





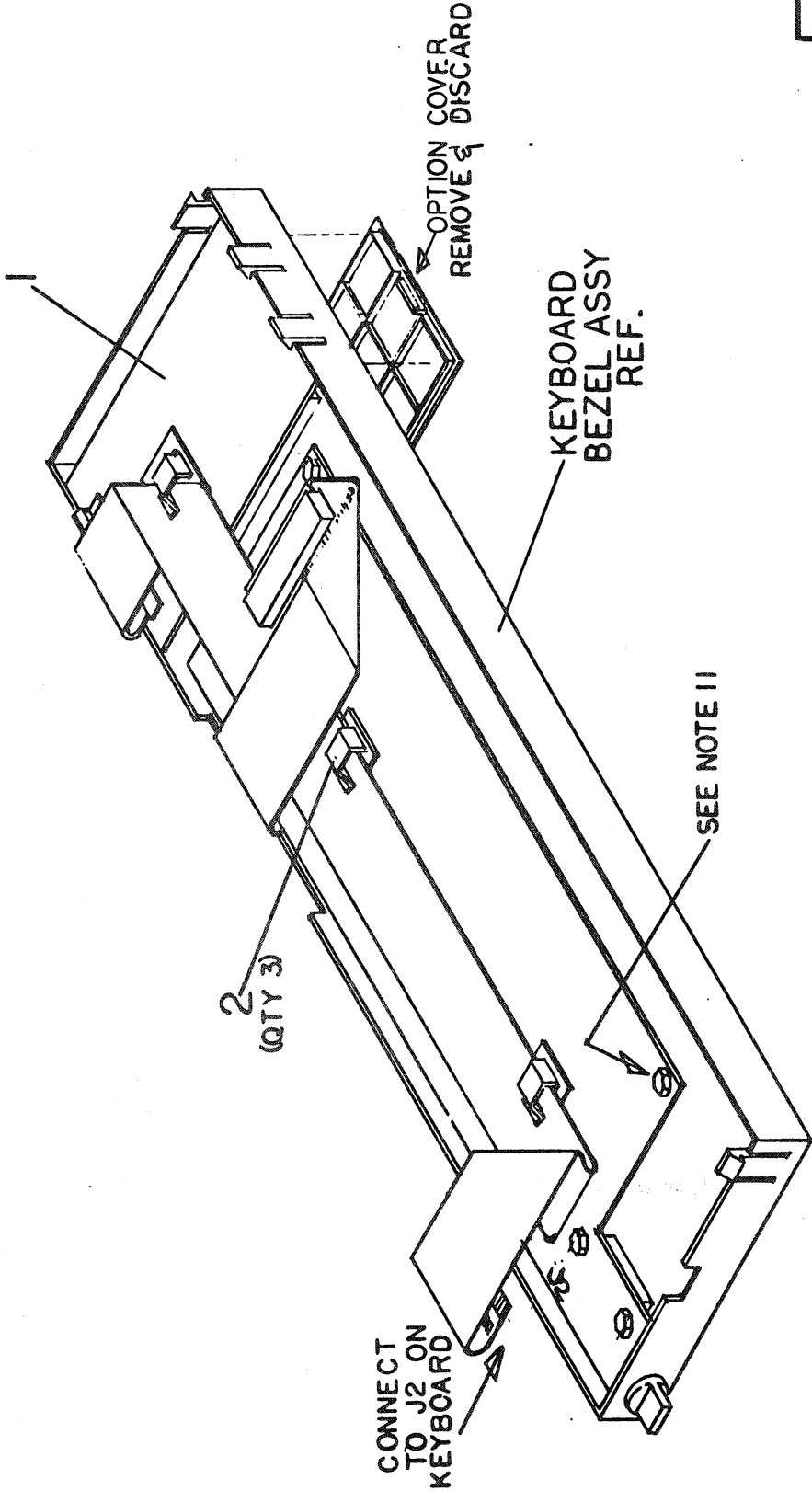
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NUMERIC KEYPAD INSTALLATION

USE THE FOLLOWING PROCEDURE TO INSTALL THE NUMERIC KEYPAD OPTION.

12. REMOVE OPTION CLOSURE BY DEPRESSING RETAINING CLIPS AT BOTH ENDS.
13. CAREFULLY SNAP NUMERIC KEYPAD ASSEMBLY INTO PLACE.
14. CONNECT CONNECTOR ON THE NUMERIC KEYPAD TO J2 ON MAIN KEYBOARD. APPLY CABLE CLAMPS AS SHOWN.
15. REINSTALL KEYBOARD AND REASSEMBLE BY PERFORMING STEPS 1-10 IN REVERSE ORDER.

16 PARTS LIST SHOWN FOR ORIENTATION PURPOSES ONLY.



1. REMOVE POWER FROM TERMINAL AND DISCONNECT THE AC PLUG.
2. REMOVE PAPER HOLDER OR TRACTORS OPTION (IF INSTALLED), AND REMOVE PAPER.
3. REMOVE THE ACCESS COVER BY DEPRESSING THE TWO ACCESS COVER RETAINER CLIPS.
4. REMOVE THE RIBBON CARTRIDGE.
5. LIFT BAIL BAR TO GAIN ACCESS TO PLATEN. REMOVE PLATEN BY SIMULTANEOUSLY DEPRESSING THE TWO PLATEN RELEASE LEVERS. LIFT PLATEN STRAIGHT OUT.

6. WITH A SMALL BLADE SCREWDRIVER, RELEASE THE FOUR POP FASTENERS THAT SECURE THE HOUSING COVER TO BASE ASSEMBLY.
7. REMOVE HOUSING COVER BY LIFTING STRAIGHT UP.
8. DEPRESS BEZEL RETAINER CLIPS AND ROTATE KEYBOARD BEZEL ASSEMBLY TOWARD THE FRONT OF TERMINAL.
9. REMOVE KEYBOARD CONNECTOR FROM J6 ON THE LOGIC BOARD.
10. LIFT KEYBOARD BEZEL ASSEMBLY STRAIGHT OUT OF THE HOUSING BASE ASSEMBLY.
11. TURN KEYBOARD BEZEL ASSEMBLY UPSIDE DOWN ON A PIECE OF FOAM OR BUBBLE PLASTIC AND REMOVE FIVE HEX HD SCREWS RETAINING KEYBOARD TO BEZEL.

| REVISIONS |            |
|-----------|------------|
| CHK       | CHANGE NO. |
|           |            |
|           |            |

|                                      |    |
|--------------------------------------|----|
| THIRD ANGLE PROJECTION               |    |
|                                      |    |
| REMOVE BURRS AND BREAK SHARP CORNERS |    |
| DO NOT SCALE DWG                     |    |
| MATERIAL                             | 11 |
| FINISH                               | 11 |

DRY 2/24/79  
CHK DD, Moag 2/28/79  
ENG JG, Kople 4/1/79  
PROJ. ENG. JC, Kople 4/1/79  
PROD. JH, Kople 4/1/79  
NEXT HIGHER ASSY.

BDD-LAX34-KL  
SCALE NONE  
SHEET 1 OF 1

FIRST USED ON  
LA 34/38  
TITLE  
NUMERIC KEYPAD  
OPTION

|                                                     |                                     |                                   |            |            |            |            |            |       |      |
|-----------------------------------------------------|-------------------------------------|-----------------------------------|------------|------------|------------|------------|------------|-------|------|
| AIR CLAMP, CABLE                                    | 9010016-00                          | 2                                 |            |            |            |            |            |       |      |
| AIR NUMERIC KEYPAD ASSY.                            | GIA-7016653-0-0                     | 1                                 |            |            |            |            |            |       |      |
| DESCRIPTION                                         |                                     | DWG./PART NO.                     | ITEM NO.   |            |            |            |            |       |      |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |                                     |                                   |            |            |            |            |            |       |      |
| ANGLES<br>30°-30'                                   | CLASS OF<br>ACCURACY<br>(CHECK ONE) | NOMINAL DIMENSION RANGE IN INCHES |            |            |            |            |            |       |      |
|                                                     |                                     | OVER<br>TO                        | OVER<br>TO | OVER<br>TO | OVER<br>TO | OVER<br>TO | OVER<br>TO |       |      |
| SURFACE<br>QUALITY                                  | IN                                  | 0.1                               | 0.2        | 0.3        | 0.4        | 0.5        | 0.6        |       |      |
|                                                     |                                     | 0.2                               | 0.3        | 0.4        | 0.5        | 0.6        | 0.7        |       |      |
| MICROINCHES                                         | ✓                                   | MEDIUM                            |            | ±.004      | ±.008      | ±.012      | ±.016      | ±.024 | ±.04 |
|                                                     |                                     | PREFERRED                         |            | ±.012      | ±.016      | ±.025      | ±.04       | ±.063 | ±.1  |
| QUANTITY &<br>VARIATION                             |                                     |                                   |            |            |            |            |            |       |      |

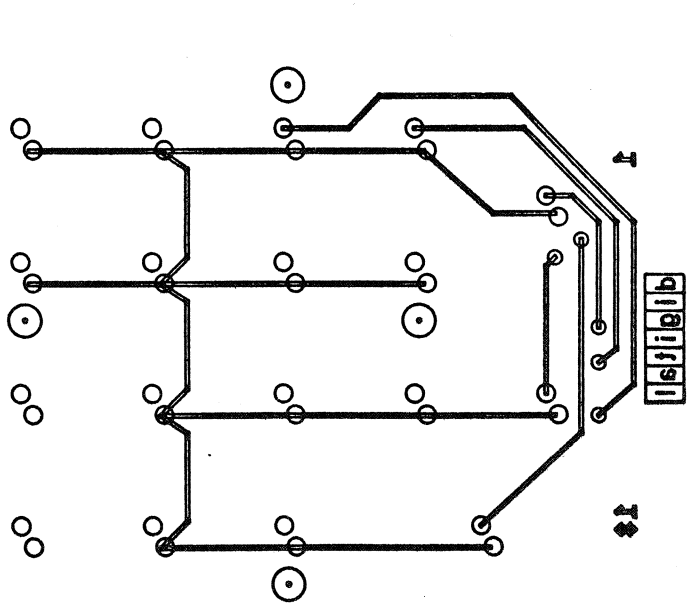
LA X 34-KL-2

DEC 1980

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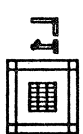




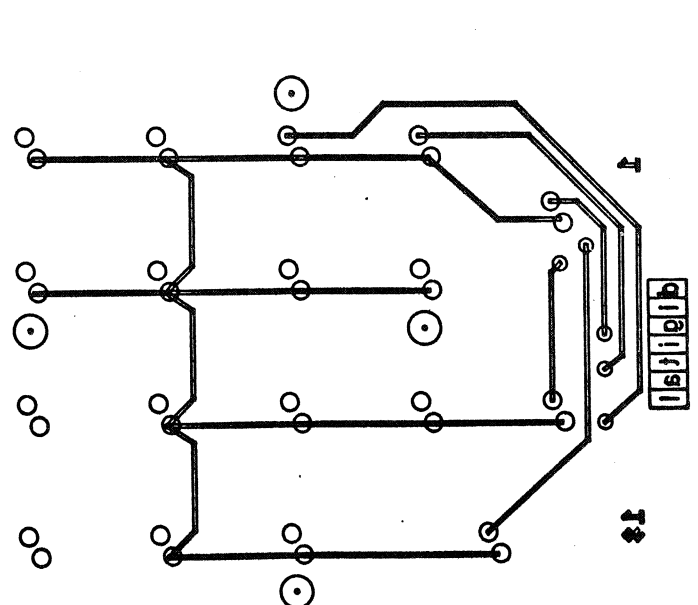


SIDE 1

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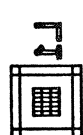


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SIDE 1

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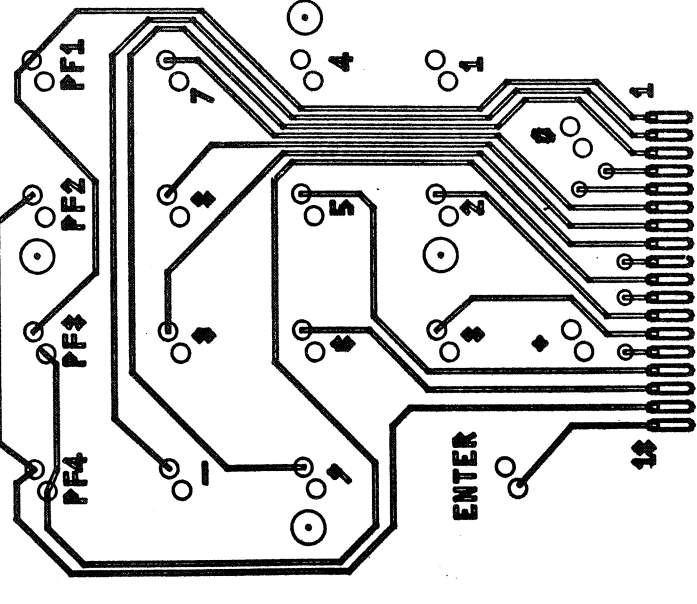
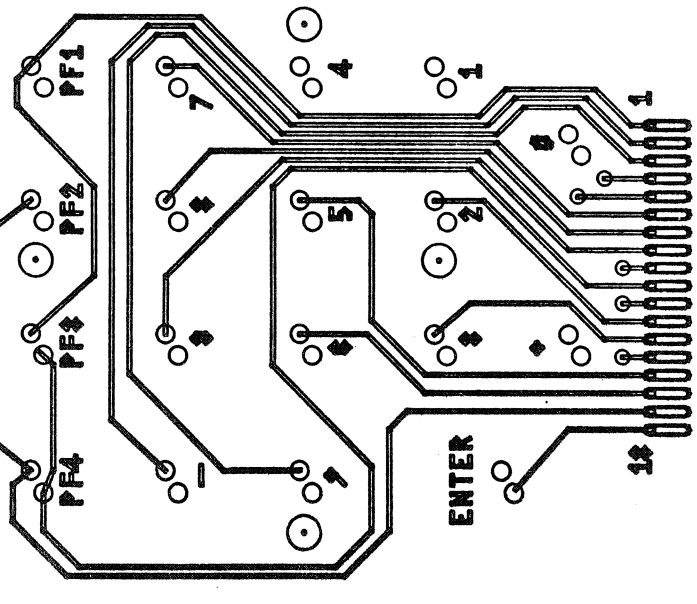
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LA34 5013645 C 8IDE2  
NUMERIC KEYPAD 5413646

LA34 5013645 C 8IDE2  
NUMERIC KEYPAD 5413646



| SHT | 3 of 3 | SIZE CODE   | NUMBER | REV |
|-----|--------|-------------|--------|-----|
| D   | UA     | 5413646-0-C | B      |     |

1 MS#

QUANTITY PER VARIATION  
00

LINE ITEM DOCUMENT NUMBER PART NUMBER DESCRIPTION

|   |   |            |                                |   |
|---|---|------------|--------------------------------|---|
| 1 | 1 | 5013645-00 | DRILL & ETCH BD                | 1 |
| 2 | 2 | 7014561-00 | 18 KEY NUMERIC PAD ASSY        | 1 |
| 3 | 3 | 9010033-00 | SCREW,PAN,PHILLIPS, 4-24 X 3/8 | 4 |

|                  |               |                        |                          |                   |              |                      |  |                      |  |
|------------------|---------------|------------------------|--------------------------|-------------------|--------------|----------------------|--|----------------------|--|
| REVISION HISTORY |               | BASIC PART NO: 5413646 |                          | DRN: M. RIPLEY    |              | DATE: 19-JUN-78      |  | D I I G I I I A I L  |  |
| ENG              | ECO NUMBER    | REV                    | SECTION A OF A           |                   |              |                      |  | TITLE PARTS LIST     |  |
| ---              | INIT          | A                      | SECTION, VARIATION INDEX | CHK'D:            | B. DONOHUE   | DATE: 19-JUN-78      |  | NUMERIC KEYPAD LAJ4  |  |
| 1                | 5413646-PN001 | B                      | [A] 00                   |                   |              |                      |  |                      |  |
|                  |               |                        | [B]                      | DES. ENG.:        | B. DONAHUE   | DATE: 30-OCT-78      |  |                      |  |
|                  |               |                        | [C]                      |                   |              |                      |  | DOCUMENT NUMBER      |  |
|                  |               |                        | [D]                      | RESP. ENG.:       | B. DONAHUE   | DATE: 30-OCT-78      |  | SIZE CODE: NUMBER    |  |
|                  |               |                        | [E]                      |                   |              |                      |  | REV                  |  |
|                  |               |                        | [F]                      | MFG. ENG.:        | VAN ERDEKIAN | DATE: 30-OCT-78      |  | K PL 5413646-0-DBP B |  |
|                  |               |                        |                          | ASSEMBLY NUMBER:  |              | TOP DOCUMENT NUMBER: |  | FILE NAME: EDIT #    |  |
|                  |               |                        |                          | ID-UA-5413646-0-0 |              | ID-DD-5413646-0-0    |  | 13646B.PLS 9         |  |

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