

ILLUSTRATED PARTS BREAKDOWN

RX01 FLOPPY DISK

HOW TO USE THE IPB

GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

MAJOR ASSEMBLY LOCATOR

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisks items, are denoted by two asterisks (**) and immediately follow the related single asterisk item. Additional asterisks are used, as required, to denote further subordination. This system of part identification, provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part or assembly is not immediately available.

COLUMN CALLOUT DESCRIPTION

Figure & Item — Indicates the figure number and item number of each part.

Description — Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of the part to the next higher assembly.

DEC Part No. — Lists the DEC part ordering number. A blank in this column indicates a DEC part number was not assigned at the time of publication.

ECO Cut-In — The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations, that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified. A bracket ([]) preceding the item description is used to indicate the parts affected by ECO's.

Vendor Code/Part No. — Indicates vendor parts that are not stocked by DEC. Refer to the Field Service Spares Catalog (vendor part number to DEC part number) for the vendor code cross-reference.

Used On Code — Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

Ref Fig No. — A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

SYMBOL USAGE

Hardware Designators — Alpha designators for screws (S), washers (W), nuts (N), and retaining rings (R) are inserted after the item number callouts on the illustration when stacked item numbers are used.

Attaching Hardware — The @ symbol is inserted before any part that is used as attaching hardware. Attaching hardware is denoted as those parts that are not an integral part of the referenced assembly.

(NFR) Not Field Repairable — The (NFR) symbol is inserted after any assembly that is not to be field dismantled.

Other Symbols — Any other symbols that are required for kits, accessories, etc., will be explained and appear as part of the item description.

REVISION HISTORY

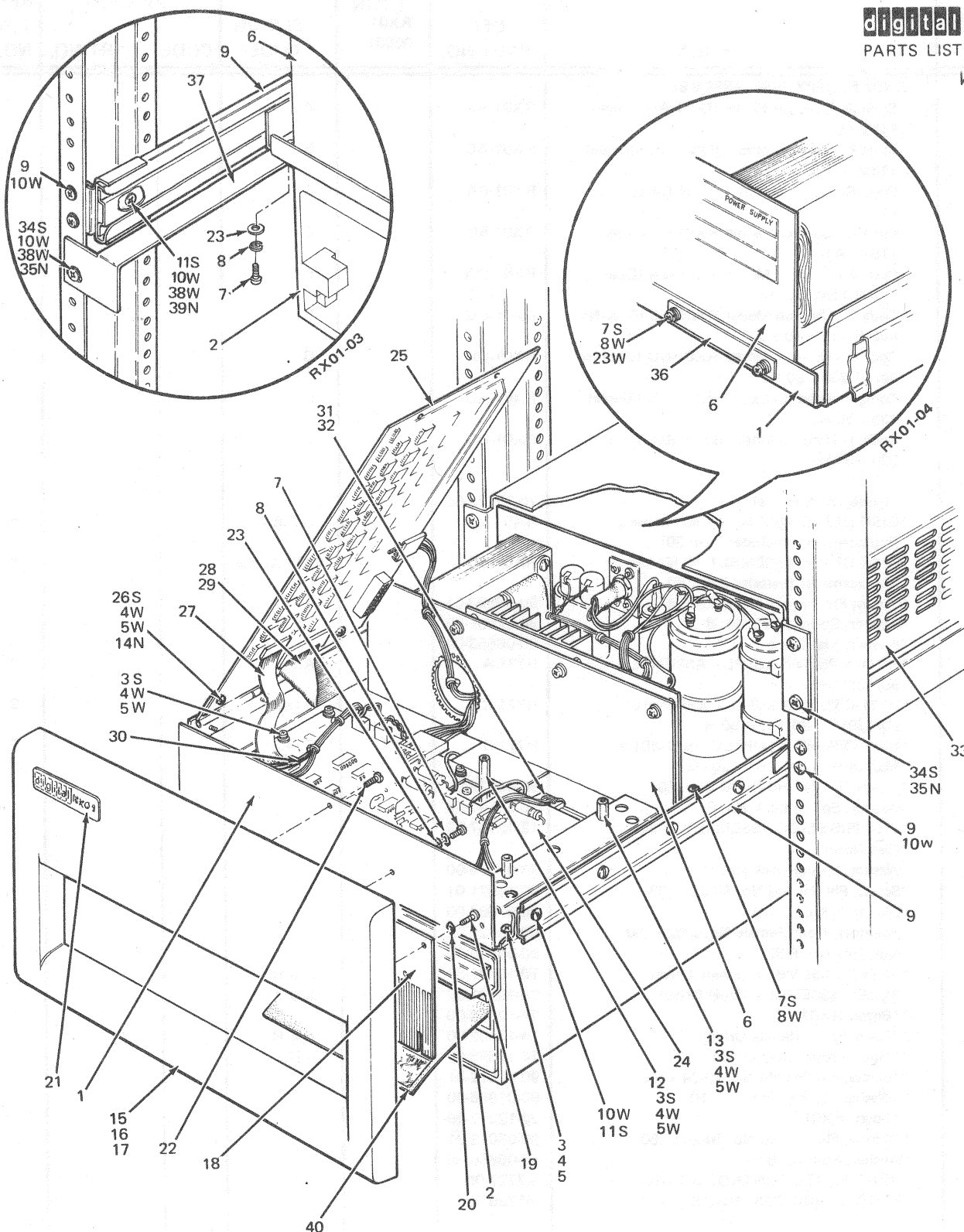
PRINTING	ECO LEVEL	DATE	PAGES AFFECTED
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None of the descriptions contained in this manual imply the granting of any license whatsoever to make, use or sell equipment constructed in accordance therewith.



RX01-01

Figure 1. RX01 Floppy Disk Assembly

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN RX01 00001	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
1—	RX01 FLOPPY DISK ASSEMBLY						
	Code A—Used on Model RX01-AA (Single) 115V 60 Hz	RX01-AA		A			
	Code B—Used on Model RX01-AC (Single) 115V 50 Hz	RX01-AC		B			
	Code C—Used on Model RX01-BA (Dual) 115V 60 Hz	RX01-BA		C			
	Code D—Used on Model RX01-BC (Dual) 115V 50 Hz	RX01-BC		D			
	Code E—Used on Model RX01-DA (Dual-No Bezel) 115V 60 Hz	RX01-DA		E			
	Code F—Used on Model RX01-DC (Dual-No Bezel) 115V 50 Hz	RX01-DC		F			
	Code G—Used on Model RX01-DD (Dual-No Bezel) 230V 50 Hz	RX01-DD		G			
	Code H—Used on Model RX01-AD (Single) 230V 50 Hz	RX01-AD		H			
	Code J—Used on Model RX01-BD (Dual) 230V 50 Hz	RX01-BD		J			
1	*Chassis (With Hinge)	70-10679-00					
2	*DISK DRIVE ASSEMBLY 60 Hz (Single Replacement) (Includes Item 30)	RX01-CA		A,C,E			5
	*DISK DRIVE ASSEMBLY 50 Hz (Single Replacement) Includes Item 30)	RX01-CC		B,D,F,G,H,J			5
3	*Screw, Phl Pan Hd No. 6-32 x .44	90-06023-01					
4	*Washer, Spring Lock No. 6	90-07801-00					
5	*Washer, Flat No. 6	90-06653-00					
6	*H771-A POWER SUPPLY ASSEMBLY 90/132V 60 Hz	H771-A		A,C,E,			2
	*H771-C POWER SUPPLY ASSEMBLY 90/120V—100/132V 50 Hz	H771-C		B,D,F			2
	*H771-D POWER SUPPLY ASSEMBLY 180/240V—200/264V 50 Hz	H771-D		G,H,J			2
7	*Screw, Phl Pan Hd No. 8-32 x .50	90-06039-01					
8	*Washer, Spring Lock No. 8	90-06690-00					
9	*CHASSIS SLIDE ASSEMBLY (1-Set) (See Note)	12-12157-00					
10	*Washer, Spring Lock No. 10	90-07906-00					
11	*Screw, Phl Pan Hd No. 10-32 x .38	90-06071-01					
12	*Spacer, No. 6-32 x 2	90-07604-00					
13	*Standoff, Male/Female No. 6-32 x .50	90-09120-02					
14	*Nut, Hex No. 6-32	90-06558-00					
15	*BEZEL ASSEMBLY (Single Drive)	70-10721-01		A,B,H			
16	*BEZEL ASSEMBLY (Dual Drive)	70-10721-02		C,D,J			
17	**Bezel, RX01	74-12664-00					
18	**Plate, Front (Single Drive)	74-13002-00		A,B,H			
	**Plate, Front (Dual Drive)	74-12853-00		C,D,J			
19	**Screw, Phl Pan Hd No. 10-24 x .50	90-08012-01					
20	**Washer, Spring Lock No. 10	90-07906-00					
21	**Logo, RX01	36-12317-00					
22	**Screw, Phl Pan Hd No. 10-24 x .50	90-08012-01					
23	*Washer, Flat No. 8	90-06666-00					
24	*READ/WRITE CONTROL BOARD	M7727-00					
25	*FLOPPY DISK CONTROL BOARD	M7726-00					

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN RX01 00001	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
1-							
26	*Screw, Phl Pan Hd No. 6-32 x .50	90-06024-01					
27	*KEYBOARD CABLE (6 inches)	70-08612-00					
28	*JUMPER CABLE (15 feet)	BC05L-15		A,B,C,D,H,J			
29	*JUMPER CABLE (6 feet)	BC05L-06		E,F,G			
30	*EXTENSION CABLE (P6)	70-10646-1K					
31	*Mount, Tie Wrap (Adhesive)	90-08264-00					
32	*Tie Wrap	90-07031-00					
33	*Cover, Top	74-12666-00		A,B,C,D,H,J			
34	*Screw, Phl Truss Hd No. 10-32 x .62	90-06074-03					
35	*Nut, Tinnerman No. 10-32	90-07786-00					
36	*Plate, Pressure	74-09479-00					
37	*Shipping Bracket	74-13350-00					
38	*Washer, Flat No. 10	90-09024-00					
39	*Nut, Hex No. 10-32	90-06564-00					
40	*DISKETTE	36-12408-00					
	Note: 8 No. 10-32 x .38 "Binder Head Screws" and 4 No. 10-32 "Bar Nuts" are supplied with each set of Chassis Slides (Item 9). One Lockwasher (Item 10) should be installed with each screw.						

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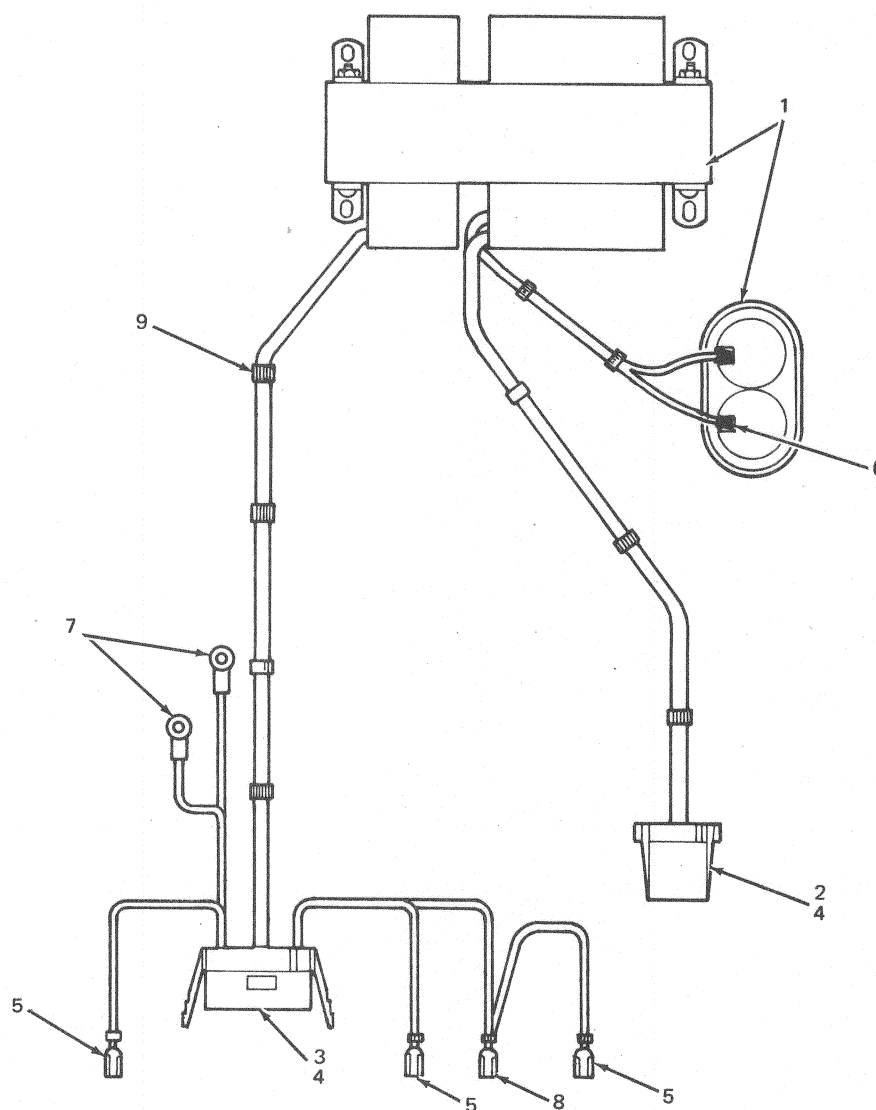
1. The above items are for the use of the...
 2. The items are to be used for the purpose of...
 3. The items are to be used for the purpose of...
 4. The items are to be used for the purpose of...



1

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN H771 00001	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
2—	H771 POWER SUPPLY ASSEMBLY 90/132V, 60 Hz	H771-A		A,C,E			1
	H771 POWER SUPPLY ASSEMBLY 90/120V—100/132V 50Hz	H771-C		B,D,F			1
	H771 POWER SUPPLY ASSEMBLY 180/240V—200/264V 50 Hz	H771-D		G,H,J			1
1	*Chassis	74-12667-00					
2	*TRANSFORMER ASSEMBLY (T1) 60 Hz (Includes Capacitors T1-C)	70-10680-00		A,C,E			3
	*TRANSFORMER ASSEMBLY (T2) 50 Hz (Includes Capacitors T2-C)	70-10704-00		B,D,F,G,H,J			4
3	*Screw, Phl Pan Hd No. 8-32 x .50	90-06039-01					
4	*Washer, Flat .50 x .187 ID x .032	90-06666-00					
5	*Washer, Split Lock No. 8	90-06690-00					
6	*Nut, Hex No. 8-32	90-06561-00					
7	*Capacitor (C1) 14,000 MFD +40V	10-10187-00					
8	*Capacitor (C2) 18,000 MFD +25V	10-11643-00					
9	*Cable Tie	90-09350-00					
10	*Filter, Line	12-12003-00					
11	*POWER BOARD ASSEMBLY	70-10718-00					
12	*Screw, Phl Pan Hd No. 6-32 x .31	90-06021-01					
13	*Washer, Split Lock No. 6	90-07801-00					
14	*Washer, Flat .375 x .156 ID x .032	90-06653-00					
15	*Standoff, Male/Female No. 6-32 x .50	90-09120-02					
16	*Nut, Hex No. 6-32	90-06558-00					
17	*Screw, Phl Pan Hd No. 10-32 x .50 (Chassis Ground)	90-06073-01					
18	*Washer, Ext Tooth Lock No. 10 (Chassis Ground)	90-07651-00					
19	*Washer, Split Lock No. 10 (Chassis Ground)	90-07906-00					
20	*Nut, Hex No. 10-32 (Chassis Ground)	90-06564-00					
21	*Bracket, Fuse Mounting	74-13344-00		A,C,E			
22	*Rivet, Pop .125 Dia.	90-06458-00		A,C,E			
23	*Holder, Fuse	12-11638-00		A,C,E			
24	*Fuse (F1) 2A SB	90-07216-00		A,C,E			
25	*Tubing, Shrink .75 Dia.	91-07250-09		A,C,E			
26	*Circuit Breaker (CB1) 3.5A	12-12301-01		B,D,F			
	*Circuit Breaker (CB1) 1.75A	12-12301-00		G,H,J			
27	*Screw, Phl Pan Hd No. 6-32 x .25	90-06020-01		B,D,F,G,H,J			
28	*POWER CORD ASSEMBLY 115V (H771-A)	70-10697-01		A,C,E			
	*POWER CORD ASSEMBLY 115V (H771-C)	70-10697-03		B,D,F			
	*POWER CORD ASSEMBLY 230V (H771-D)	70-10697-02		G,H,J			
29	*Strain Relief	90-08492-02					
30	*HARNESS, Power 90-120V 50 Hz (H771-C)	70-10696-02		B,D,F			
	*HARNESS, Power 100-132V 50 Hz (H771-C)	70-10696-01		B,D,F			
	*HARNESS, Power 180-240V 50 Hz (H771-D)	70-10696-04		G,H,J			
	*HARNESS, Power 200-264V 50 Hz (H771-D)	70-10696-03		G,H,J			
31	*Grommet, Caterpillar	90-07035-00					
32	*Jumper Assembly 5-1/2" (From Line Filter to Circuit Breaker)	70-10972-05		B,D,F,G,H,J			
33	*Decal, Voltage (H771-A)	74-13403-00		A,C,E			
	*Decal, Voltage (H771-C)	74-14250-00		B,D,F			
	*Decal, Voltage (H771-D)	74-14251-00		G,H,J			
	*Decal, UL (Not Shown)	36-12063-00		A,C,E			

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN RX01 00001	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
3—	TRANSFORMER ASSEMBLY (60 Hz)	70-10680-00		A,C,E			2
1	*Transformer, Power (T1) (Includes Capacitor and Terminal Covers)	16-12403-00					
2	*Connector (P1) Socket Housing 6 Pin Mate-N-Lok	12-10821-06					
3	*Connector (J1) Socket Housing 15 Pin Mate-N-Lok	12-09350-15					
4	*Terminal, Socket Contact	12-09379-00					
5	*Connector, Solderless (P6, P7, P9)	90-07970-00					
6	*Terminal, Quick Connect (P2-P3)	90-07593-00					
7	*Connector, Solderless (P4-P5)	90-07930-00					
8	*Connector, Solderless (P8)	90-07969-00					
9	*Cable Tie	90-07031-00					
	*Wire — No. 18 AWG						



RX01-05

Figure 3. Transformer Assembly (60 Hz)

ITEM NO.	DESCRIPTION	PART NO.	ECO PART NO.	USED ON CODE	VENDOR CODE	REF. NO.
1	TRANSFORMER ASSEMBLY (1011)	1011000000		A.C.E.		
2	Transformer, Power (11) (Inductor, Condenser and Terminal Cover)	1011000000				
3	Connector (10) (Socket, Pin, 2 Pin)	1011000000				
4	Pin (10) (10)	1011000000				
5	Transformer (10) (Socket, Pin, 10 Pin)	1011000000				
6	Pin (10) (10)	1011000000				
7	Transformer, Power (10) (Inductor, Condenser and Terminal Cover)	1011000000				
8	Connector, Socket (10) (10)	1011000000				
9	Transformer, Power (10) (Inductor, Condenser and Terminal Cover)	1011000000				
10	Transformer, Power (10) (Inductor, Condenser and Terminal Cover)	1011000000				

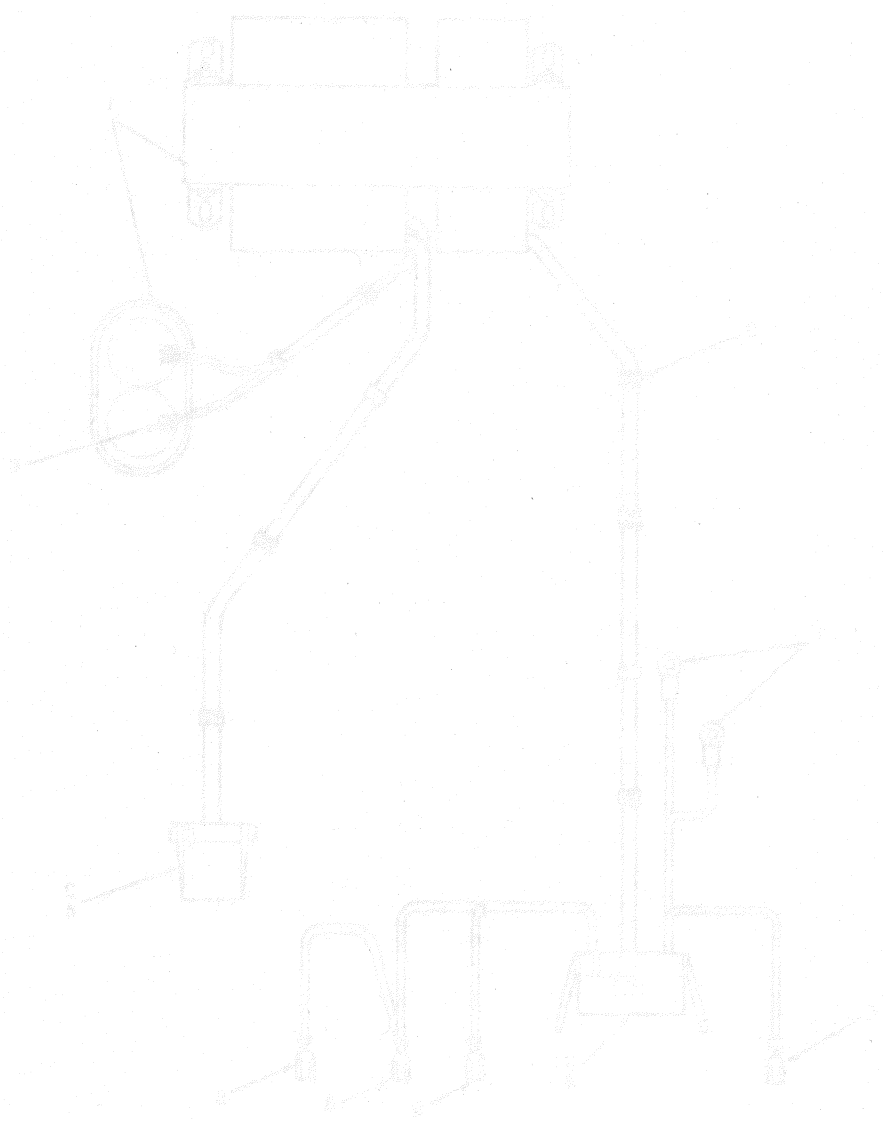
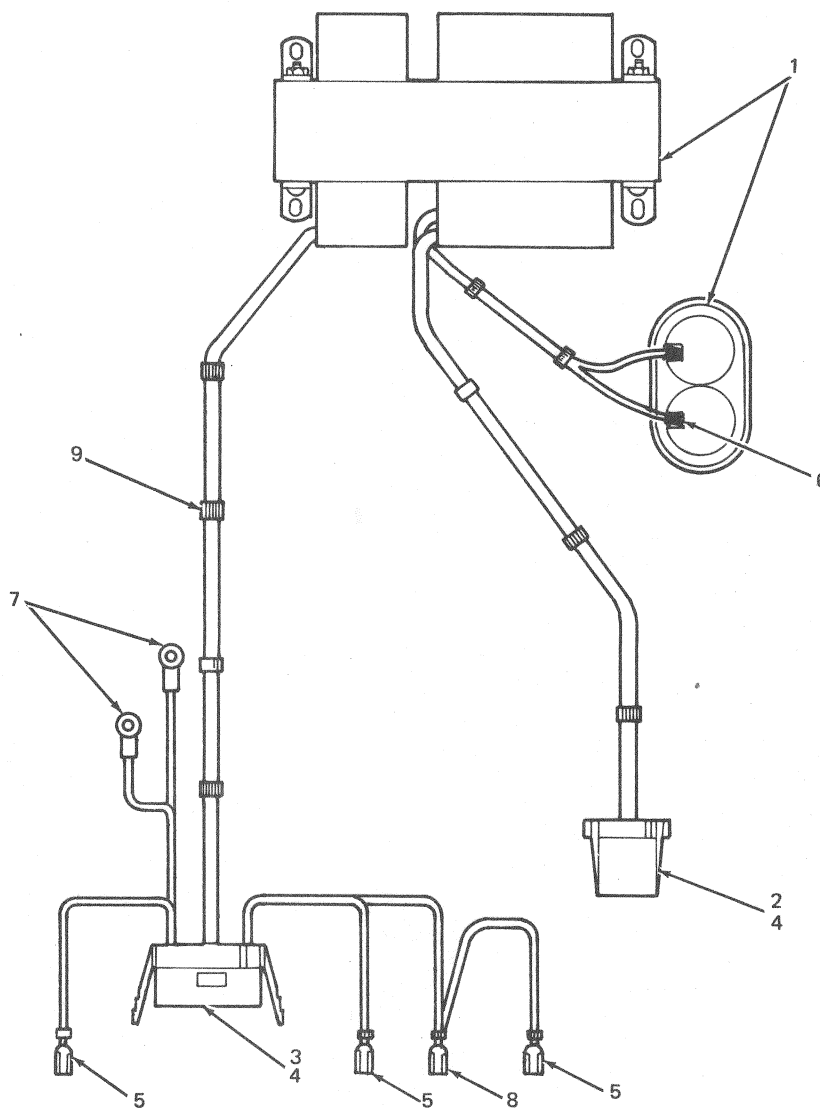


Figure 1. Transformer Assembly (1011)

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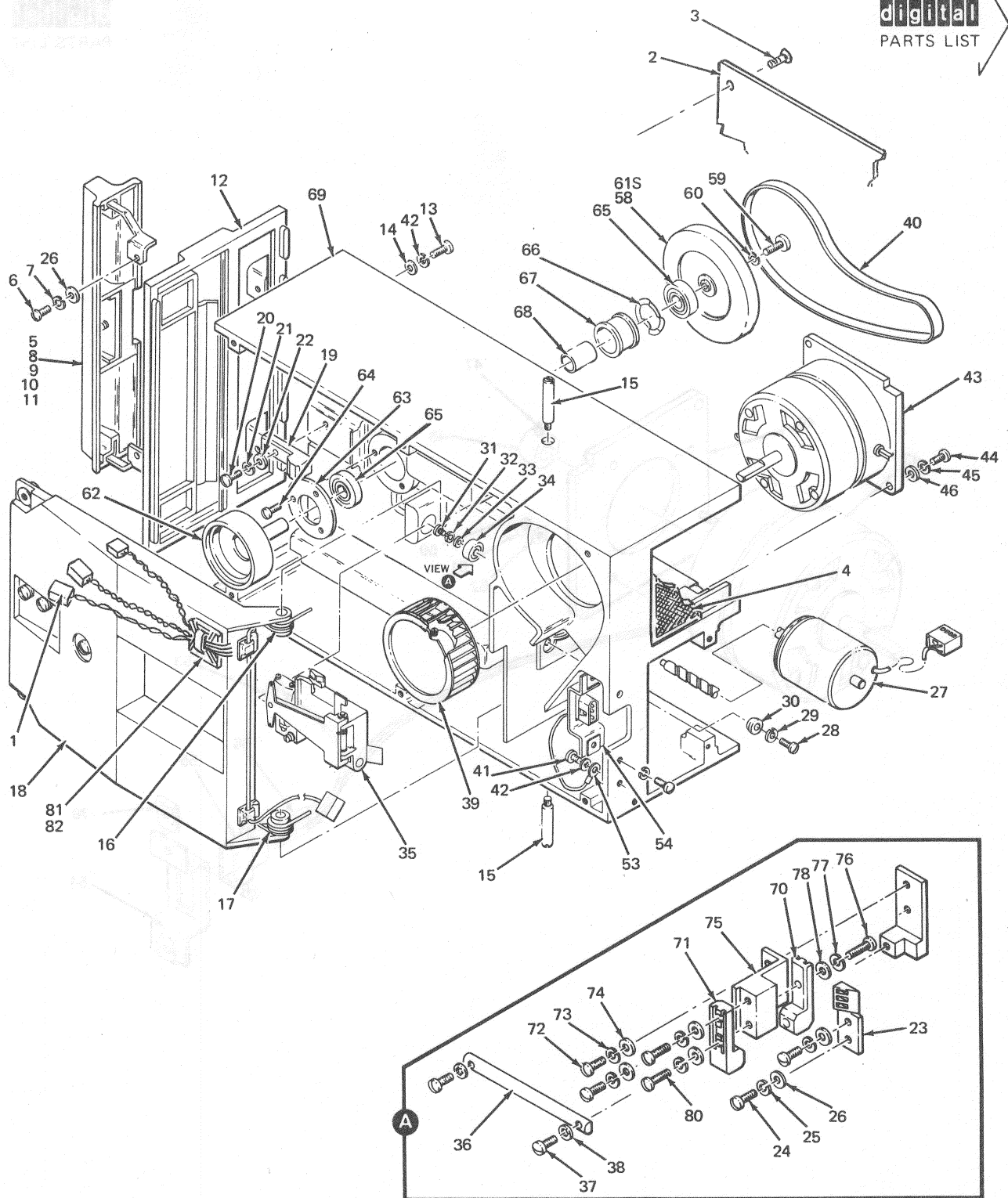
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FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN RX01 00001	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
4—	TRANSFORMER ASSEMBLY (50 Hz)	70-10704-00		B,D,F,G,H,J			2
1	*Transformer, Power (T1) (Includes Capacitor and Terminal Covers)	16-12402-00					
2	*Connector (P1) Socket Housing, 6 Pin Mate-N-Lok	12-10821-06					
3	*Connector (J1) Socket Housing, 15 Pin Mate-N-Lok	12-09350-15					
4	*Terminal, Socket Contact	12-09379-00					
5	*Connector, Solderless (P6, P7, P9)	90-07970-00					
6	*Terminal, Quick Connect (P2-P3)	90-07593-00					
7	*Connector, Solderless (P4-P5)	90-07930-00					
8	*Connector, Solderless (P8)	90-07969-00					
9	*Cable Tie	90-07031-00					
	*Wire — No. 18 AWG						



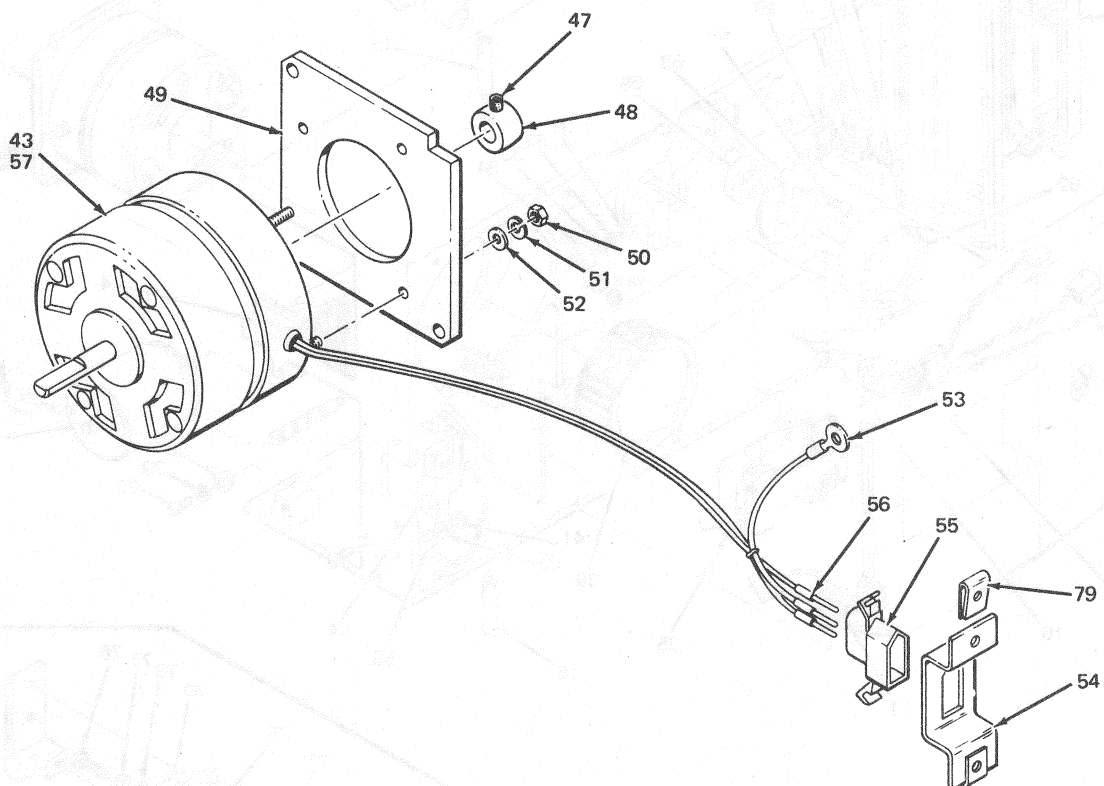
RX01-05

Figure 4. Transformer Assembly (50 Hz)



RX01-06

Figure 5. Disk Drive Assembly (Sheet 1 of 2)



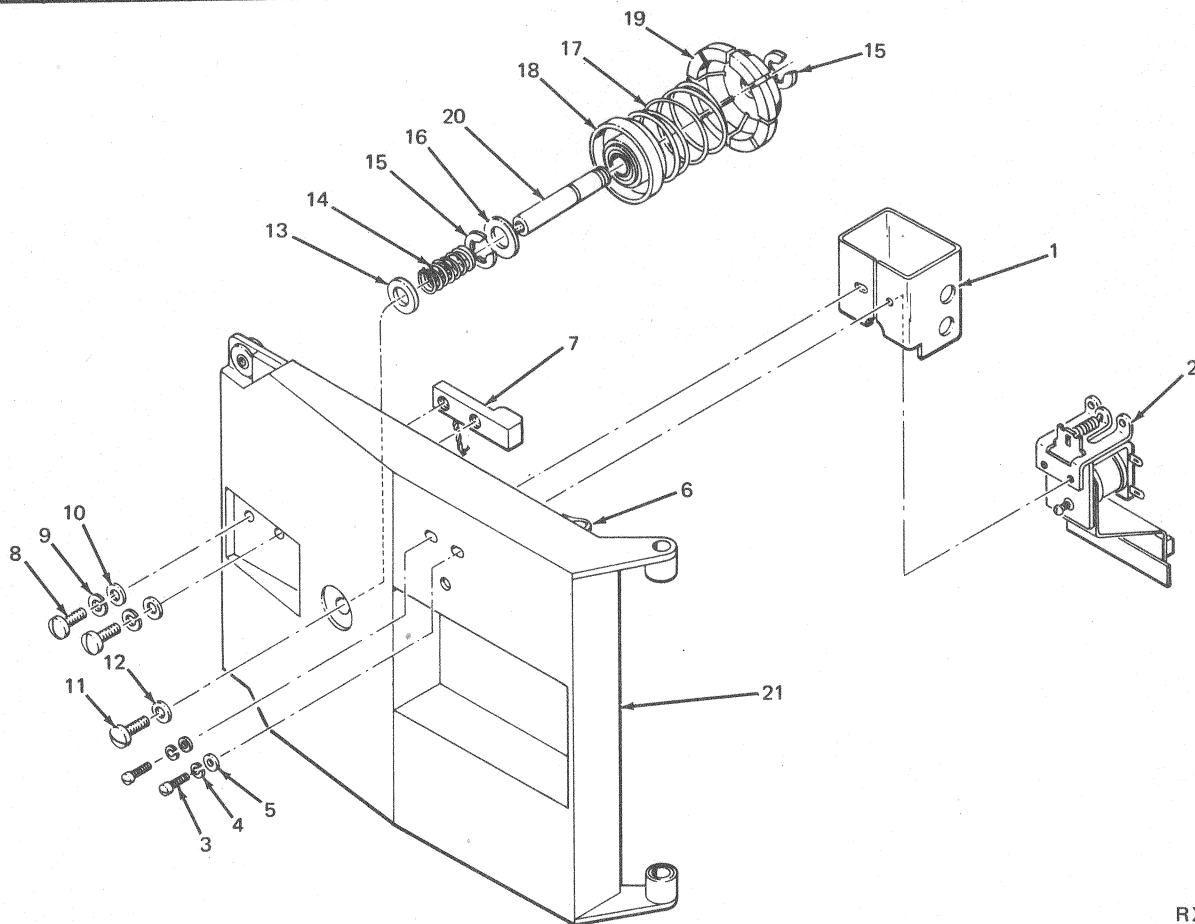
RX01-07

Figure 5. Disk Drive Assembly (Sheet 2 of 2)

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN N/A	USED ON CODE	VENDOR CODE PART NO.	REF FIG NO.
5—	DISK DRIVE ASSEMBLY 60 Hz (Single Replacement)	RX01-CA		A,C,E	12	1
	DISK DRIVE ASSEMBLY 50 Hz (Single Replacement)	RX01-CC		B,D,F,G,H,J	12	1
1	*EXTENSION CABLE (P6)	70-10646-1K				
2	*Cover, Disk Drive				12 11690-001	
3	@@Screw, Machine, Flat Hd No. 6-32 x 1/4				12 90484-023	
4	*AIR FILTER ASSEMBLY	29-22007-00			12 11717-001	
5	*DISK DRIVE CHASSIS HANDLE ASSEMBLY	29-22006-00			12 11699-001	
6	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
7	@@Lockwasher, Split No. 6				12 90489-003	
8	**Pin, Dowel	29-22005-00			12 99357-004	
9	**Spring, Compression	29-21996-00			12 91446-019	
10	**Button, Handle Release	29-22004-00			12 11706-001	
11	**Handle, Molded	29-22003-00			12 11703-001	
12	*PANEL, Molded Front				12 11705-001	
13	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
14	@@Washer, Flat No. 6				12 90488-004	
15	*Screw, Shoulder				12 11723-001	
16	*Spring, Torsion, LH	29-22002-00			12 96982-006	
17	*Spring, Torsion, RH	29-22001-00			12 96982-007	
18	*CONE LIFT COVER ASSEMBLY	29-22000-00			12 11698-001	6
19	*Transducer, Detector	29-21997-00			12 13740-001	
20	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
21	@@Lockwasher, Split No. 6				12 90489-003	
22	@@Washer, Flat No. 6				12 90488-004	
23	*Stop, Stylus				12 11729-001	
24	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
25	@@Lockwasher, Split No. 6				12 90489-003	
26	@@Washer, Flat No. 6				12 90488-004	
27	*Motor, Stepper	29-21987-00			12 11716-001	
28	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
29	@@Lockwasher, Split No. 6				12 90489-003	
30	@@Cleat, Motor Mounting	29-21986-00			12 11686-001	
31	@@Screw, Machine, Pan Hd No. 4-40 x 3/16				12 90448-074	
32	@@Lockwasher, Split No. 4				12 90489-002	
33	@@Washer, Flat No. 4				12 90488-003	
34	*Bearing, Ball				12 90047-014	
35	*HEAD CARRIAGE ASSEMBLY	29-21980-00			12 11707-001	7
36	*Shaft, Guide	29-21979-00			12 11687-001	
37	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
38	@@Lockwasher, Int Tooth No. 6				12 90490-003	
39	*Impeller, Blower	29-22012-00			12 11713-001	
40	*Belt, Drive 60 Hz	29-22011-00		A,C,E	12 11719-001	
	*Belt, Drive 50 Hz	29-22010-00		B,D,F,G,H,J	12 11719-002	
41	*Screw, Machine, Pan Hd No. 6-32 x 7/16				12 90448-019	
42	*Lockwasher, Split No. 6				12 90489-003	
43	*AC DRIVE MOTOR ASSEMBLY 60 Hz			A,C,E	12 11694-001	
	*AC DRIVE MOTOR ASSEMBLY 50 Hz			B,D,F,G,H,J	12 11694-007	
44	@@Screw, Machine Pan Hd No. 6-32 x 7/16				12 90448-019	
45	@@Lockwasher, Split No. 6				12 90489-003	
46	@@Washer, Flat No. 6				12 90488-004	

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN N/A	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
5-							
47	**Setscrew, Cup Point No. 6-32 x 1/8				12	12637-602	
48	**Pulley, Drive Motor 60 Hz	29-22009-00		A,C,E	12	11683-001	
	**Pulley, Drive Motor 50 Hz	29-22008-00		B,D,F,G,H,J	12	11683-002	
49	**Plate, Motor Mounting				12	11685-001	
50	@@Nut, Hex No. 10				12	90487-006	
51	@@Lockwasher, Split No. 10				12	90489-005	
52	@@Washer, Flat No. 10				12	90488-006	
53	**Terminal, Ring Tongue				12	90603-004	
54	**Bracket, Connector Mounting				12	11721-001	
55	**Connector, Molex, 3 Pin (J01)				12	90605-003	
56	**Pin Connector				12	90440-002	
57	**Motor, AC, 100/115 Vac 50/60 Hz	29-22014-00			12	11648-001	
58	*Pulley, Drive	29-21985-00			12	11656-001	
59	@@Screw, Machine, Pan Hd No. 10-32 x 1/2				12	90448-044	
60	@@Lockwasher, Split No. 10				12	90489-005	
61	*Setscrew, Cup Point				12	90482-046	
62	*Hub, Drive	29-21984-00			12	11652-001	
63	*Retainer, Bearing				12	11655-001	
64	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12	90448-019	
65	*Bearing, Ball				12	90047-012	
66	*Washer, Spring Wave				12	95097-005	
67	*Spacer, Bearing (Outer)	29-21983-00			12	11653-001	
68	*Spacer, Bearing (Inner)	29-21982-00			12	11654-001	
69	*Chassis, Disk Drive	29-21981-00			12	11668-001	
70	*Transducer, LED	29-21989-00			12	11714-002	
71	*Detector, Transducer	29-21988-00			12	13740-002	
72	@@Screw, Machine, Pan Hd No. 6-32 x 7/16				12	90448-019	
73	@@Lockwasher, Split, No. 6				12	90489-003	
74	@@Washer, Flat No. 6				12	90488-004	
75	*Block, Transducer Mtg.				12	12877-001	
76	*Screw, Machine Pan Hd. No. 6-32 x .50				12	90448-020	
77	*Lockwasher, Split No.6				12	90489-003	
78	*Washer, Flat No. 6				12	90048-038	
79	*Nut, U-Clip				12	90999-001	
80	*Screw, Machine Pan Hd. No. 6-32 x .62				12	90448-022	
81	*Mount, Tie Wrap	90-08264-00					
82	*Tie Wrap	90-07031-00					

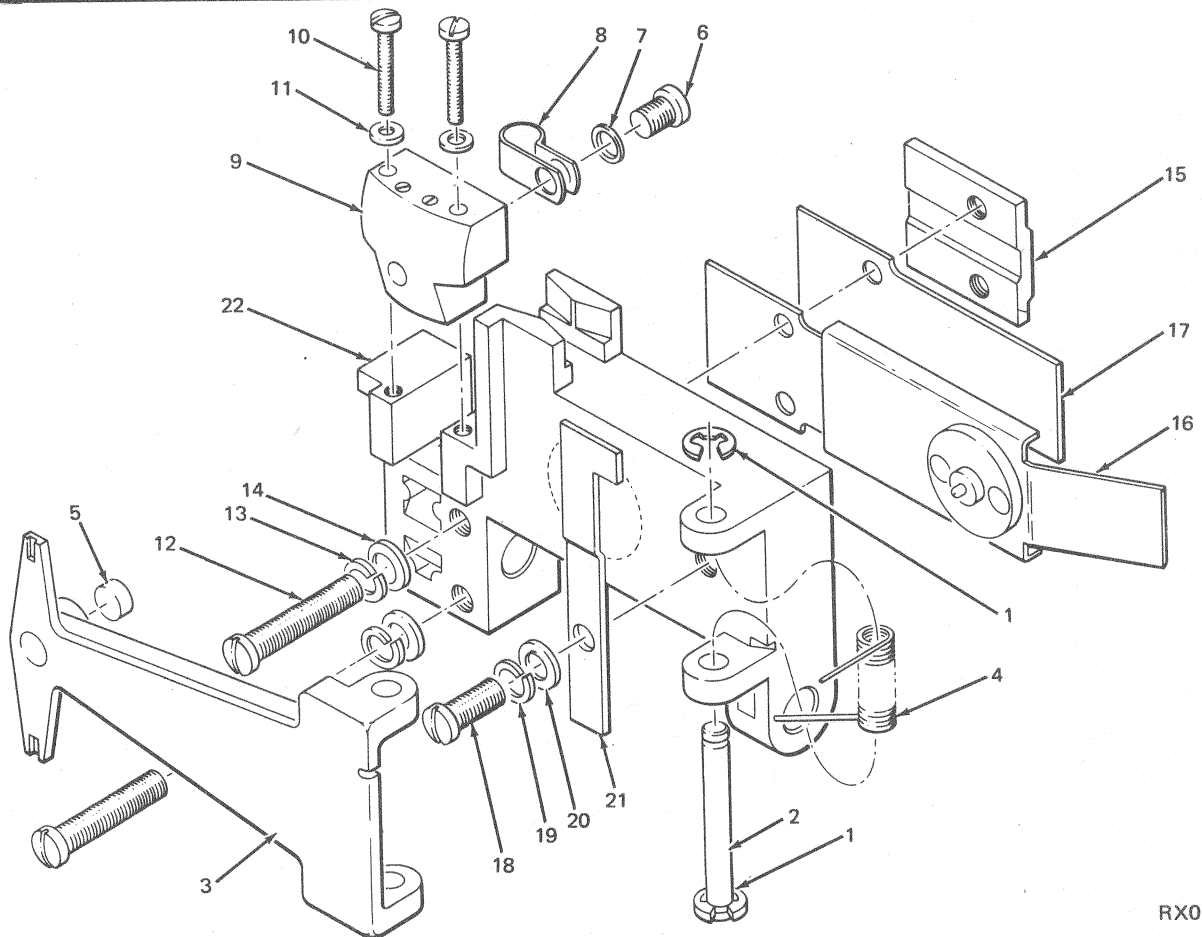
FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN N/A	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
6--	CONE LIFT COVER ASSEMBLY	29-22000-00			12	11698-001	5
1	*Shield, Magnetic				12	11730-001	
2	*CONE LIFT COVER SOLENOID ASSEMBLY	29-21999-00			12	11732-001	
3	@@Screw, Machine, Pan Hd No. 4-40 x 5/16				12	90448-008	
4	@@Lockwasher, Split No. 4				12	90489-002	
5	@@Washer, Flat No. 4				12	90488-003	
6	*Clamp, Cable				12	12857-001	
7	*Transducer, Optical Emitter	29-21998-00			12	11714-001	
8	@@Screw, Machine, Pan Hd No. 6-32 x 3/8				12	90448-018	
9	@@Lockwasher, Split No. 6				12	90489-003	
10	@@Washer, Flat				12	90488-004	
11	*Screw, Machine, Pan Hd No. 6-32 x 3/8				12	90448-018	
12	*Washer, Flat No. 6				12	90488-004	
13	*Washer, Spring (Nylon)				12	11664-001	
14	*Spring, Compression	29-21996-00			12	91446-017	
15	*Ring, Retaining	29-21978-00			12	93719-003	
16	*Washer, Bearing (Brass)				12	11665-001	
17	*Spring, Compression	29-21994-00			12	11666-001	
18	*Disc, Cone Expanding	29-21993-00			12	11658-001	
19	*Cone, Centering	29-21992-00			12	11657-001	
20	*Shaft, Cone	29-21991-00			12	11660-001	
21	*Cover, Cone Lift (Molded)	29-21990-00			12	11688-001	



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Figure 6. Cone Lift Cover Assembly

FIG & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN N/A	USED ON CODE	VENDOR		REF FIG NO.
					CODE	PART NO.	
7-	HEAD CARRIAGE ASSEMBLY	29-21980-00			12	11707-001	5
1	*Ring Retaining	29-21995-00			12	93719-003	
2	*Shaft, Pivot Head Loading Arm	29-21977-00			12	11684-001	
3	*Arm, Head Load (Molded)	29-21976-00			12	11667-001	
4	*Spring, Head Loading	29-21975-00			12	11679-001	
5	*Pad, Head Loading	29-21974-00			12	11673-001	
6	*Screw, Machine, Pan Hd No. 8-32 x 1/4				12	90448-027	
7	*Washer, Flat				12	90488-005	
8	*Clamp, Loop				12	11556-001	
9	*Head, Read/Write (NFS)				12	11671-001	
10	@@Screw, Machine, Fillister Hd No. 2-56 x 5/8				12	12958-210	
11	@@Washer, Flat No. 2 (Brass)				12	90048-054	
12	*Screw, Machine, Pan Hd No. 4-40 x 3/4				12	90448-015	
13	*Lockwasher, Split No. 4				12	90489-002	
14	*Washer, Flat No. 4				12	90048-040	
15	*Plate, Stylus Retaining				12	11711-001	
16	*Arm, Stylus Spring	29-21973-00			12	11674-001	
17	*Spring, Stylus Load	29-21972-00			12	11675-001	
18	*Screw, Machine, Pan Hd No. 4-40 x 3/8				12	90448-009	
19	*Lockwasher, Split No. 4				12	90489-002	
20	*Washer, Flat No. 4				12	90048-040	
21	*Mask, Track Location	29-21971-00			12	11733-001	
22	*Carriage, Head (Molded)				12	11663-001	
							DEC



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Figure 7. Head Carriage Assembly

1957		1958		1959	
DATE	DESCRIPTION	DATE	DESCRIPTION	DATE	DESCRIPTION
1-1-57	...	1-1-58	...	1-1-59	...
1-15-57	...	1-15-58	...	1-15-59	...
2-1-57	...	2-1-58	...	2-1-59	...
2-15-57	...	2-15-58	...	2-15-59	...
3-1-57	...	3-1-58	...	3-1-59	...
3-15-57	...	3-15-58	...	3-15-59	...
4-1-57	...	4-1-58	...	4-1-59	...
4-15-57	...	4-15-58	...	4-15-59	...
5-1-57	...	5-1-58	...	5-1-59	...
5-15-57	...	5-15-58	...	5-15-59	...
6-1-57	...	6-1-58	...	6-1-59	...
6-15-57	...	6-15-58	...	6-15-59	...
7-1-57	...	7-1-58	...	7-1-59	...
7-15-57	...	7-15-58	...	7-15-59	...
8-1-57	...	8-1-58	...	8-1-59	...
8-15-57	...	8-15-58	...	8-15-59	...
9-1-57	...	9-1-58	...	9-1-59	...
9-15-57	...	9-15-58	...	9-15-59	...
10-1-57	...	10-1-58	...	10-1-59	...
10-15-57	...	10-15-58	...	10-15-59	...
11-1-57	...	11-1-58	...	11-1-59	...
11-15-57	...	11-15-58	...	11-15-59	...
12-1-57	...	12-1-58	...	12-1-59	...
12-15-57	...	12-15-58	...	12-15-59	...

