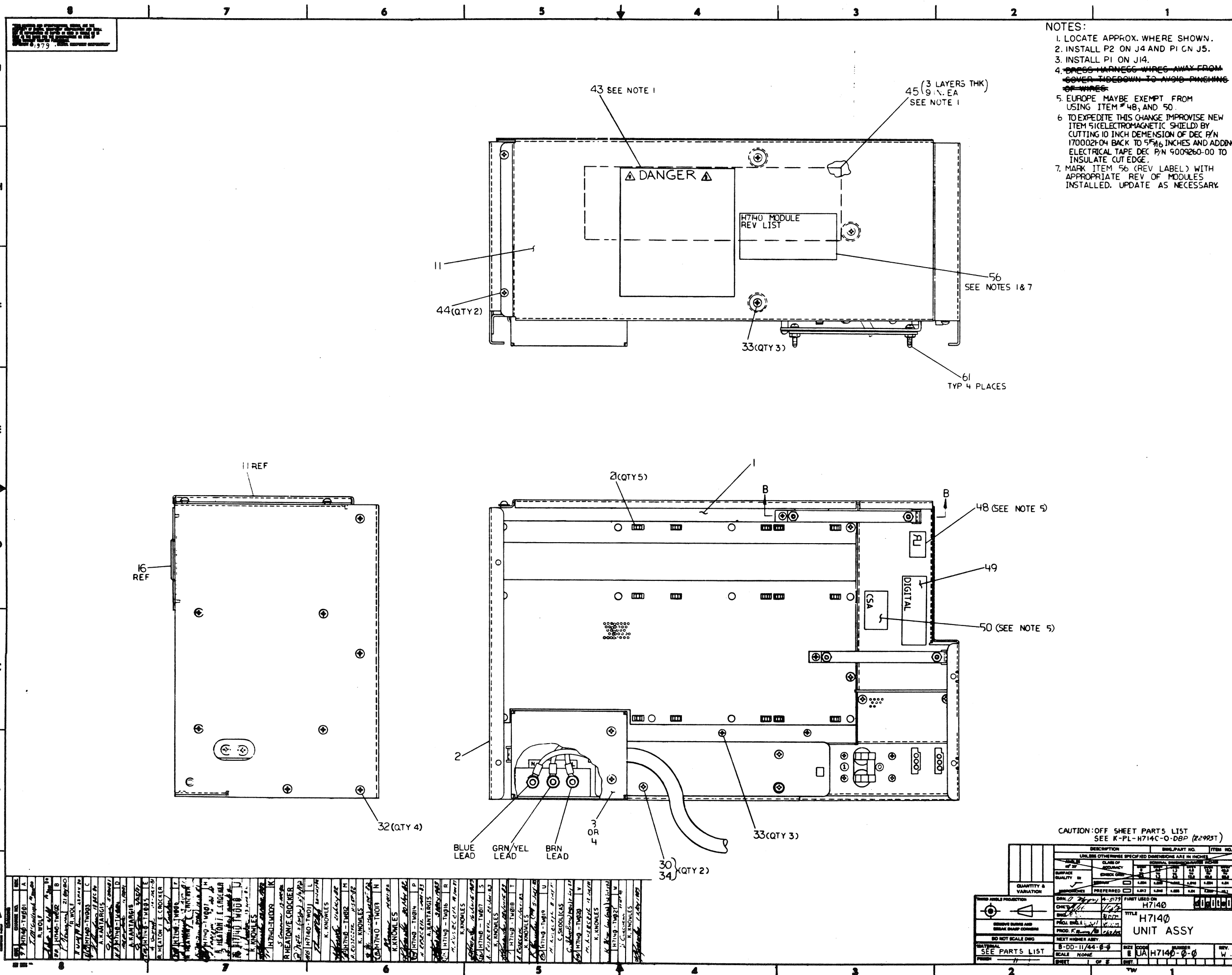
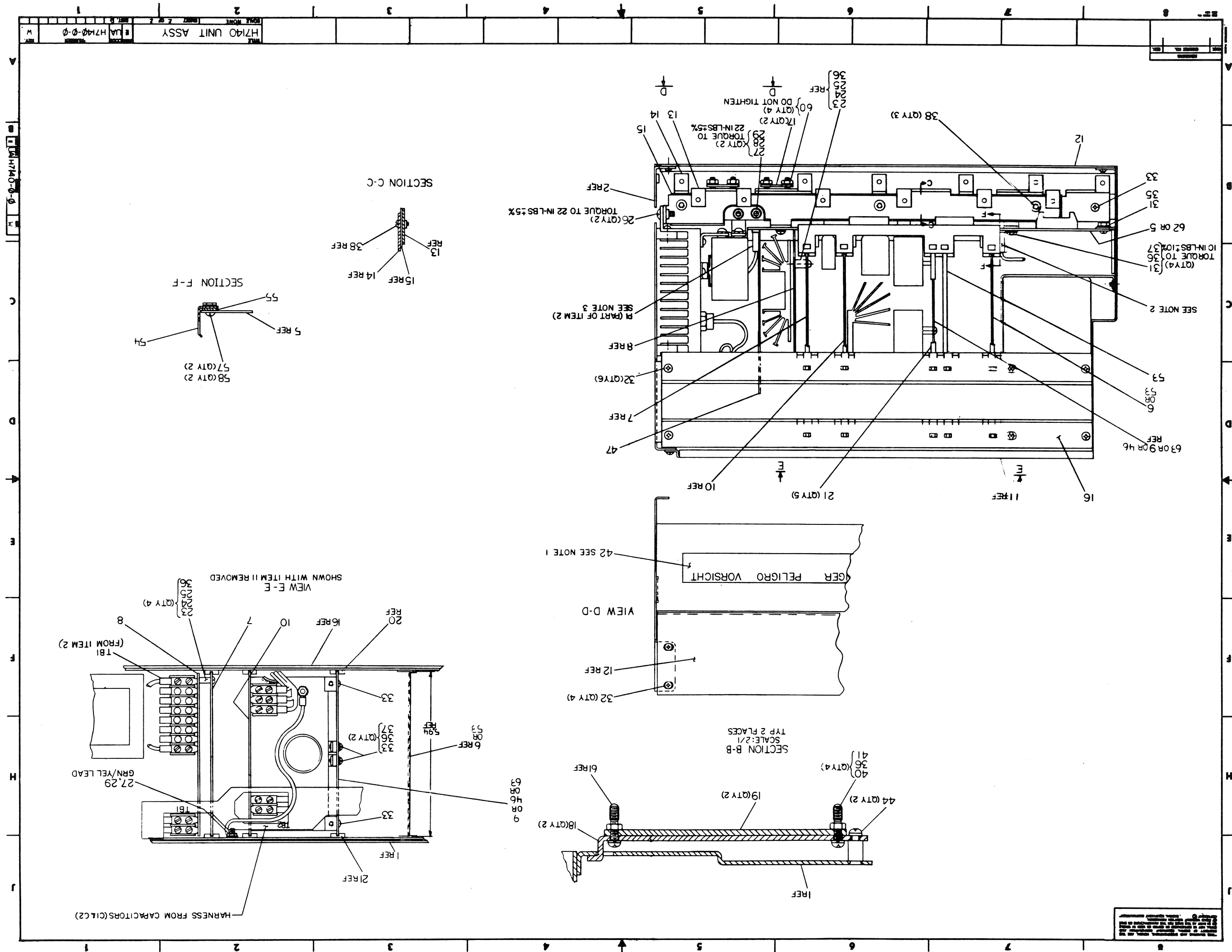


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LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QUANTITY PER VARIATION							
					AA	AB	BA	BB	CA	CB	DA	DB
1	1	E-AD-7016476-0-0	7016476-00	INPUT ASSY.	1	1	1	1	1	1	1	1
2	2	E-AD-7016054-0-0	7016054-00	OUTPUT PANEL ASSY.	1	1	1	1	1	1	1	1
3	3	D-AD-7016478-0-0	7016478-00	AC CABLE ASSY	1	-	1	-	1	-	1	-
4	4	D-AD-7016478-1-0	7016478-01	2201 H7140 AB,AC, CABLE	-	1	-	1	-	1	-	1
5	5	E-UA-5413615-0-0	5413615-00	H7140 MOTHER BOARD	1	1	1	1	1	1	-	-
6	6	D-UA-5413605-0-0	5413605-00	BIAS AND INTERFACE BOARD FOR 111	1	1	1	1	-	-	1	1
7	7	D-UA-5413601-0-0	5413601-00	LOGIC INVERTER BD	1	1	1	1	1	1	1	1
8	8	D-UA-5413599-0-0	5413599-00	LOGIC INVERTER BD	1	1	1	1	1	1	1	1
9	9	D-UA-5413607-0-0	5413607-00	MEMORY REGULATOR BD	1	1	-	-	-	-	-	-
10	10	D-UA-5413603-0-0	5413603-00	MEMORY INVERTER BD	1	1	1	1	1	1	1	1
11	11	D-MD-7422396-0-0	7422396-00	TOP COVER	1	1	1	1	1	1	1	1
12	12	D-MD-7421436-0-0	7421436-00	COVER	1	1	1	1	1	1	1	1
13	13	D-MD-7422042-0-0	7422042-00	45V BUS	1	1	1	1	1	1	1	1
14	14	D-MD-7422041-0-0	7422041-00	RETURN BUS	1	1	1	1	1	1	1	1
15	15	D-MD-7422044-0-0	7422044-00	BUS INSULATOR	1	1	1	1	1	1	1	1
16	16	D-MD-7425385-0-0	7425385-00	SHIELD	1	1	1	1	1	1	1	1
17	17	D-MD-7422731-0-0	7422731-00	MOUNTING BRACKET	2	2	2	2	2	2	2	2
18	18	C-MD-7423066-0-0	7423066-00	CABLE ROUTING BRKT.	2	2	2	2	2	2	2	2
19	19	B-MD-7423067-0-0	7423067-00	CABLE CLAMP	2	2	2	2	2	2	2	2
20	20	BLANK		*** THIS ITEM IS NOT USED ***	-	-	-	-	-	-	-	-
21	21		1212405-04	GUIDE,CARD ,NYLON ,NATURAL	10	10	10	10	10	10	10	10
22	22	BLANK		*** THIS ITEM IS NOT USED ***	-	-	-	-	-	-	-	-
23	23		9006844-00	SPACER,THREADED HEX ALUM 6-3	4	4	4	4	4	4	4	4
24	24		9007794-01	SCREW,MACH PAN PHIL 6-	4	4	4	4	4	4	4	4
25	25		9008957-00	NUT,HEX 6-32X .246AF SS/N	8	8	8	8	8	8	8	8
26	26		9010119-00	SCREW, TRUSS PHIL 10-	2	2	2	2	2	2	2	2
27	27		9009005-00	NUT,HEX 10-32X .246AF SS/N	3	3	3	3	3	3	3	3
28	28	BLANK		*** THIS ITEM IS NOT USED ***	-	-	-	-	-	-	-	-
29	29		9007906-00	WASHER,HELICAL SPLIT STEEL	3	3	3	3	3	3	3	3
30	30		9006037-01	SCREW,MACH PAN PHIL 8-	2	2	2	2	2	2	2	2

REVISION HISTORY			BASIC PART NO: H7140		DRN: A. MOWRY		DATE: 15-AUG-79		D I G I T A L			
ENG:	ECO NUMBER	REV	SECTION A OF A		CHK'D: R. RILEY		DATE: 17-AUG-79		TITLE PARTS LIST			
---	INITIAL	F	SECTION VARIATION INDEX		DES.ENG.: R. J. WOLF		DATE: 17-AUG-79		H7140 UNIT ASSEMBLY			
KK	TW008	J	[A] AA,AB,BA,BB,CA,CB, DA,DB		RESP.ENG.: R. J. WOLF		DATE: 17-AUG-79		DOCUMENT NUMBER			
RH	H7140-TW009	K	[B]		MFG.ENG.: F. MUNIZ		DATE: 17-AUG-79		SIZE	CODE	NUMBER	REV
KK	H7140-TW011	L	[C]		ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:		K	PL	H7140-0-DBP	W
KK	H7140-TW012	M	[D]		E-UA-H7140-0-0				FILE NAME:		EDIT #	
KK	H7140-TW013	N	[E]						Z2993W.PLS		11	
AK	H7140-TW014	P	[F]									
KK	H7140-TW016	R										
KK	H7140-TW017	S										
PP	H7140-TW018	T										
CS	H7140-TW019	U										
KK	H7140-TW020	V										
KK	H7140-TW021	W										

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AUTOMATED BY PRTLS1.4Q(50)

P A R T S L I S T

SHEET A2 OF A2

QUANTITY PER VARIATION

AA AB BA BB CA CB DA DB

LINE ITEM DOCUMENT NUMBER

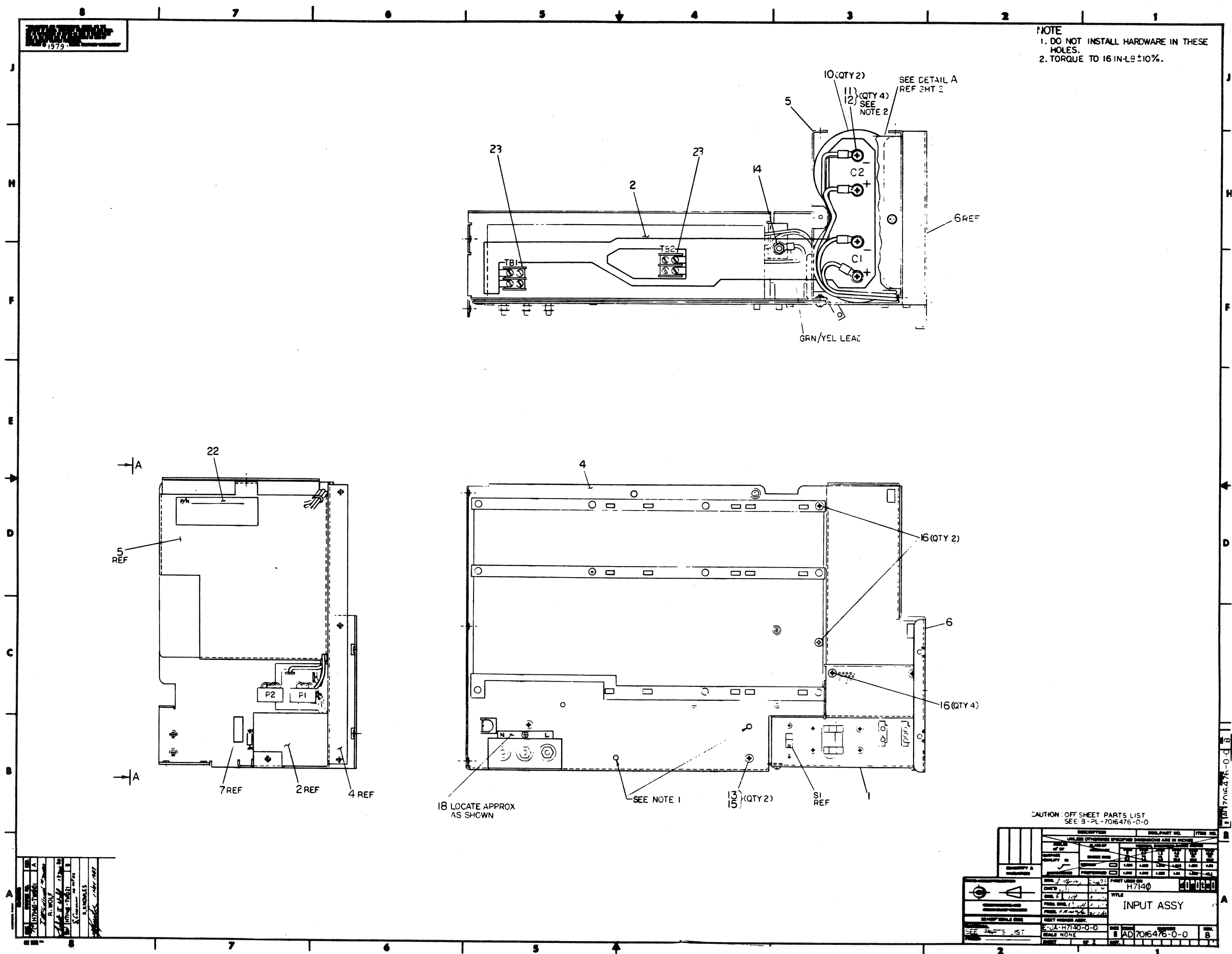
PART NUMBER

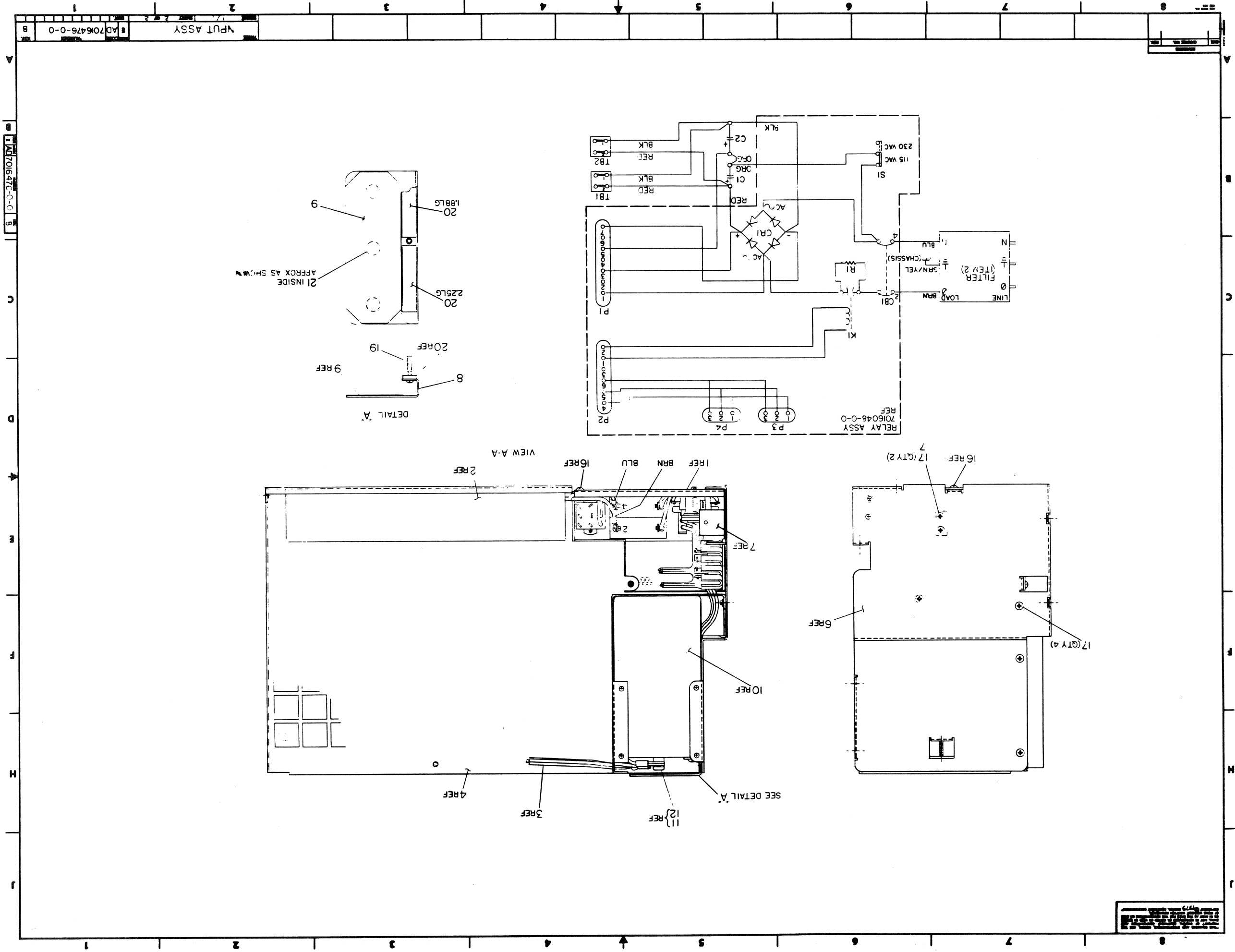
DESCRIPTION

31	9006022-01	SCREW,MACH PAN	PHIL	6-	5
32	9009796-00	SCREW,TAP FLAT	PHIL THD RL	6-	14
33	9009708-00	SCREW,TAP PAN	PHIL THD RL	6-	11
34	9006690-00	WASHER,HELICAL	SPLIT	SS	2
35	9009243-00	NUT,HEX EXT T00TH LCKWSHR	6-32	SS	1
36	9007801-00	WASHER,HELICAL	SPLIT	SS	14
37	9006656-00	WASHER,FLAT	STEEL	6	6
38	9008212-00	SCREW,NYLN PAN	SLOT	6-	3
39	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
40	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
41	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
42	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
43	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
44	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
45	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
46	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
47	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
48	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
49	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
50	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
51	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
52	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
53	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
54	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
55	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
56	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
57	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
58	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
59	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
60	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
61	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
62	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
63	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4
64	9009587-01	SCREW,TAP PAN	PHIL THD RL	6-	4

65 NOTE: 1. ITEM 45, ALL VARIATIONS ARE 2.25.

D	I	G	I	T	A	L	TITLE	SECTION A OF A	SIZE	CODE	DOCUMENT NUMBER	REV
4	4	4	4	4	4	4	H7140 UNIT ASSEMBLY	SECTION A OF A	K	PL	H7140-0-082	M

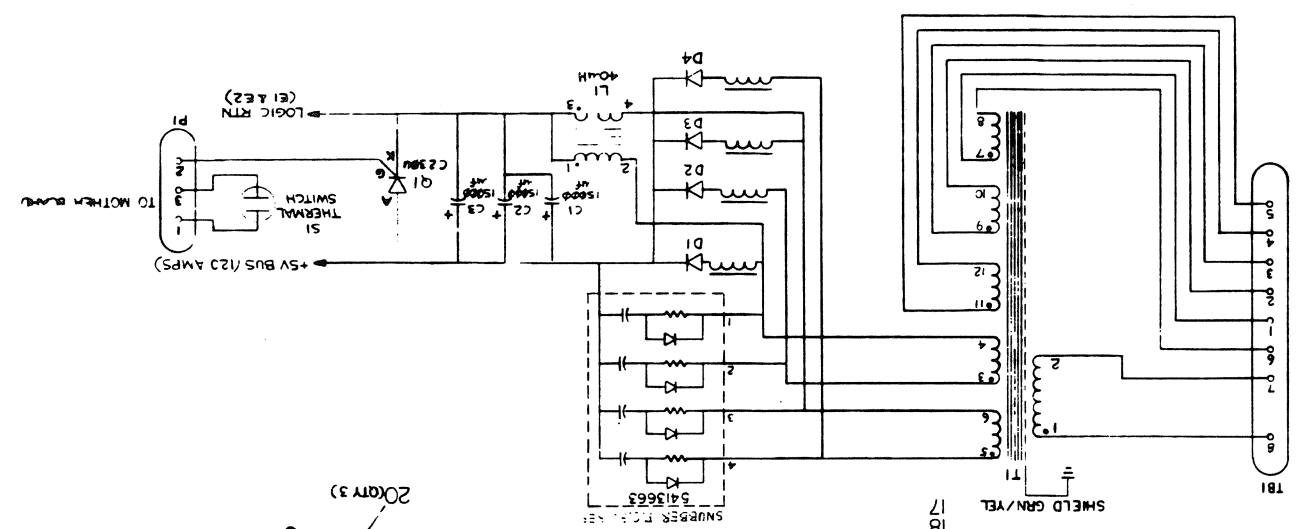
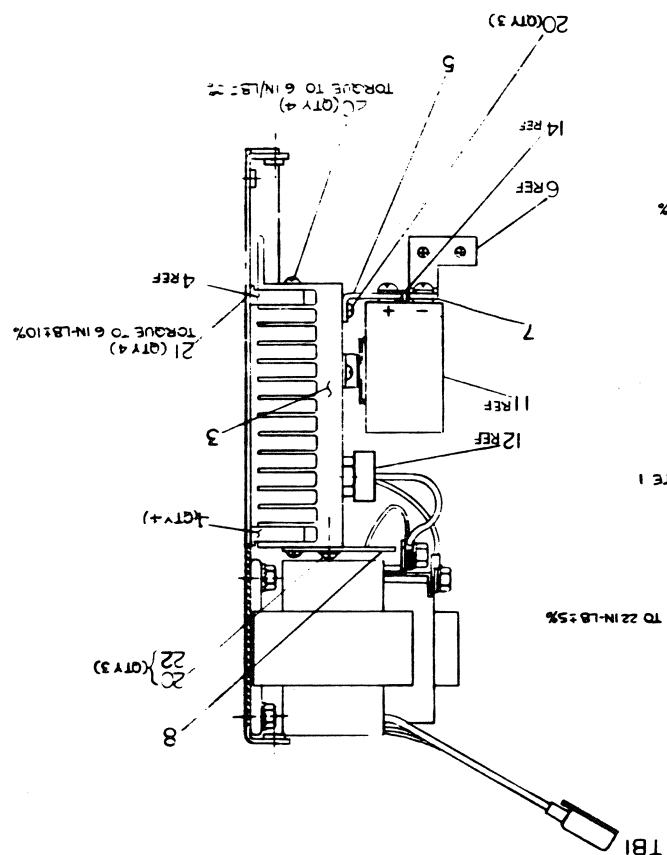
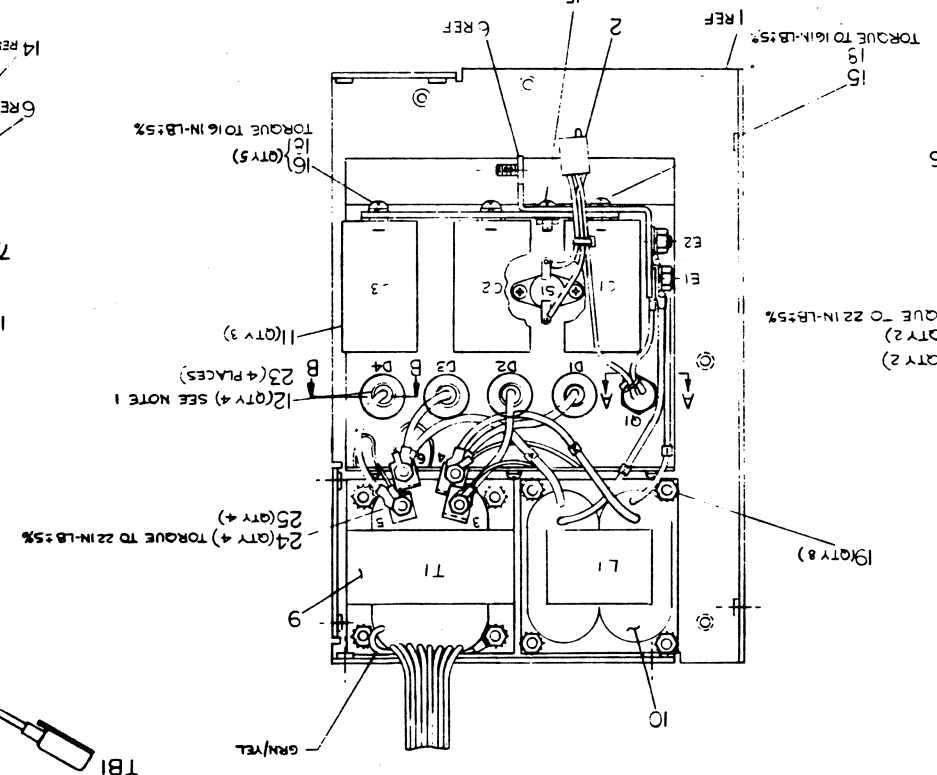
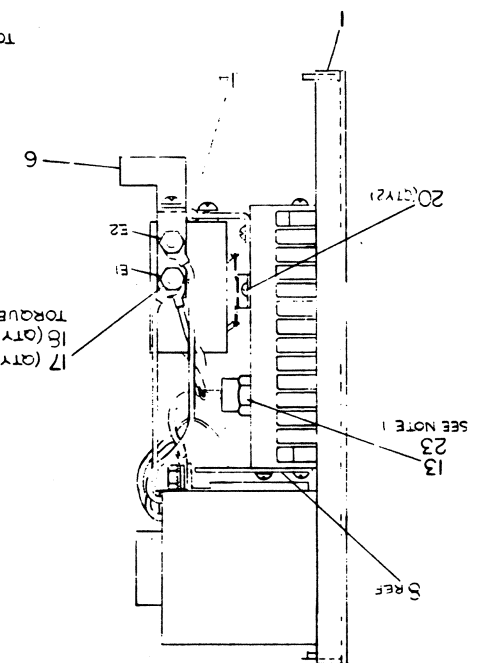
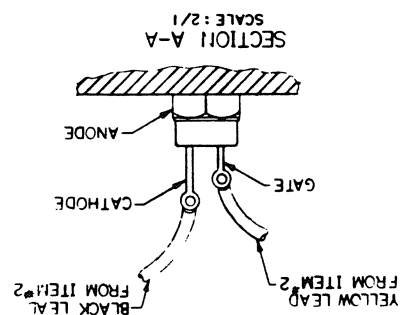




DIGITAL EQUIPMENT CORPORATION PARTS LIST				QUANTITY / VARIATION										NOTES:			
MADE BY A. MOWRY DATE 04-09-79		CHECKED <i>[Signature]</i> DATE 8/10/79		SECTION													
ENG <i>Robert J. Wolf</i> DATE 8-10-79		PROD <i>F. MUNIZ JR</i> DATE 8/10/79		ISSUED SECTION													
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION														REF DESIGNATION
1	E-AD-7016048-0-0	7016048-00	RELAY ASSY	1													
2	C-IA-7016898-0-0	7016898-00	FILTER, RFI, ASSY	1													
3		1700245-00	CIRCUIT FLEX. FLAT POWER	1													
4	D-IA-7016926-0-0	7016926-00	CHASSIS ASSY, REAR	1													
5	D-MD-7421433-0-0	7421433-00	BRACKET, CAPACITOR	1													
6	D-MD-7421438-0-0	7421438-00	PANEL, SIDE	1													
7	B-MD-7423546-0-0	7423546-00	BLOCK, MTG	1													
8	B-MD-7422382-0-0	7422382-00	CLAMP, CAPACITOR	1													
9	B-MD-7422401-0-0	7422401-00	INSULATOR, CAPACITOR	1													
10		1014336-00	CAPACITOR, 4500 uf/200 VDC, E3	2													
11		9006072-01	SCR, PHL PAN HD SS #10-32 x .438 LG	4													
12		9007906-00	WASHER, SPLIT, LOCK #10	4													
13		9006037-01	SCR, PHL PAN HD SS #8-32 x .375 LG	2													
14		9006565-00	NUT, KEP CS/CAD #10-32 x 3/8 AF	1													
15		9006690-00	WASHER, SPLIT, LOCK #8	2													
16		9009708-00	SCREW, PHL PAN HD SELF TAP #6-32 x .312	6													
17		9009796-00	SCR, PHL FLAT HD SELF TAP #6-32 x .250	6													
18		3617016-00	LABEL, N-GROUND-L	1													
19		9010133-00	SCREW, PHILL PAN HD #8-32 x .88 LG	1													
20		9009342-00	FOAM TAPE ADH. BACK .50 x .125	.35	FT												
21		9009157-00	ADHESIVE, PERMABOND #101	A/R													
22		9009255-00	LABEL, POWER SUPPLY	1													
23		1216626-00	BLOCK, TERM, HIGH BARRIER	2													
E.C.O. NO. H7140-TW001 H7140-TW021																	
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				SHEET 1 OF 1				INSERTION PARTS LIST DATA BASE REV									

██████████ 925 ██████████
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INTERCONNECTION TABLE		TO	REMARKS
FROM			
D1			
WIRE # 1	ITEM 8		
- 1-3			
D2			
WIRE # 2	ITEM 8		
D3			
L1-d			
WIRE # 3	ITEM 8		
L2			
WIRE # 4	ITEM 8		
T1-GRN/YFL			
MTO STUD			
21-GATE			
BLK LEAD ITEM 2			
Q1-CATHODE			
L1-3			
L1-2			

[illegible]

NOTES:

1. ITEMS 12 & 13 (D1-D4 & C1) MUST SEAT FLUSH UNDER ITEMS 2 & 13, TO BECOME TO 28 IN-LBS WEIGHTING (ITEM 3, USE ITEM 23 (JOINT CAP))
2. APPLY ITEM 26, 4 PLACES D1 THRU D4 USING ITEM 27.

AUTOMATED BY PRTLST.3P(44)

P A R T S L I S T

SHEET A1 OF A2

LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION 00	REFERENCE DESIGNATOR
1	1	D-MD-7421434-0-0	7421434-00	PANEL, SIDE	1	
2	2	D-IA-7016511-0-0	7016511-00	OVER TEMP CABLE ASSY	1	
3	3		1216648-00	HEAT SINKS, 05.62X05.3	1	
4	4		1216965-00	BLOCK, MTG INSULATED	4	
5	5	B-MD-7422038-0-0	7422038-00	CAP, BRKT POS	1	
6	6	B-MD-7422037-0-0	7422037-00	RETURN BUS BRKT	1	
7	7	B-MD-7422036-0-0	7422036-00	CAP, BRKT NEG	1	
8	8	D-UA-5413663-0-0	5413663-00	SNUBBER BOARD	1	
9	9	C-IA-7016056-0-0	7016056-00	TRANSFORMER ASSY	1	T1
10	10	C-IA-7016055-0-0	7016055-00	CHOKE ASSY	1	L1
11	11		1014338-00	15,000 MFD 7.5V 20% AL EL	3	C1, C2, C3
12	12		1117833-00	USD 545F PIV=45V I=75A D05	4	D1, D2, D3, D4
13	13		1109978-00	C 230U SCRQ 25V I=25A S131	1	Q1
14	14	(SEE NOTE 1)	9007036-00	GROMMET, CATERPILLAR POLYAMIDE	0	
15	15		9006071-01	SCREW, MACH PAN PHIL 10-	2	
16	16		9006070-01	SCREW, MACH PAN PHIL 10-	5	
17	17		9009005-00	NUT, HEX 10-32X .246AF SS/N	3	
18	18		9007906-00	WASHER, HELICAL SPLIT STEEL	9	
19	19		9006563-00	NUT, HEX EXT TOOTH LCKWSHR 8-32	8	
20	20		9009708-00	SCREW, TAP PAN PHIL THD RL 6-	12	
21	21		9009796-00	SCREW, TAP FLAT PHIL THD RL 6-	4	
22	22		9009882-00	WASHER, LOCK INTERNAL SST	3	
23	23		9008268-00	COMPOUND, THERMAL JOINT	A/R	
24	24		9006561-00	NUT, HEX 8-32X .307AF SS/N	4	
25	25		9006690-00	WASHER, HELICAL SPLIT SST	4	
26	26		1620201-01	CORE, POWDER IRON .9420DX.560IDX.	4	
27	27		4901462-00	ADHESIVE/SEALANT, SILICONE RUBBER	A/R	

REVISION HISTORY		BASIC PART NO: 7016054		DRN: A.RUSZCZYK		DATE: 14-JUL-82		D I G I T A L	
ENG	ECO NUMBER	REV	SECTION A OF A	CHK'D: T.MCCULLOUGH		DATE: 14-JUL-82		TITLE PARTS LIST	
---	INITIAL	A	SECTION VARIATION INDEX	DES.ENG: R.WOLF		DATE: 14-JUL-82		OUTPUT PANEL ASSEMBLY	
			[A] 00	RESP.ENG.: K.KNOWLES		DATE: 14-JUL-82		DOCUMENT NUMBER	
			[B]	MFG.ENG.: C.ROLDAN		DATE: 14-JUL-82		SIZE CODE NUMBER REV	
			[C]	ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:		FILE NAME: EDIT #	
			[D]	E-AD-7016054-0-0		E-UA-H7140-0-0		24494A.PLS 2	
			[E]						
			[F]						
			[H]						
			[J]						
			[K]						
			[L]						
			[M]						
			[N]						

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PARTS LIST

QTY PER VARIATION

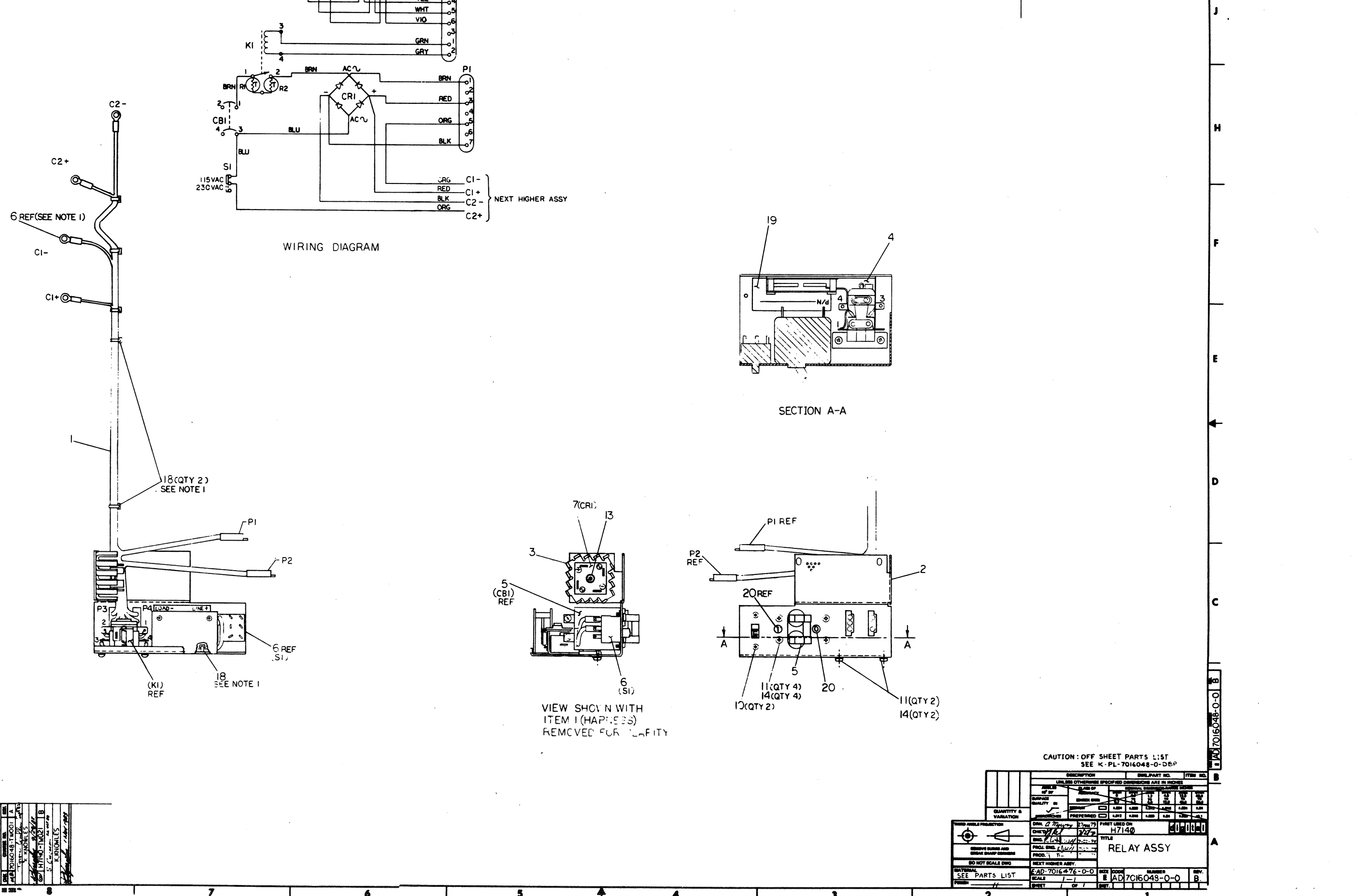
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DESCRIPTION

LINE ITEM	DOCUMENT NUMBER
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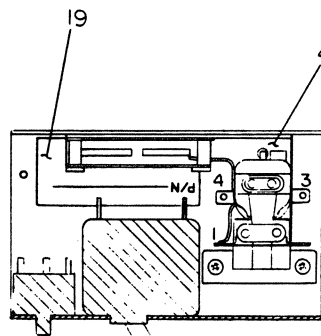
AUTOMATED BY PR1SL1.3P(44) P A R T S L I S T QTY PER VARIATION REFERENCE DESIGNATOR SHEET 02 OF 02

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION	REFERENCE DESIGNATOR
28 NOTE: 1. QUANTITY FOR ITEM NUMBER 14 IS .33 FT.					

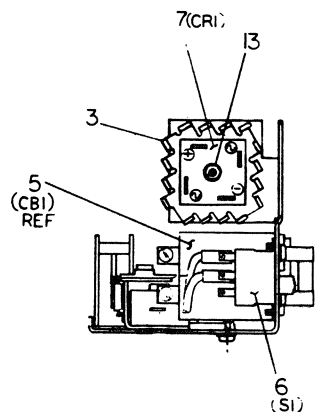


1. DRESS ORG LEAD OF ITEM 6(S1) AROUND ITEM 5(CB1) AND LAY IN WITH MAIN HARNESS BODY. USE ITEM 18(CABLE TIES) APPROX WHERE SHOWN.

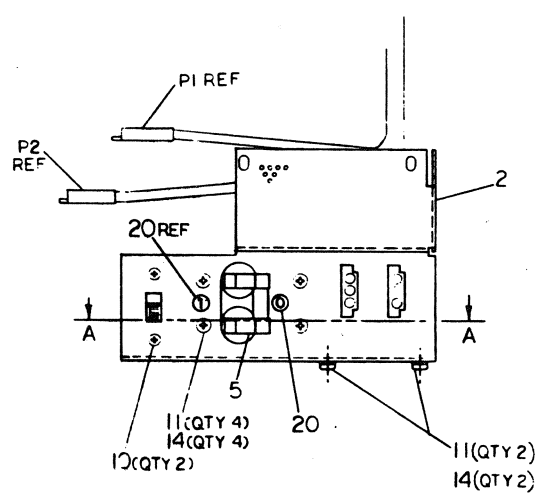
WIRING DIAGRAM



SECTION A-A

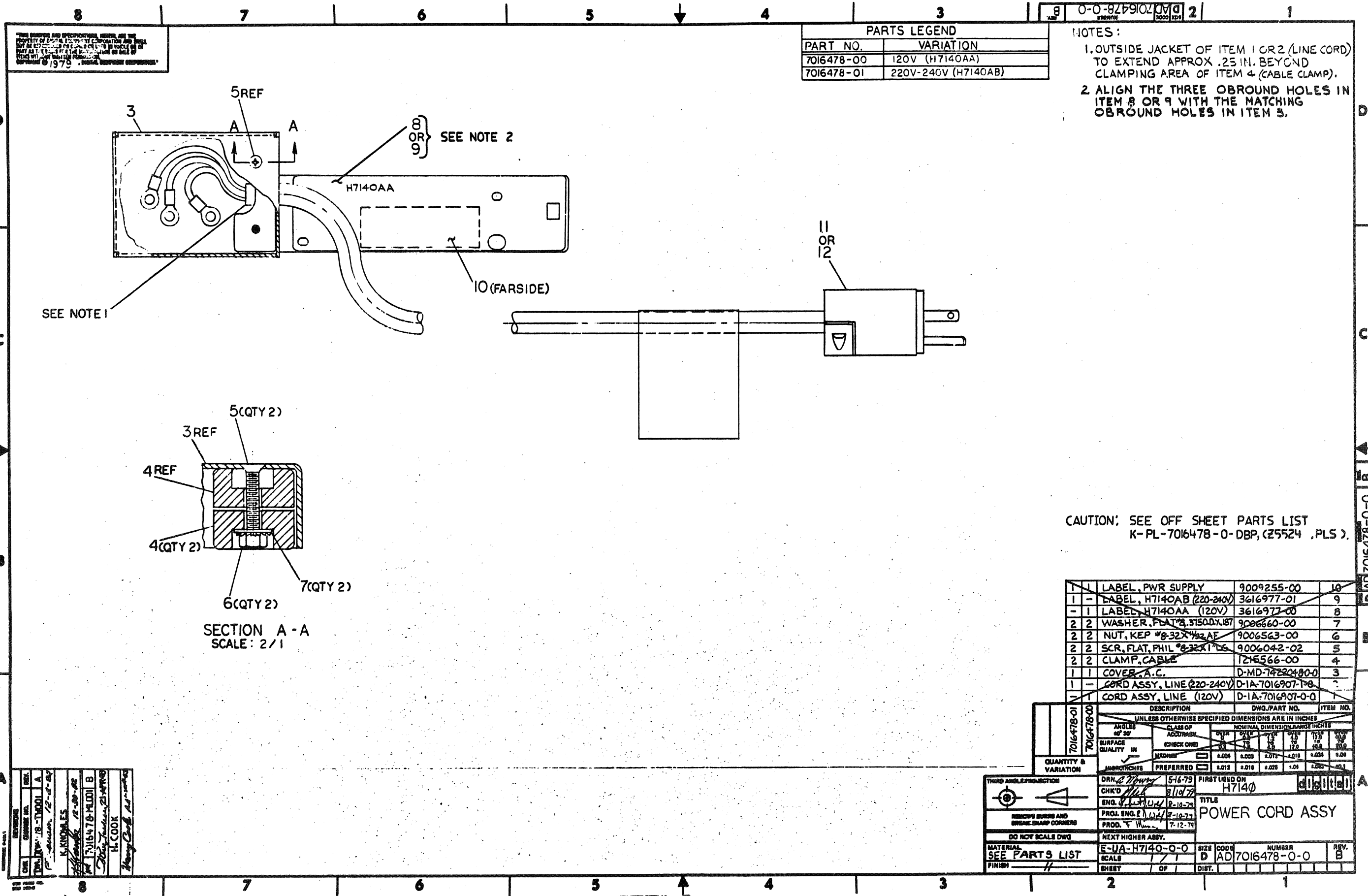


VIEW SHOWN WITH
ITEM 1 (HAPPINESS)
REMOVED FOR CLARITY



CAUTION: OFF SHEET PARTS LIST
SEE K-PL-7016048-0-DEF

[illegible]



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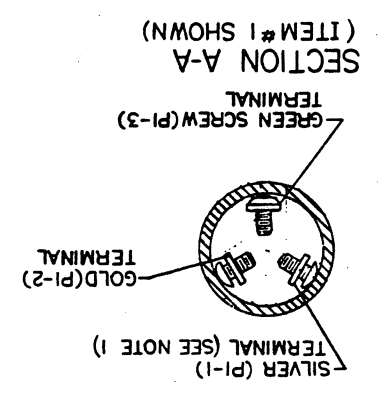
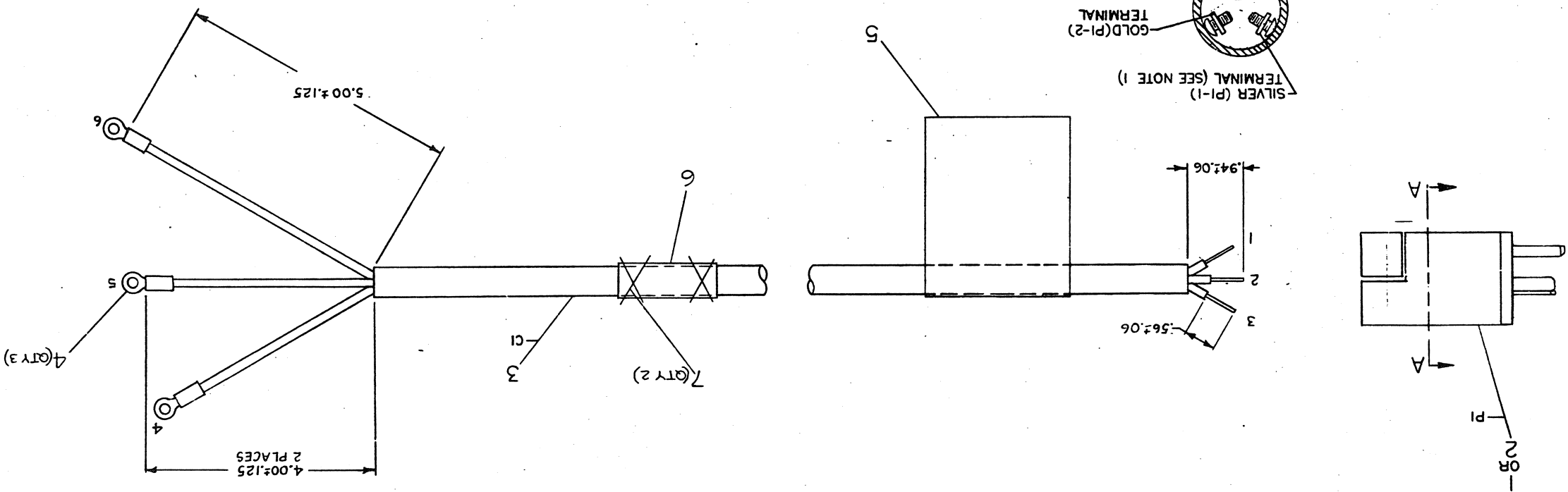
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ITEM	DESCRIPTION	TO		FROM		LENGTH
		POINT	CONNECTION	POINT	CONNECTION	
3	AWG 14 GRN/YEL	CI-1	PI-3	CI-6	---	9'5.0"±2.0"
3	14 BLU	CI-2	PI-1	CI-5	---	9'4.0"±2.0"
3	14 BRN	CI-3	PI-2	CI-4	---	9'4.0"±2.0"

PARTS LEGEND	
PART NUMBER	7016907-00
VARIATION	120 V
	220V-240V

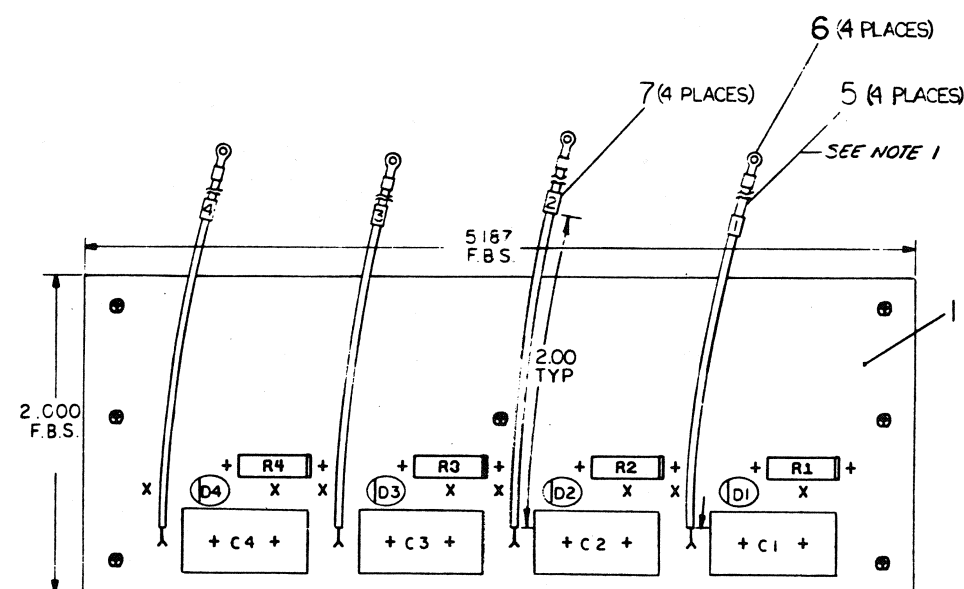
NOTES:

1. TERMINAL PI-1 SILVER ON 120 V (1215183-C0) VARIATION ONLY. ON 230V VARIATIONS (3008853-C0) PI-1 & PI-2 ARE GOLD.
2. AFTER ASSY, COIL ITEM 3 (PWR CORD) 3 TIMES LEAVING ENDS APPROX 18 INCHES EACH SIDE, CABLE TIE COILS TOGETHER USING ITEM 7.



FINISH: 11		SHEET: 1 OF 1	
MATERIAL: SEE PARTS LIST		SCALE: NONE	
DO NOT SCALE DIMS.		NEXT HIGHER ASSY: 7-12-74	
REMOVE BURRS AND BREAK SHARP CORNERS		PROD. ENG. 7-13-74	
THIRD ANGLE PROJECTION		CHKD. 7-14-74	
DRN. 7-14-74		FIR. USED ON: H7140	
TITLE: LINE CORD ASSY		REV. 1	
DWT. PART NO. 7016907-00		ITEM NO. 1	
DESCRIPTION: CABLE TIE SSTI-M		9007G31-00	
DESCRIPTION: LABEL, CABLE IDENT.		9009532-C0	
DESCRIPTION: LABEL, AC LINE CORD WARNING		36111448-00	
DESCRIPTION: TERM. RING, 1 POS. INS. 14AWG		9007928-00	
DESCRIPTION: POWER CORD, 14-3, 15A, 300V		1700027-01	
DESCRIPTION: CONN. PWR PLUG NEMA 6-15P		9008853-00	
DESCRIPTION: CONN. PWR PLUG NEMA 5-20P		1215183-00	
DESCRIPTION: CABLE TIE SSTI-M		9007G31-00	

COMPONENT SIDE VIEW



NOTES: 1. WIRE (ITEM 5) SHOULD BE PRECUT TO 4" LENGTHS (4 PIECES REQUIRED)

CHANGE NO. REV.

ETCH REV.	A
P.C. DESIGN DATA BASE REV.	A

SIGNATURES	DATE	digital
DRN.	7-7-78	
CHK'D.	7-14-78	
ENG.	7-15-78	TITLE H7140
PROJ. ENG.	7-15-78	SNUBBER BOARD
PROD.	7-15-78	
SCALE	2 / 1	SIZE CODE NUMBER
SHT.	1 OF 2	UA 5413663-0-0
NEXT HIGHER ASSY.	B-00-5413663-0	REV

1 MS# 125683A

REVISIONS
CHK
CHANGE NO.
REV.

8

SEC FORM NO. 107-117

UNCLASSIFIED & UNCONTROLLED

TITLE
H7140 SNUBER BOARD

SIZE CODE
DUA

NUMBER
5413663-0-0

REV.

SCALE 2/1

SHEET 2 OF 2

DIST.

1

2

3

4

5

6

7

A

B

C

D

A

B

C

D

SIZE CODE
DUA
NUMBER
5413663-0-0
REV.
*

REV.
*

NUMBER
5413663-0-0

SIZE CODE
DUA

1

3

4

5

6

7

8

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