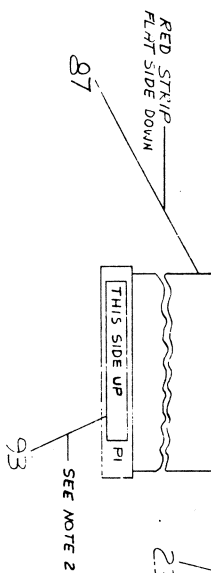


2 D CS 5411021-0-1 N RTV

111

-
- Diagram of a vehicle's rear floor area showing components R70, R71, R72, and R73. A dashed line indicates a fold-down area. A callout line points to a circular feature labeled '75'. A note at the bottom left reads 'SEE NOTE 1'.



J. BITTO		
A. Williams 18-2-49-77		
5411021-00008	N	
J. BITTO		
A. Williams 18-2-49-77		
5411021-00007	M	
A. Williams 18-2-49-77		
5411021-00006	L	
A. Williams 18-2-49-77		
A. Williams		
H. Dinnamore 6-4-76		
5411021-00005	K	
A. Williams		
H. Dinnamore 6-4-76		
5411021-00004	J	
A. Williams		
H. Dinnamore 6-4-76		
5411021-00003	H	
A. Williams		
H. Dinnamore 6-4-76		
5411021-00002	F	
A. Williams		
H. Dinnamore 6-4-76		
5411021-00001	E	
CHK	CHANGE NO.	REV.
REVISIONS		

[illegible]

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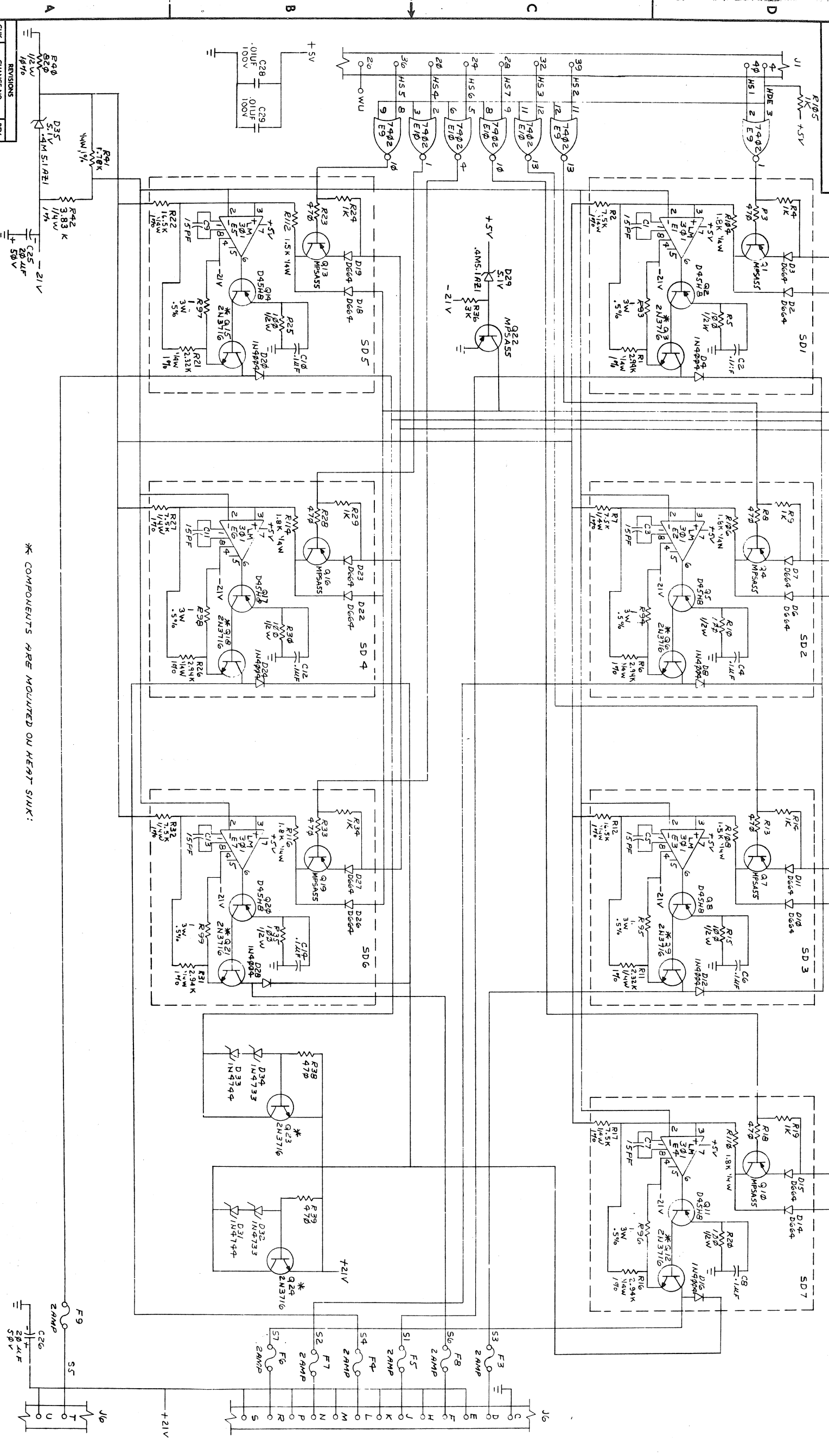
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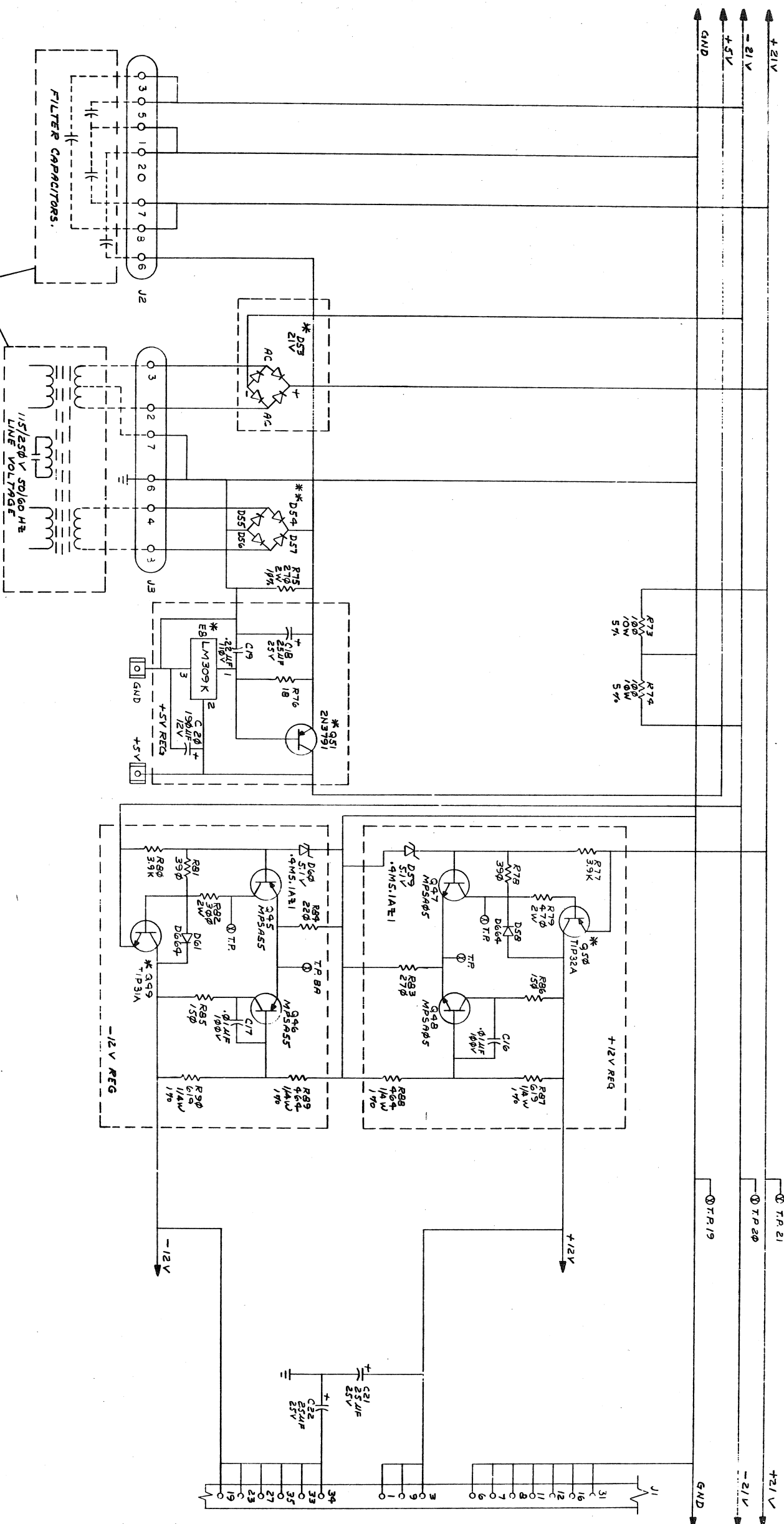
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* COMPONENTS ARE MOUNTED ON HEAT SINK:

REVISIONS		TITLE		SIZE CODE		NUMBER		REV.	
CHK	CHANGE NO.	REV.	LA180	POWER BOARD	D	CS	5411021-0-1	N	
SCALE		SHEET 3 OF 5		DIST.		1			



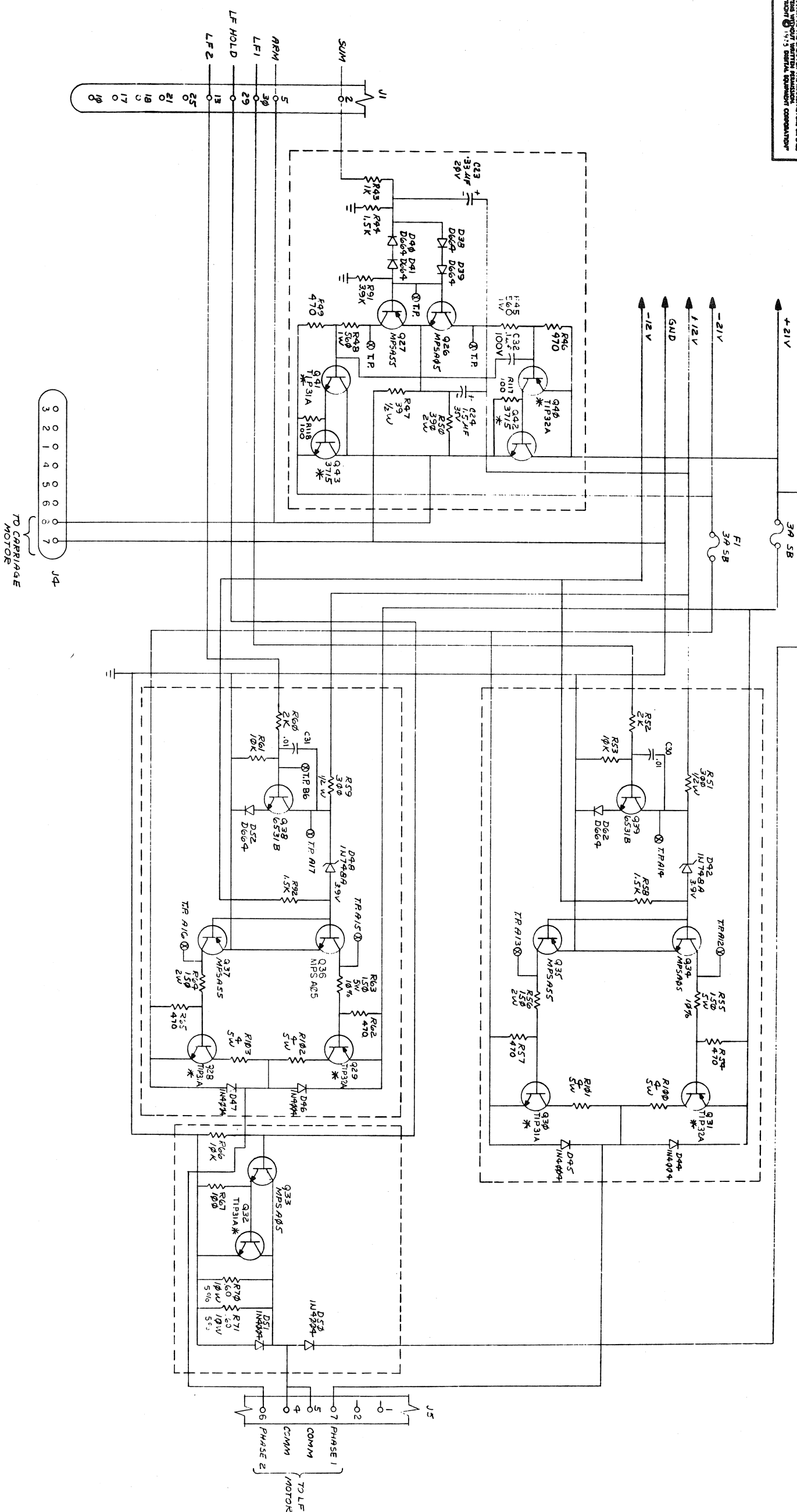
* COMPONENTS ARE MOUNTED ON HEAT SINK.
** DIODES D54 THRU D57 ARE IN4721.

REVISIONS		
CHK	CHANGE NO.	REV.

TITLE		SIZE CODE	NUMBER	REV.
POWER BOARD		D	CS 5411021-0-1	N
SCALE 1/8" = 1"		SHEET 4 OF 5		DIST.
8 7 6 5 4 3 2 1				

SIZE	CODE	NUMBER	REV
D	CS	5411021-0-1	N

2	541021-0-1	N
2	541021-0-1	N



* COMPONENTS ARE MOUNTED ON HEAT SINK

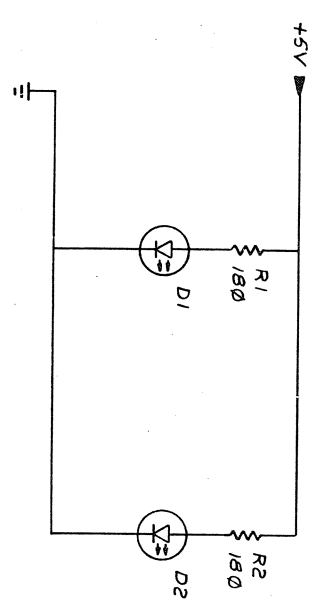
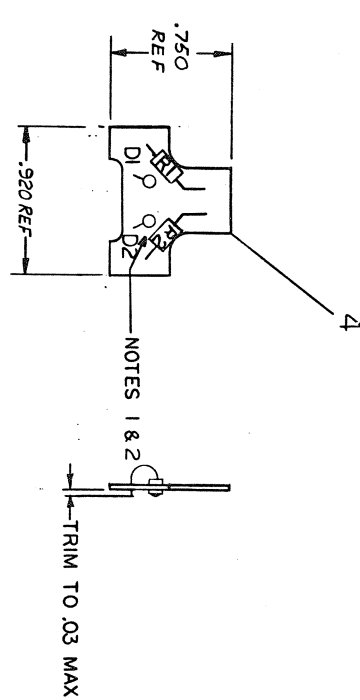
REVISIONS		
CHK	CHANGE NO.	REV.

TITLE		SIZE CODE		NUMBER		REV	
LA180 POWER BOARD		D		CS 541102-0--1		N	
SCALE		SHEET		5 OF 5		DIST.	

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- NOTES:
1. HEAT APPLIED TO D1 AND D2 DURING SOLDERING SHALL NOT EXCEED 285°C FOR A PERIOD OF 15 SECONDS.
 2. FINISHED HOLE SIZE FOR MOUNTING D1 AND D2 SHALL BE .078 MIN..083 MAX



REF	DESCRIPTION	REV
REF	ASSY/DRILLING HOLE LAYOUT	1
REF	MODULE ECO HISTORY	2
1	ETCHED CIRCUIT BOARD	3
2	R1, R2	4
2	D1, D2	5
2	RES 180 1/4W 5%	6
2	LIGHT EMITTING DIODE	6

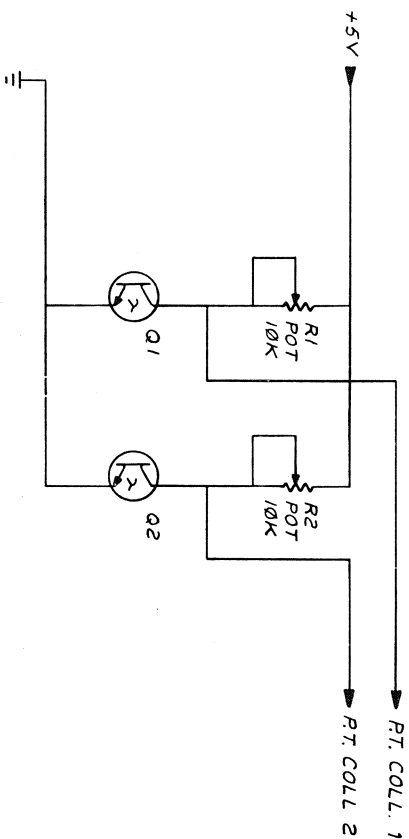
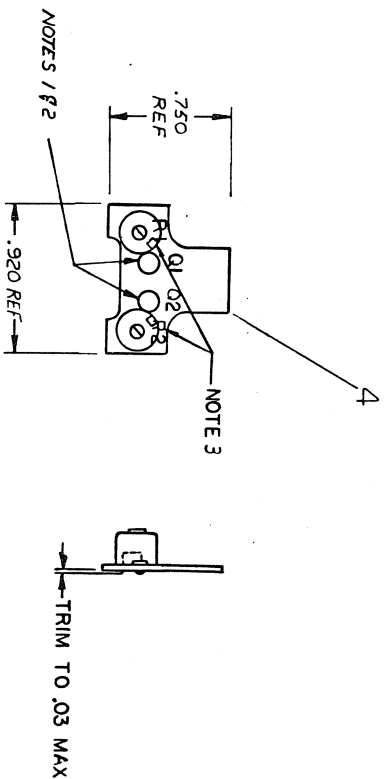
J. BITTO		11/1/74	
5410991-00002		C	
C. BICKOFF		2-16-75	
5410991-00001		B	
CHK	CHANGE NO.	REV	
REVISIONS			
DEC NO.	EIA NO.	DEC NO.	EIA NO.
SEMICONDUCTOR CONVERSION CHART			
SCALE	1	OF	1
SHEET 1 OF 1			
NEXT HIGHER ASSY			
ENCODER PC BOARD			
LED			
LA36			
DIGITAL EQUIPMENT CORPORATION			
UNIVERSITY MICROFILMS			
SERIALS ACQUISITION			
300 N ZEEB RD			
ANN ARBOR MI 48106			
U.S.A.			

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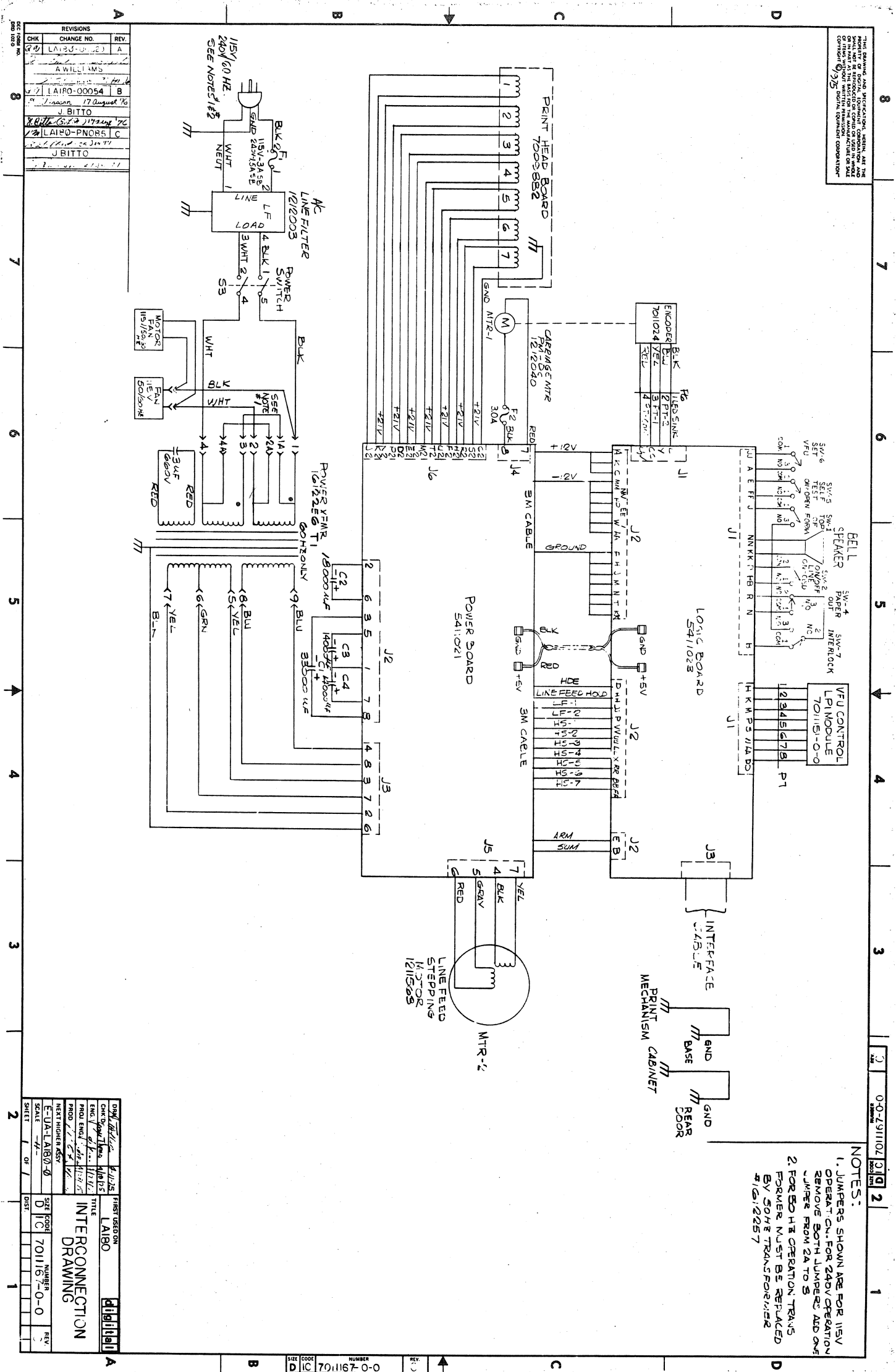
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NOTES:

1. HEAT APPLIED TO Q1 AND Q2 DURING SOLDERING SHALL NOT EXCEED 285° C FOR A PERIOD OF 15 SECONDS.
2. FINISHED HOLE SIZE FOR MOUNTING Q1 AND Q2 SHALL BE .078 MIN., .083 MAX.
3. R1 AND R2 MUST BE ORIENTED AS SHOWN, WITH NOTCH TOWARD CENTER OF BOARD.



J. BITTO			
F. CHARTER 11-6-75			
5411049-00002 C			
C. B. KOFF 2-11-75			
E. REYNOLDS 2-5-75			
5411049-00001 B			
CHK	CHANGE NO.	REV	
REVISIONS			
DEC NO.	EIA NO.	DEC NO.	EIA NO.
SEMICONDUCTOR CONVERSION CHART			
SCALE	1	OF	1
SHEET 1			
NEXT HIGHER ASSY			
TITLE			
ENCODER PC BOARD			
PHOTOTRANSISTOR			
LA36			
DIGITAL EQUIPMENT CORPORATION			
MASSACHUSETTS			
DATE			
5/8/74			
CHKD BY			
J. BITTO			
DATE			
11/1/75			
PROD. BY			
J. BITTO			
DATE			
2-11-75			
SIZE CODE			
DCS			
NUMBER			
5411049-0-1			
REV.			
C			



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DIGITAL EQUIPMENT CORPORATION MAYNARD MASSACHUSETTS

PACKAGING INSTRUCTION

REV: A DATE: 7/75
B 1/76

TITLE DECwriter

MATERIAL REQUIREMENTS

Quantity	Purchase Specification No.	Description
1	9905601	Stitched Tube
1	9905601-01	Full Telescope Cap
1	9905639	Pad with Foam (LA36/LA35 only)
1	9905129-39	Poly Bag
1	9905651	Wood Skid
1	9905651-01	Wood Brace (2 X 3)
2	90-09288	Tee Nut
2	90-09290-03	3/8-16 X 3 Hex-Head Bolt
1	36-12520-0-0	Caution Tag
6 ft	90-09634	Stain Resistant Tape (3M)
1	90-07032	Panduit Cable Tie
20 ft	9905734-02	Polypropylene Strapping
1	9905129-35	Poly Bag

PACKAGING INSTRUCTIONS

Step

Procedure

- Lift the cover and slide the print head to the left as far as it will go. Slip the Panduit Cable Tie (90-07032) around the ribbon rollers (A and B). Do not over-tighten. Fasten Caution Tag (36-12520-0-0) to tractor drive shaft. Close cover.
- Place Pad with Foam (9905639) (foam side down) on top of the LA36/LA35 keyboard. Tape with two (2) strips of glass filament tape (90-09634). Tape back door closed, using two (2) strips of tape.
- Place DECwriter on top of Skid Deck (9905651).
- Place all hardware and software into Poly Bag (9905129-35) and staple to deck of skid.
- Place one strip of CW21 (Custom Wrap) or Microfoam, over each leg of the DECwriter.
- Place Wood Brace (9905651-01) on top of legs as far back as it will go to properly align the bolt holes.
- Place Hex-Head Bolts (90-09290-03) through the bolt holes in the wood brace; place the Tee Nuts (90-09288) up and underneath the skid deck; then tighten down.
- Place a Poly Bag (9905129-39) over the DECwriter. Then, place the Stitched Tube (9905601) over and around the unit. Assemble Full Telescope Cap (9905601-01) and place on top of Stitched Tube.

NOTE

Make sure that the Stitched Tube is resting on the wood skid base, on all 4 sides.

- Strap in two places as shown in Figure 2. Use Polypropylene strapping (9905734-02).

ENG. Ken Merian 12/2/75 APPD. R.W. Lawrence 12/2/75 SIZE A CODE SP NUMBER 3700131-0-0 REV. B

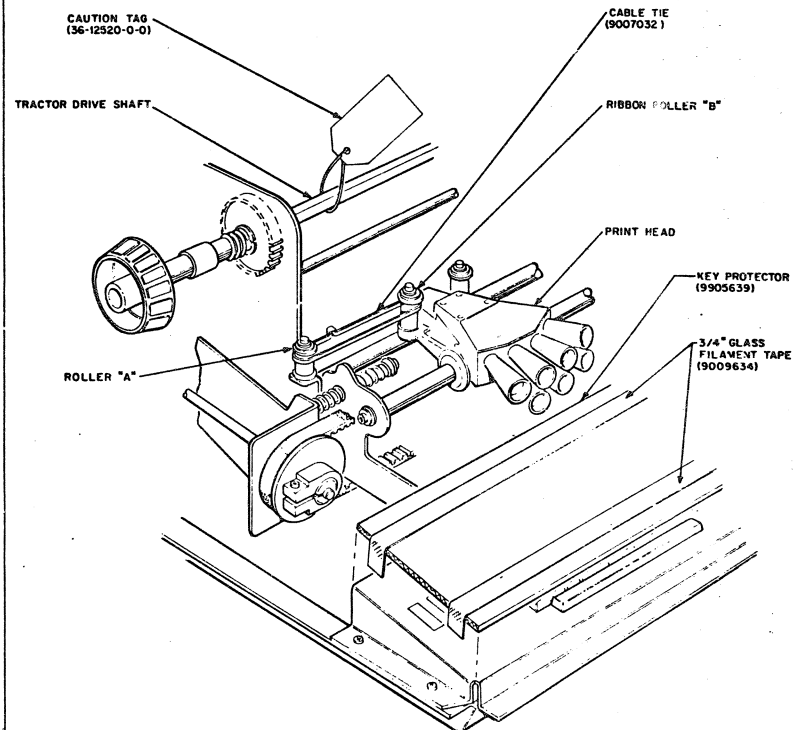
DEC 8-(551)-1031-1-R671
DRA - 129

SHEET 1 OF 3

PACKAGING INSTRUCTION

REV: DATE:

TITLE DECWRITER



NOTE:
Make changes to "C" size original only and rephotograph.

ENG. APPD. 7/75 SIZE A CODE SP NUMBER 3700131-0-0 REV. B

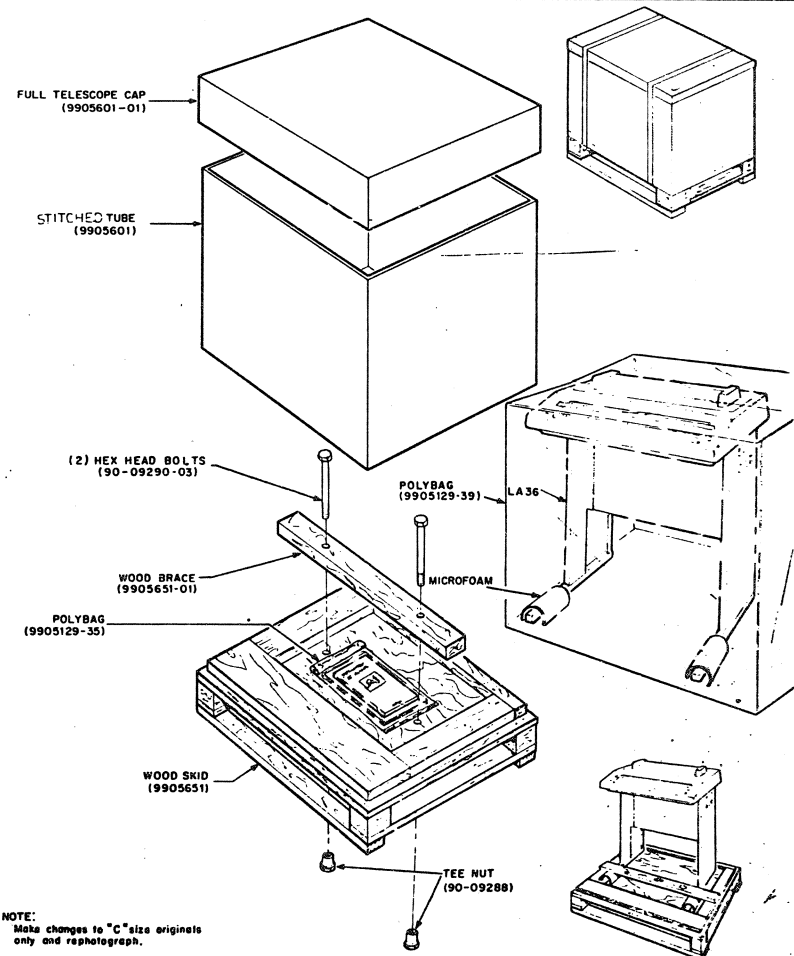
DRC-108

SHEET 2 OF 3

PACKAGING INSTRUCTION

REV: DATE:

TITLE DECWRITER



NOTE:
Make changes to "C" size original only and rephotograph.

ENG. Ken Merian 9/24/75 APPD. R.W. Lawrence 12/2/75 SIZE A CODE SP NUMBER 3700131-0-0 REV. B

DRC-108

SHEET 3 OF 3

CUSTOMER PRINT SET INDEX

SEQUENCE

二

SEQUENCE

LL

Drawing Directory
Option arrangement
Wheel assembly

B-DD-LAXX-KB
D-AR-LA36-0-1
C-AD-7009751-0

THIS IS PRINT SET

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CUSTOMER PRINT SET INDEX

THIS IS PRINT SET

SEQUENCE

44

1

SEQUENCE

二

1

DRAWING DIRECTORY
COMPRESSED FONT OPTION ASSY
CHECK-OUT PROCEDURE
B-DD-LAXX-KJ
E-UA-LAXX-KJ-Ø
A-SP-LAXX-KJ-2

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END 100

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