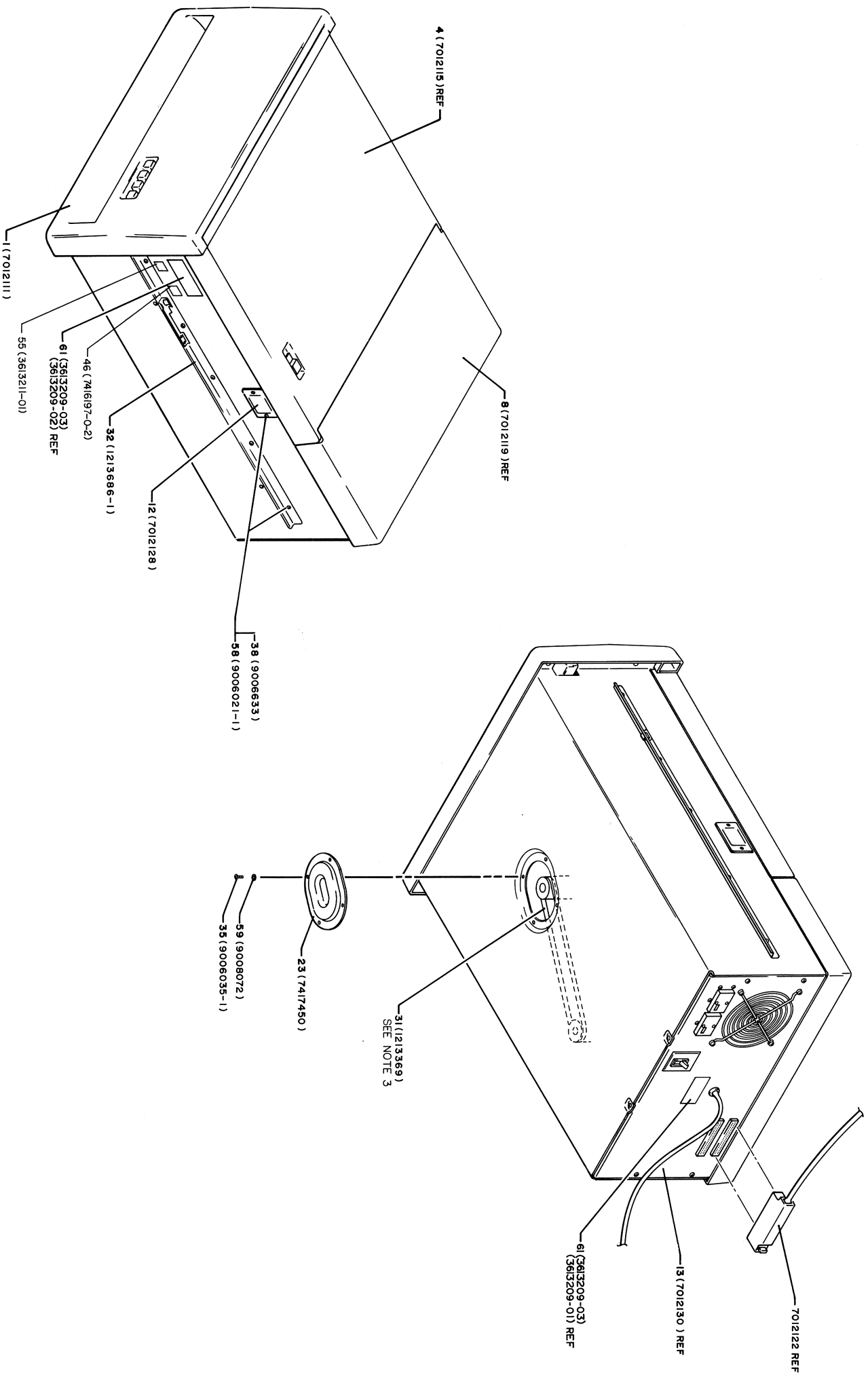


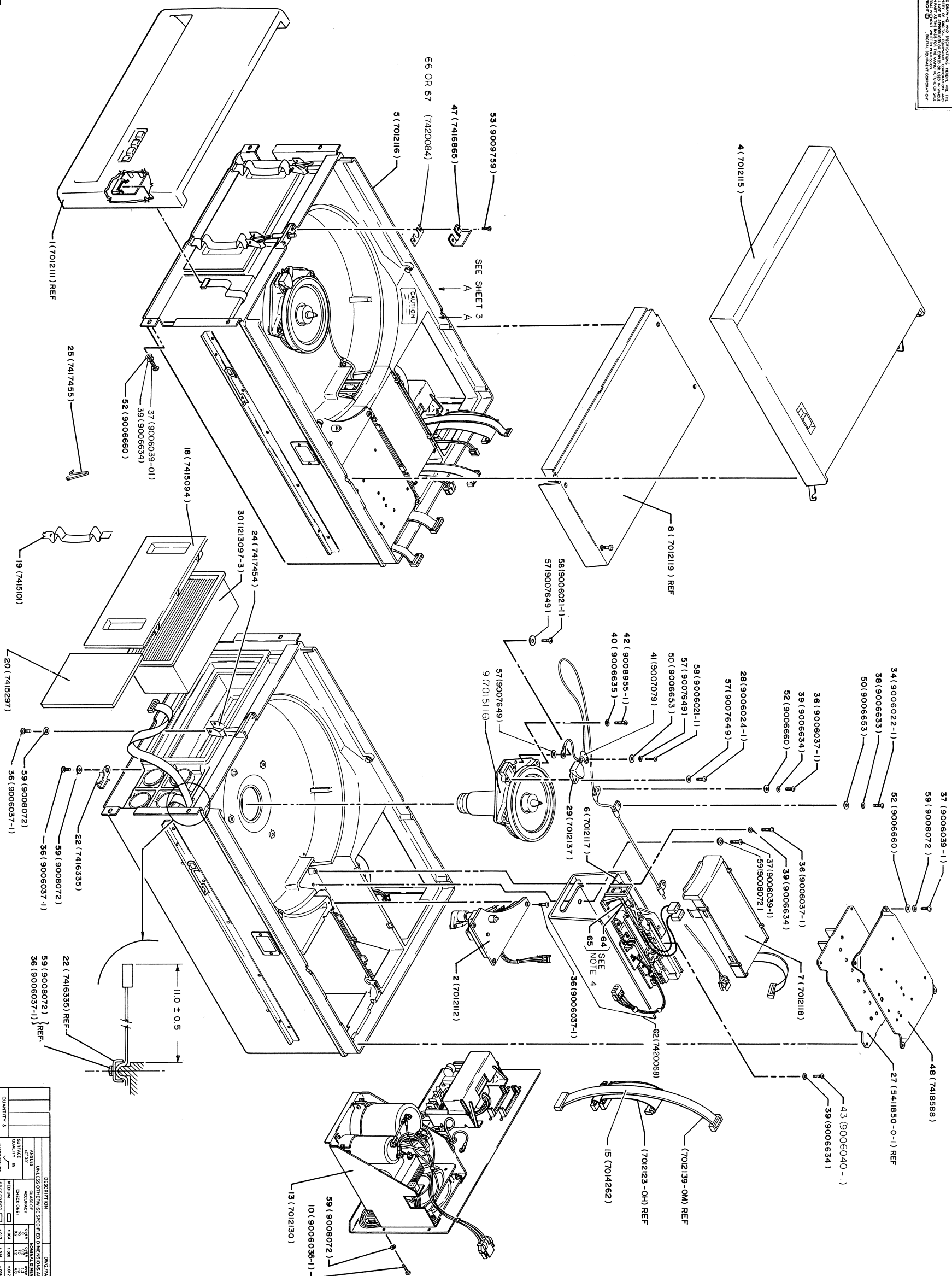
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REVISIONS		REV.
CHK	CHANGE NO.	
	RELEASED AT REV A	A
<i>11</i>	RLOI-0001 G. SCHNEIDER <i>(11/10/01 9:27:77)</i>	B
<i>11</i>	RLOI-0009 G. SCHNEIDER <i>(11/10/01 12:50:77)</i>	C
<i>Wg</i>	RLOI-CX010 K. GUENZEL <i>(11/10/01 3:50:77)</i>	D
	RLOI-A-CX002 G. DONOVAN <i>(11/10/01 12:50:77)</i>	E
<i>11/10/01 12:50:77</i>	RLOI-CX012 BERT MILLER <i>Bert Miller by K.S.</i>	F
<i>11/10/01 12:50:77</i>	RLOI-CZ014 BERT MILLER <i>Cert Miller</i>	H
<i>11/10/01 12:50:77</i>	RLOI-CZ020 K. GUENZEL <i>(11/10/01 12:50:77)</i>	J
<i>11/10/01 12:50:77</i>	RLOI-CZ022 B. MILLER <i>B. Miller 11/10</i>	K
<i>11/10/01 12:50:77</i>	RLOI-CZ022 K. GUENZEL <i>(11/10/01 12:50:77)</i>	L
<i>11/10/01 12:50:77</i>	RLOI-CZ025 K. GUENZEL <i>(11/10/01 12:50:77)</i>	M



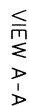
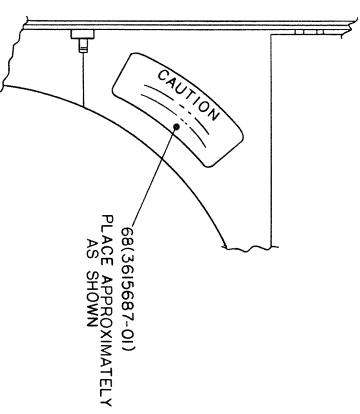
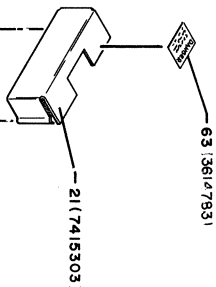
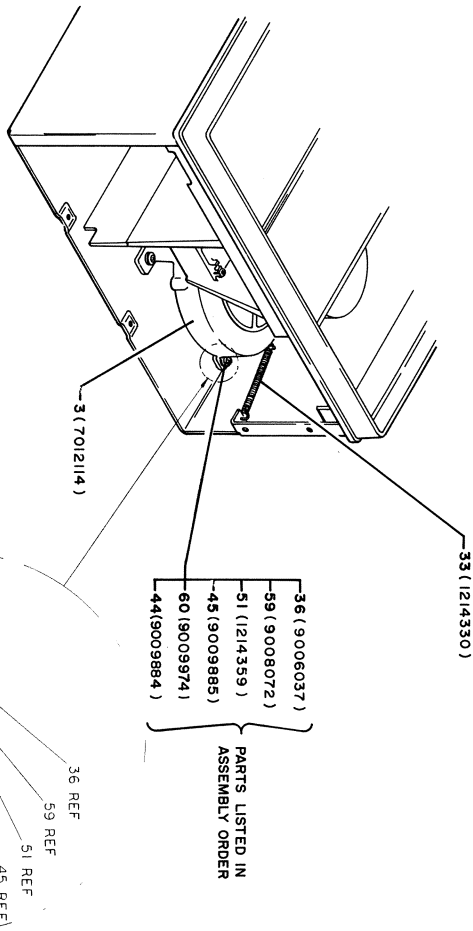
- NOTES
1. LOWER HEAD (ITEM 65) SHALL BE POSITIONED REARWARDS AGAINST PIN IN CARRIAGE
2. ALL SCREWS TO BE TIGHTENED AS FOLLOWS:
- | | |
|--------------------|------------------|
| 4-40 SCREW, TORQUE | 3.5 ± 0.5 IN LBS |
| 6-32 " " | 5.0 ± 1.0 " " |
| 8-32 " " | 10.0 ± 1.0 " " |
| 10-32 " " | 18.0 ± 2.0 " " |
3. DRIVE BELT TENSION 10.0 ± 1.0 LBS
4. 4-40 HEAD MTG BOLTS TO BE TIGHTENED TO 5.0 ± 0.5 IN LBS.

[illegible]



REVISIONS		
CHK	CHANGE NO.	REV.

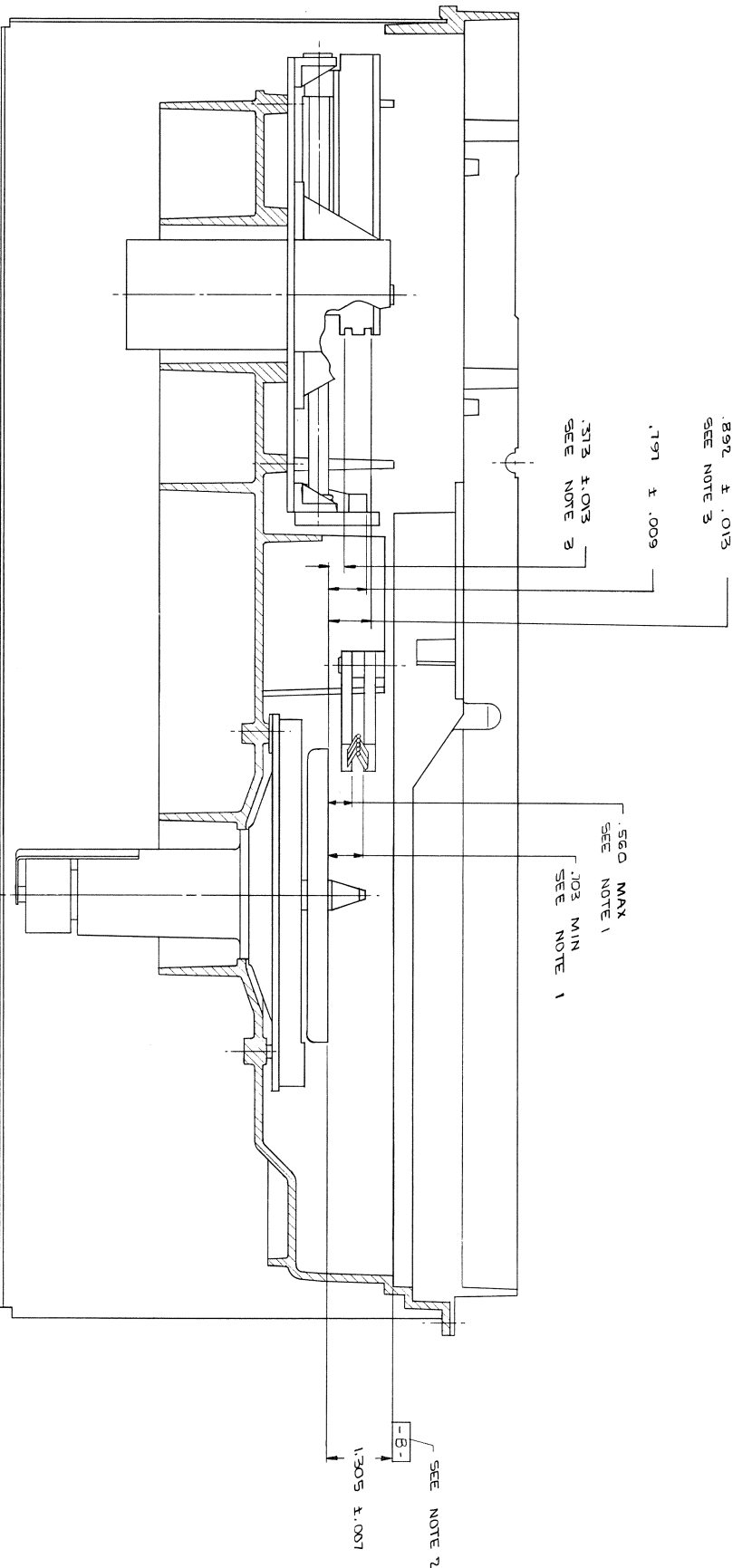
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DWG. PART NO.		ITEM NO.																																																																																																																																					
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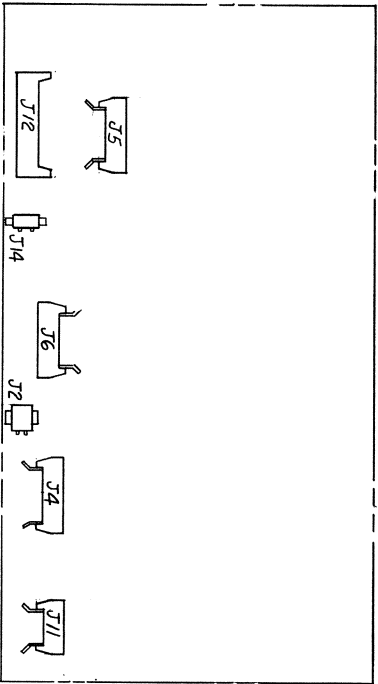
- NOTES:
1. DIMENSION APPLIES TO HIGHER OR LOWEST POINT ALONG SQUARE OR BLOCK OF SQUARE.
 2. 3. TOLLING POINTS SEE DRAWING 7415237 7415237
 3. DIMENSION HAS TO BE WITHIN .004 AT BOTH EXTREMES OF CARTRIDGE TRAVEL.



REVISIONS		
REV.	CHANGE NO.	DATE
1		

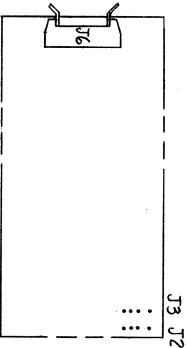
QUANTITY & VARIATION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		SPEC. PART NO.		ITEM NO.	
QUANTITY	VARIATION	CLASS OF SURFACE	FINISH	FINISH	FINISH	FINISH	FINISH
1	1	1	1	1	1	1	1
TITLE		RLOI DISK DRIVE ASSEMBLY		RLOI-0-0		REV. M	
DRAWN BY		10/1/77		10/1/77		10/1/77	
CHECKED BY		10/1/77		10/1/77		10/1/77	
ENGINEER		10/1/77		10/1/77		10/1/77	
PROD. ENG.		10/1/77		10/1/77		10/1/77	
NEXT HIGHER ASSEMBLY		10/1/77		10/1/77		10/1/77	
SCALE		4 OF 4		4 OF 4		4 OF 4	
SHEET		4 OF 4		4 OF 4		4 OF 4	

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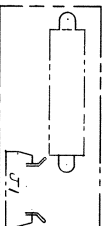
LOGIC BOARD

FIG. 1



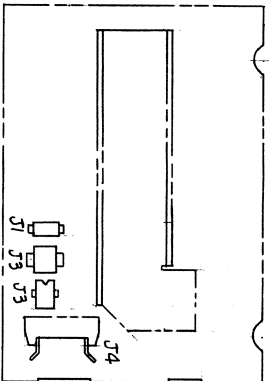
R/W BOARD

FIG. 2



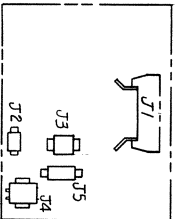
FRONT PANEL BOARD

FIG. 3



D.C. SERVO BOARD

FIG. 4



A.C. SERVO BOARD

FIG. 5

REVISIONS		
CHK	CHANGE NO.	REV.
	RELEASED AT	A
	REV A	B
	RLOI-CX010	
	DWG. N° RLOI-03	
	WAS RLOI-03	
	K. E. R. R. R.	

MAKESPEACE P-1655

DWG. FROM NO.

DWG. 100-C

8

7

6

5

4

3

2

1

8

7

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4

3

2

1

B 3-0-01R 312 2

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3/16

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5/16

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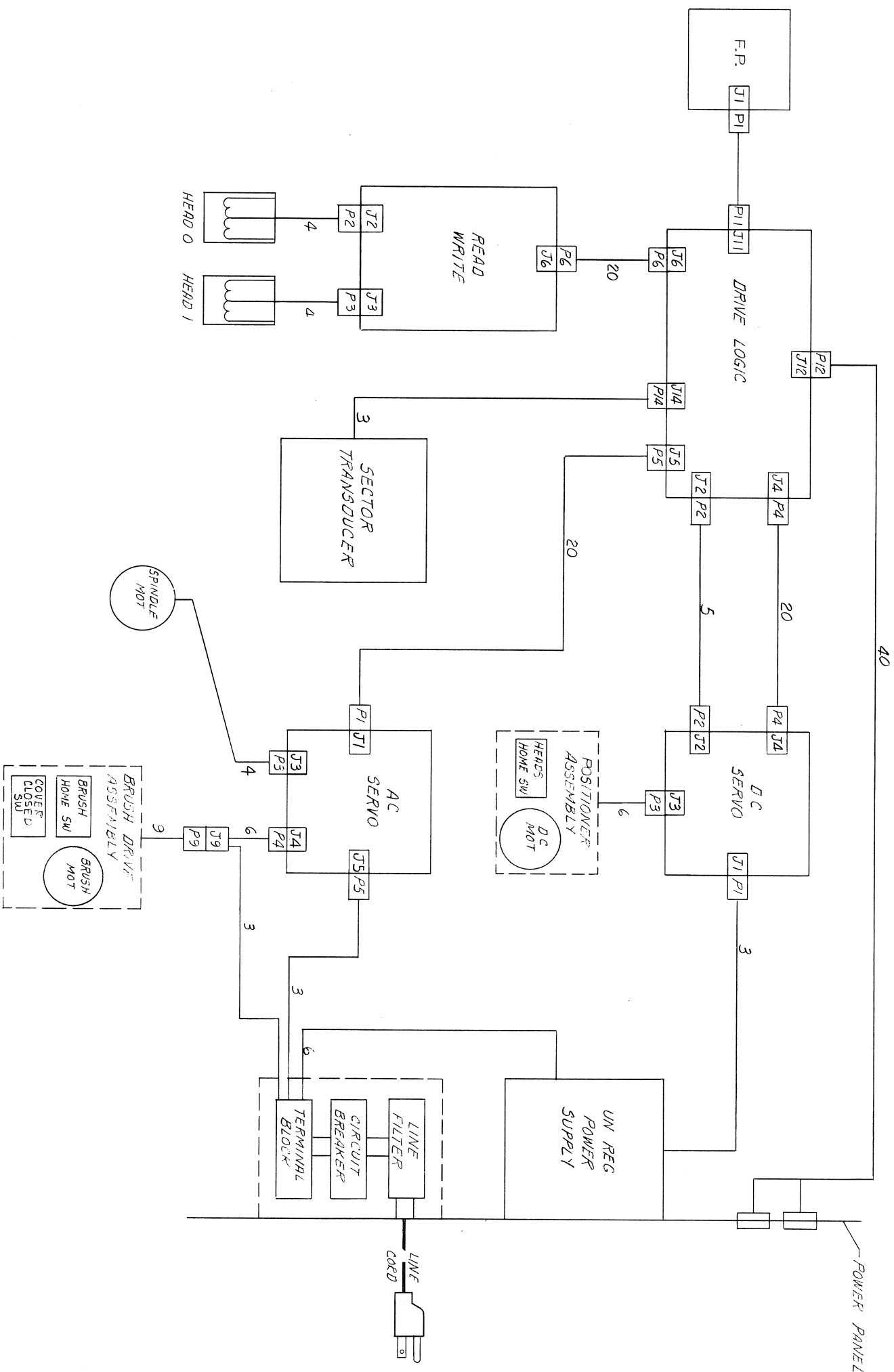
268

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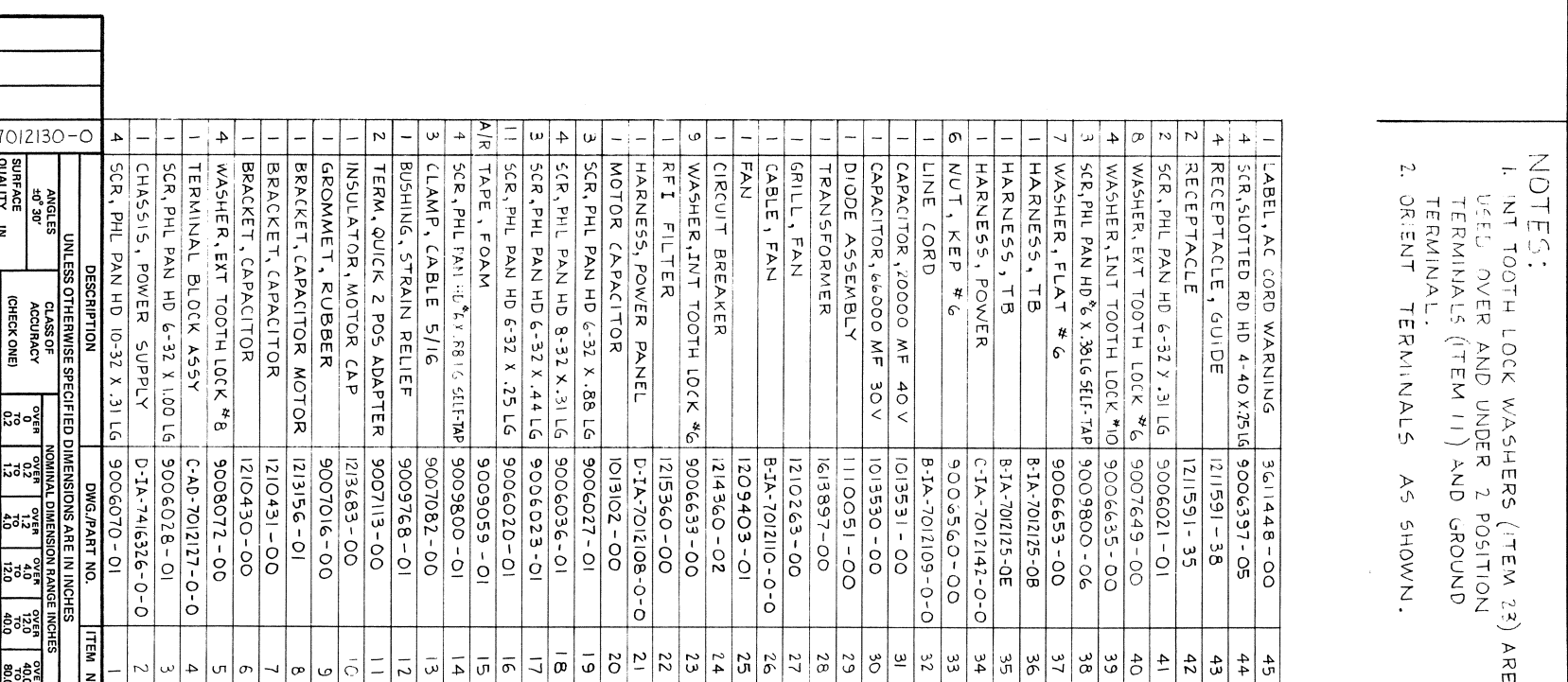
271

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DESCRIPTION		DWG./PART NO.		ITEM NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
ANGLES		CLASS OF		NOMINAL DIMENSION RANGE INCHES	
±0.30°	ACCURACY	OVER 0.00	0.00 TO 0.10	0.10 TO 0.25	0.25 TO 0.50
SURFACE (CHECK ONE)		0.00 TO 0.10	0.10 TO 0.25	0.25 TO 0.50	0.50 TO 1.00
QUALITY IN		0.00	0.10	0.25	0.50
MEDIUM		±.004	±.008	±.012	±.024
PREFERRED		±.012	±.016	±.025	±.04
MICROINCHES		±.012	±.016	±.025	±.04
QUANTITY & VARIATION		FIRST USED ON			
THIRD ANGLE PROJECTION		TITLE			
		RØ1 SYSTEM CABLING			
REMOVE BURNERS AND BREAK SHARP CORNERS		RØ1 SYSTEM CABLING			
DO NOT SCALE DWG.		RØ1 SYSTEM CABLING			
MATERIAL		RØ1 SYSTEM CABLING			
FINISH		RØ1 SYSTEM CABLING			
SHEET 2 OF 2		RØ1 SYSTEM CABLING			
DIST.		RØ1 SYSTEM CABLING			
SIZE CODE		RØ1 SYSTEM CABLING			
D		RØ1 SYSTEM CABLING			
IC		RØ1 SYSTEM CABLING			
NUMBER		RØ1 SYSTEM CABLING			
REV.		RØ1 SYSTEM CABLING			
B		RØ1 SYSTEM CABLING			

2. ORIENT TERMINALS AS SHOWN.



VARIATION		MICROINCHES				
PREFERRED	☐	$\pm .012$	$\pm .016$	$\pm .025$	$\pm .04$	$\pm .063$

CHKD G. SCHNEIDER 24/AX77

POWERED DANIEL

PHOD. B. RYLANDER 30/AUG/17

MATERIAL	SIZE	CODE	NUMBER	REV
E-UA-RLØ1-Ø-Ø				

[illegible]

— 7 —

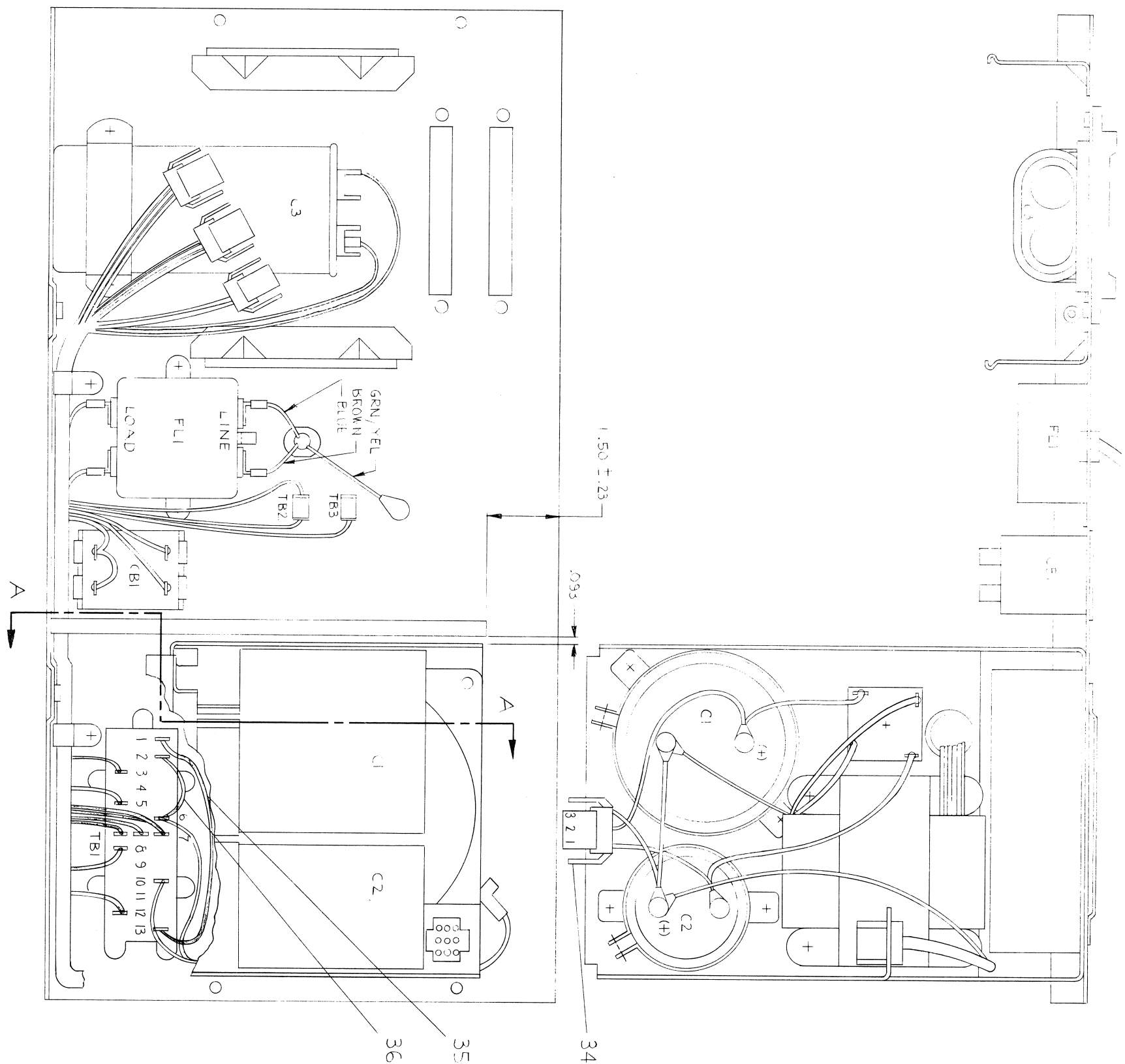
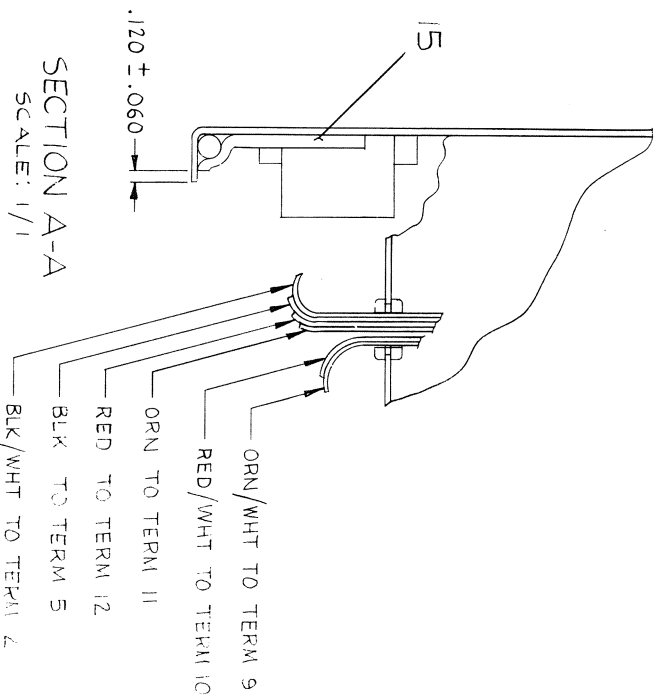
NOTES:

1. INPUT VOLTAGE 50 OR 60 HZ
90-110, 105-128 VAC
180-220, 210-256 VAC
2. OUTPUT VOLTAGE ± 11.5 VDC MIN AT MIN POINT OF THE RIPPLE. 8 VDC MAX AT HIGH LINE (MAX OF 25 VDC AT HIGH LINE 110 LOAD).
3. OUTPUT CURRENT: POSITIVE OUTPUT
2.5 AMP CONTINUOUS
3.5 AMP PULSE "25 MS"
NEGATIVE OUTPUT
.25 AMP CONTINUOUS
3.5 AMP PULSE "25 MS"

PULSE CURRENT ON ALTERNATE OUTPUT AT
A 65 MS OUT CYCLE.
4. OUTPUT RIPPLE AT 110 VOLTS

- A. NO LOAD 100 mV P/P
- B. + 2.5 A 600 mV P/P
-.25 A 300 mV P/P
- C. + 2.5 A 600 mV P/P
- 3.75 A 1.5 V DURING PULSE
RIPPLE AT 90 V RMS
+ 2.5 A 500 mV
- 3.75 A 2 V
+ 6 A 900 mV
- .25 A 400 mV

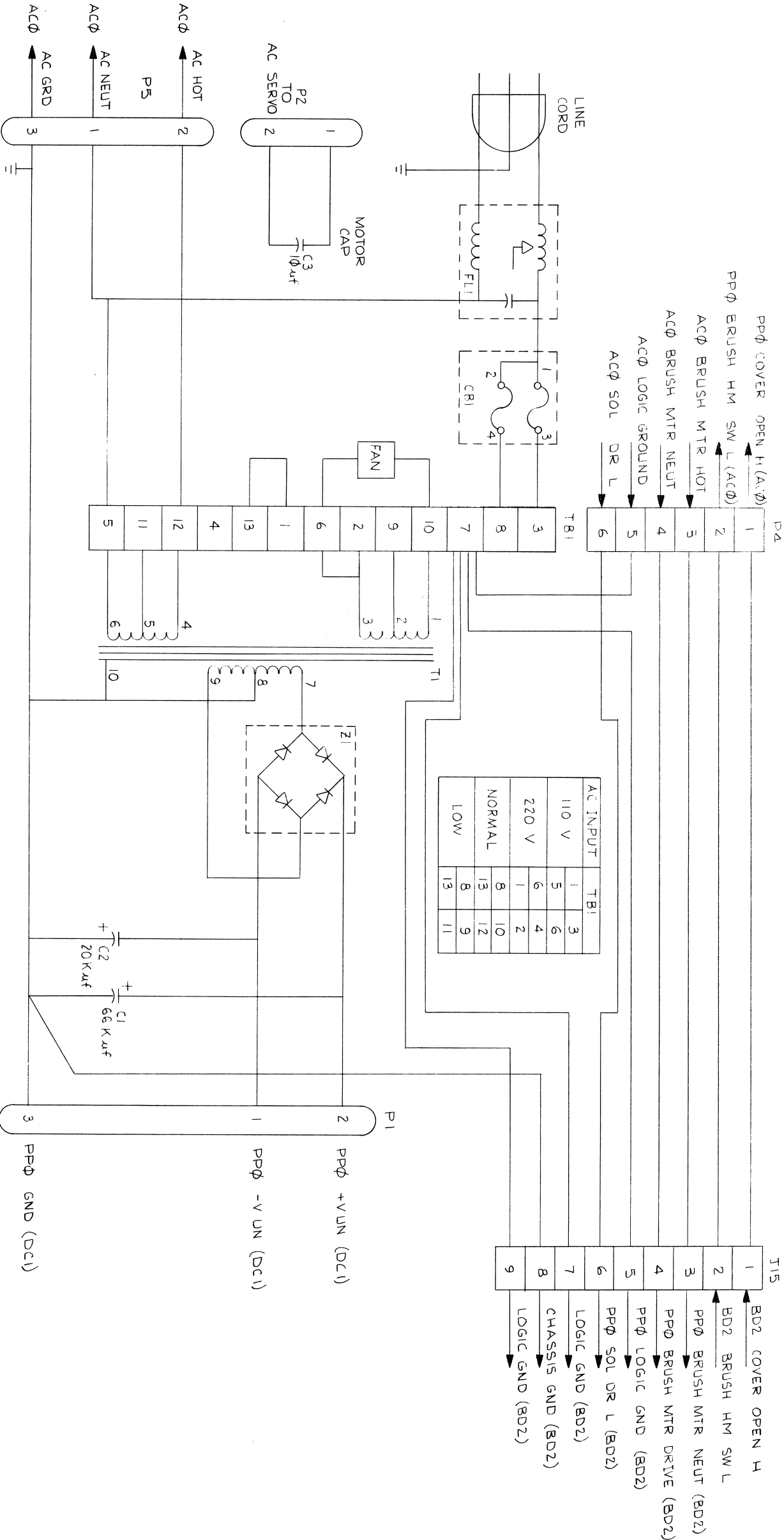
5. HIGH POT TEST PER UL 478
CONNECT BOTH AC LEADS TO THE POSITIVE TERMINAL OF THE SUPPLY AND GRN WIRE GROUND TO THE NEGATIVE TERMINAL OF THE SUPPLY. CLOSE CIRCUIT BREAKER AND INCREASE VOLTAGE TO 1750 VDC, ANY CURRENT INDICATES FAILURE.



REVISIONS	
CHK	REV.
CHANGE NO.	

MAKEPEACE P-1821		DIB FORM NO. DRB 137		8		7		6		5		4		3		2		1	
TITLE		POWER PANEL ASSY		SIZE/CODE		NUMBER		REV.		SCALE		SHEET		2 OF 3		DIB		REV.	
D		AD7012130-0-0		D		AD7012130-0-0		M		1/1		2		3		1		M	

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REVISIONS		
CHK	CHANGE NO.	REV.

TITLE			SIZE CODE			NUMBER			REV.		
POWER PANEL ASSY (PPO)			DAD			7012130-0-0			M		
SCALE: 1/1			SHEET 3 OF 3			DIST.					