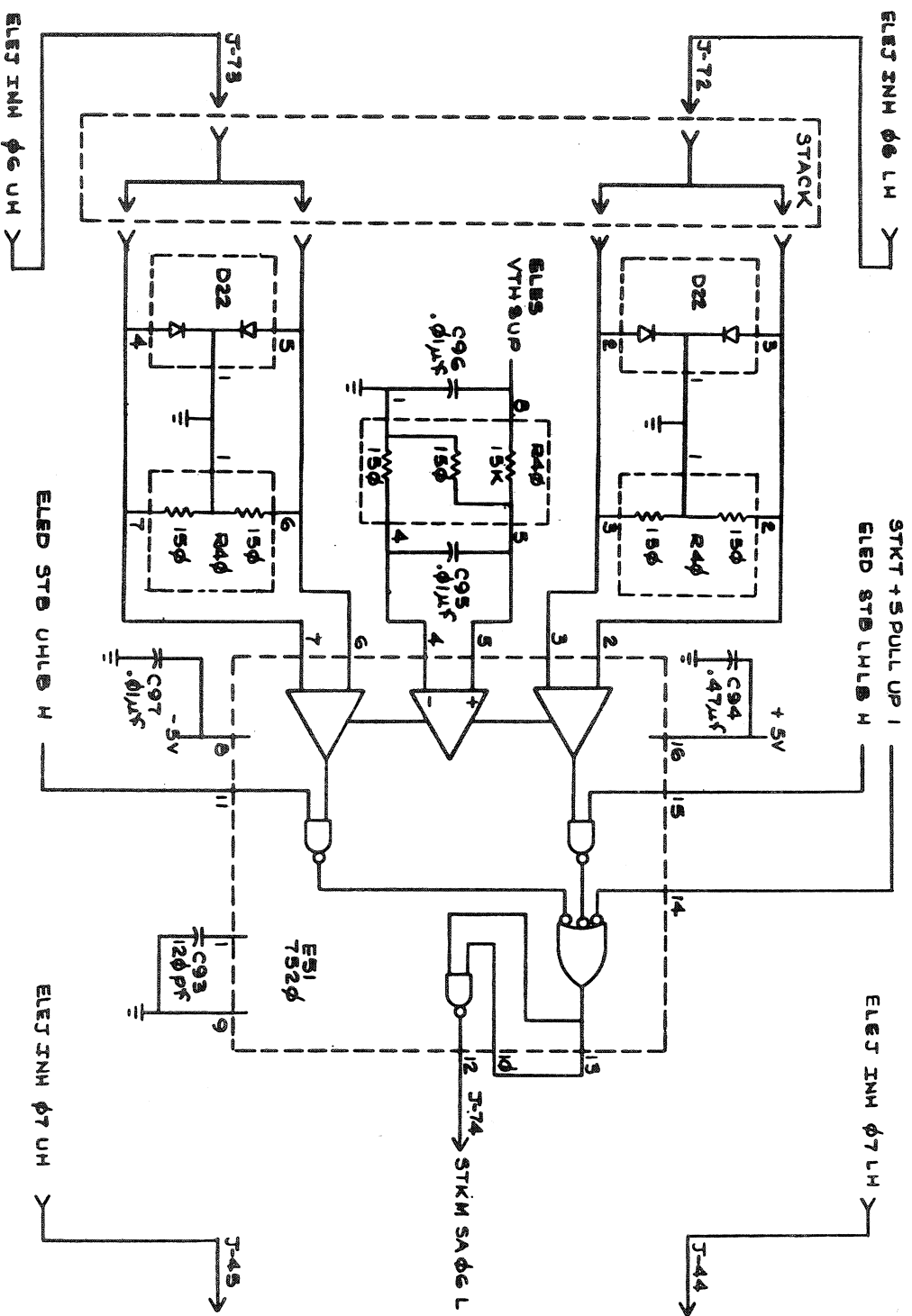
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SPC	MEMORY		DCS	5412149-0-1	C
SCALE	1/1				
	SHEET	9	OF	16	
			DIST.		

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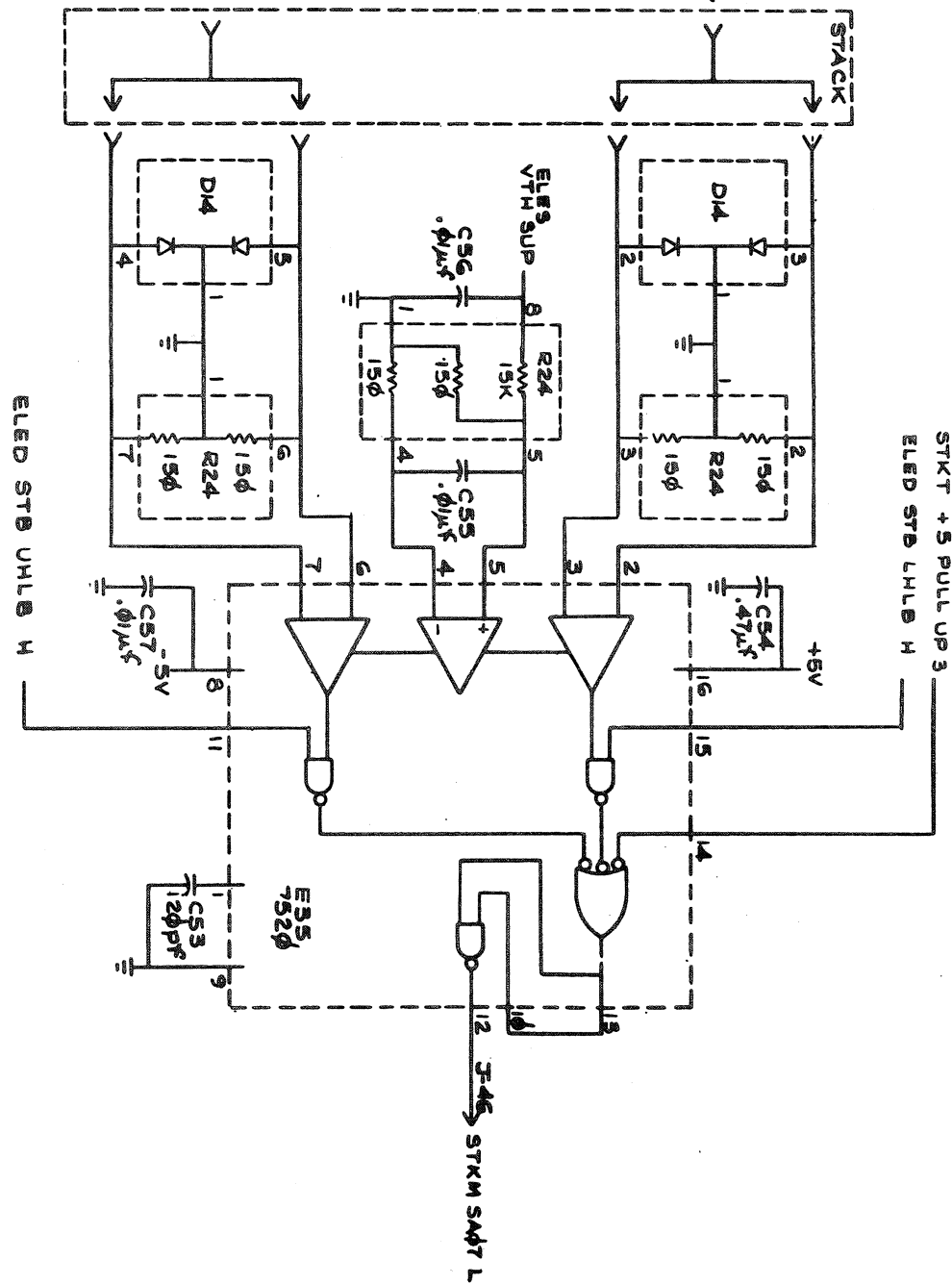
8 7 6 5 4 3 2 1

31-0-64/2145 SQD 2

BIT 6



BIT 7



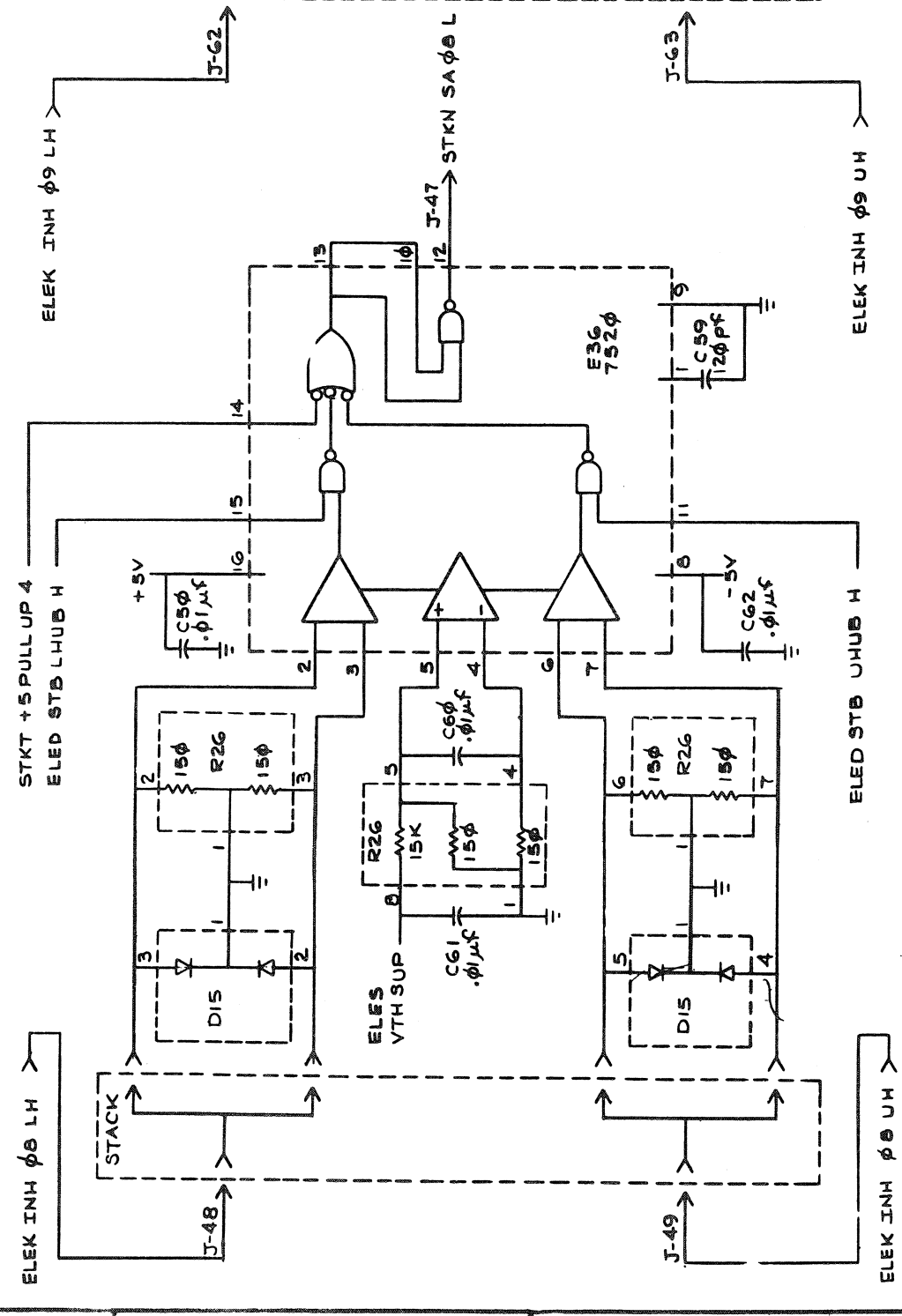
REV.	CHG.	NO.	REV.
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TITLE	32K	MEMORY (STKM)	DCS 5412149-0-1	REV.	C
SCALE	1/1	SHEET 11	OF 16	DATE	

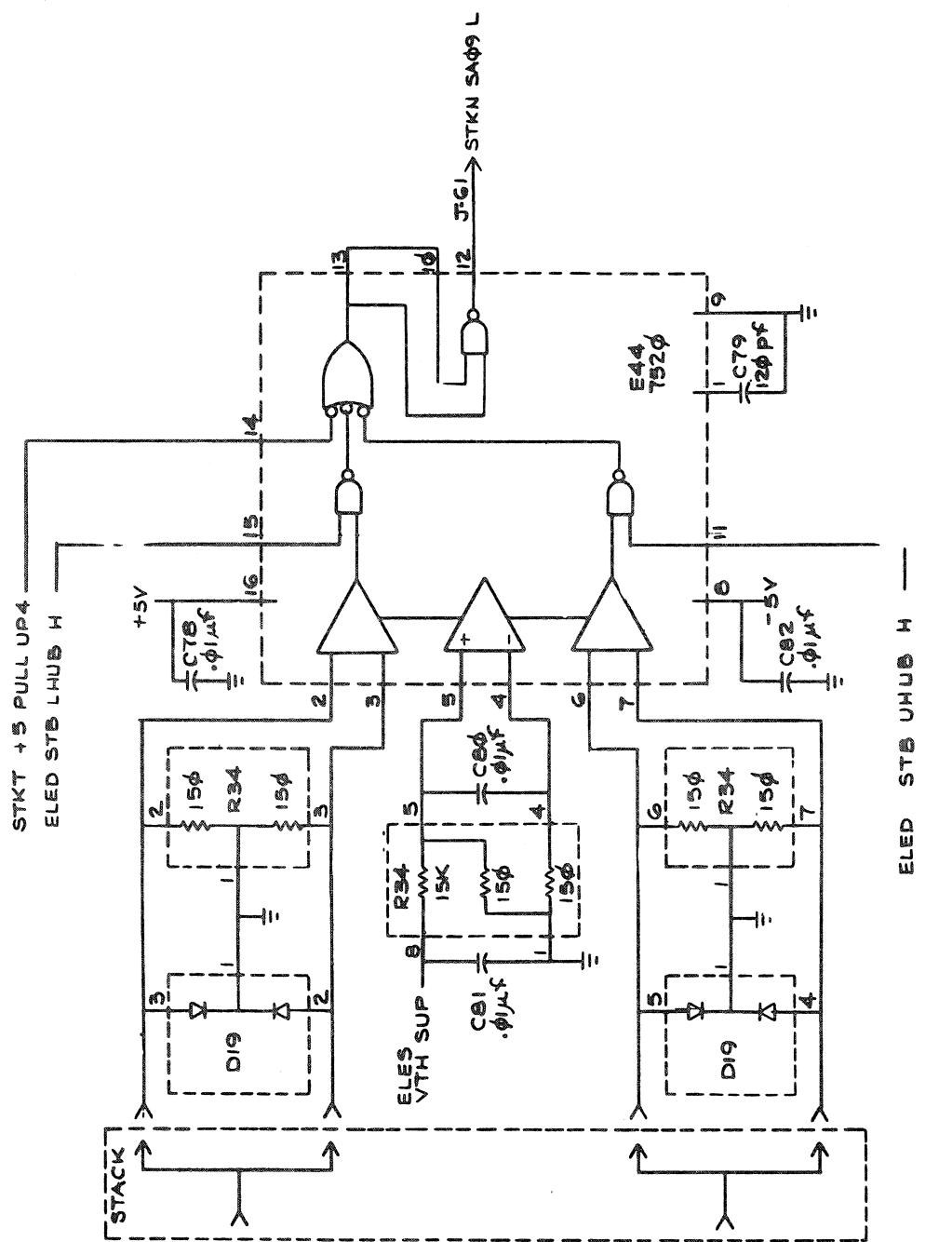
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BIT 8



BIT 9



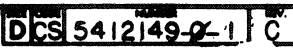
REV.	NO.	DATE
1	1	10/1/70

REV.	NO.	DATE
1	1	10/1/70

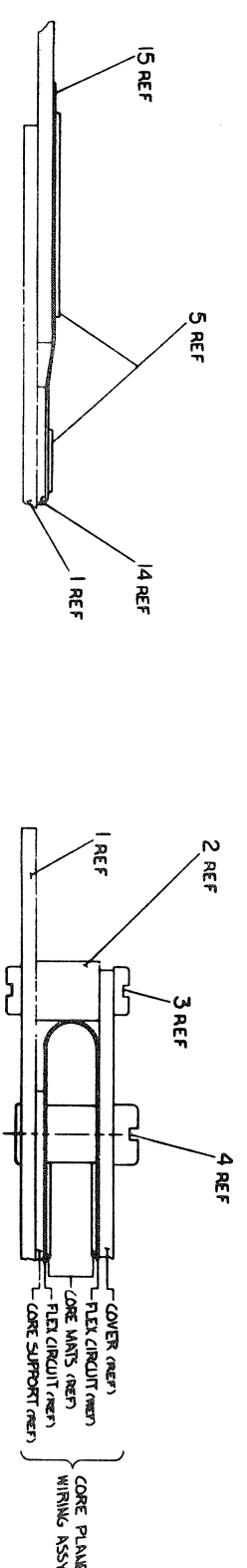
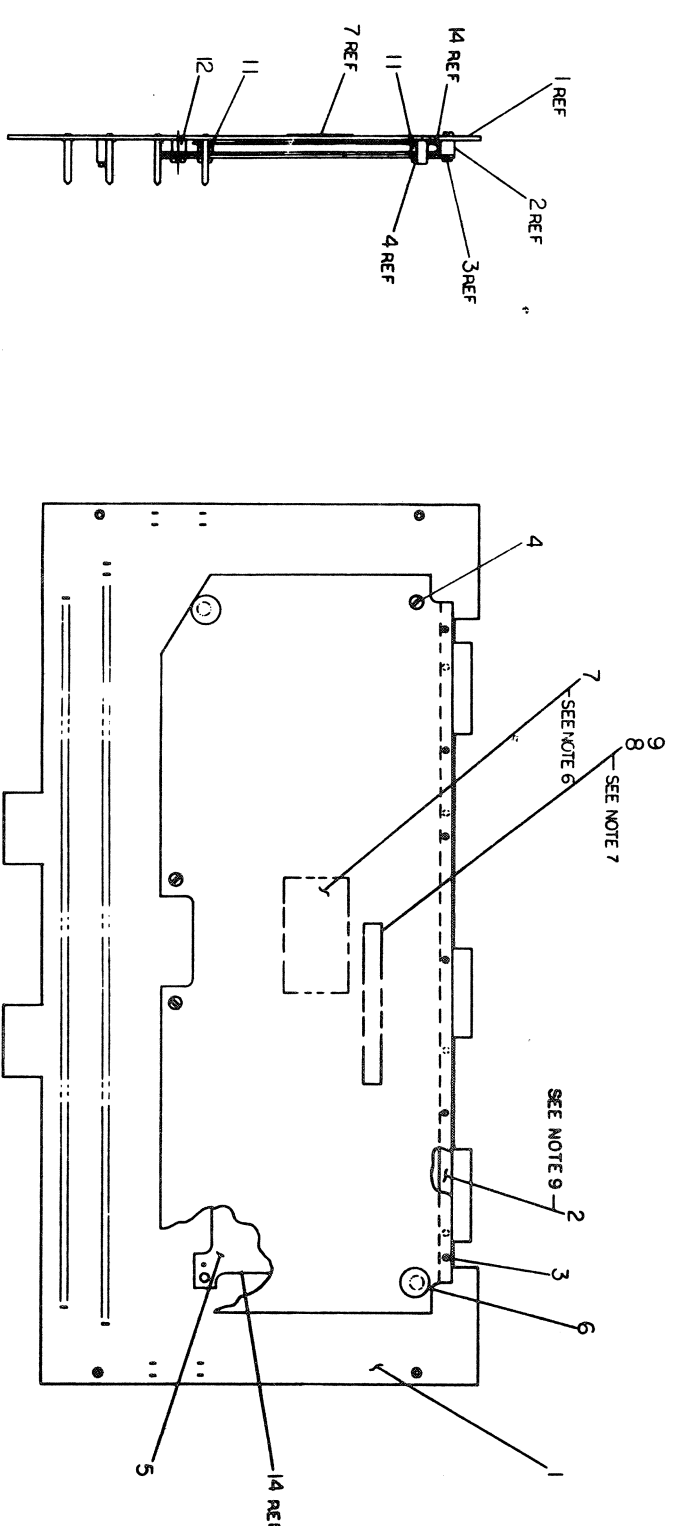
REV.	NO.	DATE
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BIT 15



TYPE	32K	(STKS)	Q422004	NUMBER	REV.
SPC	MEMORY		DCS	5412149-0-1	C
QDLS	4-4	SHEET	15	OF	16
		DWG.			



375 MAX HEIGHT
OF AMP POST
SPACER

- NOTES:**
1. BOND CORE PLANE ASSY (ITEM NO. 5) TO THE STACK BD. (ITEM NO. 1) WITH ADHESIVE (ITEM NO. 10).
 2. INSTALL THREADED CAMBION SPACERS (ITEM NOS. 11 AND 12) THRU STACK BOARD (ITEM NO. 1) AND CLINCH IN PLACE.
 3. USE PROTECTIVE COATING (ITEM NO. 13) TO COAT ALL MAGNETIC WIRE TERMINATIONS AFTER ELECTRICAL TEST. REF. DWG. E2A-7013707-0-0
 4. CLOSE COVER (PARTS OF ITEM NO. 9) AND SECURE STIFFENER SPACER (ITEM NO. 2) TO STACK BOARD (ITEM NO. 1) WITH FOUR #2-56 SCREWS (ITEM NO. 3).
 5. SECURE COVER TO STIFFENER SPACER (ITEM NO. 2) WITH SIX #2-56 SCREWS (ITEM NO. 3) AND TO CAMBION SPACERS (ITEM NO. 11 & 12) WITH SIX #4-40 SCREWS (ITEM NO. 4).
 6. APPLY NAME PLATE (ITEM NO. 7) TO SIDE 2 OF STACK BOARD (ITEM NO. 1) APPROXIMATELY WHERE SHOWN.
 7. LABEL STACK BOARD (ITEM NO. 1) ON SIDE 2 WITH THE DEC PART NUMBER, SERIAL NUMBER, CS REVISION USING INK (ITEM NO. 8) AND EPOXY (ITEM NO. 9) EXAMPLE H228-B-001.
 8. PLACE WARRANTY SEALS (ITEM NO. 6) OVER SCREW HEADS AS SHOWN.
 9. STIFFENER SPACER (ITEM NO. 2) ORIENTATION MARK SHOULD BE PLACED ON THIS END.

PARTS LIST		QTY	UNIT	DESCRIPTION	REF
1	STACK BOARD (24K-SFC)	1	PCB	D-75-7000091-0-0	15
2	STIFFENER SPACER (24K-SFC)	1	PCB	D-75-7000091-0-0	14
3	SCREW #2-56 X .125	6	SCREW	D-75-7000091-0-0	13
4	SCREW #4-40 X .50	6	SCREW	D-75-7000091-0-0	12
5	CORE PLANE ASSY	1	ASSY	D-75-7000091-0-0	11
6	WARRANTY SEAL	1	SEAL	D-75-7000091-0-0	10
7	NAME PLATE	1	PLATE	D-75-7000091-0-0	9
8	PROTECTIVE COATING	1	COATING	D-75-7000091-0-0	8
9	CAMBION SPACER	2	SPACER	D-75-7000091-0-0	7
10	ADHESIVE	1	ADHESIVE	D-75-7000091-0-0	6
11	SCREW #2-56 X .125	6	SCREW	D-75-7000091-0-0	5
12	SCREW #4-40 X .50	6	SCREW	D-75-7000091-0-0	4
13	PROTECTIVE COATING	1	COATING	D-75-7000091-0-0	3
14	STIFFENER SPACER (24K-SFC)	1	PCB	D-75-7000091-0-0	2
15	STACK BOARD (24K-SFC)	1	PCB	D-75-7000091-0-0	1